

Production of DNA polymerase from *Thermus aquaticus* in recombinant *Escherichia coli*

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Received on 30 May 2014, revised on 8 August 2014, accepted on 14 August 2014

Abstract : Among dozens of DNA polymerases cloned from thermophilic bacteria, *Taq* DNA polymerase from *Thermus aquaticus* has been most frequently used in polymerase chain reaction (PCR) that is being applied to gene cloning, DNA sequencing, gene expression analysis, and detection of infectious and genetic diseases. Since native *Taq* DNA polymerase is expressed at low level in *T. aquaticus*, recombinant *Escherichia coli* system was used to produce *Taq* DNA polymerase in a large amount. *Taq* DNA polymerase was expressed as a soluble form under the control of *tac* promoter in *E. coli*, and purified by heat treatment and ion exchange chromatographies. The purified *Taq* DNA polymerase was nearly homogeneous and exhibited a similar DNA amplification activity with a commercial *Taq* DNA polymerase.

Key words : *Taq* DNA polymerase, polymerase chain reaction, recombinant protein, *Escherichia coli*

I. Introduction

Since polymerase chain reaction (PCR) is a useful method for the rapid amplification of target DNA sequences (Erich, 1989), it has been extensively used in the biotechnology field including disease diagnosis, gene cloning and DNA sequencing (Bachmann et al., 1990; Hamilton et al., 2001; Louws et al., 1999; Marchuk et al., 1991). The gene amplification process involves repeated cycles of heat denaturation of a DNA template, annealing of primers to the complementary DNA strands, and extension of the annealed primers with DNA polymerase and deoxynucleotides, which results in the exponential amplification of the DNA sequence between the flanking primers. Because of the heat denaturation step, a DNA polymerase that is stable during the repetitive thermal denaturation is required in PCR reactions.

More than 50 thermostable DNA polymerases have been isolated from various organisms including

thermophiles and archaea. The thermostable DNA polymerases elevated optimal temperature for polymerization of 70 to 80 C and are single-subunit proteins of 80 to 115 kDa in solution, which are different to multi-subunit DNA polymerases from eubacteria (Klimczak et al., 1985; Kong et al., 1993; Takagi et al., 1997). Due to their potential industrial applications, various thermostable DNA polymerases have been studied for the structure and thermostability relationship and commercialized in many biotechnology companies. Among them, *Taq* DNA polymerase has been most commonly used in PCR. It was first purified in 1976 from *Thermus aquaticus* that was isolated from a hot spring in Yellowstone National Park (Chien et al., 1976). The PCR technique using *Taq* DNA polymerase was patented by Cetus Corporation in 1989 and currently the market for *Taq* DNA polymerase is in the hundreds of millions of dollar per year. However, since most thermostable enzymes are present at very low level in the thermophilic bacteria which are difficult to grow to obtain large quantity protein, the purification of *Taq* DNA polymerase from *T. aquaticus*

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results in low yields.

In this study, recombinant *E. coli* was exploited to produce *Taq* DNA polymerase in a large amount. *Taq* DNA polymerase was produced in recombinant *E. coli* where an expression plasmid cloned with *polA* coding sequence under the control of *tac* promoter was transformed. *Taq* DNA polymerase expressed as a soluble form in *E. coli* was purified via a heat treatment and a series of chromatography steps, and then applied to PCR reactions.

II. Materials and Methods

1. Bacterial strain and plasmid

A plasmid p33 was used for the expression of *Taq* DNA polymerase. The expression plasmid p33 was kindly provided by Dr. Masayori Inouye at University of Medicine and Dentistry of New Jersey. The expression of *Taq* DNA polymerase is under the control of the *tac* promoter, which can be induced by adding isopropyl- β -d-thiogalactopyranoside (IPTG). *E. coli* DH5 α was used for the expression of *Taq* DNA polymerase.

2. Culture condition

Recombinant *E. coli* DH5 α cells harboring plasmid p33 were cultured at 37°C in a 500-mL baffled flask containing Luria-Bertani medium (10 g/L tryptone, 5 g/L yeast extract, 10 g/L NaCl) supplemented with 50 mg/L ampicillin. Expression of *Taq* DNA polymerase was induced at the logarithmic growth phase (OD₆₀₀ = 0.5 ~ 1.0) by adding 1 mM isopropyl- β -d-thiogalactopyranoside (IPTG), and allowed to grow for another 4 hr.

3. Purification of *Taq* DNA polymerase

The cells induced with IPTG for 4 hr were collected at 6,000 rpm for 10 min, and resuspended in 50 ml

of a resuspension buffer (50 mM Tris, pH 7.9, 50 mM glucose, 1 mM EDTA). The resuspended cells were disrupted by sonication, and the insoluble debris was removed by centrifugation at 12,000 rpm for 20 min at 4°C. The supernatant was incubated at 75°C for 1 hr to denature *E. coli* cellular proteins, which were removed by centrifugation at 12,000 rpm for 20 min at 4°C. The supernatant was applied to a DEAE column equilibrated with an anion binding buffer (10 mM Tris, pH 7.9, 1 mM EDTA, 0.5% Tween 20). After washing 5 column volumes, proteins bound to the anion exchanger were eluted by increasing KCl concentration up to 500 mM. The fractions containing *Taq* DNA polymerase was pooled and then desalted by dialysis against a cation binding buffer (20 mM HEPES, pH 6.9, 1 mM EDTA, 0.5% Tween 20) using a 10 kDa MWCO dialysis membrane for a subsequent purification step. The *Taq* DNA polymerase purified partially in the anion exchange chromatography was subjected to cation exchange chromatography on SP Sepharose Fast Flow using a 10 ml-Econo pack column (Bio-rad, Hercules, CA, USA). *Taq* DNA polymerase bound to the cation exchanger was eluted with KCl in a stepwise gradient of 0.0–500 mM over 10 column volumes. The purified *Taq* DNA polymerase was stored at –20°C in a *Taq* storage buffer (50 mM Tris, pH 8.0, 100 mM NaCl, 0.1 mM EDTA, 5.0 mM DTT, 1.0% Triton X-100, 50% glycerol).

4. Polymerase chain reaction

The relative *Taq* DNA polymerase activities were determined by comparing band intensities of DNA amplified by polymerase chain reaction (PCR) using the purified and the commercial (Solgent Co., Daejeon, Korea) *Taq* DNA polymerases. In this study, a 10 X reaction buffer (100 mM Tris, pH 9.0, 500 mM KCl, 1.0% Triton X-100, 20 mM MgCl₂, 10 mM b-mercaptoethanol) was also prepared for PCR. *E. coli* BL21 (DE3) genomic DNA was used as the template DNA to

Table 1. Oligonucleotides used in this study.

Oligonucleotide	Nucleotide sequence
ppiA-F	5'-GAATTCCTCGAGCATGTTCAAATCGACCCTGGCGGCGATG-3'
ppiA-R	5'-AATCGCGAGCTCTTATTACGCGAGGACTTTAGCGGAAAGGAT-3'

amplify the coding sequence of ppiA gene. The primers used to amplify ppiA gene in the PCR reaction are listed in Table 1. The PCR reaction was carried out in a 50 µl mixture containing 1 µl of plasmid DNA (20 ng), 5.0 µl of the 10X reaction buffer, 2.5 µl of a deoxynucleosides triphosphate (dNTP) mixture (2.5 mM of each dNTP), 2 µl of each primer (10 pM), 38 µl of DNase-free water and 1 µl of the purified or the commercial *Taq* DNA polymerase. After amplification with an automated thermocycler (GeneAmp PCR 2400, Perkin Elmer, Norwalk, CT, USA) for 30 cycles (30 sec at 94°C for denaturation, 30 sec at 55°C for annealing and 1 min at 72°C for extension), 10 µl of PCR mixture was analyzed by electrophoresis on a 1% agarose gel in 0.5X TAE buffer.

5. Analytical methods

Optical density of the cells was measured at 600 nm of wavelength using a spectrophotometer (Optizen POP, Optizen, Daejeon, Korea). Dry cell weight was then obtained using a pre-determined correlation factor (0.367) between optical density and dry cell weight. Protein concentration was determined using the protein assay kit (Bio-rad) according to the manufacturer's instruction. The protein samples were analyzed by SDS-PAGE using 14% gel with the Mini-PROTEIN® 3 Electrophoresis Cell (Bio-rad). Proteins on the gel were visualized by staining with Coomassie brilliant blue R-250 (Sigma, Saint Louis, MO, USA).

III. Results and Discussion

1. Expression of *Taq* DNA polymerase

To assess the expression of *Taq* DNA polymerase in

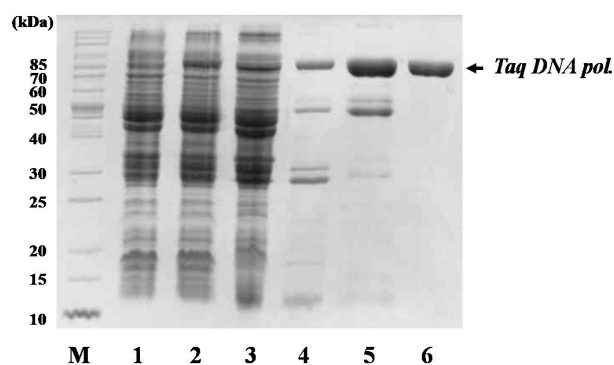


Fig. 1. SDS-PAGE analysis for expression and purification of *Taq* DNA polymerase from recombinant *E. coli*. Lane M, Marker proteins; Lane 1, *E. coli* cells before induction; Lane 2, *E. coli* cells after induction with IPTG; Lane 3, Soluble fraction after cell disruption; Lane 4, Soluble fraction after heat treatment at 75 C for 1 hr; Lane 5, Anion exchange chromatography; Lane 6, Cation exchange chromatography.

recombinant *E. coli*, the plasmid p33 was transformed into *E. coli* DH5α. When the recombinant *E. coli* strain harboring p33 was induced with 1 mM IPTG in a batch culture containing LB medium, the expression of *Taq* DNA polymerase was analyzed with SDS-PAGE (Fig. 1). In comparison with the cells before induction, a distinct band of ca. 90 kDa was visualized in the cells after IPTG induction. The apparent molecular weight of *Taq* DNA polymerase is in accordance with its theoretical molecular weight of 93.9 kDa, suggesting that the full-length *Taq* DNA polymerase is able to be produced in recombinant *E. coli*. Even though *Taq* DNA polymerase was not overexpressed in *E. coli*, but it was determined as a soluble form. The low expression level of *Taq* DNA polymerase is likely attributed to the high frequency of rare codons of *E. coli* in the gene of *Taq* DNA polymerase. The rare codons in the gene of *Taq* DNA polymerase was analyzed. These amino acid residues include arginine, leucine, proline, which are present in overall region of the gene (data not shown).

2. Purification of *Taq* DNA polymerase

Since the *Taq* DNA polymerase expressed in *E. coli* is a soluble form and has a thermostable nature, the cell lysate was incubated at 75 C for 1 hr prior to chromatographic purification steps. The *Taq* DNA polymerase was not observed in the insoluble fraction, indicating that it did not undergo the heat-denatured aggregation (data not shown). The vast majority of *E. coli* cellular proteins were denatured and thus eliminated by centrifugation following the heat treatment (Fig. 1, lane 4). There were still various contaminant proteins after the heat treatment even at 75 C for 1 hr, that are likely thermostable *E. coli* proteins. Fifteen cellular proteins of *E. coli* (DnaK, transcription pausing factor L (NusA), trigger factor (TF), maltose-binding proteins (MBP), galactose glucose-binding protein, FK-506-binding protein (FKBP), D-ribose binding protein (RbsB), adenylate kinase (AKN), outer membrane lipoprotein carrier protein, ribosomal protein S19 (RS19), putative EscN protein (EscN), and GroES) were identified to be thermostable (Thapa et al., 2008). For further purification, the soluble fraction of the heat-treated cell lysate was subjected to an anion exchange chromatography with Tris buffer at pH 7.9, since its theoretical isoelectric point (pI) is 6.03. The proteins electrostatically bound to a anion exchanger Q Sepharose fast flow resin was eluted by increasing KCl concentration in a stepwise manner. The SDS-PAGE analysis for the eluted fractions showed that major contaminant *E. coli* proteins were observed in the flow-through fractions but several contaminant proteins were co-purified with *Taq* DNA polymerase in the anion exchange chromatography. *Taq* DNA polymerase was eluted at 0.1 M KCl. The fractions containing *Taq* DNA polymerase were pooled and desalted for a subsequent purification step. The desalted sample was loaded to a column packed with a cation exchanger (SP Sepharose fast flow). The column was washed with HEPES buffer (pH 6.9) and

then eluted with a stepwise gradient of KCl. The co-purified proteins in the anion exchange chromatography did not bind to the cation exchanger. However, most *Taq* DNA polymerase was eluted upon increasing KCl concentration, indicating an electrostatic binding of *Taq* DNA polymerase to the cation exchanger. The purity of *Taq* DNA polymerase in the cation exchange chromatography was nearly homogenous based on SDS-PAGE and densitometric analyses. The purified *Taq* DNA polymerase in the cation exchange chromatography was stored at -20°C after a buffer-exchange to a storage buffer.

3. Activity of *Taq* DNA polymerase

The purified *Taq* DNA polymerase was compared with a commercial *Taq* DNA polymerase in terms of apparent molecular weight and purity. Figure 2 clearly shows that the purified *Taq* DNA polymerase has the same molecular weight as the commercial *Taq* DNA polymerase. In addition, both the purified and the commercial *Taq* DNA polymerase were shown as a single band in the SDS-PAGE gel. The band intensity

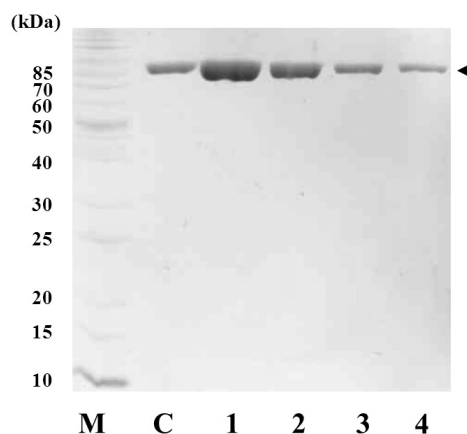


Fig. 2. Analysis of apparent molecular weight for purified and commercial *Taq* DNA polymerases. The position of *Taq* DNA polymerase was indicated by the arrow. Lane M, Marker proteins; Lane C, commercial *Taq* DNA polymerase (Solgent Co.) (1X); Lane 1, purified *Taq* DNA polymerase (1X); Lane 2, purified *Taq* DNA polymerase (0.5X); Lane 3, purified *Taq* DNA polymerase (0.25X); Lane 4, purified *Taq* DNA polymerase (0.125X).

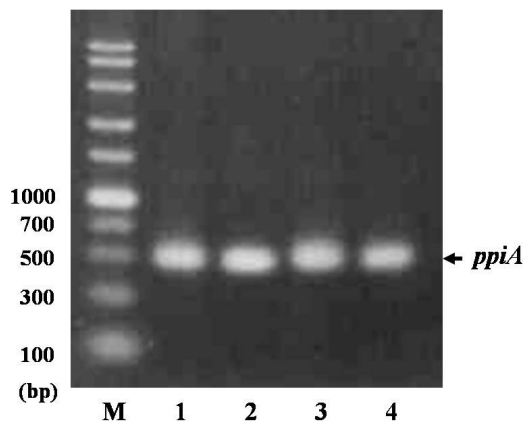


Fig. 3. Amplifications of *ppiA* gene of *E. coli* using the PCR kit produced in this study and a commercial kit. Lane M, DNA ladder; Lane 1, the purified *Taq* DNA polymerase and the reaction buffer prepared in this study; Lane 2, the commercial *Taq* DNA polymerase and the reaction buffer prepared in this study; Lane 3, the purified *Taq* DNA polymerase and the commercial reaction buffer; Lane 4, the commercial *Taq* DNA polymerase and the commercial reaction buffer.

of the commercial *Taq* DNA polymerase was similar with that of the 4-fold diluted purified *Taq* DNA polymerase. Considering that the enzymatic activity of the commercial available *Taq* DNA polymerase is 5 U/ μ l, the activity of the purified *Taq* DNA polymerase could be estimated to be about 20 U/ μ l. The activity of the purified polymerase was also evaluated by PCR amplification and compared to the commercial *Taq* DNA polymerase. In the PCR reactions, both the *Taq* DNA polymerases effectively amplified *ppiA* gene of 573 bp from genomic DNA of *E. coli* BL21(DE3) showing the same band intensity (Fig. 3). When a PCR reaction buffer prepared in this study was replaced with the reaction buffer supplied with the commercial *Taq* DNA polymerase, the *ppiA* gene was amplified at the same levels as shown in Fig. 3. This result clearly demonstrates that the *Taq* DNA polymerase produced in this

study has a similar efficiency to the commercial *Taq* DNA polymerase.

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