Factors that affect the muscular skeletal diseases of some industrial workers working in Changwon-si, Gyeongsangnam-do and the aspects of pain

In the present study, the general characteristics, job stress, working conditions, and aspects of pain of some industrial workers working in Changwon-si, Gyeongsangnam-do, were surveyed. In analyzing the relationship between job stress and the existence of pain, the variables "working speed" and "opportunities to develop abilities" were shown to have statistically significant relationships with the existence of pain (p≤.05). Regarding the relationship between working conditions and the existence of pain, the variables "amount of work per hour," "amount of work per day,""number of parts handled during work," "work production per person," and "inconvenient postures or motions during work" were shown to have statistically significant relationships with the existence of pain($P \le .05$), Regarding aspects of pain, "within 1~3 years" was the most common answer to time of occurrence of symptoms, with a percentage of 27,6%; "appear almost always" was the most common answer to frequency of symptoms, with a percentage of 37.1%; "slight pain" was the most common answer to degree of pain, with a percentage of 50.5%; and "moderate" was the most common answer to encumbrance caused by pain to living and work, with a percentage of 41,2%.

The aim of the present study was to determine the factors that affect pain due to musculoskeletal diseases in industrial workers and to define the aspects of pain in order to provide basic data for the preparation of measures to prevent musculoskeletal diseases. To control pain due to musculoskeletal diseases, factors that affect pain, as well as the aspects of pain, should be recognized early, and efforts should be made to supplement and improve systems for preventing recurrence.

Key words: Musculoskeletal Disease; Industrial Workers; Aspects of Pain

Jun Cheol Lee^a, Kyung Kim^b

^aGraduate School, Daegu university, Daegu, Korea, ^bDepartment of Physical Therapy, Daegu university, Daegu, Korea,

Received : 15 November 2015 Revised : 01 December 2015 Accepted : 17 December 2015

Address for correspondence

Kyung Kim, PT, Ph.D 201 DaeguDae-Ro, Jinryang-Eup, Gyeongsan-Si, Gyeongbuk-Do, Korea Tel:82-10-9528-0301 E-mail: hklee@hanmail.net

INTRODUCTION

In countries where industry has been developed, many automated and simplified working systems have been introduced, leading to an increase in cases of occupational musculoskeletal disorders among workers that cause the patients to complain of chronic pain and paresthesia in the scapular region and the hands(1, 2).

Work-related musculoskeletal disorders (WRMDs) refer collectively to musculoskeletal diseases caused by work-related external stress, leading to gradual damage to part of the body(3, 4). Related risk factors are diverse and vary according to the individuals' physical characteristics, ergonomic risk factors, job stress, and work intensity levels(5). Personal characteristics such as aging, obesity, and smoking are known to be related to WRMDs. In addition, ergonomic factors such as repetitive work, mechanical stimuli, static or poor posture, and whole body or local vibrations; working environmental factors such as shiftwork, working hours, hours working at a video display terminal(VDT), and workload; and job stress are known to act in a complex manner on WRMDs(6).

The seriousness of WRMDs is illustrated by the fact that despite pain in the upper extremities and

the waist, damage to those parts of the body gradually intensifies when maintaining a liveli– hood under inadequate working environments, a lack of appropriate intervention or education, and increasing labor intensity(7). WRMDs were recognized as occupational diseases in 1960 by the International Labor Organization, and they came to the fore as one of the major industrial disaster issues in the 1980s in the USA and Europe(8, 9).

In South Korea, although accident rates are on track to decrease every year thanks to "no accident" movements and various activities to prevent safety accidents by the government and enterprises, yearly labor force losses due to industrial accidents are still at considerably high levels. Statistics Korea announced that the number of industrial accident cases in 2004 was 87,033, and the number of victims was 88,874(10).

Because of the high number of industrial accidents, the government passed regulations to prevent health hazards due to simple repetitive work or tasks that impose undue burdens on human bodies, under article 24(Actions for health care) in Chapter 4 Hazard and risk preventive actions of the Industrial Safety and Health Act and newly established Chapter 9 Prevention of health hazards due to tasks that impose burdens on the musculoskeletal system in the rules regarding industrial health care standards. In so doing, it is stipulated that surveys of harmful factors should be conducted, action should be taken to improve working environments, medical action should be taken, workers should be reminded of risks, musculoskeletal disease prevention and control programs should be carried out, and action should be taken regarding tasks involving heavy items(11).

Many studies have mainly presented ergonomic stress related to work postures, the degree of repetitive work, and design of working spaces as factors for WRMDs(12,13). Recently, however, the importance of psychosocial factors has been emphasized, and arguments have been presented stating that the high prevalence rate of musculoskeletal diseases does not stem as much from physical factors as previously thought(14). Therefore, the intent of the present study was to analyze factors that affect WRMDs and the resultant existence of pain in industrial workers with high prevalence rates of musculoskeletal disease symptoms and to examine the aspects of pain.

METHODS

Study subjects and period

The present study was conducted through structured questionnaires with workers of S Company, L Company, and G Company, which are industrial enterprises located in Changwon, Gyeongnam, from June 10 to July 10, 2015.

Study method

Questionnaires were distributed to the study subject enterprises, and 512 questionnaires were collected during the survey period. The questionnaires were composed by modifying and supplementing questionnaires for labor intensity and job stress, the aspects of pain in the medical musculoskeletal disease control program of Doosan Heavy Industries & Construction Co., Ltd., and the Ovako Working Posture Analysis System (OWAS)(8). The questionnaire consisted of 15 questions on the aspects of personal living, ten questions related to job content, 17 questions related to working environments, three questions related to work postures, and 11 questions on the aspects of pain.

Statistical processing

The collected data were organized, and after excluding 30 inadequate questionnaires, 482 questionnaires were subjected to frequency analyses, Pearson's chi-square tests, and multiple response analyses through the SPSS statistical program, version 10.0. In the case of the Pearson chi-square tests, the significance level was $p \leq .05$.

Limitations of the study

First, the study region was limited. Second, factors such as different working environments of the survey subject enterprises cannot be made identical. Third, the survey subjects had difficulty understanding the questions due to insufficient recognition of working environmental types. Fouth, the content of the questionnaires was not sufficiently explained, leading to low degrees of understanding of the content by respondents. Fifth, questionnaire collection rates were low due to internal problems of the industrial enterprises during the questionnaire period.

RESULTS

General characteristics

Study subjects in their 30s made up the largest age group, at 53.1%, followed by 40s(39.4%), 20s or younger(6.1%), 50s or older(.8%), and no response(.4%). In terms of heights of the study subjects, the largest group was 171cm~175cm (32.4%), followed by 166~170cm(30.1%), 176cm~180cm(21.4%). 165cm or shorter(10.8%). 181cm or taller(4,6%), and no response(.8%). Subjects weighing 61kg~70kg made up the largest weight group(44.2%), followed by 71kg~80kg (33.6%), 81kg or heavier(10.3%), 51kg~60kg (10.2%), 50kg or lighter(.9%), and no response (.6%). In terms of marriage status, married subjects were the highest group, at 83.2%, followed by unmarried subjects at 16.4%, and no response at .4%.

Regarding the departments of the study subjects, those in the assembling department were the largest group(32.4%), followed by the painting department(22%), the car body department(13.9%), the quality control department(11%), the support department(10.8%), the engine department(9.1%), and office job(.8%). Regarding number of years of service, $11\sim15$ years was the largest group(55.6%), followed by $5\sim10$ years at(20.7%), $16\sim20$ years (13.3%), 5 years or less(7.9%), 21 years or more (1.2%), and no response(1.2%). Permanent positions were the largest employment type group at 93.2%, compared with temporary positions at 6.4% and no response at .4%.

High school graduation was the largest level of education group(91.5%), followed by university graduation(6.2%), middle school graduation(1.2%), higher than university graduation(.6%), no response(.4%), and elementary school graduation (0%). Employees earning more than 40 million won made up the largest annual salary group (55%), followed by $30 \sim 40$ million won(31.3%), $20 \sim 25$ million won(6.6%), $25 \sim 30$ million won (4.8%), and no response(2.3%).

Regarding amount of smoking in one month, no smoking was the largest group(51.7%), followed by 16~30 packs(23.4%), 15 or fewer packs(16%), and 31 or more packs(8.9%). For amount of drinking in one week, one bottle or less was the largest group (47.5%), followed by no drinking(19.7%), 1~2 bottles(18.7%), more than 2 bottles(13.3%), and no response(.8%). For the question regarding degree of fatigue, the answer "tired sometimes when pressed for time" was the most frequent at 32.8%, followed by "chronically tired"(32.2%), "tired on days when workloads are heavy"(22.2%), "not sure" (11.8%), "not at all tired"(.6%), and no response (.4%). Regarding health condition, the answer "moderate" was the most frequent at 56.2%, followed by "a little poor"(20.33%), "healthy"(19.3%), "poor"(2.5%), "very healthy"(1.5%), and no response (.2%)(Table 1).

Table '	1	General	characteristics
---------	---	---------	-----------------

Variable	Division	Ν	%
	20s or younger	31	6.4
	30s	256	53.1
Ago.	40s	190	39.4
Age	50s or older	4	.8
	No response	1	.2
	Total	482	100.0
	165cm or shorter	52	10.8
	166~170cm	145	30.1
	171~175cm	156	32.4
Hoight	176~180cm	103	21.4
Height	181cm or taller	22	4.6
	No response	4	.8
	Total	482	100.0
	50kg or lighter	4	.8
	51~60kg	49	10.2
	61~70kg	213	44.2
Moight	71~80kg	162	33.6
Weight	81kg or heavier	51	10.6
	No response	3	.6
	Total	482	100.0
	Unmarried	79	16.4
Aprilada atatua	Married	401	83.2
Varriage status	No response	2	.4
	Total	482	100.0
	Support	52	10.8
	Quality control	53	11.0
	Assembling	156	32.4
	Car body	67	13.9
Dopartmont	Engine	44	9.1
Department	Painting	106	22.0
	Office job	4	.8
	No response	0	.0
	Total	482	100.0

Variable	Division	Ν	%
	5 years or less	38	7.9
	5~10 years	100	20.7
Number of	11~15 years	268	55.6
	16~20 years	64	13.3
years of service	21 years or longer	6	1.2
Service	No response	6	1.2
	Total	482	100.0
	Permanent position	449	93.2
Employment	Temporary position	31	6.4
Employment	No response	2	.4
type	Total	482	100.0
	Elementary school graduation	0	.0
	Middle school graduation	6	1.2
Education	High school graduation	441	91.5
level	University graduation	30	6.2
level	Higher than university graduation	3	.6
	No response	2	.4
	Total	482	100.0
	20~25 million won	32	6.6
Annual	$25\sim30$ million won	23	4.8
	30~40 million won	151	31.3
salary	More than 40 million won	265	55.0
	No response	11	2.3
	Total	482	100.0
	No smoking	249	51.7
	15 or fewer packs	77	16.0
Smoking	16~30 packs	113	23.4
amount	31 or more packs	43	8.9
amount	No response	0	0
	Total	482	100.0
	No drinking	95	19.7
Drinking	1 bottle or less	229	47.5
volume	1~2 bottles	90	18.7
voluitte	More than 2 bottles	64	13.3
	No response	4	.8
	Total	482	100.0

Variable	Division	Ν	%
	Chronically tired	155	32.2
	Tired sometimes when pressed for time	158	32.8
Degree of	Tired on days when workloads are heavy	107	22.2
fatigue	Not sure	57	11.8
langue	Not tired at all	3	.6
	No response	2	.4
	Total	482	100.0
	Very healthy	7	1.5
	Healthy	93	19.3
Health	Moderate	271	56.2
conditions	A little poor	98	20.3
	Poor	12	2.5
	No response	1	.2
	Total	482	100.0

Relationships between job stress and the existence of pain

Significant relationships were shown between job stress and the existence of pain. In the relationship between working speed and the existence of pain, when working speed was high, 90.9% of respondents answered that they felt pain and 9.1% of respondents answered that they felt no pain. When working speed was not high, 82.0% of respondents answered that they felt pain and 18.0% of respondents answered that they felt pain and 18.0% of respondents answered that they felt pain and 18.0% of respondents answered that they felt pain and 18.0% of respondents answered that they felt pain and 18.0% of respondents answered that they felt pain and 18.0% of respondents answered that they felt no pain. This difference was statistically significant ($p \le .05$).

Regarding the relationship between opportuni– ties for ability development and the existence of pain, when there were opportunities for ability development, 86.9% of respondents answered that they felt pain and 13.1% of respondents answered that they felt no pain. When there was no oppor– tunity for ability development, 92.5% of respon– dents answered that they felt pain and 7.5% of respondents answered that they felt no pain. This difference was statistically significant($p \le .05$) (Table 2).

Relationships between the existence of pain and other factors, such as workload, right to decide, right to speak, knowledge acquisition, whether repeated, whether creativity was necessary, whether high- level techniques were necessary, and diverse tasks were not significant(p).5).

Variable	D	Existence	e of pain		р
	Division	Yes(%)	No(%)	Total	
Was the working speed increased?	Yes	391(90.9%)	39(9.1%)	430(100.0%)	
	No	41(82.0%)	9(18.0%)	50(100.0%)	.046
	Total	432(90.0%)	48(10.0%)	480(100.0%)	
Are opportunities for ability development given to you?	Yes	186(86.9%)	28(13.1%)	214(100.0%)	.045
	No	245(92.5%)	20(7.5%)	265(100.0%)	
	Total	431(90.0%)	48(10.0%)	479(100.0%)	

Table 2. Relationships between job stress and the existence of pain

Relationships between working conditions and the existence of pain

Regarding relationships between working conditions and the existence of pain, when the hourly amount of work increased. 96,5% of respondents answered that they felt pain and 3.5% of respondents answered that they felt no pain. When the hourly amount of work did not increase, 87.7% of respondents answered that they felt pain and 12.3% of respondents answered that they felt no pain. This difference was statistically significant. Regarding relationships between daily amounts of work and the existence of pain, when the amount of work increased, 96.2% of respondents answered that they felt pain and 3.8% of respondents answered that they felt no pain. When the hourly amount of work did not increase, 88% of respondents answered that they felt pain and 12% of respondents answered that they felt no pain. This difference was statistically significant ($p \le .05$).

In terms of relationships between the number of parts handled during work and the existence of pain, when the number of parts increased, 100.0% of respondents answered that they felt pain and 0.0% of respondents answered that they felt no

pain. When the number of parts did not increase, 88.4% of respondents answered that they felt pain and 11.6% of respondents answered that they felt no pain. This difference was statistically significant. In relationships between work production per person and the existence of pain, when work production per person increased, 96.0% of respondents answered that they felt pain and 4.0% of respondents answered that they felt no pain. When work production per person did not increase, 88.0% of respondents answered that they felt pain and 12.0% of respondents answered that they felt no pain. This difference was statistically significant($p \le .05$).

Regarding relationships between inconvenient postures or motions during work and the existence of pain, when inconvenient postures increased, 96.2% of respondents answered that they felt pain and 3.8% of respondents answered that they felt no pain. When inconvenient postures did not increase, 87.5% of respondents answered that they felt pain and 12.5% of pain and 12.5%

Variable	D	Existence of			
	Division	Yes(%)	No(%)	Total	р
Was the amount of work given per hour increased?	Yes	111(96.5%)	4(3.5%)	115(100.0%)	
	No	315(87.7%)	44(12.3%)	359(100.0%)	.007
	Total	426(89.9%)	48(10.1%)	474(100.0%)	
Was the amount of work given per day increased?	Yes	102(96.2%)	4(3.8%)	1.6(100.0%)	
	No	322(88.0%)	44(12.0%)	366(100.0%)	.013
	Total	424(89.8%)	48(10.2%)	472(100.0%)	

Table 3. Relationships between working conditions and the existence of pain

Table 3. (계속)

Variable	D	Existence	e of pain		
	Division -	Yes(%)	No(%)	Total	р
	Yes	55(100.0%)	0(.0%)	55(100.0%)	
Was the number of parts handled increased?	No	367(88.4%)	48(11.6%)	415(100.0%)	.008
	Total	422(89.8%)	48(10.2%)	470(100.0%)	
	Yes	96(96.0%)	4(4.0%)	100(100.0%)	
Was work production per person increased?	No	324(88.0%)	44(12.0%)	368(100.0%)	.020
	Total	420(89.7%)	48(10.3%)	468(100.0%)	
Were inconvenient postures or motions increased?	Yes	126(96.2%)	5(3.8%)	131(100.0%)	
	No	301(87.5%)	43(12.5%)	344(100.0%)	.005
	Total	427(89.9%)	48(10.1%)	475(100.0%)	

Postures taken during work

Among postures taken by the lumbar region, bent and twisted postures were the most frequent (43.4%), followed by bent postures(29.9%), no response(11%), upright standing postures(10.2%), and twisted postures(5.6%). Among postures taken by the arm region, postures with both arms below the shoulder were the most frequent(28.2%), followed by postures with both arms above the shoulder(27.4%), postures with one arm below the shoulder(26.3%), and no response(18%).

Among postures taken by the leg region, standing postures with both legs were the most frequent (25.5%), followed by postures with both leg bent (17.2%), walking(15.4%), kneeling postures(12.9%), postures with one leg bent(12.4%), no response (10%), sitting postures(4.4%), and standing postures with one leg(2.3%)(Table 4).

Table 4. Postures taken during work

Variable	Division	Ν	(%)
	Upright standing	49	10.2
	Bent	144	29.9
	Twisted	27	5.6
Lumbar region	Bent and twisted	209	43.4
	No response	53	11.0
	Total	g 49 144 27 d 209 53 482 shoulder 136 houlder 127 shoulder 132 87 482 21 legs 123 leg 11 t 83	100.0
	Both arms below the shoulder	136	28,2
	One arm below the shoulder	127	26.3
Arm	Both arms above the shoulder	132	27.4
	No response	87	18.0
	Total	482	100.0
	Sitting	21	4.4
	Standing with both legs	123	25.5
	Standing with one leg	11	2.3
Leg	Both legs bent	83	17.2
Leg	One leg bent	60	12.4
	Kneeling	62	12.9
	Walking	74	15.4
	No response	48	10.0
	Total	482	100.0

Aspects of pain

The presence of pain in all of the study subjects was analyzed; 90% of the study subjects answered that they felt pain and 10% answered that they did not feel any pain. The frequency of pain results of the workers who felt pain are shown in Table 5.

1) Pain regions and feelings of pain

Among pain regions, the lumbar region was the most frequent(56.8%), followed by the shoulder (49.4%), the neck(43.9%), the leg/foot(33.9%), the hand/wrist/finger(31.3%), the arm/elbow(16.7%), and other regions(2.1%). Among the types of feel-ings of pain, stabbing feeling was the most frequent(41.2%), followed by knotted feeling(39.8%), twinges(30.2%), burning feeling(4.7%), numbness (2.1%), and other feelings(1.6%)(Table 5).

2) Miscellaneous

In terms of time points of occurrence of symptoms, within 1~3 years was the most frequent (27.6%), followed by more than 5 years(24.4%), 3~5 years(18.9%), 3 months~1 year(13.4%), within 3 months(11.5%), and no response(4.1%). For frequency of symptoms, the answer "felt almost always" was the most frequent(37.1%), followed by "felt once per week"(28%), "felt once per month" (13.7%), "felt once per 2~3 months" (6.2%), and "felt once per six months" (3.1%).

Among the causes of symptoms, business/work was the most frequent(90.6%), followed by other causes(5.5%), no response(1.6%), disease/trauma (1.2%), hobby/exercise(1.2%), and housework(0%). Among degrees of pain, slight pain was the most frequent(50.5%), followed by moderate pain (33.9%), severe pain(9.7%), no response(3.2%), no pain(1.4%), and very severe pain(1.4%).

Among hours of pain occurrence, $12:00 \sim 18:00$ was the most frequent(37.1%), followed by $06:00 \sim 12:00(27.2\%)$, $18:00 \sim 24:00(20\%)$, no response(8.1%), and $00:00 \sim 06:00(7.6\%)$. For encumbrance to living and work caused by pain, the answer "moderate" was the most frequent (41.2%), followed by "slightly many"(24.2%), "not very many"(19.4%), "no encumbrance"(9\%), "many" (4.8\%), and no response(1.4\%).

Regarding experience with treatment, "no experience" was the most frequent response(56.7%), followed by "experienced"(41.7%), and no response (1.6%). For past experience with treatment, "no experience" was the most frequent response (80.8%), followed by "experienced"(17.1%), and no response(2.1%)(Table 5).

Table 5.	Aspects of	pain
----------	------------	------

Variable	Division	Ν	(%)
	Yes	434	90.0
Existence of pain	No	48	10.0
	Total	482	100.0
	Neck	189	43.9
	Shoulder	213	49.4
	Arm/elbow	72	16.7
*Pain region	Hand/wrist/finger	135	31.3
r an rogion	Waist	245	56.8
	Leg/feet	146	33.9
	Other regions	9	2.1
	Total	1009	234.1
	Within 3 months	50	11.5
	3 months~1 year	58	13.4
	1~3 years	120	27.6
Time of occurrence of	3~5 years	82	18.9
symptoms	5 years or more	106	24.4
	No response	18	4.1
	Total	434	100.0

Table 5. Aspects of pain(계속)

Variable	Division	Ν	(%)
	Almost always	179	41.2
	Once per week	135	31.1
	Once per month	179	15.2
Frequency of symptoms	Once per 2~3 months		6.9
	Once per 6 months	15	3.5
	No response	9	2.1
	Total	434	100.0
	Business/work	393	90.6
	Disease/trauma	5	1.2
Cause of symptoms	Hobby/exercise	5	1.2
	Other causes	24	5.5
	No response	7	1.6
	Total	434	100.0
	No pain	6	1.4
	Slight pain	219	50.5
	Moderate pain	147	33.9
Degree of pain	Severe pain	42 6 14 434	9.7
	Very severe pain	6	1.4
	No response	14	3.2
	Total	434	100.0
	Stabbing feeling	176	4.2
	Knotted feeling	170	39.8
	Burning feeling	20	4.7
*Feelings of pain	Twinges	129	30.2
	Numb	9	2.1
	Other feelings	7	1.6
	Total	511	119.7
	00:00~06:00	33	7.6
	06:00~12:00	118	27.2
	12:00~18:00	161	37.1
Hours of pain	18:00~24:00	66 30 15 9 434 393 5 24 7 434 6 219 147 42 6 147 42 6 147 42 6 147 42 6 143 176 170 20 129 9 7 511 33 118 161 87 35 434 21 105 179 84 39 6	20.0
	No response	35	8.1
	Total	434	100.0
	Many	21	4.8
	Slightly many	105	24.2
	Moderate	179	41.2
Encumbrance to living and	Not very many	84	19.4
work caused by pain	No	39	9.0
	No response	6	1.4
	Total	434	100.0

Variable	Division	Ν	(%)
	Yes	181	41.7
Experience with treatment of	No	246	56.7
current pain	No response	7	1.6
	Total	434	100.0
	Yes	74	17.1
Experience with treatment of	No	351	80.9
past pain	No response	9	2.1
beer beer	Total	434	100.0

Table 5. Aspects of pain(계속)

DISCUSSION

Studies have indicated that musculoskeletal diseases are related not only to individuals' demographic characteristics, but also to ergonomic risk factors, job stress, and work intensity(8,15). Among the general characteristics analyzed in a previous study, high school graduation or lower were the most frequent education levels, reaching 72.8%; the percentage of married subjects was higher(89.5%) compared to that of unmarried subjects(9.6%). Among subjects who had pain, the percentage of non-drinkers was 22.2% and that of drinkers was 77.8%; approximately half of the drinkers answered that they would drink approximately one bottle of soju each time they drank (16).

Among the characteristics examined in the present study, the largest age groups were individuals in their 30s(53.1%) and 40s(39.4%). Most of the subjects were married(83.2%), while the percentage of unmarried subjects was 16.4%. In terms of number of years of service, $11\sim15$ years was the largest category(55.6%). Most of the subjects had graduated high school(91.5%). Regarding amount of smoking in one month, no smoking was the most frequent response(51.7%), followed by $16\sim30$ packs(23.4%). When asked about drinking in one week, one bottle or less was the most frequent response, at 47.5%.

In studies, groups with jobs that were highly demanding had higher prevalence rates of musculoskeletal disease compared with groups with jobs that were less demanding(5)(16-21). Previous researches reported that groups with less job autonomy were at higher risk of musculoskeletal disease compared to groups with greater job autonomy(20)(22-24).

In the present study, among the relationships

between job stress and the existence of pain, the items working speed and opportunities for ability development showed statistically significant relationships with the existence of pain($p \le .05$), while workloads, right to decide, right to speak, knowledge acquisition, whether repeated, whether creativity was necessary, whether high level techniques were necessary, and diverse tasks were not statistically significant related with the existence of pain(p).05).

In a study conducted with workers who used VDTs at newspaper companies.Coutu et al. reported that increases in working hours or labor intensity in situations where normal workloads or working hours were exceeded were related to neck, shoulder, hand, or wrist diseases(7) In studies conducted by Barnekow-Bergkvist et al. and Morse et al., students 16-34 years of age were randomly selected to examine the effects of physical capacities of the neck, shoulder, and lumbar regions and symptoms in the regions(25,26). The authors reported that heavy object handling and exposure to vibrations were risk factors for lumbar spinal region symptoms and that repetitive and static work were risk factors for the neck and shoulders.

In the present study, in analyzing the relation– ships between working conditions and the exis– tence of pain, it was found that hourly amounts of work, daily amounts of work, number of parts handled during work, work production per person, and inconvenient postures or motions during work showed statistically significant relationships with the existence of pain ($p \le .05$).

However, total working hours including overtime, daily rest time, monthly average number of holidays, working speed, increases in automation, changes in the amount of work following automation, department merging, standing time, heavy work, day and night shifts, lobster shift, and part time work were not statistically significantly related with the existence of pain(p).05).

A previous study reported that among the total musculoskeletal disease regions of car workers, the shoulders ranked the highest(30.4%), followed by the neck(27.4%), hand and wrist(10.0%, 13.5%), and elbow 7.6%). In car assembly workers, the musculoskeletal disease regions named most often were the shoulders(36.5%), followed by the waist (36.5%), leg(35.6%), hand and wrist(34.5%), neck (28.3%), and arm and elbow(13.5%). The most common musculoskeletal disease regions of auto mechanics were the shoulders(52.0%), followed by the neck(47.1%), hand and wrist(39.4%), and arm and elbow(24.4%, 26.2%)(27).

In the present study, among pain regions, the waist was the most frequent(56.8%), followed by the shoulders(49.4%), the neck(43.9%), legs and feet(33.9%), hand, wrist, and fingers(31.3%), arm and elbow(16.7%), and other regions(2.1%).

Finally, in terms of aspects of pain of workers with pain, $1\sim3$ years was the most frequent time of occurrence of pain(27.6%), followed by five years or more(24.4%), and "pain appears almost always" was the most frequent answer regarding frequency of symptoms, at 37.1%. For degree of pain, slight pain at 50.5% and moderate pain at 33.9% accounted for most of the answers, and "moderate" was the most frequent answer, at 41.2%, to the question of encumbrance to living and work caused by pain.

The present study has the following limitations. First, because the variables were measured by self-administered questionnaire surveys, the respondents' subjective propensities might have been involved. However, given the attributes of musculoskeletal diseases, for which the subjectivity of pain is recognized, this limitation cannot be easily overcome. Second, the method of quantification of pain used in the study cannot produce absolute values. Third, because the study had a cross-sectional design, it could not explain the causal relationships between degree of pain and other factors.

CONCLUSION

In the present study, the general characteristics, job stress, working conditions, and aspects of pain of some industrial workers working in Changwon–

si. Gyeongsangnam-do. were surveyed. In analyzing the relationship between job stress and the existence of pain. the variables "working speed" and "opportunities to develop abilities" were found to have statistically significant relationships with the existence of pain($p \le .05$). In terms of relationships between working conditions and the existence of pain, the variables "amount of work per hour," "amount of work per day," "number of parts handled during work," "work production per person," and "inconvenient postures or motions during work" were found to have statistically significant relationships with the existence of pain (p \leq .05). Regarding the aspects of pain, 1 \sim 3 years was the most common answer to time of occurrence of symptoms, with 27.6%; "appear almost always" was the most common answer to frequency of symptoms, with 37.1%; regarding "slight pain" was the most common answer to degree of pain, with 50.5%; and "moderate" was the most common answer to the question regarding encumbrance to living and work caused by pain. with 41.2%.

The aim of the present study was to find factors that affect pain due to musculoskeletal diseases in industrial workers, as well the aspects of pain, in order to provide basic data for the preparation of measures to prevent these disorders. To control pain caused by musculoskeletal diseases, factors that affect pain and the aspects of pain should be recognized early, and efforts should be made to supplement and improve systems for preventing recurrence.

REFERENCES

- Jensen R, Klein B, Snderson L. Motion-related wrist disorders tracd to industries, occupational groups, Monthly Labor Rev 1983;106(9);13-16.
- Gerr F, Letz R, Landrigan PJ. Upper extremity musculoskeletal disorders of occupational origin. Annu Rev Public Health 1991;12:543–566.
- Park, SK, Choi YJ, Moon DH, Jeon JH, Lee JT, Son HS. Work related musculoskeletal disorders of hairdresser. Kor J Occupa Environ Med 2000; 12(3):395-404.
- 4. Morse T. Reporting of work-related musculoskeletal disorder(MSD) to workers' compensation. New Solut 2000;10(3):281-292.
- Chetty L. Physiotherapy and ergonomics for a work-related musculoskeletal disorder. Int J Ther Rehab 2010;17(2):84-91.

- Kim HR, Won JU, Song JS, Kim HS, Kim CN, No JH. Pain related factors in upper extremities among hospital workers using videl display terminals. Kor J Occupa Environ Med 2003;15(2): 140-149.
- Coutu MF, Baril R, Durand MJ, Côté D, Cadieux G. Health and illness representations of workers with a musculoskeletal disorder-related work disability during work rehabilitation: a qualitative study. J Occup Rehabil 2011;21(4):591-600.
- 8. Park JK. Risk factors of work-related musculoskeletal diseases in shipyard workers. Unpublished doctoral dissertation Inje University 2010.
- No KS, Park YS, Shin HH, Kim O, Kang SK, Kim DS. Effect of tailored therapy program for work– related musculoskeletal disorders of employees in SMEs–Small and medium enterprises. Ergon Soc Kor 2008;10:395–400.
- 10. Statistics Korea. Industal accident statistics bulletin. Korea 2010.
- 11. Ministery of Employment and Labor Reserved. Industral safety health law 2011.
- Putz-Anderson V, Doyle GT, Hales TR. Ergonomic analysis to characterize task constraint and repetitiveness as risk factors for musculoskeletal disorders in telecommunication office work. Scand J Work Environ Health 1992; 18:123-126.
- Rani S, Barbe MF, Barr AE, Litvin J. nduction of periostin-like factor and periostin in forearm muscle, tendon, and nerve in an animal model of work-related musculoskeletal disorder. J Histochem Cytochem 2009;57(11):1061-1073.
- 14. Bongers PM, de Winter CR, Kompier MA, Hildebrandt VH. Psychosocial factors at work and musculoskeletal disease. Scand J Work Environ Health 1993;19(5):297-312.
- 15. Jung EJ. Analysis on the working condition and protective gears of shipbuilding industry workers for protection against WMSDs. Unpublished master's dissertation Ulsan University 2013.
- Ko SB, Son MA, Kong CG, Jang SJ, Cha BS. Job characteristics and psychosocial distress of atypical workers. Kor J Occupa Environ Med 2004; 16(1):103-113.

- Skov T, Borg V, Orhede E. Psychosocial and physical risk factors for musculoskeletal disorders of the neck, shoulders, and lower back in salespeople. Occup Environ Med 1996;53(5):351– 356.
- Kim IR, Kim JY, Park JT, Kim HJ, Yeom YT. The relationship between psychosocial stress and work-related musculoskeletal symptoms of assembly line workers in the automobile industry. Kor J Occupa Environ Med 2001;13(3):220-231.
- Cho KH, Prevalence and risk factors musculoskeletal diseases in hospital workers. Unpublished doctoral dissertation Inje University 2003.
- 20. Kim IA. (The) association between job stress, intensity of labour and musculoskeletal symptoms among shipbuilding workers. Unpublished master's dissertation Seoul national University 2011.
- 21. Kim, CH. (The) prevalence and its related factors of musculoskeletal disorder among shipbuilding workers. Unpublished doctoral dissertation Chosun University 2014.
- 22. Han SH, Beak NJ, Park DH, Jang KE, Lee MH, Park JT, Kim DS, Lee TS, Shin YS, Song DM. Cumulative trauma disorders among shipyard workers and application of baseline checklist for risk assessment. Kor J Occupa Environ Med 1997;9(4):579-588.
- 23. Hur KH, Han YS, Jung, HS. Musculoskeletal Symptoms and Related Factors of Golf Caddies. Kor J Occupa Environ Med 2004;16(1):92–102.
- 24. Kim JY. Occupational ergonomics: Work related musculoskeletal disorders of the upper limb and back. Kyecook Publishing Co 2010.
- 25. Barnekow-Bergkvist M, Hedberg GE, Janlert U, Jansson E. Determinants of self-reported neckshoulder and low back symptoms in a general population. Spine 1998;23(2):235-243.
- 26. Morse T, Dillon C, Kenta-Bibi E, Weber J, Diva U, Warren N, Grey M. Trends in work-related musculoskeletal disorder reports by year, type, and industrial sector: a capture-recapture analysis. Am J Ind Med 2005;48(1):40-49.
- 27. Son MA. Response of the new labor policy and labor unions in accordance with Daewoo Motors New Management Strategy. Korean Institute for labor studies and policies 1996.