

# Titanium Dioxide Sol-gel Schottky Diodes and Effect of Titanium Dioxide Nanoparticle

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**Abstract** – This paper reports the effect of Titanium dioxide ( $\text{TiO}_2$ ) nanoparticles on a  $\text{TiO}_2$  sol-gel Schottky diode.  $\text{TiO}_2$  nanoparticles were blended with  $\text{TiO}_2$  sol-gel to fabricate the Schottky diode.  $\text{TiO}_2$  nanoparticles showed strong anatase and rutile X-ray diffraction peaks. However, the mixture of  $\text{TiO}_2$  sol-gel and  $\text{TiO}_2$  nanoparticles exhibited no anatase and rutile peaks. The forward current of the Schottky diode drastically increased as the concentration of  $\text{TiO}_2$  nanoparticles increased up to 10 wt. % and decreased after that. The possible conduction mechanism is more likely space charge limited conduction.

**Keywords:** Schottky diode, Nanoparticle, Titanium dioxide, Sol-gel

## 1. Introduction

Recently metal oxides have attracted great attention due to their remarkable optical, physical, chemical, and electronic properties [1, 2]. Among the metal oxides, titanium oxide ( $\text{TiO}_2$ ) has a wide range of advantageous properties, such as chemical stability, photocatalytic activity, photosensitivity, and electrical conductivity and is applicable to electronic devices, chemical sensors, photocatalysts, solar cells, and photoelectrochemical cells [3-6]. These properties strongly depend on crystallite size and shape of the  $\text{TiO}_2$ .  $\text{TiO}_2$  has three main crystalline structures including anatase, rutile and brookite. Each structure has unique chemical, physical, and electronic properties and leads different applications.

$\text{TiO}_2$  thin films have been fabricated with a variety of techniques including sol-gel process, sputtering with different metallic and ceramic targets, ion beam enhanced deposition, chemical vapor deposition, and pulsed laser deposition. Sol-gel process is one of the most important techniques to synthesize various functional materials. It has advantages over conventional other techniques in terms of low temperature process, large area coating, homogeneous and multi-component metal oxide preparation and low equipment cost. Although sol-gel process has such a superior advantages, the final material performance is greatly affected by the process conditions including species of solvent, concentration of  $\text{TiO}_2$  and heating process.

In this paper, we report the fabrication of a Schottky diode made by mixing  $\text{TiO}_2$  nanoparticles and  $\text{TiO}_2$  sol-gel. Schottky diodes have been made with inorganic

semiconducting material, conducting polymers and a combination of both materials [7-10]. The effect of  $\text{TiO}_2$  nanoparticles in the  $\text{TiO}_2$  sol-gel for the performance of Schottky diode is investigated in terms of surface field emission scanning electron microscope (FESEM) images, x-ray diffraction (XRD) patterns and current-voltage (I-V) characteristics of the fabricated Schottky diode. Three possible conduction mechanisms are explained to determine dominant conduction process in the device.

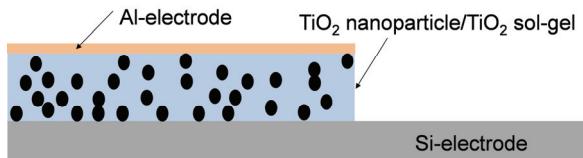
## 2. Experimental procedure

$\text{TiO}_2$  nanoparticles (~30 nm) were purchased from Aldrich Co. and used without further purification. The  $\text{TiO}_2$  sol was fabricated by titanium (IV) isopropoxide (TIP, 97 %), ethanol (99.8 %), HCl (36.4 %) and deionized (DI) water. The sol was prepared as follows: 50 ml of ethanol was charged in the 100 ml of round bottom flask, and 6 g of TIP was added to the solution. Then, HCl was added to the mixture until the solution became transparent with stirring, and the solution was kept under vigorous stirring for 1 day. The aqueous  $\text{TiO}_2$  nanoparticle solution was directly mixed with  $\text{TiO}_2$  sol-solution with 1 wt% ( $\text{TiO-1}$ ), 5 wt% ( $\text{TiO-5}$ ), 10 wt% ( $\text{TiO-10}$ ), and 15 wt% ( $\text{TiO-15}$ )  $\text{TiO}_2$  nanoparticle concentrations. The various concentrations of  $\text{TiO}_2$  nanoparticles and  $\text{TiO}_2$  sol mixtures were spin coated on a silicon wafer with 2000 rpm. The film was then heated at 300°C for 1 h in a tube furnace under nitrogen gas purging. The silicon wafer was cleaned by a mixture of sulfuric acid and hydrogen peroxide in an ultrasonic cleaner, followed by cleaning and rinsing with de-ionized water. Finally, the wafer was washed with acetone and dried at 100°C for 30 minutes. The film thickness was approximately 100nm after heat treatment. Al electrode was then vacuum-deposited onto the film. Fig. 1 shows the three-layered Schottky diode structure.

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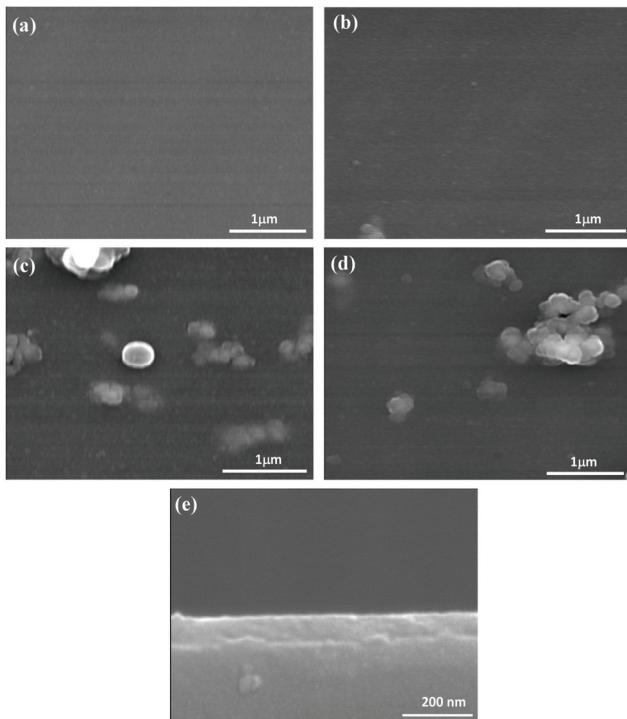
**Fig. 1.** Three-layered Schottky diode structure:  $\text{TiO}_2$  nanoparticle- $\text{TiO}_2$  sol-gel acts as a semiconducting layer.

The silicon layer was used as an electrode.

### 3. Results and Discussion

Fig. 2 shows surface FESEM images of (a)  $\text{TiO}-1$ , (b)  $\text{TiO}-5$ , (c)  $\text{TiO}-10$ , and (d)  $\text{TiO}-15$ . Nanoparticles were not observed on the surface of the  $\text{TiO}-1$  film. Small individual particles were observed for the  $\text{TiO}-5$ . As the concentration of  $\text{TiO}_2$  nanoparticles increased more than 10%, aggregated particles were observed on the surface of the films as shown in Fig. 2 (d). Fig. 2(e) shows the cross sectional FESEM image of  $\text{TiO}-10$ . The thickness of the  $\text{TiO}_2$  layer is about 75 nm.

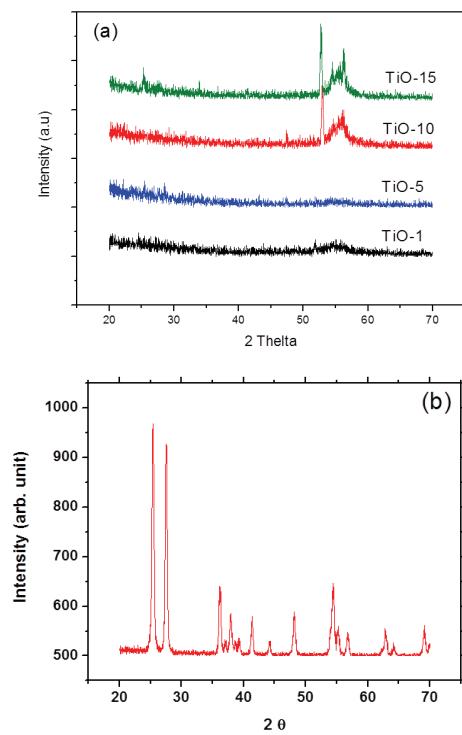
Anatase and rutile crystallite phases are the main structures of  $\text{TiO}_2$ , which have band-gap energies of 3.2 and 3.0 eV, respectively [11, 12]. Anatase  $\text{TiO}_2$  has excellent photocatalytic activity, long-term stability and nontoxicity [13]. Sol-gel spin-coating process is a



**Fig. 2.** FESEM surface images: (a)  $\text{TiO}-1$ ; (b)  $\text{TiO}-5$ ; (c)  $\text{TiO}-10$ ; (d)  $\text{TiO}-15$  and (e) FESEM cross-sectional image of  $\text{TiO}-10$ .

promising technique over the other conventional techniques. The prepared films are mostly amorphous phase structures [14]. Fig. 3(a) shows the XRD patterns for the  $\text{TiO}-1$ ,  $\text{TiO}-5$ ,  $\text{TiO}-10$  and  $\text{TiO}-15$ . There is no clear anatase or rutile diffraction peak for the  $\text{TiO}-1$  and  $\text{TiO}-5$ . However, very weak major anatase (101) and rutile (110) diffraction peaks were observed for the  $\text{TiO}-10$  and  $\text{TiO}-15$ . Fig. 3(b) shows XRD pattern for the  $\text{TiO}_2$  nanoparticles. Strong anatase (101) and rutile (110) peaks are located at  $25.4^\circ$  and  $27.5^\circ$  respectively. The relative intensities of the anatase and rutile diffraction peaks are 54.7 and 45.3 %, respectively. It is clear that the  $\text{TiO}_2$  nanoparticles are composed of anatase and rutile crystal structures.

Schottky diodes fabricated with mixture of  $\text{TiO}_2$  sol-gel and  $\text{TiO}_2$  nanoparticles with different concentrations were characterized by measuring their I-V characteristics. The work function of Al is low (approximately 4.1 eV) compared with  $\text{TiO}_2$  (5.1 eV for anatase structure and 4.9 eV for rutile structure) [11]. Therefore, the Al and  $\text{TiO}_2$  nanoparticles and  $\text{TiO}_2$  sol contact might be a Schottky junction due to a big difference in the work functions. Furthermore, due to the similar work function of Si (4.52 eV) and  $\text{TiO}_2$ , the Si and  $\text{TiO}_2$  nanoparticles and  $\text{TiO}_2$  sol junction could be an Ohmic contact. Fig. 4 shows the result. The forward bias current was approximately 30  $\mu\text{A}$  for the Schottky diode fabricated with pure  $\text{TiO}_2$  sol-gel without  $\text{TiO}_2$  nanoparticles. The forward current for the  $\text{TiO}-1$  is approximately 130  $\mu\text{A}$ , which is 4 times higher than the pure sol-gel Schottky diode. As the amount of  $\text{TiO}_2$



**Fig. 3.** XRD patterns: (a)  $\text{TiO}-1$ ;  $\text{TiO}-5$ ,  $\text{TiO}-10$ , and  $\text{TiO}-15$ . (b)  $\text{TiO}_2$  nanoparticles.

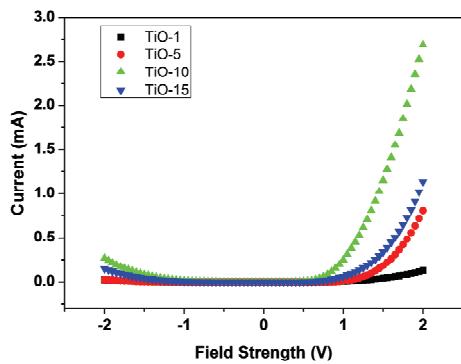


Fig. 4. I-V characteristics of Schottky diodes.

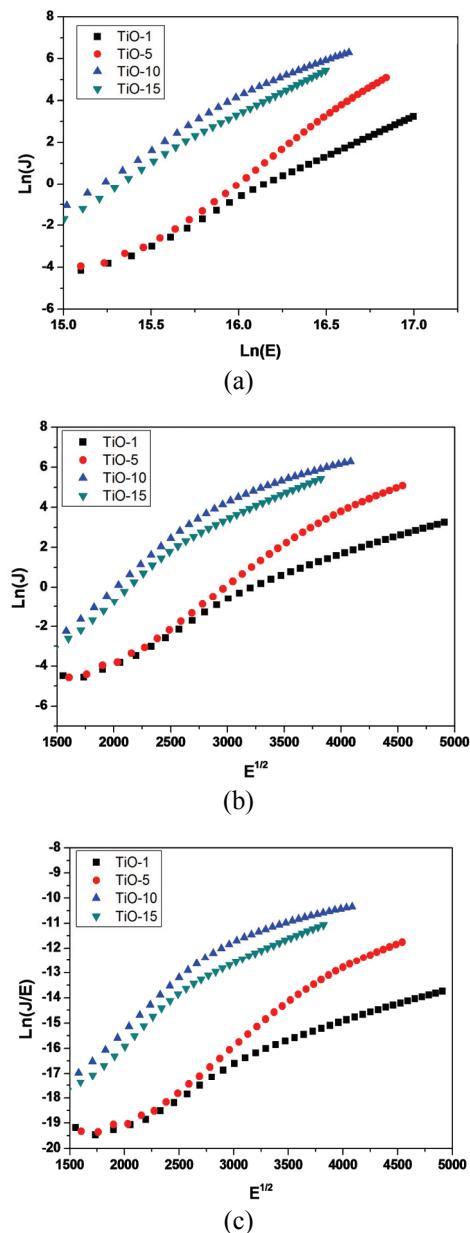


Fig. 5. The plots of three conduction mechanisms: (a)  $\ln(J)$  vs  $\ln(V)$  for SCLC. (b)  $\ln(J)$  vs  $E^{1/2}$  for SC and (c)  $\ln(J/V)$  vs  $E^{1/2}$  for PFC.

**Table 1.** Beta values of  $\text{TiO}_2$  nanoparticle doped  $\text{TiO}_2$  sol-gel Schottky diodes of Schottky emission and Poole-Frenkel emission. Unit:  $\times 10^{-5} \text{ eV}/(\text{V}/\text{m})^{1/2}$

Samples	Schottky emission	Poole-Frenkel emission
TiO-1	13.951	4.392
TiO-5	18.085	6.975
TiO-10	19.119	12.659
TiO-15	19.345	6.459

nanoparticles increased, the forward current drastically increased up to 10 wt. % and decreased thereafter. The maximum forward current of 2.7 mA was achieved at 10 wt. % of  $\text{TiO}_2$  nanoparticles. The improved forward current is due to the high quality crystallite nanoparticles of  $\text{TiO}_2$ , which drastically increase the surface area of the active material. The reduction of the forward current for the TiO-15 might be due to the aggregation of the  $\text{TiO}_2$  nanoparticles as shown in Fig. 2 (d).

To distinguish the major conduction mechanism, various plots were employed based on the theoretical equation of each conduction mechanism. Three conduction models were employed by plotting  $\ln(J)$  versus  $\ln(V)$ ,  $\ln(J)$  versus  $E^{1/2}$  and  $\ln(J/V)$  versus  $E^{1/2}$  for the space charge limited conduction (SCLC), Schottky conduction (SC) and Poole-Frenkel conduction (PFC) models, respectively. Fig. 5 (a), (b) and (c) represent the plots based on the SCLC, SC and PFC models, respectively. Table 1 shows beta values of SC and PFC mechanisms in linear regime. For both cases, beta values are too big compared with the theoretical values ( $3.03 \times 10^{-5} \text{ eV}/(\text{V}/\text{m})^{1/2}$  for SC and  $6.06 \times 10^{-5} \text{ eV}/(\text{V}/\text{m})^{1/2}$  for PFC) to match these mechanisms at low electric field [15]. The plot of SCLC model shown in Fig. 5(c) shows best linear fit in the experimental range. Therefore, SCLC process could be a major conduction mechanism [16].

#### 4. Conclusion

The mixtures of  $\text{TiO}_2$  sol-gel and  $\text{TiO}_2$  nanoparticles with different concentrations of  $\text{TiO}_2$  nanoparticles were used as a semiconducting material for a Schottky diode fabrication. Although  $\text{TiO}_2$  nanoparticles show strong anatase and rutile XRD peaks, the mixtures of  $\text{TiO}_2$  sol-gel and  $\text{TiO}_2$  nanoparticles exhibit no characteristic anatase and rutile diffraction peak. The forward current drastically increased as the concentration of  $\text{TiO}_2$  nanoparticles increased until 10 wt. %. The forward current decreased as the  $\text{TiO}_2$  concentration further increased. SCLC mechanism might be dominant for the linear regime.

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