

A truncated form of human alpha 1-acid glycoprotein is useful as a molecular tool for insect glycobiology

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Abstract

N-glycosylation is an important posttranslational modification that results in a variety of biological activities, structural stability, and protein-protein interactions. There are still many mysteries in the structure and function of N-glycans, and detailed elucidation is necessary. Baculovirus expression system (BES) is widely used to produce recombinant glycoproteins, but it is not suitable for clinical use due to differences in N-glycan structure between insects and mammals. It is necessary to develop adequate model glycoproteins for analysis to efficiently alter the insect-type N-glycosylation pathway to human type. The previous research shows the recombinant alpha 1-acid glycoprotein (α1AGP) secreted from silkworm cultured cells or larvae is highly glycosylated and expected to be an excellent research candidate for the glycoprotein analysis expressed by BES. Therefore, we improved the α 1AGP to be a better model for studying glycosylation. The modified α1AGP (α1AGPΔ) recombinant protein was successfully expressed and purified by using BES, however, the expression level in silkworm cultured cells and larvae were lower than that of the α 1AGP. Subsequently, we confirmed the detailed profile of N-glycan on the α 1AGP Δ by LS/MS analysis the N-glycan structure at each glycosylation site. These results indicated that the recombinant α 1AGP Δ could be usable as a better model glycoprotein of N-glycosylation research in BES.

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INTRODUCTION

N-glycosylation is one of the major post-translational modifications in eukaryotes and the majority of serum proteins secreted are *N*-glycosylated. Roles and functions of *N*-glycan are highly diverse and are known to be critical in

cell-cell communication, adhesion (Takahashi *et al.*, 2009), protein structural stability (Öberg *et al.*, 2011), and cellular signaling (Boscher *et al.*, 2011). Therefore, abnormalities in *N*-glycosylation often result in disease, including developmental deficiency, neurodegenerative disorders or serious tumors (Cazet *et al.*, 2010; Pochechueva *et al.*, 2012). It is essential

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to understand the relationships between the structure and function of *N*-glycans for medical treatment of a particular symptom. Recombinant expression systems of glycoproteins are useful for analyses of their molecular structure, mass-production of antibodies and industrial applications. To this end, the mammalian expression system is often employed for the production of glycoproteins due to its ability to transfer mammalian-type *N*-glycans (Varki, 1993), although it has several disadvantages, such as relatively lower productivity and higher cost.

Baculovirus expression system (BES) using lepidopteran insects or cultured cells has been reported to be suitable for mass-production of xeno-free recombinant proteins with mammalian-like post-translational modifications (Summers, 2006; Kato *et al.*, 2010). There are, however, several differences in *N*-glycosylation pathways between mammalians and insects. Glycoproteins secreted from insect cells are paucimannosidic and generally not terminally galactosylated or sialylated (Marchal *et al.*, 2001) due to the relatively high activity of b-N-acetylglucosaminidase (FDL) removing the terminal GlcNAc of the hybrid-type structure (Kim *et al.*, 2009).

Recently, various studies have been reported to change the *N*-linked glycan structure of insect proteins to terminal sialylated complex type *N*-glycans by transgenic expression of mammalian glycosyltransferases of insect cells (Jarvis, 2003; Harrison and Jarvis, 2006; Toth *et al.*, 2014). In these kinds of studies, it is much-need to develop a model glycoprotein to monitor and analyze the *N*-glycosylation linkages easily in insect-BES.

The alpha 1-acid glycoprotein (α 1AGP) is derived from human plasma containing five potential *N*-glycosylation sites on the asparagine (Asn) residue in the Asn-X-Ser or Asn-X-Thr tripeptide consensus sequence and is a relatively short peptide of 183 amino acid residues (Fournier *et al.*, 2000). In addition, the recombinant α 1AGP secreted from silkworm cultured cells or larvae is highly glycosylated and expected to be an excellent research candidate for the glycoprotein analysis expressed by BES (Morokuma *et al.*, 2015). However, the *N*-glycosylation sites of α 1AGP were concentrated in the half of the amino acid sequence from the N-terminal side (amino acid numbers $1 \sim 85$). Therefore, we improved the α 1AGP as a model glycoprotein by removing the half part of the amino acid sequence from the C-terminal side and adding the short peptide including

two *N*-glycosylation sites at N-terminal. In this study, the recombinant BmNPV expressing the modified $\alpha 1AGP$ ($\alpha 1AGP\Delta$) containing seven potential *N*-glycosylation sites in truncated short peptide was constructed. We also report the expression, purification, and characterization of the $\alpha 1AGP\Delta$ secreted from silkworm larvae.

MATERIALS AND METHODS

Cell lines and silkworms

BmN4 cells (a kind gift from Dr. Chisa Aoki), Bme21 cells (Lee *et al.*, 2012), BmN4 SID-1 cells (Mon *et al.*, 2012), and PS140 cells (a kind gift from Dr. Imanishi, National Institute of Agrobiological Sciences) were maintained in IPL-41 medium (Sigma Chemical) with 10 % fetal bovine serum (GIBCO Invitrogen) at 27°C. The silkworm n17 strain used in this study were supplied by the silkworm stock center in Kyushu University. The larvae were reared on mulberry leaves at 25-27°C.

Recombinant baculovirus

The coding region for human α1AGPΔ was amplified by PCR using the specific primers Hsα1AGPnoSP-5 (5'-CAGATCCCATTGTGTGCCAACCTAG -3') and Hsa1AGPdelta XhoI-3 (5'- GTCCCTCGAGCCCACGTATCTGGAGATGG -3'). The PCR product was digested with XhoI, and inserted into an EcoRV-XhoI site of the pENTR11L2130K2NTEVH8 vector. This vector was modified by adding an artificial N-glycosylation site (2N) to pENTR11L2130KTEVH8 vector (Soejima et al., 2013). It contains a lobster L21 sequence (for enhancing translation efficiency), signal peptide from silkworm 30kDa protein, and two N-glycosylation sites region (5'- GGAGGTA ACGCGACGGCGGTGGAGGTAACGCGACTGGCGGT -3') at the N-terminal, and the tobacco etch virus (TEV) protease cleavage site for removing the affinity tag from the recombinant protein, the 8-histidine (H8) tag at C-terminal.Baculovirus transfer plasmid was generated by Gateway LR reaction between pDEST8 vector (Invitrogen) and the α1AGPΔ entry plasmid according to the manufacture's protocol. The transfered plasmid (pDEST8-polh-30K-α1AGPΔ-TEVH8) was used for the BmNPV baculovirus generation according to the protocols described previously (Ono et al., 2007).

Purification of recombinant protein

Approximately 1.0×10^5 particles of recombinant virus were injected into 5th instar larvae of n17 silkworm larvae. At 4 dpi, 10 ml of the serum from 25 silkworm larvae was collected into a 15 ml tube containing 20 mM 1-phenyl-2-thiourea, followed by centrifugation at 10,000 g for 30 min at 4 °C. Then the supernatant was transferred into a new tube. The resulting serum was diluted by a binding buffer (20 mM Tris-HCl pH 7.4; 0.5 M NaCl; protease inhibiter tablet (1 tablet /100 ml; Roche); 1 mM PMSF), and centrifuged at 20, 000 g for 30 min at 4 °C. After the filtration through a 0.45- μ m filter (Millipore), the supernatant containing recombinant α 1AGP Δ was loaded to a nickel affinity chromatography with 5 ml HisTrap excel column (GE Healthcare Bioscience, Piscataway, NJ) and the target protein was eluted by 500 mM imidazole solution buffers.

Endoglycosydase digestions

To cleave *N*-glycan chains, purified the recombinant protein was incubated in 1x Glycoprotein Denaturing Buffer (New England Biolabs) at 95 °C for 10 minutes. The 20 μ L- cleavage reaction contained 2 μ L of 10× G7 Reaction Buffer (New England Biolabs), 2 μ L of 10% NP40, and 1 μ L of Peptide-N-glycosidase F (PNGase F, New England Biolabs). The reaction mixture was incubated at 37°C for 1 hour.

SDS-PAGE and Western blotting

The solution of a1AGPΔ was mixed with the 2x SDS sample buffer (100mM Tris-HCl pH 6.8, 200mM DTT, 4% SDS, 0.02% blomophenol blue, 20% glycerol), denatured at 95°C for 5 minutes and resolved by SDS-PAGE on a 15% gel. Subsequently, proteins in the gels were electrophoretically transferred to PVDF membrane (Millipore) for Western blotting and lectin blotting. For Western blotting, membranes were first blocked for 1 hour in TBST (20 mM Tris-HCl pH 7.5, 500 mM NaCl and 0.1% Tween-20) with 5% skim milk. After incubation, membranes were washed 3 times in TBST for 5 minutes. Thereafter, membranes were incubated with HisProbe-HRP (Pierce) diluted in TBST for 1 hour and washed 5 times in TBST for 5 minutes. After washing, HRP signal was detected with Super Signal West Pico

Chemiluminescent Substrate (Pierce) and exposed to medical X-ray film (FUJIFILM). For lectin blotting, the membrane was blocked for 30 minutes with Carbo-Free Blocking solution (Vector Laboratories, USA). Subsequently, the membrane was incubated with ConA (HRP binding, 2 ppm, J-OILMILLS, Japan) diluted for 1 hour with PBST buffer (PBS pH 7.5; 0.05% Tween-20). After washing twice with PBST buffer, the HRP signal was visualized with Super Signal West Pico Chemiluminescent Substrate.

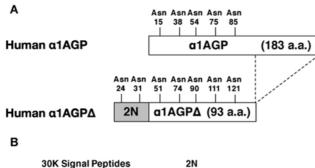
Glycan structural analysis by LC-MS/MS

The purified recombinant glycosylated α1AGPΔ was separated by SDS-PAGE (15 % polyacrylamide gel) and stained by CBB. Bands of interest (Band 1~8) were excised by scalpel, destained with 50 mM NH4HCO3 in 50% acetonitrile, dehydrated with acetonitrile, and in-gel digested with trypsin or chymotrypsin in ProteaseMAXTM Surfactant (Promega) at 50°C for an hour and 25°C for 12 hours, respectively. The reactions were terminated by the addition of trifluoroacetic acid to a final concentration of 0.1%. The digested peptides were analyzed using nanoLC-MS/MS as previously reported (Kajiura *et al.*, 2013). The MS data were analyzed using DataAnalysis 4.0 software (Bruker Daltonics). The ratios of *N*-glycan structures were calculated on the basis of deconvoluted signal intensities of each *N*-glycopeptide.

RESULTS AND DISUCUSSION

Construction of the expression vector

Human a1AGP is composed of 183 amino acid residues without secretory signal peptide, and has five potential N-glycosylation sites at Asn-15, -38, -54, -75, and -85. In regard to the secondary structure, human α 1AGP contains 25.7 % α -helix, 39.3 % β -strands and 35 % coiled-coil structure, and has two disulfide bonds (connecting Cys residues a.a. 5-147 and a.a. 72-165). Thereby, Human a1AGP forms the β -barrel structure and binds to its various ligands (Schönfeld *et al.*, 2008). To increase the ratio of N-glycan to total molecular weight, we constructed the mutant of human α 1AGP by removing the 90 amino acid residues without N-glycosylation sites from its C-terminus (a.a. 94-183) (Fig. 1A). Therefore, it was predicted



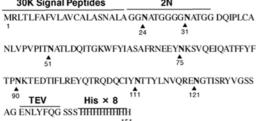


Fig. 1. (A) Schematic representation of the $\alpha 1AGP\Delta$ in this study. The 90 amino acid sequences were deleted from C-terminus of human $\alpha 1AGP$. Artificial *N*-glycosylation sites (2N) were added N-terminal of 93 amino acid sequences of deleted $\alpha 1AGP$. (B) 151 Amino acid sequences of the recombinant $\alpha 1AGP\Delta$. 30K signal peptides and 2N sites were added in N-terminus, and Histidinetag (His x 8) and TEV protease cleavage site in C-terminus. The asparagine residues (N) to which *N*-glycan may be added indicated by bold letters. The amino acid numbers of asparagine as *N*-glycan sites is shown at the bottom.

that the truncation alters its tertiary structure and will cause the loss of ligand binding activities. Besides, 14 amino acid residue containing two N-glycosylation sites were added at the N-terminus. As shown in figure 1, the expression construct for the mutant of $\alpha 1AGP(\alpha 1AGP\Delta)$ with the C-terminal His-tag was generated as described under the Materials and Methods. The native signal peptide was replaced with that of silkworm 30K protein to induce effective secretion (Soejima et al., 2013). The $\alpha 1 AGP\Delta$ expressed and secreted into silkworm haemolymph is estimated to be 130 amino acid residues with a molecular weight of 14.6 kDa. To evaluate the expression and secretion of α1AGPΔ, the cultured silkworm cells, Bme21, BmN4, and BmN4 SID-1 were infected with the recombinant baculovirus BmNPV/polh-30K- α 1AGP Δ -TEVH8. As shown in figure 2, the $\alpha 1AGP\Delta$ was expressed in all cell lines tested and secreted into culture medium. The molecular weight of the α1AGPΔ estimated from the mobility on SDS-PAGE was higher than that it predicted, suggesting that the $\alpha 1 AGP\Delta$ was glycosylated efficiently in silkworm cells.

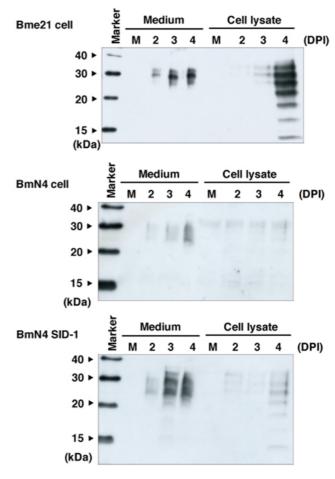
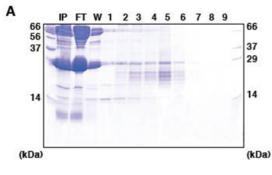


Fig. 2. Expression of the recombinant $\alpha 1AGP\Delta$ in cultured silkworm cells. Time courses of the expression of the $\alpha 1AGP$ protein in Bme21 cells, BmN4 cells and BmN4 SID-1 cells (A). The cells and culture medium were collected at 2, 3, 4 days post-infection (DPI). The recombinant $\alpha 1AGP\Delta$ was detected by Western blotting using His-Probe.

Purification of α 1AGP Δ in Silkworm Larvae

The $\alpha 1AGP\Delta$ protein from the silkworm haemolymph was purified using nickel affinity chromatography as described under the Materials and Methods. As shown in figure 3A, the purified $\alpha 1AGP\Delta$ was recovered as plural bands, from 17 kDa to 25 kDa unlike its estimated molecular weight of 15.7 kDa, as well as those from cultured silkworm cells. In addition, the N-glycans of purified $\alpha 1AGP\Delta$ and recombinant $\alpha 1AGP$ were able to be cleaved by PNGase F (Figure 3B). Moreover, Western blot using HisProbe-HRP detected the clear seven bands of the $\alpha 1AGP\Delta$ generated by different N-glycosylation. Compared to recombinant human $\alpha 1AGP$, the differences in N-glycosylation is more conspicuous in $\alpha 1AGP\Delta$ using simple SDS-PAGE



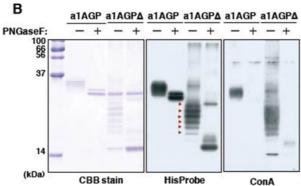
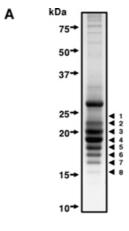


Fig. 3. (A) Purification of human $\alpha 1$ AGP from larval haemolymph. The Histidine tagged $\alpha 1$ AGP Δ protein was purified through nickel affinity chromatography as described in Materials and methods. Each fraction was resolved on 15% SDS-PAGE and visualized by Coomassie Brilliant Blue (CBB) R-250. IP: input; FT: flow-through fraction; W: wash fraction; Lane No.1~3: eluent fraction (100mM imidazole); Lane No.4~9: eluent fraction (500mM imidazole). (B) Characterization of *N*-glycan structures of the $\alpha 1$ AGP secreted in silkworm larval haemolymph. The purified recombinant $\alpha 1$ AGP or $\alpha 1$ AGP Δ form silkworm larvae as indicated in Materials and methods were incubated with (+) or without (–) PNGaseF for 1 h at 37 °C. After reaction, each mixture was resolved on 15% SDS-PAGE and visualized by CBB R-250, His-Probe, or Concanavalin A (ConA).

analysis. Therefore, the $\alpha 1AGP\Delta$ was expected to become a good model for glycobiological researches such as analysis of the alterations of N-glycosylation and elucidating its regulatory mechanisms.

Analyses of the glycan structures of α 1AGP Δ

The recombinant $\alpha 1AGP$ from silkworm haemolymph is highly glycosylated by paucimannosidic type *N*-glycan (Morokuma *et al.*, 2015). In contrast with, the $\alpha 1AGP$ from human serum is highly glycosylated by complex-type *N*-glycan (Ceciliani and Pocacqua, 2007), and its carbohydrate structure shows microscopic nonuniformity because of the random



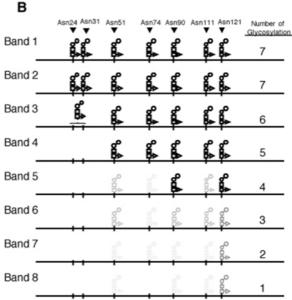


Fig. 4. (A) The purified $\alpha 1AGP\Delta$ was separated into multiple bands in 15% SDS-PAGE and visualized by CBB R-250. The multiple bands were assigned Band 1 ~ Band 8 from the top. Band 1 is the smear portion at the top of Band 2. (B) The degree of glycosylation of each band 1~8 analyzed by LC/MS. At the schematic diagram of *N*-glycan, the open square, open circle and filled triangle represent GlcNAc, mannose and fucose, respectively. The frequency of addition of *N*-glycans at each site is indicated by shading of the diagrams. Approximate number of sugar chains attached to each band is shown on the right.

formation of biantennary, triantennary, and tetra-antennary complex-type N-glycans (Treuheit et~al., 1992). From figure 4A, the purified $\alpha 1 A G P \Delta$ was visualized by CBB stain and confirmed eight bands (Band 1 \sim 8). We analyzed the number and structure of N-glycan on each band of the purified $\alpha 1 A G P \Delta$ by LC/MS analysis. The compositions and relative amounts of the detected N-glycans of Band $1 \sim 8$ are shown in Table 1,

Table 1. The ratio of *N*-glycan structure for each sugar chain binding site.

				Band 1				
				-		. (0/)		
	Structure		Asn24, Asn31	Asn51	Ans74	o (%) Asn90	Asn111	Asn121
	HexNAc1		1.7	ASIIDI	A11574	1.0	0.8	0.4
	DeoxyHex ₁ HexNAc ₁		2.4			-	0.3	0.6
	HexNAc2		-	-		1.3	-	1.0
	DeoxyHex ₁ HexNAc ₂		0.7		-	-	-	0.9
	Hex ₁ HexNAc ₂	M1	1.8	-	1.3	0.4	1.1	1.3
	Hex ₂ HexNAc ₂	M2	16.1	12.2	12.4	11.6	14.0	10.9
	Hex ₃ HexNAc ₂	М3	2.0	12.6	8.3	9.6	6.9	6.7
	Hex ₄ HexNAc ₂	M4	-	6.0	1.8	5.6	3.0	2.9
	Hex5HexNAc2	M5	-	7.7	5.0	10.3	5.4	6.9
Mannose type	Hex ₆ HexNAc ₂	M6	-	-	1.7	4.3	2.5	3.1
	Hex7HexNAc2	M7	-	-	0.9	2.2	1.8	2.3
	Hex ₈ HexNAc ₂	M8	-			1.6	1.5	2.4
	Hex ₉ HexNAc ₂	M9	-	-	-	-	0.7	1.8
	Hex ₁₀ HexNAc ₂	GlcM9	-	-	-	-	-	0.6
	Hex ₁ DeoxyHex ₁ HexNAc ₂	MF	3.9	-	0.9	4.2	0.9	2.4
5 P. I	Hex ₂ DeoxyHex ₁ HexNAc ₂	M2F	55.1	42.8	50.4	31.2	27.5	44.8
Fucose-linked	Hex2DeoxyHex2HexNAc2	M2FF	0.9	-	0.8	0.5	0.3	-
	Hex ₃ DeoxyHex ₁ HexNAc ₂	M3F	6.0	18.7	14.9	11.8	6.1	9.9
	Hex ₂ HexNAc ₃	GNM2	1.5	-	-	-	0.6	-
GlcNAc-linked	Hex ₃ HexNAc ₃	GNM3	-	-	1.7	2.4	2.1	1.2
	Hex3DeoxyHex1HexNAc3	GNM3F	-	-	-	1.8	-	
	Total Mannose typ	е	19.8	38.5	31.4	45.6	36.9	38.8
	Fucose-linke		62.0	61.5	66.9	47.6	34.8	57.1
	GlcNAc-linke	d	1.5	-	1.7	4.2	2.8	1.2

	Ratio (%)									
	Structure		Asn24, Asn31	Asn51	Ans74	Asn90	Asn111	Asn121		
	HexNAc1		1.5	-	-	1.5	1.2	-		
	DeoxyHex ₁ HexNAc ₁		2.3	-	-	2.3	0.9	-		
	HexNAc2		0.6	-	-	2.0	-	0.8		
	DeoxyHex ₁ HexNAc ₂		0.9	-	-	1.1	-	0.7		
	Hex ₁ HexNAc ₂	M1	2.1	0.0	1.3	1.0	1.8	1.3		
	Hex ₂ HexNAc ₂	M2	21.3	25.0	17.6	19.8	23.1	15.1		
	Hex ₃ HexNAc ₂	M3	1.3	6.8	3.8	6.4	6.2	3.2		
	Hex ₄ HexNAc ₂	M4	-	2.8	0.7	2.9	2.1	1.4		
	Hex ₅ HexNAc ₂	M5	-	3.2	1.3	4.5	3.4	3.2		
Mannose type	Hex ₆ HexNAc ₂	M6		-		1.3	1.5	1.4		
	Hex7HexNAc2	M7	-	-	-	-	1.3	0.8		
	Hex ₈ HexNAc ₂	M8	-	-	-	-	1.2	0.9		
	Hex ₃ HexNAc ₂	M9		-	-		0.5	0.7		
	Hex ₁₀ HexNAc ₂	GlcM9	-	-	-	-	-	-		
	Hex ₁ DeoxyHex ₁ HexNAc ₂	MF	3.8	-	4.4	5.5	1.4	3.0		
	Hex2DeoxyHex1HexNAc2	M2F	52.7	55.9	65.9	43.9	47.8	61.6		
Fucose-linked	Hex ₂ DeoxyHex ₂ HexNAc ₂	M2FF		-				-		
	Hex ₃ DeoxyHex ₁ HexNAc ₂	M3F	1.4	6.3	4.9	6.0	4.4	5.0		
	Hex ₂ HexNAc ₃	GNM2	1.3	-	-	-	0.9	-		
GlcNAc-linked	Hex ₃ HexNAc ₃	GNM3		-		1.2	1.3	-		
	Hex ₃ DeoxyHex ₁ HexNAc ₃	GNM3F		-		0.8	0.9	0.7		
	Total Mannose type	9	24.6	37.8	24.8	35.8	41.2	28.1		
	Fucose-linker		54.1 1.5	62.2	75.2	55.3	53.6	69.7		
	GlcNAc-linked			-	-	1.5	3.1	-		

respectively. As shown in figure 4B, regarding the number of N-glycans, the $\alpha 1 AGP\Delta$ of the Band 1 and Band 2 contain 7 N-glycans. Correspondingly, the number of N-glycans on the $\alpha 1 AGP\Delta$ of Band 3, Band 4, Band 5, Band 6, Band 7, and Band 8 were 6, 5, 4, 3, 2, and 1, respectively. As shown in

Table 1, The LC-MS analysis of PA-glycans from α1AGPΔ by silkworm larvae resulted in the detection of the flowing glycans: GlcMan₉GlcNAc₂: GlcM9, Man₉GlcNAc₂: M9, Man₈GlcNAc₂: M8, Man₇GlcNAc₂: M7, Man₆GlcNAc₂: M6, Man₅GlcNAc₂: M5, Man₄GlcNAc₂: M4, Man₃GlcNAc₂: M3, Man₂GlcNAc₂: M2,

Table 1. Continued

					Band 3				
						Ratio	o (9/)		
	Structu	ıre		Asn24, Asn31	Asn51	Ans74	Asn90	Asn111	Asn121
	HexNAc1			1.8	1.1		1.6	1.1	-
	DeoxyHe	x ₁ HexNAc ₁		2.2	-		2.2	0.8	-
	Hex	NAc2		0.7	1.3	-	2.2	-	1.1
	DeoxyHe	x ₁ HexNAc ₂		0.8	1.1	1.2	1.1	-	0.8
	Hex ₁ H	lexNAc ₂	M1	2.5	2.4	1.5	5.1	1.9	1.1
	Hex ₂ HexNAc ₂		M2	25.0	27.4	21.4	25.0	27.0	15.9
	Hex ₃ HexNAc ₂		M3	0.9	5.0	2.4	4.3	4.9	2.9
	Hex ₄ HexNAc ₂		M4	-	0.6	-	1.6	1.2	1.0
	Hex₅H	lexNAc ₂	M5	-	-	-	2.4	1.5	2.1
Mannose type	Hex ₆ H	lexNAc ₂	M6		-		0.9	0.6	1.0
	Hex ₇ H	lexNAc ₂	M7		-	-	-	-	0.7
	Hex ₈ HexNAc ₂		M8	-	-		-	-	0.8
	Hex ₉ HexNAc ₂		M9		-				0.7
	Hex ₁₀ H	HexNAc ₂	GlcM9	-	-	-	-	-	-
	Hex ₁ Deoxyl	Hex ₁ HexNAc ₂	MF	3.5	-	4.1	2.4	1.7	2.7
	Hex ₂ Deoxyl	Hex ₁ HexNAc ₂	M2F	47.8	54.1	67.3	46.2	55.2	65.8
Fucose-linked	Hex ₂ Deoxyl	Hex ₂ HexNAc ₂	M2FF		-				-
	Hex ₃ Deoxyl	Hex ₁ HexNAc ₂	M3F	-	3.7	2.2	4.1	2.8	3.4
	Hex ₂ H	lexNAc₃	GNM2	1.0	-	-	-	0.6	-
GlcNAc-linked	Hex ₃ H	lexNAc ₃	GNM3	-	-	-	0.6	0.7	-
	Hex ₃ DeoxyHex ₁ HexNAc ₃		GNM3F	-	-	-	0.4	-	-
	Total	Mannose type		28.4	35.3	25.2	39.3	37.0	26.2
		Fucose-linked		47.8	57.9	73.6	52.6	59.7	71.9
		GlcNAc-linked		1.0	-	-	1.0	1.4	-

					Band 4				
						Ratio	o (%)		
	Structu	re		Asn24, Asn31	Asn51	Ans74	Asn90	Asn111	Asn121
	Hexi	NAc1		-	-	-	-	1.2	-
	DeoxyHex	1HexNAc1		-	-	-	-	0.9	-
	Hexi	NAc2		-	1.2	-	2.2	-	1.1
	DeoxyHex	1HexNAc2		-	1.8	-	1.3	-	0.8
	Hex ₁ He	exNAc ₂	M1	=	2.7	2.1	5.5	2.1	1.1
	Hex ₂ HexNAc ₂		M2	-	26.6	21.7	26.8	28.8	16.2
	Hex ₃ HexNAc ₂		M3	-	5.1	2.4	3.2	3.6	2.0
	Hex ₄ HexNAc ₂		M4		1.0	-	0.9		-
	Hex ₅ HexNAc ₂		M5		2.1	-	0.9	0.6	1.1
Mannose type	Hex ₆ He	exNAc ₂	M6		-	-	-		-
	Hex ₇ HexNAc ₂		M7	-	-	-	-	-	-
	Hex ₈ He	Hex ₈ HexNAc ₂		-	-	-	-	-	-
	Hex ₉ HexNAc ₂		M9	-	-	-	-		-
	Hex ₁₀ H	exNAc ₂	GlcM9	-	-	-	-	-	-
	Hex ₁ DeoxyH	lex ₁ HexNAc ₂	MF	-	3.6	4.2	1.6	1.9	2.7
	Hex ₂ DeoxyH	lex ₁ HexNAc ₂	M2F	-	53.3	65.1	55.3	58.9	73.0
Fucose-linked	Hex ₂ DeoxyH	lex ₂ HexNAc ₂	M2FF	-	-	2.3	-		-
	Hex ₃ DeoxyH	lex ₁ HexNAc ₂	M3F	-	2.7	2.3	2.3	1.3	1.9
	Hex ₂ He	exNAc ₃	GNM2	-	-	-	-	0.7	-
GlcNAc-linked	Hex ₃ He	exNAc ₃	GNM3	-		-	-	-	-
	Hex ₃ DeoxyHex ₁ HexNAc ₃		GNM3F	-	-	-	-	-	-
	Total	Mannose type		-	37.4	26.2	37.3	35.0	20.5
		Fucose-linked		-	59.6	73.8	59.2	62.1	77.7
		GlcNAc-linked		-	-	-	0.0	0.7	-

ManGlcNAc2: M1, ManFucGlcNAc2: MF, Man2FucGlcNAc2: M2F, Man2Fuc2GlcNAc2: M2FF, Man3FucGlcNAc2: M3F, GlcNAcMan2GlcNAc2: GNM2, GlcNAcMan3GlcNAc2: GNM3, GlcNAcMan3FucGlcNAc2: GNM3F. Especially, we analyzed the *N*-glycan structure profiles of the α1AGPΔ and confirmed

 $\alpha 1 \text{AGP}\Delta$ is modified by $1 \sim 7$ N-glycans. Many of them are core-fucosylated pauci-mannosidic type glycans. On the other hand, we comfirmed relatively advanced N-glycans in a small proportion. In addition, the N-glycosylation numbers of Band 1 and Band 2 are the same, but since the sugar chain structure

Table 1. Continued

	Churchura				Rati	o (%)		
	Structure		Asn24, Asn31	Asn51	Ans74	Asn90	Asn111	Asn121
	HexNAc1		-	-	-	1.5	1.2	-
	DeoxyHex ₁ HexNA	Ac ₁	-	-	-	2.7	1.0	-
	HexNAc2		-	-	1.0	2.2	-	1.2
	DeoxyHex ₁ HexN/	Ac ₂	-	-	1.7	1.3	-	0.9
	Hex ₁ HexNAc ₂	M1	-	3.5	1.4	5.2	2.1	1.1
Mannose type	Hex ₂ HexNAc ₂	M2	-	23.0	19.2	22.6	24.0	13.0
	Hex ₃ HexNAc ₂	M3	-	4.5	2.9	2.9	3.6	2.4
	Hex ₄ HexNAc ₂	M4	-	1.2		1.0	-	0.8
	Hex5HexNAc2	M5	-	-	-	0.9		1.4
	Hex ₆ HexNAc ₂	M6	-	-	-	-		-
	Hex7HexNAc2	M7	-	-	-			-
	Hex ₈ HexNAc ₂	M8	-	-	-	-	-	-
	Hex ₉ HexNAc ₂	M9	-	-				-
	Hex ₁₀ HexNAc ₂	GlcM9	-	-	-	-	-	-
	Hex ₁ DeoxyHex ₁ Hex	NAc ₂ MF	-	3.7	5.0	6.2	2.0	3.1
Fucose-linked	Hex ₂ DeoxyHex ₁ Hex	NAc ₂ M2F	-	60.2	66.7	51.4	64.1	73.9
rucose-linked	Hex ₂ DeoxyHex ₂ Hex	NAc ₂ M2FF	-	0.9				-
	Hex ₃ DeoxyHex ₁ Hex	NAc ₂ M3F	-	3.0	2.2	2.0	1.0	2.2
	Hex ₂ HexNAc ₃	GNM2	-	-	-	-	1.0	-
GlcNAc-linked	Hex ₃ HexNAc ₃	GNM3	-	-	-	-	-	
	Hex ₃ DeoxyHex ₁ Hex	NAc ₃ GNM3F	-	-	-	-	-	-
	Total Mann	nose type	-	32.2	23.5	32.7	29.7	18.6
		se-linked	-	67.8	73.9	59.5	67.1	79.2
	GlcNA	Ac-linked	-	-	-	-	1.2	-

	Structure				Rati	o (%)		
			Asn24, Asn31	Asn51	Ans74	Asn90	Asn111	Asn121
	HexNAc:	1	-	-	-	1.3	1.3	-
	DeoxyHex ₁ He	xNAc ₁	-	-	-	3.0	1.2	0.8
	HexNAc	2	-	1.9	-	1.9	-	1.3
	DeoxyHex ₁ He	xNAc ₂	-	3.6	-	1.6	-	1.0
	Hex ₁ HexN	Ac ₂ M1		10.3	-	4.4	2.1	1.2
Mannose type	Hex ₂ HexN/	Ac ₂ M2	-	18.0	17.7	18.7	20.9	10.5
	Hex ₃ HexN/	Ac ₂ M3		6.2	3.2	2.9	3.9	2.2
	Hex ₄ HexN	Ac ₂ M4		1.4	-	-	-	-
	Hex ₅ HexN	Ac ₂ M5	-	-	-	-	-	-
	Hex ₆ HexN	Ac ₂ M6		-		-		-
	Hex ₇ HexN/	Ac ₂ M7	-	-	-	-	-	-
	Hex ₈ HexN	Ac ₂ M8	-	-	-	-	-	-
	Hex ₉ HexN/	Ac ₂ M9	-	-	-	-		-
	Hex ₁₀ HexN	Ac ₂ GlcMS	-	-	-	-	-	
	Hex ₁ DeoxyHex ₁ I	HexNAc ₂ MF	-	2.0	5.4	7.3	2.4	3.4
Fucose-linked	Hex ₂ DeoxyHex ₁ H	HexNAc ₂ M2F	-	54.5	73.7	57.3	66.1	77.9
Fucose-linked	Hex2DeoxyHex2	HexNAc ₂ M2FF	-	-	-	-		-
	Hex ₃ DeoxyHex ₁ H	HexNAc ₂ M3F	-	2.1	-	1.5	1.3	1.8
	Hex ₂ HexN/	Ac ₃ GNM2	-	=	-	-	0.8	-
GlcNAc-linked	Hex ₃ HexN/	Ac ₃ GNM3	-	-	-	-	-	-
	Hex ₃ DeoxyHex ₁ H	HexNAc ₃ GNM3	F -	-	-	-	-	-
		annose type	-	35.9	20.9	26.0	26.9	13.9
		icose-linked	-	58.6	79.1	66.1	69.8	83.1
	Gle	cNAc-linked	-	-	-	-	0.8	-

is different from Table 1, it seems that the apparent molecular weight also differs.

In this study, as we aimed, we were able to develop the small molecule protein with more N-glycosylation sites. However, the expression level of $\alpha 1 AGP\Delta$ in silkworm cultured cells and

larvae was lower than that of the $\alpha 1AGP$. This is considered to be due to the secondary structure being affected by deletion at the C-terminal side. By using $\alpha 1AGP\Delta$, it can be expected that changes in N-glycan structure can be easily and clearly observed by SDS-PAGE.

Table 1. Continued

				Band 7				
						(0/)		
	Structure		Asn24, Asn31	Asn51	Ratio Ans74	Asn90	Asn111	Asn121
	HexNAc1		-	-	-	-		-
	DeoxyHex ₁ HexNAc ₁		-	-	-		-	0.9
	HexNAc2		-	-	-		-	1.5
	DeoxyHex ₁ HexNAc ₂		-	-	-	-	-	1.1
	Hex ₁ HexNAc ₂	M1	-	-		8.3	1.8	1.4
	Hex ₂ HexNAc ₂	M2		23.7	21.0	24.8	11.0	9.5
	Hex ₃ HexNAc ₂	M3	-	-		3.8	4.2	2.5
	Hex₄HexNAc₂	M4	-	-	-		-	0.9
	Hex₅HexNAc ₂	M5	-	-	-		-	1.4
Mannose type	Hex ₆ HexNAc ₂	M6	-	-	-	-		-
	Hex7HexNAc2	M7	-	-		-	-	-
	Hex ₈ HexNAc ₂	M8	-	-				-
	Hex ₉ HexNAc ₂	M9		-				-
	Hex ₁₀ HexNAc ₂	GlcM9	-			-		-
	Hex ₁ DeoxyHex ₁ HexNAc ₂	MF	-	-	-	10.0	2.1	3.9
	Hex ₂ DeoxyHex ₁ HexNAc ₂	M2F		76.3	79.0	53.2	63.1	75.0
ucose-linked	Hex2DeoxyHex2HexNAc2	M2FF						-
	Hex ₃ DeoxyHex ₁ HexNAc ₂	M3F		-			1.4	2.0
	Hex ₂ HexNAc ₃	GNM2	-	-	-	-	16.5	-
GlcNAc-linked	Hex ₃ HexNAc ₃	GNM3					-	-
	Hex ₃ DeoxyHex ₁ HexNAc ₃	GNM3F		-		-		-
	Total Mannose type		-	23.7	21.0	36.9	16.9	15.6
	Fucose-linker			76.3	79.0	63.1	66.6	80.9
	GlcNAc-linked	i	-	-	-	-	16.5	-

					Band 8						
	Structure		Ratio (%)								
				Asn24, Asn31	Asn51	Ans74	Asn90	Asn111	Asn121		
	HexNAc			-	-	-	-	-	-		
	DeoxyHex ₁ He			-	-	-	-	-	1.0		
	HexNAc			-	-	-	-	-	1.0		
	DeoxyHex ₁ He			-	-	-	-	-	1.1		
	Hex ₁ HexN		M1	-	-	-	9.6	1.7	1.4		
	Hex ₂ HexNAc ₂		M2	-	23.6		23.1	26.2	9.6		
	Hex ₃ HexNAc ₂		M3	-	-	-	5.6	5.9	3.4		
	Hex ₄ HexNAc ₂		M4	-	-		-	-	1.6		
	Hex ₅ HexNAc ₂		M5		-				1.7		
Mannose type	Hex ₆ HexN	Ac ₂	M6		-		-	-	-		
	Hex ₇ HexNAc ₂		M7		-	-	-		-		
	Hex ₈ HexNAc ₂		M8	-	-		-	-	-		
	Hex ₉ HexNAc ₂		M9		-				-		
	Hex ₁₀ HexN	IAc ₂	GlcM9		-				-		
	Hex ₁ DeoxyHex ₁	HexNAc ₂	MF	-	-	-	9.1	5.4	4.0		
	Hex ₂ DeoxyHex ₁	HexNAc ₂	M2F		76.4		52.5	58.2	72.1		
Fucose-linked	Hex ₂ DeoxyHex ₂	HexNAc ₂	M2FF		-		-	-	-		
	Hex ₃ DeoxyHex ₁	HexNAc ₂	M3F	-	-	-	-	2.7	3.2		
	Hex₂HexN	Ac ₃	GNM2	-	-	-	-	-	-		
GlcNAc-linked	Hex ₃ HexN	Ac ₃	GNM3	-	-		-	-	-		
	Hex ₃ DeoxyHex ₁ HexNAc ₃		GNM3F	-	-	-	-	-	-		
	Total N	lannose type		-	23.6	-	38.3	33.8	17.7		
	Fucose-linked				76.4		61.7	66.2	79.3		
	G	lcNAc-linked		-	-	-	-	-	-		

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