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# Soft switched Synchronous Boost Converter for Battery Dischargers

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#### Abstract

In this paper, we proposed a soft switched synchronous boost converter, which can perform discharging the battery, is proposed. The proposed converter has low switching loss even at high frequency operation due to its soft switching characteristics. The converter operates in synchronous mode to minimize conduction loss because of changing the rectified diode to MOSFET with a low on resistance. In this reason, the efficiency of the converter can be greatly improved in high frequency. In this paper, the battery discharger with a switching frequency of 100 kHz, has been designed. The designed converter also simulated to prove the converter's characteristics of synchronous operation as well as soft switching operation. The simulation shows that the proposed converter always meets the soft switching conditions of turning on and off switching in the zero voltage and zero current states. Therefore, simulation results have confirmed that the proposed battery discharge had soft switching characteristics. The simulation results have confirmed that the proposed battery discharger had soft switching and synchronous operation characteristics.

Keywords: Soft switched converter, Synchronous converter, Low switching loss, Battery discharger

#### 1. Introduction

Most converters used in industry use pulse width modulation (PWM) converters [1]. For moving objects such as automobiles, satellites and airplanes, it is very important that converters minimize weight and volume. To minimize the weight and volume of converters, filters consisting of inductors and capacitors should be minimized, as these filters account for much of the weight and volume of converters [2]. Therefore, in order to minimize the weight and volume of the converter, the converter must be operated at a high switching frequency. Thus, resonant converters were proposed for high frequency switching operations [3]. The resonant converter has the disadvantage of having a low switching loss, but increasing conduction loss for operation of the resonant circuit [4-6]. Meanwhile, there have been many studies on soft switching PWM converters that can reduce conduction losses of resonant converters [7]. However, these methods have a disadvantage of having a conduction loss of the converter due to the voltage drop of the diode. In addition, a soft-switched synchronous Buck converter used for battery charging is being utilized to reduce the conductive loss of diodes [8-10].

In this study, a synchronous Boost converter with soft switching is proposed. The proposed soft switching synchronous Boost converter has very low switching losses due to its soft switching characteristics. Also, the synchronous operation of the converter greatly reduces the conduction loss. Therefore, switching loss and

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conduction loss are very low even in the high frequency operation of the converter and may have high efficiency characteristics. High frequency switching operation of converter minimizes size and weight. In this paper, the proposed converter was used for battery discharge. In addition, the proposed converter was analyzed, designed and simulated through piecewise linear electrical circuit simulation (PLECS) software. Simulation results indicate that the proposed battery discharger has soft switching and synchronization characteristics during operating mode. We also simulated the transient response of the designed converter. The results show that the converter responds to discharge current commands quickly within 0.05 ms.

# 2. High efficiency proposed converter

Figure 1 shows a proposed converter with a Boost type synchronous converter in which the switch operates at zero current or zero voltage with switching operation. In Figure 1, the inductance of the saturated inductor  $L_S$  is  $L_{S1}$  when the inductor is saturated and  $L_{S2}$  in the inductance of inductor when the inductor is not saturated. The saturation current of the inductor  $L_S$  is assumed to be  $I_{LS}$ .  $C_r$  and  $L_r$  are resonant capacitor and inductor.

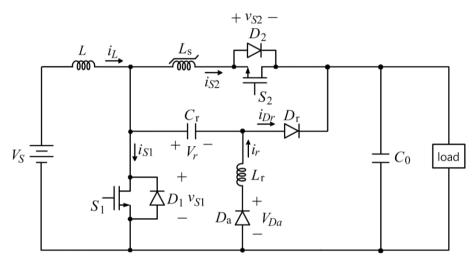


Figure 1. Proposed boost converter

Figure 2 shows the voltage and current waveforms of the main components of the converter according to the switching operation of the proposed converter.

As shown in Figure 2, switches  $S_1$  and  $S_2$  operate under soft switching conditions because they switch at zero current or zero voltage at on and off. Looking at the waveform shown in Figure 2, the switch  $S_2$  is always turned on with the internal diode  $D_2$  on, so the zero voltage turn on and off. Switch  $S_1$  is switched on at zero current and off at zero voltage. Also, the internal diode of  $S_2$  does not perform switching operations because the current  $i_{S1}$  is always greater than zero because it is in the battery discharge mode. In addition, the internal diode  $D_2$  of the switch  $S_2$  is always zero current turned on and off by the saturation inductor  $L_S$ .

Figure 3 shows the operating mode of the proposed converter. The operation mode of the converter according to the switching operation of switches  $S_1$ ,  $S_2$  consists of eight modes. The converter operating conditions and analysis results for each mode in Figure 3 are as follows.

When switching, current  $i_L$  and output voltage  $v_o$  are assumed to be constant current  $I_L$  and constant voltage  $V_o$ , respectively. In addition, the resonant angular frequency  $\omega_r$  and characteristic impedance Z of the resonant circuit are as follows.

$$\omega_r = \frac{1}{\sqrt{L_r C_r}} \tag{1}$$

$$Z = \sqrt{\frac{L_r}{c_r}}$$
 (2)

In Eq.(1) and (2),  $L_r$  is the resonant inductance and  $C_r$  is the resonant capacitance in Figure 1.

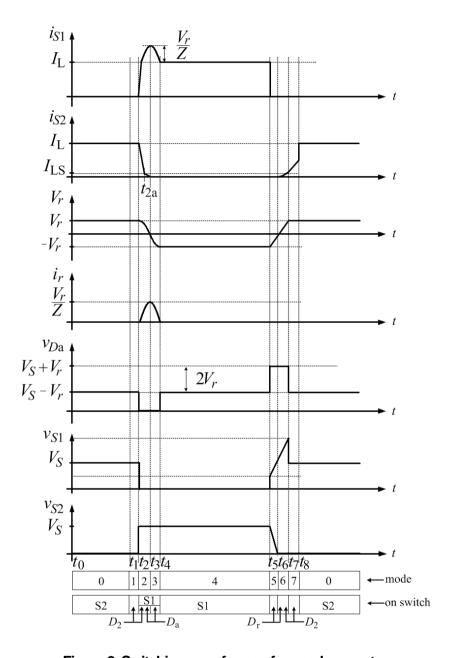


Figure 2. Switching waveforms of prosed converter

 $Mode 0 (t_0 \le t \le t_1)$ 

Mode 0 indicates the synchronous mode state in which switch  $S_2$  is turned on. As shown in Figure 3(a), all

other switches remain in turn-off state from  $t_0$  at the start of mode 0 to  $t_1$  at the end of the mode. Therefore, the voltage and current waveforms for each component of the converter retain a constant value as shown in Figure 2. Here, it is assumed that the voltage of capacitor  $C_r$  in mode 6 is  $v_r$ , and the initial voltage  $v_r$  is  $V_r$ . If the discharge current is large, the saturated inductor energy is large, so the voltage  $V_r$  is the output voltage  $V_0$ .

Mode 1 ( $t_1 \le t \le t_2$ )

Mode 1 starts when switch  $S_2$  turns off in mode 1. When switch  $S_2$  is turned off, the current  $i_L$  of the inductor L flows through diode  $D_2$ , so the converter operates in mode 1 of Figure 3(b). The voltage and current waveforms for each element of the converter are identical to mode 0 as shown in Figure 2, as diode  $D_2$  is turned on instead of switch  $S_2$ .

Mode 2 ( $t_2 \le t \le t_3$ )

Mode 2 starts when switch  $S_1$  is on in mode 1. When switch  $S_1$  is on, the converter operates in mode 2 in Figure 3(c). As shown in Figure 3(c),  $V_S$  voltage is applied to the saturated inductance  $L_S$ . Therefore, inductor current  $i_{S2}$  is,

$$i_{s2} = I_L - \frac{V_S}{L_{s1}} (t - t_1) \qquad (t_2 \le t \le t_{2a})$$
 (3)

Where  $i_{s2}(t_{1a}) = I_{LS}$ 

When the current  $i_{S2}$  of the saturated inductor decreases and the current of  $L_S$  is less than the saturation current  $I_{LS}$  at  $t_{2a}$ , the inductance changes from  $L_{S1}$  to  $L_{S2}$ . Therefore,  $i_{S2}$  is,

current 
$$I_{LS}$$
 at  $t_{2a}$ , the inductance changes from  $L_{S1}$  to  $L_{S2}$ . Therefore,  $i_{S2}$  is, 
$$i_{S2} = I_{LS} - \frac{V_S}{L_{S2}}(t - t_{2a}) \qquad (t_{2a} \le t \le t_3) \tag{4}$$

In expression (4), mode 2 ends when current  $i_{S2}$  reaches 0 at  $t_3$ .

Meanwhile, when mode 2 starts at  $t_2$ , the operation of the resonant circuit  $(S_1 - C_r - L_r - D_a)$  is shown in Figure 3(c), and inductor current  $i_r$  and capacitor voltage  $v_r$  are interpreted as follows[8].

$$i_r = \frac{V_r}{z} \sin[\omega_r(t - t_2)] \tag{5}$$

$$v_r = -V_r \cos[\omega_r(t - t_2)] \tag{6}$$

In Eq.(5) and (6),  $V_r$  is the initial voltage  $v_r$ . The maximum voltage of  $v_r$  is limited to  $V_s$ . The resonant frequency  $f_r (=\omega_r/2\pi)$  is 10 times higher of converter switching frequency f.

Mode 3 ( $t_3 \le t \le t_4$ )

Even if current  $i_{S2}$  is 0 and mode 2 is terminated, the resonant circuit continues to operate as shown in Figure 3(c). Current  $i_r$  and voltage  $v_r$  are the same as expression (5) and expression (6). Mode 3 terminates when the resonant current  $i_r$  reaches zero. In  $t_4$ , where mode 3 terminates, the capacitor voltage  $v_r(t_4)$  becomes  $-V_r$ .

Mode 4 ( $t_4 \le t \le t_5$ )

When the resonant current  $i_r$  reaches zero in mode 3, as shown in Figure 3(e), mode 4 starts with only MOSFET  $S_1$  turning on. Mode 4 continues until MOSFET  $S_1$  is switched off.

Mode 5 ( $t_5 \le t \le t_6$ )

Mode 5 starts when switch  $S_1$  is switched off at  $t_5$ . Since the capacitor voltage  $v_r$  is  $-V_r$  which is less than zero, the inductor current  $i_r$  is passed to the output side through capacitor  $C_r$  as shown in Figure 3(f). Thus, the capacitor voltage  $v_r$  is lowered as follows:

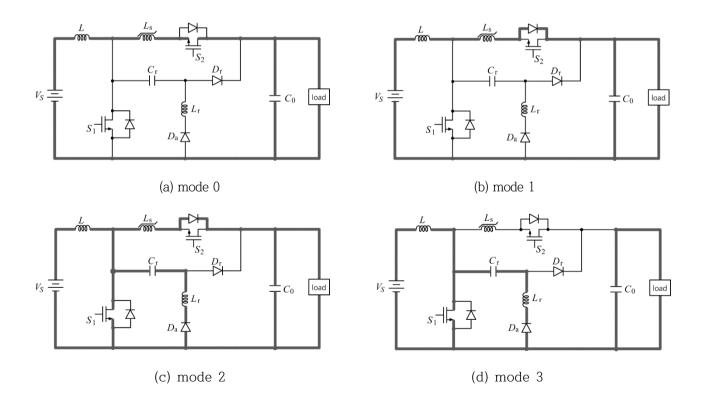
$$v_r = V_r - \frac{I_L}{C_r} t \tag{7}$$

Mode 6 ( $t_6 \le t \le t_7$ )

When the capacitor voltage  $v_r$  reaches 0V, diode  $D_2$  begins to be turned on, and as shown in Figure 2, the current  $i_{S2}$  of the saturated inductor increases gradually. As current  $i_{S2}$  gradually increases to  $I_L$ , diode  $D_r$  is naturally cut off. At the end of mode 6, the capacitor voltage  $v_r(t_7)$  depends on  $-V_r$ , and the voltage  $V_r$  depends on the discharge current  $I_L$ .

Mode 7 ( $t_7 \le t \le t_8$ )

In mode 6, when  $i_{s2} = I_L$ , the diode  $D_r$  is naturally turned off. In mode 7, the converter operates with Figure 3(h). In order to maximize the synchronous mode operating period, mode 7 should reduce the turned on-period between internal diode  $D_2$  as much as possible. Therefore, the time when diode  $D_2$  is turned on is determined by the dead time between switches  $S_1$  and  $S_2$ .



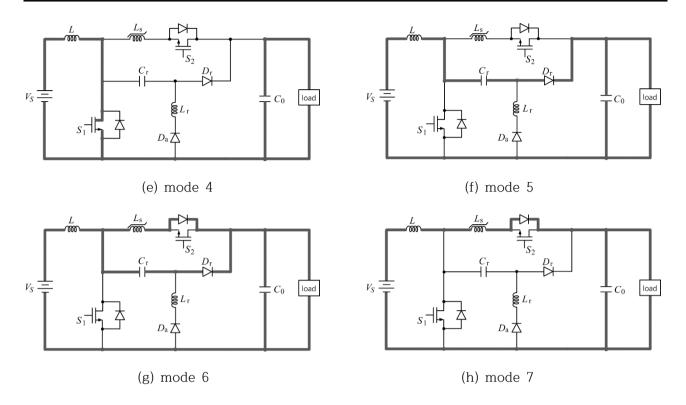


Figure 3. Operating modes of the proposed converter

The switching conditions of switches  $S_1$  and  $S_2$  are summarized in Table 1 as a result of the analysis of the waveform and circuit modes of each part of the converter according to the switching conditions of switches  $S_1$  and  $S_2$ . In Table 1, the main switches  $S_1$  and internal diode  $D_2$  of the converter always perform soft switching operations switching at zero voltage or zero current, also the main switches  $S_2$  of the converter always perform soft switching operations switching at zero voltage.

Switch	Switching Operations	
$S_1$	on $\rightarrow$ off	ZVS (Zero Voltage Switching) low discharging current Partial hard switching
	off → on	ZCS (Zero Current Switching)
$S_2$	$on \rightarrow off$	ZVS
	off → on	ZVS
$D_2$	$on \rightarrow off$	ZCS
	off → on	ZVS / ZCS

Table 1. Switch  $S_1$ ,  $S_2$  Operating mode

# 3. Simulations results

Figure 4 is a circuit designed for simulating a battery discharge circuit using PLECS software. In a circuit, the input voltage  $V_S$  is 32V and the output voltage is 48V. In Figure 4, the battery current is the average value of the inductor current and the simulation controller is designed to control the battery discharge current, which is the average value of the inductor current.

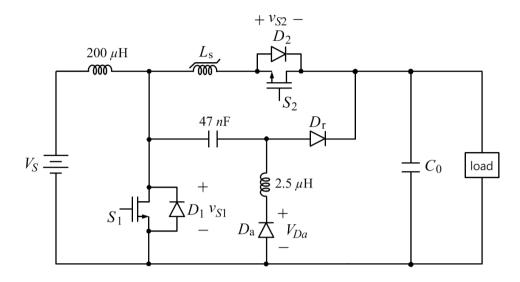


Figure 4. Deigned battery discharger circuit for simulation

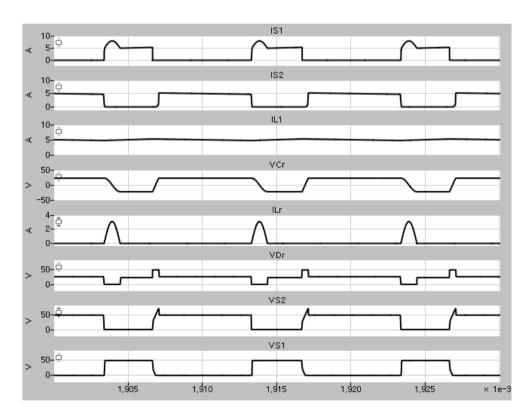


Figure 5. Voltage and current waveforms of battery discharge circuit

Figure 5 shows the voltage and current waveforms for each element of the battery discharge circuit when the battery discharge current is 5 A. Figure 5 shows that the voltage and current of each of the discharge circuit elements are the same characteristics as the waveforms in Figure 2. In the waveform shown in Figure 5, it can be seen that the MOSFET and diode in the circuit mostly perform soft switching operations when on and off.

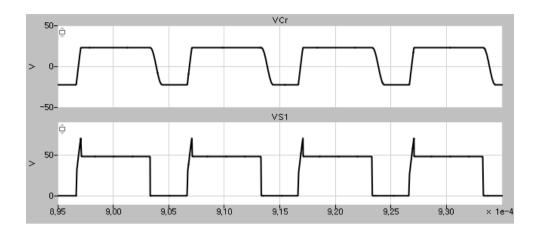


Figure 6. Voltage waveforms of battery discharger circuit for  $I_L = 15A$ 

Figure 6 shows the voltage  $v_r$  of the capacitor and the voltage  $v_{S1}$  of the MOSFET  $S_1$  when the battery discharge current is 15 A, and as the battery discharge current increases, the energy of the saturated inductance  $L_{S1}$  increases, and MOSFET  $S_1$  performs soft switching when the battery discharge current is turned off. In other words, the hard-switching operation that appears when the current is small can be controlled by the inductance value of the saturated inductor.

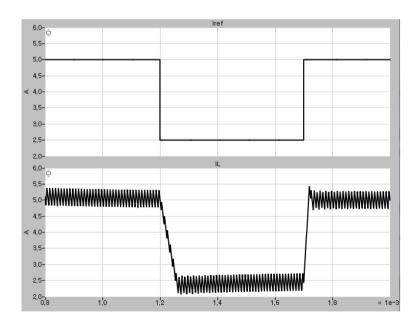


Figure 7. Transient results ( $I_{REF}$ : battery reference command,  $i_L$ : inductor current)

Figure 7 shows the response characteristics of inductor current  $i_L$ , which is a discharge current, when the battery discharge current command current  $I_{REF}$  changes. Figure 7 shows that the variation in the battery discharge current of the controller is rapidly controlled within 0.05ms.

### 4. Conclusions

In this study, a synchronous Boost converter with soft switching for battery discharge was proposed. The

proposed converter has very low switching losses due to its soft switching characteristics. The operation of the converter is synchronous and can be designed to significantly reduce conduction losses. Therefore, switching loss and conduction loss are very low even in the high frequency operation of the converter and have high efficiency characteristics. The high frequency switching operation of the converter also enables the small design of the converter. When most of the weight and volume of the filter composed of inductors and capacitors are reduced in design. By high frequency operation, the compact design of the converter can be achieve. The proposed converter for battery discharge was analyzed, designed and simulated by mode analysis and PLECS simulation. The simulation results demonstrated that the proposed battery discharger operates with soft switching and synchronous characteristics.

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