

Hydrogen Storage Properties of Pure MgH₂

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Abstract The hydrogen storage properties of pure MgH₂ were studied and compared with those of pure Mg. At the first cycle, pure MgH₂ absorbed hydrogen very slowly at 573 K under 12 bar H₂. The activation of pure MgH₂ was completed after three hydriding-dehydriding cycles. At the 4th cycle, the pure MgH₂ absorbed 1.55 wt% H for 5 min, 2.04 wt% H for 10 min, and 3.59 wt% H for 60 min, showing that the activated MgH₂ had a much higher initial hydriding rate and much larger H_a (60 min), quantity of hydrogen absorbed for 60 min, than did activated pure Mg. The activated pure Mg, whose activation was completed after four hydriding-dehydriding cycles, absorbed 0.80 wt% H for 5 min, 1.25 wt% H for 10 min, and 2.34 wt% H for 60 min. The particle sizes of the MgH₂ were much smaller than those of the pure Mg before and after hydriding-dehydriding cycling. The pure Mg had larger hydrogen quantities absorbed at 573K under 12 bar H₂ for 60 min, H_a (60 min), than did the pure MgH₂ from the number of cycles n = 1 to n = 3; however, the pure MgH₂ had larger H_a (60 min) than did the pure Mg from n = 4 to n = 6.

Key words pure magnesium hydride, pure magnesium, hydriding rate, microstructure, X-ray diffraction.

1. Introduction

Magnesium has advantages as a hydrogen storage material from the viewpoints of hydrogen storage capacity, cost and reserves in the earth's crust. However, its reaction rate with H₂ is very low.¹⁾

Song's review²⁾ on the kinetic studies of the hydriding and the dehydriding reactions of Mg reported that the hydriding and dehydriding reactions of Mg are nucleation-controlled under certain conditions and progress by a mechanism of nucleation and growth, and that the hydriding rates of Mg are controlled by the diffusion of hydrogen through a growing Mg hydride layer.

By use of the first-principles density functional theory for a cluster model, the alloying effect of transition element M on the electronic structure of magnesium hydride, MgH₂, was investigated by Chen et al.³⁾ They concluded that the

chemical interaction between Mg and H may play a dominant role in the pure MgH₂ system. Such a strong interaction remained in the alloyed Mg(M)H₂ when the central Mg was replaced by an alloying element M. By a satisfactory fit of the calculated M (or Mg)-H interactions with the enthalpies of formation for some pure dihydrides, they reported that 70 % chemical (ionic plus covalent) interactions would appear to be ionic but the covalent interaction of an adjacent Mg to M with a H atom around it would be sensitive to the substitution of M.

The paper of Matović et al.⁴⁾ dealt with non-isothermal kinetics models of hydrogen desorption from MgH₂ altered by ion bombardment and stressed the importance of the MgH₂ surface during its decomposition. In the case of argon-irradiated samples, where defects were induced in the near-surface region, the Avrami Erofeev mechanism with parameter n = 2 could be adopted while in the case of

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boron-irradiated samples, where defects were created deeper in the bulk, the desorption mechanism was the same with $n = 3$. The difference was possibly related to the concentration and good dispersion of defects in near-surface region in the samples.

A lot of work to improve the hydriding and dehydriding rates of magnesium has been performed by alloying with magnesium metals^{5,6} such as Cu,⁷ Ni,^{8,9} In,¹⁰ Sn,¹¹ V,¹² and Ni and Y,¹³ by synthesizing compounds such as CeMg₁₂¹⁴ and Mg₇₆Ti₁₂Fe_{12-x}Ni_x ($x = 4, 8$),¹⁵ and by making composites such as Mg- 20 wt% Fe₂₃Y₈.¹⁶ Aminorroaya et al.¹⁷ added Nb and multi-walled carbon nanotubes to Mg-Ni alloys, and Cho et al.¹⁸ added transition metals to cast Mg-Ni alloys for the improvement of the reaction rates of Mg with H₂. Milanese et al.¹⁹ mixed Ni and Cu with Mg, Tanguy et al.²⁰ mixed metal additives with magnesium, and Eisenberg et al.²¹ plated nickel on the surface of magnesium to improve the hydriding-dehydriding kinetics of MgH₂.

Mao et al.²² investigated doping MgH₂ with NiCl₂ and CoCl₂ in an effort to develop MgH₂ with a low dehydriding temperature and fast sorption kinetics. Both the dehydrogenation temperature and the absorption/desorption kinetics were improved by adding either NiCl₂ or CoCl₂, and a significant enhancement was obtained in the case of the NiCl₂ doped sample.

The paper of Cermak and David²³ investigated separate catalytic effects of Ni, Mg₂Ni and Mg₂NiH₄ on the hydrogen desorption characteristics of MgH₂. It was observed that the catalytic efficiency of Mg₂NiH₄ was considerably higher than that of pure Ni and non-hydrated inter-metallic Mg₂Ni.

As shown in these examples, the hydrogen absorption and desorption behaviors of Mg have been studied by using pure Mg or pure MgH₂ as a starting material. The pure MgH₂ is more difficult to synthesize and more expensive than the pure Mg. By comparing the hydrogen absorption and desorption behaviors and the prices, it is necessary to determine which is appropriate to be used as a starting material.

In this work, hydrogen storage properties of the pure MgH₂ were studied and compared with those of the pure Mg.

2. Experimental details

Pure MgH₂ powder (hydrogen storage grade, Aldrich) and pure Mg powder (-100 + 200 mesh, 99.6 %, Alfa Aesar) were used.

The absorbed or desorbed hydrogen quantity was measured as a function of time by a volumetric method, using a Sivert's type hydriding and dehydriding apparatus described previously.²⁴ 0.5 g of the samples was used for

these measurements. Samples after reactive mechanical grinding and those after hydriding-dehydriding cycling were characterized by X-ray diffraction (XRD) with Cu K α radiation, using a Rigaku D/MAX 2500 powder diffractometer. The microstructures of the powders were observed by a JSM-6400 scanning electron microscope (SEM) operated at 20 kV.

3. Results and discussion

The percentage of absorbed hydrogen, H_a , is expressed with respect to sample weight. Fig. 1 shows the variation of the H_a versus t curve with the number of cycles, n , for the pure Mg at 573 K under 12 bar H₂. The pure Mg absorbs hydrogen very slowly. At $n = 1$, pure Mg absorbs 0.05 wt% H for 5 min, 0.08 wt% H for 10 min, 0.17 wt% H for 30 min, and 0.29 wt% H for 60 min. The quantity of hydrogen absorbed for 60 min is expressed by H_a (60 min). The initial hydriding rate and H_a (60 min) increase as the number of cycles increases from $n = 1$ to $n = 5$, and then decrease as the number of cycles increases from $n = 5$ to $n = 6$, showing that the activation of the pure Mg was completed after four hydriding-dehydriding cycles. At $n = 5$, pure Mg absorbs 0.80 wt% H for 5 min, 1.25 wt% H for 10 min, 1.94 wt% H for 30 min, and 2.34 wt% H for 60 min.

Dehydriding rate at 573 K under 1.0 bar H₂ was too low to be measured, and thus the sample was dehydrided at 623 K in vacuum for 2 h for the hydrogen absorption measurement at the next cycle.

The SEM micrographs of the pure Mg and the pure Mg dehydrided at the 10th hydriding-dehydriding cycle are shown in Fig. 2. The particle of the pure Mg has a few cracks with quite flat surface. In the pure Mg dehydrided at the 10th hydriding-dehydriding cycle, defects

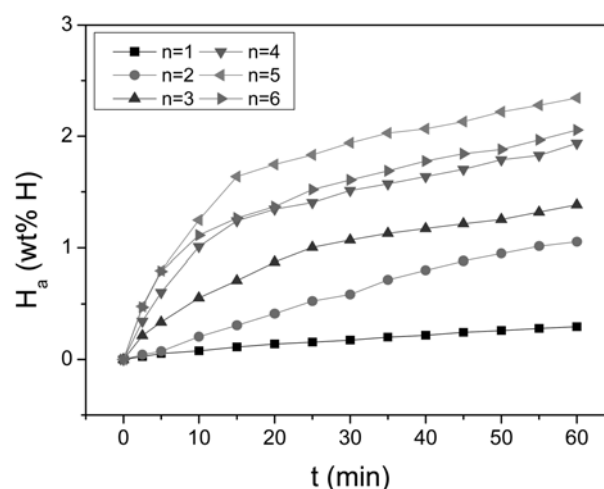


Fig. 1. Variation of the H_a versus t curve with the number of cycles, n , for pure Mg at 573 K under 12 bar H₂.

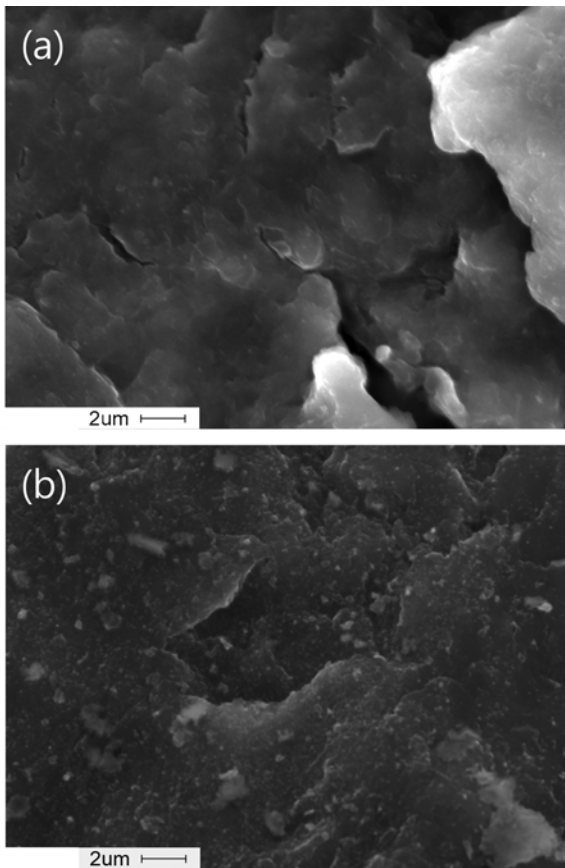


Fig. 2. SEM micrographs of (a) the pure Mg, and (b) the pure Mg dehydrated at the 10th hydriding-dehydriding cycle.

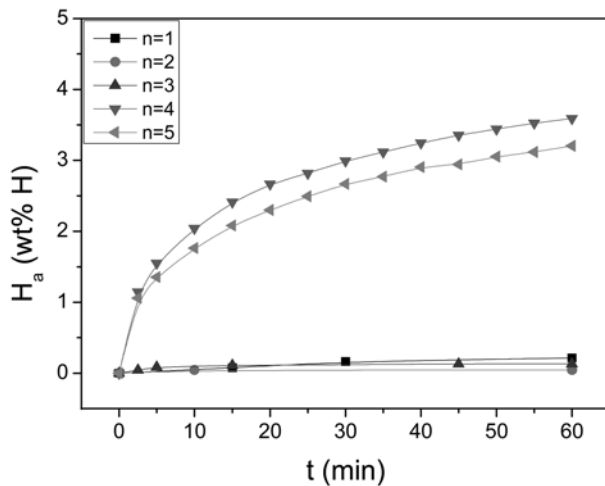


Fig. 3. Variation of the H_a versus t curve with the number of cycles for the pure MgH_2 at 573 K under 12 bar H_2 .

are created with hydriding-dehydriding cycling. The expansion and contraction of Mg with the hydriding and dehydriding reactions is considered to create defects.

Fig. 3 shows the variation of the H_a versus t curve with the number of cycles, n , for the pure MgH_2 at 573 K

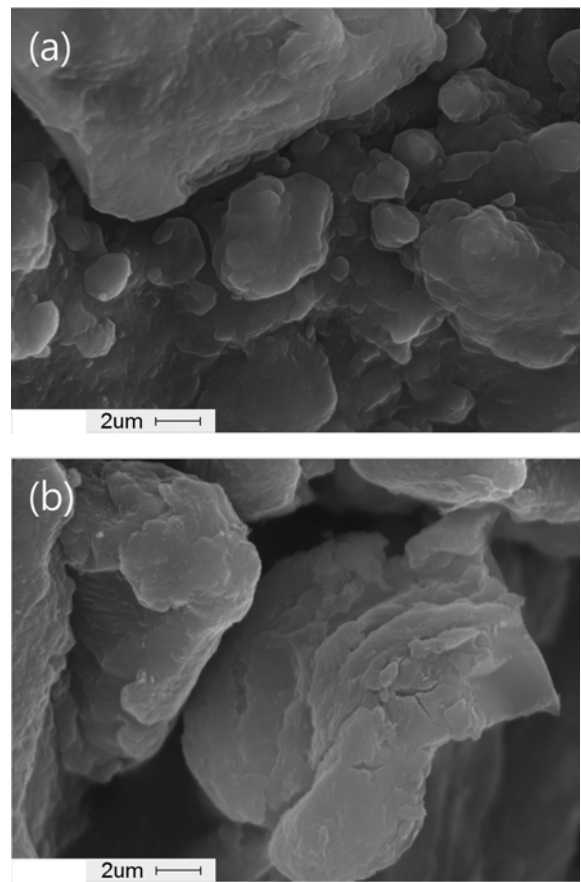


Fig. 4. SEM micrographs of (a) the pure MgH_2 , and (b) the pure MgH_2 dehydrated at the 7th hydriding-dehydriding cycle.

under 12 bar H_2 . At $n = 1$, the sample absorbs hydrogen very slowly. The initial hydriding rate and H_a (60 min) of the MgH_2 increase as the number of cycles increases from $n = 1$ to $n = 4$, and decrease as the number of cycles increases from $n = 4$ to $n = 5$, showing that the activation of the pure MgH_2 was completed after three hydriding-dehydriding cycles. At $n = 4$, the MgH_2 absorbs 1.55 wt% H for 5 min, 2.04 wt% H for 10 min, 2.99 wt% H for 30 min, and 3.59 wt% H for 60 min, showing that the MgH_2 has a much higher hydriding rate than the activated pure Mg. The increase in the initial hydriding rate and H_a (60 min) with cycling from $n = 1$ to $n = 3$ are low, but they are high from $n = 4$ to $n = 6$. The particle expands during hydriding and contracts during dehydriding. For the first two hydriding-dehydriding cycles, the formation of cracks and the deminution of particle size due to expansion and contraction of particles may occur weakly, but they occur probably strongly at the 3rd hydriding-dehydriding cycle, leading to the high hydriding rate.

The SEM micrographs of the pure MgH_2 and the pure MgH_2 dehydrated at the 7th hydriding-dehydriding cycle are shown in Fig. 4. The pure MgH_2 has small and large particles with quite flat surfaces. The particle size of the

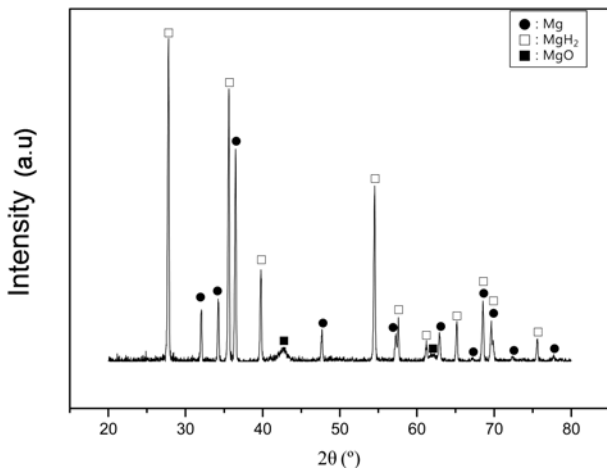


Fig. 5. XRD pattern of the pure MgH₂ dehydrated at the 7th hydriding-dehydrating cycle.

pure MgH₂ is much smaller than that of the pure Mg. In the pure MgH₂ dehydrated at the 7th hydriding-dehydrating cycle, defects are created with hydriding-dehydrating cycling. The expansion and contraction of Mg with the hydriding and dehydrating reactions is considered to make defects. The particle size of the pure MgH₂ after hydriding-dehydrating cycling is similar to that of the pure MgH₂ before hydriding-dehydrating cycling. The particle size of the pure MgH₂ after hydriding-dehydrating cycling is smaller than that of the pure Mg after hydriding-dehydrating cycling. This is resulted partly from the point that the initial particle size (before hydriding-dehydrating cycling) of MgH₂ was smaller than that of the pure Mg.

Fig. 5 shows the XRD pattern of the pure MgH₂ dehydrated at the 7th hydriding-dehydrating cycle. The sample contains Mg, a small amount of MgO and a large amount of MgH₂, indicating that a large fraction of MgH₂ remains even after dehydrating in vacuum at 623 K for 2 h, and showing that the dehydrating rate of the pure MgH₂ is very low.

Variations of the hydrogen quantity absorbed at 573 K under 12 bar H₂ for 60 min, H_a (60 min), with the number of cycles from 1 to 6 for the pure Mg and the pure MgH₂ are shown in Fig. 6. The value of H_a (60 min) for the pure Mg increases as the number of cycles increases from n = 1 to n = 5, and decreases from n = 5 to n = 6. The values of H_a (60 min) for the pure Mg are 0.29, 2.34, and 2.06 wt% H at n = 1, 5, and 6, respectively. The value of H_a (60 min) for the pure MgH₂ increases as the number of cycles increases from n = 1 to n = 4, and decreases from n = 4 to n = 6. The values of H_a (60 min) for the pure MgH₂ are 0.22, 3.59, and 3.24 wt% H at n = 1, 4, and 6, respectively. The pure Mg has larger values of H_a (60 min) than the pure MgH₂ from n = 1 to n = 3, but the pure MgH₂ has larger values of H_a (60 min) than the pure Mg from n = 4 to n = 6.

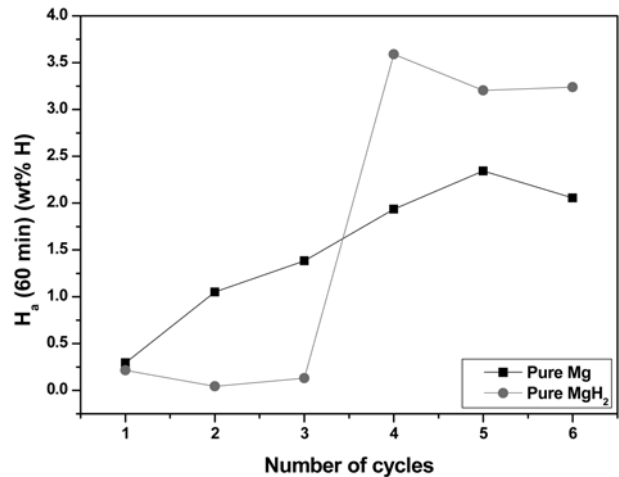


Fig. 6. Variations of hydrogen quantity absorbed at 573 K under 12 bar H₂ for 60 min, H_a (60 min), with the number of cycles from 1 to 6 for the pure Mg and the pure MgH₂.

The pure MgH₂ dehydrated at the 7th hydriding-dehydrating cycle contains Mg, a small amount of MgO and a large amount of MgH₂ (Fig. 5). Since MgH₂ remains before hydriding measurement, the nuclei of MgH₂ are present before hydriding measurement. Before hydriding measurement, more MgH₂ remained in the pure MgH₂ than in the pure Mg. Fig. 2(b) and Fig. 4(b) show that the particle size of the pure MgH₂ after hydriding-dehydrating cycling is smaller than that of the pure Mg after hydriding-dehydrating cycling. The larger content of MgH₂ (thus the larger content of MgH₂ nuclei) and the smaller particle size of the pure MgH₂ are believed to lead to the higher initial hydriding rate and larger H_a (60 min) of the pure MgH₂ than the pure Mg.

4. Conclusions

At the first cycle, the pure MgH₂ absorbed hydrogen very slowly at 573 K under 12 bar H₂. The activation of the pure MgH₂ was completed after three hydriding-dehydrating cycles. At the 4th cycle, the pure MgH₂ absorbed 1.55 wt% H for 5 min, 2.04 wt% H for 10 min, and 3.59 wt% H for 60 min, showing that the activated MgH₂ had a much higher initial hydriding rate and a much larger H_a (60 min) than the activated pure Mg. The activated pure Mg, whose activation was completed after four hydriding-dehydrating cycles, absorbed 0.80 wt% H for 5 min, 1.25 wt% H for 10 min, and 2.34 wt% H for 60 min. The particle sizes of the pure MgH₂ before and after hydriding-dehydrating cycling were much smaller than those of the pure Mg before and after hydriding-dehydrating cycling. The pure Mg had larger values of H_a (60 min) than the pure MgH₂ from the number of cycles n = 1 to n = 3, but the pure MgH₂ had larger values of H_a

(60 min) than the pure Mg from $n = 4$ to $n = 6$.

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