### Economic Analysis of Foldable Containers on the Jeju - Mokpo Container Route

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Abstract: Shipping containers promote rapid development of the transport industry, and generate economic and social value. However, problems often occur due to imbalance in dynamics between exports and imports, container relocation, traffic congestion, and general shipping network designs. So, efficient and cost-effective cargo management has become crucial for the Jeju Island - Mokpo container route (JMCR) in South Korea. Dozens of recent studies reveal that collapsible or foldable containers, may become an innovative solution to problematic issues within the shipping industry. The major purpose of this study is to discuss conditions required for successful commercial application of foldable containers, based on a cost-benefit analysis precisely for the JMCR. Findings reveal usage of foldable containers can be cost-effective, if containers make a "FULL<->EMPTY" route. To the contrary, a "FULL<->FULL" route can drastically increase expenditure. However, economic analysis of actual figures for 2010-2015 indicate that benefits for Mokpo - Jeju direction are significant to cover losses on the Jeju - Mokpo line. Seasonal patterns and mixing percentages of foldable containers, depend mostly on empty container shares in addition to various extra costs.

Key words: Collapsible Container, Foldable Container, Jeju Island - Mokpo Container Route, Cost-Effective Analysis, Sensitive Analysis

### 1. Introduction

The imbalance in dynamics between exports and imports, seasonal fluctuations, and the traffic congestion of empty or full containers are some of the most complex problems concerning global freight distribution (Rodrigue, 2017). The issue of empty containers positioning is underlined by the fact that about 8 trillion won (about US \$ 6.7 billion) is spent annually for the relocation of empty containers around the world (Etnews, 2017). There are about 2.5 million TEUs of containers worldwide, being stored empty and, waiting to be used; therefore, empty containers account for about 20.5% of global port handling, and they are not always in the right place to be loaded with goods for next shipments (Rodrigue, 2017). The negative factors of the empty containers relocation is repeatedly discussed in South Korea (Park and Shin, 2009). These negative factors are especially apparent in the Gyeongin area (Shin et al.(2016), and can be seen as a hindrance for the truck transportation industry (Hahn and Park, 2012).

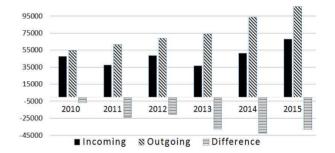


Fig. 1 Container volume of Jeju Island port Unit: TEU (two 8 ft. containers were taken for 1TEU) Source: SP-IDC Shipping Port Logistics Information System (www.spidc.go.kr)

These same problems occurs within the Jeju - inland container shipping industry. The difference in volumes of incoming and outgoing freight (Fig. 1) causes the problem of container relocation. Moreover, for every 100 containers entering Jeju Island, 50% are usually empty, and about 3% are returned empty to the inland port. The necessity to rapidly change port technology to handle cargo more efficiently and productively is a primary

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concern of ports authority experts (Bandara et al., 2015). Efficient and cost-effective cargo management has become very important on Jeju Island, not in the least due to difficulties with managing growing freight volumes, traffic congestion, continuous population and tourism growth. This is the time when a new logistics policy is necessary. Some time ago, the government of South Korea announced the master plan of a new Jeju Island logistics policy and proposed the improvement plan for the regional logistics system to maintain consistency of logistics policy. This plan intends to change the industrial structure of Jeju. In addition, persistent problems such as the high-cost structure of Jeju logistics may be solved. The main goals of the project are to develop a more-efficient urban logistics and cooperation network, to spread standardization (such as container standards), and to build an eco-friendly logistics system. In October 2017, the Korean Ministry of Oceans and Fisheries approved the "Coastal Shipping Comprehensive Development Strategy" to solve the coastal shipping sector problems under the vision of "environmental friendly coastal shipping that protects the national economy and maritime territory".

Many recent works (see the literature review) reveal that collapsible or foldable containers may be an innovative solution to many issues in the shipping industry.

This technology possesses the following advantages (Holland Container Innovations, 2018):

- collapsible factor radically reduces the volume of empty containers being shipped;
- higher capacity of laden containers (or other cargo) on a vessel;
- reduction of repositioning and handling movements as well as its costs;
- reduction of time vessels load or unload containers at a terminal;
- reduction of port congestion;
- terminals and yards suffer less from space shortage;
- lower fuel consumption and lower CO2 emission levels.

The foldable containers secure economic efficiency by 20% more than standard container in domestic logistics (MOLIT, 2017). The technology is expected to reduce container transportation costs of around 6 trillion won per year worldwide and 300 billion won per year domestically.

The concept is not new. Since the late 1990s, in

Europe, several foldable container models were experimented with, but failed, mainly because of the extra operations involved in folding and unfolding them. There was one more drawback - the price of a foldable container was much higher than that of its standard counterpart.

Nowadays, there are many patents related to foldable containers in China as well as in Korea. The Korea Railroad Research Institute has developed its own folding container technology and plans to commercialize it by 2021. According to the institute, improved containers can be folded by two people within 10 minutes to become a quarter size of a standard container, while previously developed technology required five or six people.

Considering all of the advantages that foldable container technology offers, it should be advisable to analyse and evaluate the potential application of foldable containers for Jeju - Mokpo container route (JMCR). The major purpose of the current research is to discuss the conditions required for successful commercialization of such containers on the basis of executed analysis. This paper uses cost-effective analyses, sensitivity analysis methods, and real freight volume data.

#### 2. Literature Review

In the past, many companies around the world have proposed various designs of folding containers. The "Six-in-One (SIO)" containers launched by Swiss based SIO Container Company, the "Fallpac" containers manufactured by Swedish Fallpac AB and "HCI" containers (Holland Container Innovations) were studied thoroughly.

Konings (2005) examined the commercial potential of "SIO" and "Fallpac" containers and showed that, in spite of substantial gains of foldable containers, potential costs and benefits highly depend on the currently applied logistic concept and additional expenses. Shintani et al. (2010) analysed the opportunity to cut down expenses for repositioning empty containers through the use of "HCI" foldable container. The research showed that the economy of foldable containers depends on surplus and shortage situations in a hinterland where empty containers are distributed. Moon et al. (2013) analysed the opportunities for the above mentioned types of foldable containers, comparing the repositioning costs of foldable containers to those of standard containers. The results showed that a decrease in production cost of

foldable containers and an increase in transportation costs have a strong impact upon foldable containers usage, and improving the design of foldable containers reduce their price.

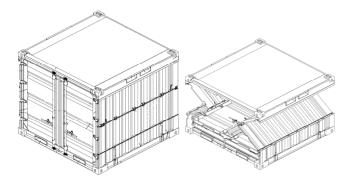


Fig. 2 Folding method for an 8 foot empty container Source: Google Patents, Patent #WO2014109446 A1

In our paper, we consider the case of an 8 foot foldable container. In Fig.2 there is an example, the 8 foot foldable container, made by Vanplus Corporation and Korea Pallet Pool Co., Ltd. was patented and published in 2014.

According to the invention, the front, rear and side wall bodies are folded inwards and the roof is lowered, and thus the front, rear and side wall bodies can be compactly accommodated in a space between the roof and the base without remaining space. The foldable container can be folded by a simple auxiliary device. Such equipment operates remotely, it is easy to use in the field regardless of the skill of the operator.

### 3. Analysis and Findings

# 3.1 The Port of Jeju Island and the Port of Mokpo

Jeju Island lies in Korea straight; Mokpo lies in the southwest of Jeollanam-do province. The distance from the northernmost point of Jeju to Mokpo is 178 km.

On Jeju Island, there are six ports: Jeju, Sungsanpo, Seogwipo, Hwasun, Hanlim and Aewol. The port of Jeju handles about 71% of total port handling volume (Fig. 3). Throughout this paper we are speaking of JMCR, referring to the port of Jeju.

The port of Jeju is measured at 20 berths with a total area of about  $3,771 \text{ m}^2$  and the length of the quay wall is 3,518 m., its open-storage area is  $114 \text{ thousand m}^2$ , and its cargo handling capacity is 13,456 thousand R/T per

year.

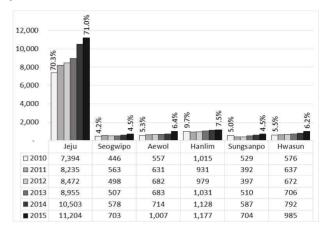


Fig. 3 Ports turnover volume Units: Thousand ton, percent (share) Source: Jeju Logistics master plan (2016)

The port of Mokpo is measured at 27 berths with a total area of about  $41,300~\text{m}^2$  and the length of the quay wall is 5,149~m., its open-storage area is 568~thousand m², its cargo handling capacity is 2,632~thousand R/T per year.

Sea and air are the only transport modes for Jeju Island; therefore, the logistics cost between itself and mainland South Korea are relatively high. By sea, Jeju is connected with Mokpo, Busan, Incheon, Pyeongtaek-Dangjin and other ports. Table 1 summarizes the traffic outbound Jeju Island.

Table 1 The Jeju Island - mainland traffic volume

		2010	2011	2012	2013	2014	2015
Mokpo	thous.R/T	194.9	157.8	202.2	214.3	310.4	690.8
	share	42%	27%	23%	22%	36%	62%
Busan	thous.R/T	36.5	306.4	313.4	199.7	311.5	300.0
	share	8%	53%	36%	20%	36%	27%
Incheon	thous.R/T	6.2	11.1	342.7	526.9	161.4	85.1
	share	1%	2%	39%	54%	19%	8%
PTK	thous.R/T	100.9	98.7	9.1	2.5	74.4	5.8
Dangjin	share	22%	17%	1%	0.3%	8.5%	0.5%
Donghe	thous.R/T	1.5	2.6	2.0	-	2.4	6.7
Mukho	share	0.3%	0.4%	0.2%	-	0.3%	0.6%
Gunsan	thous.R/T	2.0	-	_	1.4	3.8	3.1
	share	0.4%	-	-	0.1%	0.4%	0.2%
Other	thous.R/T	126.3	2.6	10.4	32.1	7.5	30.0
	share	27%	0.5%	1.2%	3.3%	0.9%	2.7%
Total	thous.R/T	468.2	579.2	879.8	976.9	871.4	1,121

Source: SP-IDC

The JMCR reaches up to 62% (690.8 thousand tons) of the Jeju-mainland freight turnover volume in 2015.

Table 2 shows shipping routes between ports.

The shipping routes were designed to serve the Jeju local manufacturers of bottled mineral water (JEJU Lava Water; Samdasoo), agricultural products and other goods.

Table 2 The Jeju Island - Mokpo shipping routes

Vessel name	Туре	Tonnage(capacity)	Route distance (hours)
SungWoo YJ	Cargo ship	3560 GT  60 vehicle cargo 120 cars 150 containers	178 km (06:00)
K line		6749 GT  25 vehicle cargo  >300 containers	(00 00)
Santa Lucino	Former	15,180 GT • 1,452 passengers • 500 cars	178 km (04:30)
Queen Mary	Ferry	13,665 GT 1,264 passengers 490 cars	178 km (03:50)

Source: The Korea Marine Statistics Yearbook, 2017; open source news articles.

The K Line was the first type of cargo ship to be introduced in Jeju as Container (LO-LO) & Vehicle Carrier (RO-RO) that can receive cars and be loaded with containers simultaneously. The tonnage is the largest among cargo ships registered on Jeju.

International standard containers (20 ft. and 40 ft.) are not common in the Jeju area, instead, smaller non-standardized containers are widely used - about 80% of them are 8 foot containers.

Table 3 Goods, transported between Jeju and Mokpo (2010–2015)

(Units: R/T)

Goods	Mokpo -> Jeju	Jeju -> Mokpo
Fruits and nuts	37,190	1,208,647
Fodder	1,812,348	13,868
Beverages, Liquor, Vinegar	700	3,960
Vegetables	1,252	31,460
Inorganic compounds	49,813	36,625
Salt	224	0
Plastic	369	0
Books, newspapers	16	0
Medical Supplies	16	0
Wood and charcoal	28	0
Stone, cement, asbestos products	192	0
Ceramic wares	8	0

Source: SP-IDC

Table 3 presents the usual cargo types shipped in

containers between Jeju and Mokpo - mostly fruits, fodder, inorganic compounds, and vegetables.

# 3.2 Jeju - Mokpo Container Route cost-effective analysis

For the purposes of this paper, we made the assumption that four empty foldable 8 ft. containers can be bundled into a stacked unit, which equals in size to one 8 ft. standard container.

On the basis of the number of links in the logistics chain, the port-to-port concept was employed. The transportation by Jeju - Mokpo - Jeju (or Mokpo - Jeju - Mokpo) container route is assumed to be a one-cycle route; the Jeju - Mokpo (or Mokpo - Jeju) route is a one-way route. The one-cycle route:

- consists of several stages, listed in Table 4 and 5;
- the duration of sea journey is one day;
- the duration of land stage is 14 days total in both directions and it includes periods of stay at terminals and in depots;
- the average duration of an empty container's stay in a depot in one-cycle route is 10 days.
- one-cycle route reaches 15 days and there are 2 cycles in one month.

It was also assumed that containers were purchased. The price of a standard and a foldable container is 1,500,000 won and 3,000,000 won, respectively.

The fees for activities was set for one 8 ft. container and in terms of laden or empty container may vary.

All these assumptions, as well as fees and records from following tables, were made in conformity with the data received from Korea Container Pool Co., Ltd.

In Table 4 and Table 5 one-cycle route costs, split up into activities, are shown. In this case, loaded containers go from one port to another, but on the way back - they are empty. Additionally, it is assumed that foldable containers are being folded and unfolded in a terminal.

Table 4 The one-cycle route cost, using a standard container

	Standard container				
State	Activities	Won	Share		
empty	Transportation: depot - terminal*	3,000	0.49%		
	Cargo loading *	130,000	21.11%		
full	Container handling cost *	25,407	4.12%		
full	Sea transportation *	150,000	24.35%		
full	Container handling cost *	25,407	4.12%		
	Cargo unloading *	130,000	21.11%		
empty	Transportation: terminal-depot *	3,000	0.49%		
empty	Depot receipt *	1,000	0.16%		

empty	Depot storage: 5days **	4,750	0.77%
empty	Transportation: depot - terminal*	3,000	0.49%
empty	Container handling cost *	12,700	2.06%
empty	Sea transportation *	100,000	16.23%
empty	Container handling cost *	12,700	2.06%
empty	Transportation: terminal-depot	3,000	0.49%
empty	Depot receipt *	1,000	0.16%
empty	Depot storage: 5days **	4,750	0.77%
	Exploitation costs (1 cycle) ***	6,250	1.01%
	Total	615,964	100 %

Source authors' calculation

Note: \* is a given fee, considering variety for empty or laden containers and sea transportation - one day long; \*\* depot storage for one day 950won \* 5days = 4,750won; \*\*\* to calculate the exploitation costs we assumed that the useful life of container is 10 years:

1,500,00 / 10 years / 12 month = 12,500won per month, there are two cycles in one month - 6,250won per one cycle.

The share of movement costs of empty containers in total chain costs is 24.17%. The most expensive activity of an empty container handling is sea transportation - 16.23% of total chain costs.

Table 5 shows that costs for sea transportation of an empty container can be decreased notably, from 16.23% of total chain cost to just 4.32%. The share of folding/unfolding fee in total chain costs is 3.77%. The share of a standard container exploitation costs in the total chain is 1.01%; in the case of foldable containers, the share is 2.36%.

Table 5 The one-cycle route cost, using a foldable container

Foldable container				
State	Activities	Won	Share	
fold	Transportation: depot - terminal *	750	0.14%	
	Unfolding	10,000	1.88%	
	Cargo loading	130,000	24.50%	
full	Container handling cost	25,407	4.79%	
full	Sea transportation	150,000	28.27%	
full	Container handling cost	25,407	4.79%	
	Cargo unloading	130,000	24.50%	
	Folding	10,000	1.88%	
fold	Transportation: terminal-depot *	750	0.14%	
fold	Depot receipt *	250	0.05%	
fold	Depot storage: 5days *	1,188	0.22%	
fold	Transportation: depot - terminal *	750	0.14%	
fold	Container handling cost *	3,175	0.60%	
fold	Sea transportation *	25,000	4.71%	
fold	Container handling cost *	3,175	0.60%	
fold	Transportation: terminal-depot *	750	0.14%	
fold	Depot receipt *	250	0.05%	
fold	Depot storage 5days *	1,188	0.22%	
	Exploitation costs (1 cycle) **	12,500	2.36%	
	Total	530,539	100 %	

Source: authors' calculations

Note: \* based on 4 in 1 concept we divide the fee into four; \*\* 3,000,000 / 10 years / 12 month = 25,000won per month, 12,500won per one cycle.

The potential chain savings in this concept are 85,425 won per one cycle for one container.

According to Table 6, in 2010–2015, there were 101,955 empty containers on JMCR. So, the chain savings in 2010 could be 883 million won; in 2011 - 1.181 billion won; in 2012 - 1.201 billion won; in 2013 - 1.611 billion won; in 2014 - 1.891 billion won; in 2015 - 1.943 billion won.

Table 6 Jeju - Mokpo Container Traffic (consolidated), in 2010 - 2015 years

(Unit: 8-ft. container)

Years	Full	Empty	Share of empty containers
2010	47,088	10,332	18%
2011	45,383	13,828	23%
2012	54,071	14,064	21%
2013	50,787	18,857	27%
2014	66,717	22,134	25%
2015	80,701	22,740	22%
Total	344,747	101,955	23%

Source: SP-IDC

Table 6 clearly shows that the quantity of containers is growing over the years. The JMCR is obviously actively developing and in demand. Along with the increase of container traffic, the number of empty containers increases as well. However, the share of empty containers remains almost the same (23% on the average).

Table 7 Jeju and Mokpo Container Traffic (by directions), 2010 - 2015 years

(Unit: 8-foot container)

	Je	Jeju -> Mokpo			Mokpo -> Jeju		
Years	Full	Empty	Total	Full	Empty	Total	
2010	25,077	547	25,624	22,011	9,785	31,796	
2011	28,190	567	28,757	17,193	13,261	30,454	
2012	31,772	1,686	33,458	22,299	12,378	34,677	
2013	33,971	949	34,920	16,816	17,908	34,724	
2014	43,150	938	44,088	23,567	21,196	44,763	
2015	49,167	1,362	50,529	31,534	21,378	52,912	
Total	211,327	6,049	217,376	133,420	95,906	229,326	
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Source: SP-IDC

In Table 7 we can notice a remarkable full/empty container imbalance. There are only few outgoing empty containers from Jeju (3% at average), most of the

containers leaving Jeju were loaded. Many more (42% on average) empty containers come from Mokpo. So, it leads us to another angle on chain cost - Table 8 shows the one-way cost of a single container.

Table 8 One-way route cost

(Unit: won)

Container	FULL	EMPTY
Standard	475,689	140,275
Foldable	490,002	40,538

Source: Authors' calculations

Note: "FULL" means that containers, going from one port to another, are full; "EMPTY" means that containers, going from one port to another, are empty.

The one-way route is the Jeju - Mokpo (or Mokpo - Jeju) route; it is half of a one-cycle route and consists of the following activities step by step, but varies in term of laden or empty containers, standard or foldable containers: "Transportation: depot - terminal", "Unfold container"\*. "Cargo loading"\*\*. "Container handling cost", "Sea transportation", "Container handling cost", "Cargo unloading"\*\*, "Fold container"\*, "Transportation: terminal-depot", "Depot receipt", "Depot storage 5days", "Exploitation costs 1/2 of cycle". The unfold/ fold container fee was omitted for standard containers. The cargo loading/unloading fee was omitted for empty containers.

Hence, in the case of a "FULL<->EMPTY" route in which full containers go from one port to another, and return empty, a foldable container provides a more cost-efficient return journey. On the contrary, the case of a "FULL<->FULL" route in which the full containers on a round trip, can lead to additional expenses.

The benefits from foldable containers can be calculated by years and by directions (Table 9). In this table, we assumed that if 100% of all containers on the JMCR were foldable.

Table 9 The amount of savings from using foldable containers (Unit: million won)

Year	Jeju Island to Mokpo			Mokpo to Jeju Island			Total
1 eai	Full	Empty	Sum	Full	Empty	Sum	Total
2010	- 359	55	- 304	- 315	976	661	357
2011	- 403	57	- 347	- 246	1,323	1,077	730
2012	- 455	168	- 287	- 319	1,235	915	629
2013	- 486	95	- 392	- 241	1,786	1,545	1,154
2014	- 618	94	- 524	- 337	2,114	1,777	1,253
2015	- 704	136	- 568	- 451	2,132	1,681	1,113

Source: Authors' calculation

As discussed above, the benefits on Jeju - Mokpo route cannot be achieved, because most of the containers are being shipped full. Notwithstanding, the benefits for the opposite direction (Mokpo - Jeju) are substantial enough to cover the losses. Thus, the chain savings could be: in 2010 - 356,512,140 won; in 2011 - 729,596,357 won; in 2012 - 628,782,945 won; in 2013 - 1,153,826,278 won; in 2014 - 1,252,658,337 won; in 2015 - 1,112,945,967 won.

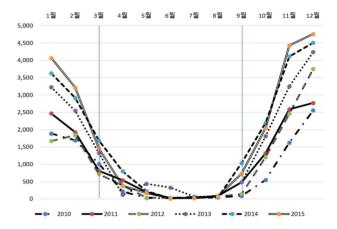


Fig. 4 Number of empty containers on Mokpo - Jeju direction

Unit: 8 ft. container

Source: Authors' calculation

Optionally, the seasonal fluctuation can be examined on Fig. 4. We assumed that foldable containers are valid when the average number of empty containers on route exceeds 500 units per month (Table 10).

Table 10 Average number of empty containers from 2010–2015

(Unit: 8-foot container)

	Dire	ction	Total on
	Jeju -> Mokpo	Mokpo -> Jeju	route
January	119	2,824	2,943
February	80	2,356	2,436
March	42	1,168	1,210
April	40	408	448
May	141	185	326
June	43	77	120
July	141	45	186
August	173	67	240
September	116	495	611
October	50	1,522	1,572
November	34	3,077	3,111
December	29	3,762	3,791

Source: Authors' calculation

For other months, standard containers are more preferable due to the number of empty containers being minimal.

The seasonal pattern suggests that from January till March and from September till December – 100% of all containers must be foldable. From April till August – 100% of all containers must be standard.

The abovementioned pattern could have reduced the annual costs of the supply chain by 2.2% in 2010, 3.5% in 2011, 2.6% in 2012, 4.7% in 2013, 4% in 2014 and 3.3% in  $2015^{1)}$ . The total annual cost for all cases is given in Table 11.

Table 11 The comparison of seasonal costs and benefits

(Unit: million won)

	Tota	Total annual cost			The amount of	
Year	100	Total allitual Cost			vings	between
	STD	FTB	S	FTB	S	savings
2010	23,849	23,492	23,332	357	517	160
2011	23,528	22,798	22,698	730	830	100
2012	27,694	27,065	26,981	629	713	84
2013	26,804	25,650	25,544	1,154	1,260	106
2014	34,841	33,589	33,445	1,253	1,397	144
2015	41,578	40,465	40,202	1,113	1,376	263

Source: Authors' calculation

Note: "STD" means standard and indicates that only standard containers are used; whereas, "FTB" means foldable and indicates that only foldable containers are used; "S" means seasonality and indicates that standard and foldable containers are used in accordance with the seasonal pattern.

Table 11 also shows the amount of savings from the seasonal usage of foldable containers: 517 million won in 2010; 830 million won in 2011; 713 million won in 2012; 1.260 billion won in 2013; 1.397 billion won in 2014 and 1.376 billion won in 2015.

The seasonal pattern could have saved additional 160 million won in 2010; 100 million won in 2011; 84 million won in 2012; 106 million won in 2013; 144 million won in 2014 and 263 million won in 2015.

Considering the aforementioned, it was decided to analyze a mixed percentage of foldable and standard containers on the route. Following from the number of empty containers on the route and taking into account the seasonality pattern, we assume the percentage of foldable containers in Table 12.

Table 12 Percentage of foldable containers on the route

January	60 %
February	60 %
March	35 %
April	10 %
May	10 %
June	5 %
July	5 %
August	10 %
September	20 %
October	40 %
November	60 %
December	60 %

Source: Authors' calculations

All of the received data was summarized in Table 13. If we compare the amount of total annual cost and the amount of savings in the case of a mixed container pool with seasonal patterns included, against 100% foldable or 100% standard container pools, more positive results can be achieved.

Table 13 Costs and benefits of mixed percentage of foldable and standard containers on the route, considering the seasonality.

(Unit: million won)

Years	Total annual cost		The amount of savings	
	Standard	Ratio	Ratio	Foldable
2010	23,849	23,039	809	357
2011	23,528	22,462	1,066	730
2012	27,694	26,628	1,065	629
2013	26,804	25,510	1,294	1,154
2014	34,841	33,262	1,580	1,253
2015	41,578	39,732	1,846	1,113

Source: Authors' calculation

Note: "Ratio" means the use of foldable containers and the use of standard containers, according to Table 12.

A mixed percentage of foldable and standard containers would allow us to reduce the annual cost of the supply chain by 3.4% in 2010, 4.5% in 2011, 3.8% in 2012, 4.8% in 2013, 4.5% in 2014 and 3.4% in 2015 <sup>2)</sup>.

The current analysis may be extended by a sensitivity analysis; it allows us to explore the impact of uncertainty on our findings. This sort of consideration is found to be reasonably valid for studying how measured quantities vary when our model's parameters are varied within a specified range.

First, we define a parameter to vary: exploitation cost

<sup>1)</sup> The percentage changes from "the total annual cost in the case that standard containers were used" to "the total annual cost in the case that foldable containers were seasonally used"

<sup>2)</sup> The percent change from "the total annual cost in the case that standard containers were used" to "the total annual cost in the case that mixed percentage of foldable and standard containers on the route were used"

(1) of a foldable container; folding/unfolding charge (2), and empty container share (3) – Fig. 5. The range of values, within which the parameters will vary: increase by 50%, decrease by 50%.

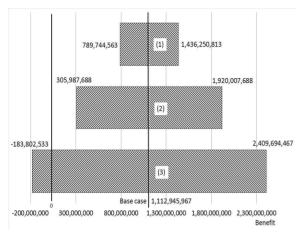


Fig. 5 Sensitivity analysis

Units: Korean won

Source: Authors' calculations

The results show that the benefits from using foldable containers actually depend on variation of these parameters. The most sensitive variation is "empty container shares" (3). In the case of a significant decrease of this parameter's value, the benefits from using foldable containers will disappear. Changes in the folding/unfolding charge (2), undoubtedly, give significant effects. The benefits from foldable containers usage depend on all types of additional costs, including the abovementioned parameters. Additional costs should be reasonable enough so that the benefit can cover them. As for the exploitation cost (1), when foldable containers are produced on a larger scale, their purchasing price should decrease substantially.

### 4. Summary and Conclusions

The aim of this research was to estimate the costs, benefits, and effectiveness from the application of 8 foot collapsible containers on the Jeju - Mokpo container route. The initial findings show that transportation costs of empty containers may be decreased notably, from 16.23% of the total chain cost to 4.32%, and potential chain savings may reach 85,425 won per cycle for every single container.

The examination of real route figures in the 2010 - 2015 period indicates a continuous increase of container traffic along with an increase in numbers of empty

containers, and the share of empty containers is about 23% at the average.

Meanwhile, most of the containers that travel from Jeju to Mokpo are fully loaded and 58% of all returning containers are also full. So, foldable containers cannot be folded. Hence, the benefits on the Jeju Island - Mokpo line cannot be achieved; in this case, additional exploitation costs of foldable containers cannot be covered.

Nevertheless, the benefits of using foldable containers on the Mokpo - Jeju route were numerous enough to cover the losses. The share of empty containers on this route was 42% on average.

Thus, the amount of savings from using foldable containers could have reached 1,253 million won annually. Additionally, seasonal patterns and mixed percentages of foldable and standard containers give the opportunities for cost-effective solutions. This could have reduced the annual cost of supply chain by 4.8% or up to 1.846 billion won annually.

All these findings were supported by a sensitivity analysis. In the case of a significant increase in the number of loaded containers on the route - in accordance with the purpose of shipping - it would question the expediency of foldable containers application, as their benefits will be erased. On the other hand, an increase in the number of empty containers can be achieved by the inclusion of 8 foot foldable containers in other supply chains (from other inland parts of the country to Jeju island), as well as other means of transportation (sea, land, multimodal). It will increase the applicability of foldable containers, which in turn will decrease the costs. As for the extension of the paper, this suggests a possible direction for further research.

Furthermore, it is important to note the peculiarities of the Jeju - Mokpo route, which complicate the implementation of 8 foot foldable containers.

Some cargo requires special conditions of temperature, humidity, air tightness and so on. This may increase the costs of foldable container technology. However, nowadays there are no special or refrigerated 8 ft. containers on the IMCR.

The 8 foot container is not popular on international trade routes. This may preclude them from relocation.

Bulk cargo and cargo, delivered by box-trucks are quite widespread. Although, a niche for 8 foot containers could be found on semi-trailers.

There are container standards issues in Korean

domestic transportation. The existing logistics structure includes 8 foot, 10 foot and 12 foot containers. The unification of container sizes should be considered.

Moreover, foldable containers may require additional mechanisms and labour force for operation and maintenance. Although, the technologies improved over the years and new patents may take the edge off these problems.

On the other hand, this paper does not consider such issues as land value. Folded containers need much less storage space - this fact can reduce the necessary depot areas, which would make entire terminals more compact. Meanwhile, the 3rd National Port Revision Plan (2016 -2020) proposed a modernization of partner ports to revitalize coastal transportation. In addition, this paper does not consider the environmental dimension; even though the vision of an "environmentally-friendly coastal shipping which protects the national economy and maritime territory" has been announced by the Korean Ministry of Oceans and Fisheries. Hence, we believe that the application of foldable containers into practice will be in accordance government plans and interests. At the same time, measures such as tax deduction, government subsidies, concessional lending and business-friendly policy can promote the use of foldable containers.

In general, the potential of foldable containers can improve trade routes' operational efficiency and create new useful logistic models for the Jeju Island - Mokpo container route. However, there are numerous obstacles to overcome before foldable containers will have a deep involvement in the logistics industry.

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