

Development of Vibration Analysis Algorithm for Joined Conical-cylindrical Shell Structures using Transfer of Influence Coefficient

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Abstract : This describes the formulation for the free vibration of joined conical-cylindrical shells with uniform thickness using the transfer of influence coefficient. This method was developed based on successive transmission of dynamic influence coefficients, which were defined as the relationships between the displacement and the force vectors at arbitrary nodal circles of the system. The two edges of the shell having arbitrary boundary conditions are supported by several elastic springs with meridional/axial, circumferential, radial and rotational stiffness, respectively. The governing equations of vibration of a conical shell, including a cylindrical shell, are written as a coupled set of first order differential equations by using the transfer matrix of the shell. Once the transfer matrix of a single component has been determined, the entire structure matrix is obtained by the product of each component matrix and the joining matrix. The natural frequencies and the modes of vibration were calculated numerically for joined conical-cylindrical shells. The validity of the present method is demonstrated through simple numerical examples, and through comparison with the results of previous researchers.

Key Words : Vibration Analysis, Conical-cylindrical Shell, Natural Frequency, Numerical Analysis, Influence Coefficient

1. Introduction

Conical and cylindrical shells are commonly used as structural elements in many industrial fields such as the aerospace, submarine, chemical and civil industries and so on. Therefore, studies of their dynamic characteristics have been carried out by many researchers, and developed using various analytical methods. However, in contrast to the large number of studies on cylindrical and conical

shells considered separately, the analysis of free vibration in joined conical-cylindrical shells has not been widely reported in the literature.

To briefly review studies for combined shells, El Damatty et al¹⁾ carried out experimental and analytical studies of the free vibration to assess the dynamic behaviors of combined conical-cylindrical shells. Patel et al²⁾ studied the free vibration of laminated anisotropic conical-cylindrical and conical-cylindrical-conical shells using a finite element method. Irie et al³⁾ applied a transfer matrix technique to calculate numerically the free vibration for joined conical-cylindrical shells. Efraim and Eisenberger⁴⁾ found the vibration frequencies of segmented axisymmetric shells using

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a dynamic stiffness matrix. Caresta et al⁵⁾ introduced a different approach to obtain the free vibrational characteristics of coupled conical-cylindrical shells. Two different methods corresponding to a wave solution and a power series method were used to obtain the shell displacements. Furthermore, expressions for the conical shell displacements were obtained for both the Donnel-Mushtari and Flügge theories. Lee et al⁶⁾ investigated the free vibration characteristics of joined spherical-cylindrical shells with various boundary conditions using Flügge's shell theory and Rayleigh's energy method. Also, Soedel⁷⁾ collected and reviewed the comprehensive literature dealing with the vibration of shells and plates.

In this report, the authors formulate an analysis algorithm for the free vibration of joined conical-cylindrical shell by applying the transfer influence coefficient method, which was developed on the basis of the concept of the successive transmission of the dynamic influence coefficients. We apply the shell theory of matrix differential equations of first-order by applying the transfer matrix to the system and develop a new algorithm for the calculation of natural frequencies and modes by the transfer of influence coefficient^{8~9)}.

From computation for the simple model, we compared the results of the present algorithm with those of others. We confirmed that the present algorithm could obtain solutions of high accuracy for joined shell structures and easily treat all boundary conditions by adequately varying the values of spring constants.

2. Theoretical Analysis

2.1 Formulation for conical shell

Fig. 1 shows the geometry and coordinates of a joined conical-cylindrical shell. The semi-vertex angle of the truncated conical shell is denoted by

α , the radius of large edge by a , the meridional length by l_c , the thickness by h , the cylindrical coordinates (ζ, θ, z) are taken as shown in the figures.

The equations of the shell based upon the Flügge theory are written by Flügge¹⁰⁾ as:

$$\begin{aligned} \frac{1}{\zeta} \frac{\partial}{\partial \zeta} (\zeta n_\zeta) + \frac{1}{\zeta \sin \alpha} \frac{\partial m_{\theta\zeta}}{\partial \theta} - \frac{n_\theta}{\zeta} - \rho h \frac{\partial^2 u}{\partial t^2} &= 0, \\ \frac{1}{\zeta} \frac{\partial}{\partial \zeta} (\zeta n_{\zeta\theta}) + \frac{1}{\zeta \sin \alpha} \frac{\partial m_\theta}{\partial \theta} - \frac{n_{\theta\zeta}}{\zeta} + \frac{q_\theta}{\zeta \tan \alpha} - \rho h \frac{\partial^2 v}{\partial t^2} &= 0, \\ \frac{n_\theta}{\zeta \tan \alpha} - \frac{1}{\zeta \sin \alpha} \frac{\partial q_\theta}{\partial \theta} - \frac{1}{\zeta} \frac{\partial}{\partial \zeta} (\zeta q_\zeta) + \rho h \frac{\partial^2 w}{\partial t^2} &= 0 \end{aligned} \tag{1}$$

where ρ is the mass per unit volume and ω is the radian frequency. The components of the shearing force are given

$$\begin{aligned} q_\zeta &= \frac{1}{\zeta} \frac{\partial (\zeta m_\zeta)}{\partial \zeta} + \frac{1}{\zeta \sin \alpha} \frac{\partial m_{\theta\zeta}}{\partial \theta} - \frac{m_\theta}{\zeta}, \\ q_\theta &= \frac{1}{\zeta} \frac{\partial (\zeta m_{\zeta\theta})}{\partial \zeta} + \frac{1}{\zeta \sin \alpha} \frac{\partial m_\theta}{\partial \theta} \end{aligned} \tag{2}$$

and the Kelvin-Kirchhoff shearing force and shear resultant are respectively,

$$v_\zeta = q_\zeta + \frac{1}{\zeta \sin \alpha} \frac{\partial m_{\zeta\theta}}{\partial \theta}, \quad s_{\zeta\theta} = n_{\zeta\theta} - \frac{m_{\zeta\theta}}{\zeta \sin \alpha} \tag{3}$$

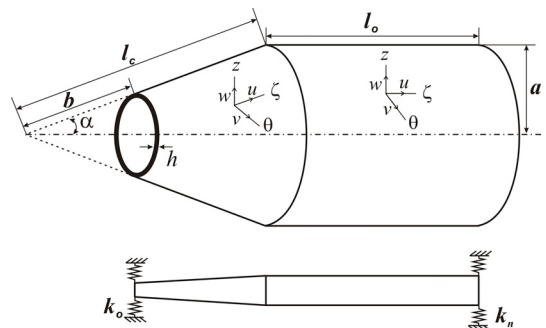


Fig. 1 Geometry and coordinate system of joined conical-cylindrical shell

The components of the membrane force are given by,

$$\begin{aligned} n_\zeta &= \frac{Eh}{1-\nu^2} \left\{ \frac{\partial u}{\partial \zeta} + \frac{\nu}{\zeta} \left(\frac{1}{\sin \alpha} \frac{\partial v}{\partial \theta} + u + \frac{w}{\tan \alpha} \right) \right\}, \\ n_\theta &= \frac{Eh}{1-\nu^2} \left\{ \frac{1}{\zeta} \left(\frac{1}{\sin \alpha} \frac{\partial v}{\partial \theta} + u + \frac{w}{\tan \alpha} \right) + \nu \frac{\partial v}{\partial \zeta} \right\}, \\ n_{\vartheta} &= n_{\theta\zeta} = \frac{Eh}{2(1+\nu)} \left\{ \frac{\partial v}{\partial \zeta} + \frac{1}{\zeta} \left(\frac{1}{\sin \alpha} \frac{\partial u}{\partial \theta} - v \right) \right\} \end{aligned} \quad (4)$$

And those of the moment are:

$$\begin{aligned} m_\zeta &= D_s \left\{ \frac{\partial \psi}{\partial \zeta} + \frac{\nu}{\zeta} \left(\frac{1}{\sin^2 \theta} \frac{\partial^2 w}{\partial \theta^2} + \psi \right) \right\}, \\ m_\theta &= D_s \left\{ \frac{1}{\zeta} \left(\frac{1}{\sin^2 \alpha} \frac{\partial^2 v}{\partial \theta^2} + \psi \right) + \nu \frac{\partial \psi}{\partial \zeta} \right\}, \quad (5) \\ m_{\vartheta} &= m_{\theta\zeta} = \frac{(1-\nu)}{\zeta \sin \alpha} D_s \left(\frac{\partial \psi}{\partial \theta} - \frac{1}{\zeta} \frac{\partial w}{\partial \theta} \right) \end{aligned}$$

In the above equation u , v and w are displacements of the shell in the ζ , θ and z directions, respectively, and the slope of the displacement w expressed as $\psi = \partial w / \partial \zeta$.

The flexural rigidities expressed as $D_s = Eh^3 / 12(1-\nu^2)$, in terms of the Young's modulus E and Poisson's ratio ν .

For a steady state vibration of the shell, one may take

$$\begin{aligned} (u, w, \psi, m_\zeta, n_\zeta, v_\zeta) &= [U, W, \Psi, M_\zeta, N_\zeta, V_\zeta] \cos \eta \phi \cdot e^{i\omega t}, \\ (v, s_{\vartheta}) &= [V, S_{\vartheta}] \sin \eta \theta \cdot e^{i\omega t} \end{aligned} \quad (6)$$

where η denotes the circumferential wave number.

For simplicity of analysis, the following non-dimensionalized quantities are also introduced

$$\begin{aligned} \bar{U} &= \frac{U}{h}, \quad \bar{V} = \frac{V}{h}, \quad \bar{W} = \frac{W}{h}, \quad \bar{\Psi} = \frac{h}{a} \Psi, \quad \bar{M}_\zeta = \frac{a}{D_s} M_\zeta, \\ \bar{N}_\zeta &= \frac{a^2}{D_s} N_\zeta, \quad \bar{S}_{\vartheta} = \frac{a^2}{D_s} S_{\vartheta}, \quad \bar{V}_\zeta = \frac{a^2}{D_s} V_\zeta, \quad \bar{h} = \frac{h}{a}, \\ \xi &= \frac{\zeta}{a}, \quad \lambda^2 = \frac{(1-\nu^2)\rho a^2 \omega^2}{E} \end{aligned} \quad (7)$$

Substituting Eqs. (6)~(7) into Eqs. (1)~(5) and modifying the results, the matrix differential equation on state vector can be written as follows

$$\frac{d}{d\xi} \mathbf{Z}(\xi) = \mathbf{A}(\xi) \mathbf{Z}(\xi) \quad (8)$$

where the state vector $\mathbf{Z}(\xi) = {}^t\{\bar{U}, \bar{V}, \bar{W}, \bar{\Psi}, \bar{N}_\zeta, \bar{S}_{\vartheta}, \bar{V}_\zeta, \bar{M}_\zeta\}$ is denoted by the dimensionless variables, $\mathbf{Z}(\xi)$ is the 8×8 square matrix and the coefficients of the matrix are obtained as

$$\begin{aligned} A_{11} &= -\frac{\nu}{\xi}, \quad A_{12} = -\frac{\nu\eta}{\xi \sin \alpha}, \quad A_{13} = -\frac{\nu}{\xi \tan \alpha}, \quad A_{15} = \frac{\bar{h}}{12}, \\ A_{21} &= \frac{\eta}{\xi \sin \alpha}, \quad A_{22} = \frac{1}{\xi}, \quad A_{23} = \frac{\eta \bar{h}^2}{6\xi^3 \sin \alpha \tan \alpha}, \quad A_{34} = 1, \\ A_{24} &= -\frac{\eta \bar{h}^2}{6\xi^2 \sin \alpha \tan \alpha}, \quad A_{26} = \frac{\bar{h}}{6(1-\nu)}, \quad A_{43} = \frac{\nu\eta^2}{\xi^2 \sin^2 \alpha}, \\ A_{43} &= A_{11}, \quad A_{48} = \frac{1}{h}, \quad A_{51} = \frac{12}{h} \left\{ (1-\nu^2) \frac{1}{\xi^2} - \lambda^2 \right\}, \\ A_{52} &= \frac{12(1-\nu^2)\eta}{\xi^2 \bar{h} \sin \alpha}, \quad A_{53} = \frac{(1-\nu)}{\xi^2 \tan \alpha} \left\{ \frac{12(1-\nu^2)}{\bar{h}} - \frac{\eta^2 \bar{h}}{\xi^2 \sin^2 \alpha} \right\}, \\ A_{54} &= \frac{(1-\nu)\eta^2 \bar{h}}{\xi^3 \sin^2 \alpha \tan \alpha}, \quad A_{55} = -\frac{(1-\nu)}{\xi}, \quad A_{56} = -\lambda_{21}, \\ A_{61} &= A_{52}, \quad A_{62} = \frac{12(1-\nu^2)\eta^2}{\xi^2 \bar{h} \sin^2 \alpha}, \quad A_{63} = \frac{(1-\nu)\eta}{\xi^2 \sin \alpha \tan \alpha} \times \\ &\left[\frac{12(1+\nu)}{\bar{h}} + \frac{\bar{h}}{\xi^2} \left\{ 1 + \frac{(1+\nu)\eta^2}{\sin^2 \alpha} \right\} \right], \quad A_{65} = -A_{12}, \quad A_{66} = -\frac{2}{\xi}, \\ A_{64} &= -\frac{(1-\nu)(2+\nu)\eta \bar{h}}{\xi^3 \sin \alpha \tan \alpha}, \quad A_{68} = -\frac{\nu\eta}{\xi^2 \sin \alpha \tan \alpha}, \\ A_{71} &= -\frac{12(1-\nu^2)\eta}{\xi^2 \bar{h} \sin \alpha}, \quad A_{72} = \frac{12(1-\nu^2)\eta}{\xi^2 \sin \alpha \tan \alpha}, \quad A_{73} = -\frac{12\lambda^2}{\bar{h}} \\ &+ \frac{12(1-\nu^2)}{\xi^2 \bar{h} \tan^2 \alpha} + \frac{(1-\nu)\eta^2 \bar{h}}{\xi^4 \sin^2 \alpha} \left\{ 2 + \frac{(1+\nu)\eta^2}{\sin^2 \alpha} \right\}, \quad A_{75} = -A_{13}, \\ A_{74} &= -\frac{(1-\nu)(3+\nu)\eta^2 \bar{h}}{\xi^3 \sin^2 \alpha}, \quad A_{77} = -A_{22}, \quad A_{78} = -A_{43}, \\ A_{83} &= -A_{74}, \quad A_{84} = \frac{(1-\nu)\bar{h}}{\xi^2} \left(1 + \nu + \frac{2\eta^2}{\sin^2 \alpha} \right), \quad A_{87} = -1, \\ A_{88} &= A_{55} \end{aligned} \quad (9)$$

2.2 Formulation for circular cylindrical shell

For a circular cylindrical shell, the radius of the middle surface is denoted by a , the axial length

by l_o , the cylindrical coordinates (ζ, θ, z) are taken as shown in Fig. 1. The governing equations of a circular cylindrical shell are derived as a special case of a conical shell by taking the limiting values $(1/\zeta) \rightarrow (0)$, and $(1/(\zeta \sin \alpha)) \rightarrow (1/a)$, $(1/(\zeta \tan \alpha)) \rightarrow (1/a)$. The matrix equation has the same expression as Eq. (8). In this case, the non-zero elements of the coefficients matrix $\mathbf{A}(\xi)$ become

$$\begin{aligned} A_{12} &= -\nu\eta, A_{13} = -\nu, A_{15} = \frac{\bar{h}}{12}, A_{21} = \eta, A_{24} = -\frac{\eta\bar{h}^2}{6}, \\ A_{26} &= -\frac{\bar{h}}{6(1-\nu)}, A_{34} = 1, A_{43} = \nu\eta^2, A_{48} = \frac{1}{h}, \\ A_{51} &= -\frac{12\lambda^2}{h}, A_{54} = (1-\nu)\eta^2\bar{h}, A_{56} = -\eta, A_{62} = \\ &\{(1-\nu^2)\eta^2 - \lambda^2\} \frac{\bar{h}}{12}, A_{63} = \{12 + \eta^2\bar{h}^2\} \frac{(1-\nu^2)\eta}{12}, \\ A_{65} &= \nu\eta, A_{68} = A_{12}, A_{72} = \frac{12\eta(1-\nu^2)}{h}, A_{73} = \\ &(12 + \eta^4\bar{h}^2) \frac{(1-\nu^2)\eta}{12} - \frac{12\lambda^2}{h}, A_{75} = -A_{13}, A_{78} = -A_{43}, \\ A_{84} &= 2(1-\nu)\eta^2\bar{h}, A_{87} = -1 \end{aligned} \quad (10)$$

2.3 Formulation of the transfer matrix

From Eq. (8), the state vector $\mathbf{Z}(\xi)$ can be expressed as

$$\mathbf{Z}(\xi) = \mathbf{F}(\xi) \mathbf{Z}(\xi_0) \quad (11)$$

Using the field transfer matrix $\mathbf{F}(\xi)$ of the shell, and substitution of the expression (11) into Eq. (8) yields

$$\frac{d}{d\xi} \mathbf{F}(\xi) = \mathbf{A}(\xi) \mathbf{F}(\xi) \quad (12)$$

The matrix is conveniently determined by integrating Eq. (12) numerically with the starting value $\mathbf{F}(\xi_0) = \mathbf{I}$ (the unit matrix) which is obtained by taking $\xi = \xi_0$ in Eq. (12). In the numerical calculation, the elements of the transfer matrix are

conveniently determinate by using the Runge-Gutta-Gill method. The relationship between the state vectors $\tilde{\mathbf{Z}}_j(\xi) = {}^t({}^t\mathbf{d}, {}^t\hat{\mathbf{f}})_j$ and $\hat{\mathbf{Z}}_j(\xi) = {}^t({}^t\mathbf{d}, {}^t\hat{\mathbf{f}})_{j-1}$ of the arbitrary j th element is obtained as

$$\tilde{\mathbf{Z}}_j(\xi) = \mathbf{F}_j(\xi) \hat{\mathbf{Z}}_{j-1}(\xi) \quad (13)$$

where $\mathbf{F}_j(\xi)$ is the field transfer matrix from nodal circle $j-1$ to j and the superscript denotes the transposition. The physical quantities with tilde(symbol ‘~’) and hat(symbol ‘^’) represent the non-dimensional physical quantities on the left- and right-hand side of the nodal circle, respectively.

The relationship between the state vectors of the both-side ends of the arbitrary elements j is expressed by the 4×4 sub-matrices $\mathbf{A}_j, \mathbf{B}_j, \mathbf{C}_j$ and \mathbf{D}_j of the field transfer matrix as

$$\begin{bmatrix} \tilde{\mathbf{d}} \\ \tilde{\hat{\mathbf{f}}} \end{bmatrix}_j = \begin{bmatrix} \mathbf{A} & \mathbf{B} \\ \mathbf{C} & \mathbf{D} \end{bmatrix}_j \begin{bmatrix} \hat{\mathbf{d}} \\ \hat{\hat{\mathbf{f}}} \end{bmatrix}_{j-1} \quad (14)$$

From the equilibrium of the force at nodal circle where a conical and a cylindrical shell are joined together, we obtain

$$\tilde{\hat{\mathbf{f}}}_j = \hat{\mathbf{f}}_j - \mathbf{P}_j \mathbf{d}_j \quad (15)$$

where \mathbf{P}_j is the point transfer matrix at nodal circle j , and there are spring constants.

$$\mathbf{P}_j = \begin{bmatrix} \bar{k}_\zeta & 0 & 0 & 0 \\ 0 & \bar{k}_\theta & 0 & 0 \\ 0 & 0 & \bar{k}_z & 0 \\ 0 & 0 & 0 & \bar{k}_r \end{bmatrix}_j \quad (16)$$

where $\bar{k}_\zeta, \bar{k}_\theta, \bar{k}_z$ and \bar{k}_r is the non-dimensional quantities of spring constants, and the coefficients become

$$(\bar{k}_\zeta, \bar{k}_\theta, \bar{k}_z) = \frac{a^2 h}{D_s} (k_\zeta, k_\theta, k_z), \quad \bar{k}_r = \frac{ah}{D_s} k_r \quad (17)$$

2.4 Transfer of influence coefficient

The relationship between displacement vector d_j , and force vectors \tilde{f}_j and \hat{f}_j at arbitrary nodal circle j is defined as

$$d_j = \tilde{T}_j \tilde{f}_j, \quad \tilde{T}_j = {}^t \tilde{T}_j, \quad d_j = \hat{T}_j \hat{f}_j, \quad \hat{T}_j = {}^t \hat{T}_j \quad (18)$$

where \tilde{T}_j and \hat{T}_j are the 4×4 symmetric matrices of dynamic influence coefficients. The transmission rule of \tilde{T}_j and \hat{T}_j at every nodal circle is obtained in the recurrent form.

From Eq. (14) and (18), the field transmission rule of the dynamic influence coefficients in the j th element is given by

$$\tilde{T}_j X_j = H_j \quad (j = 2, \dots, n) \quad (19)$$

where

$$X_j = C_j \hat{T}_{j-1} + D_j, \quad H_j = A_j \hat{T}_{j-1} + B_j \quad (20)$$

Substituting Eq. (15) into Eq. (18) the point transmission rule of dynamic influence coefficients at nodal circle j is expressed as

$$\hat{T}_j \tilde{X}_j = \tilde{T}_j \quad (21)$$

where

$$\tilde{X}_j = I_j + P_j \tilde{T}_j \quad (22)$$

The dynamic influence coefficient matrix at the left-hand side of the system is expressed as

$$\hat{T}_0 = P_0^{-1} \quad (23)$$

where P_0 is the point matrix at nodal circle 0. When P_0 is singular, we cannot explicitly obtain the inverse matrix of P_0 . Hence, the modified measures to compute \tilde{T}_1 by using P_0 directly are introduced instead of Eq. (19) as

$$\tilde{T}_1 X_1 = H_1 \quad (24)$$

where

$$X_1 = C_1 + D_1 P_0, \quad H_1 = A_1 + B_1 P_0 \quad (25)$$

By adequately varying the value of spring constants \bar{k}_c , \bar{k}_θ , \bar{k}_z and \bar{k}_r in P_0 of Eq. (25), we can deal with all the boundary conditions at the left-hand edge of the system.

2.5 Coordinate transformation

At nodal circle where a conical and a cylindrical shell are joined together, the following continuity and equilibrium relations must be satisfied:

$$\begin{aligned} \bar{U}_j^{(o)} &= \bar{U}_j^{(c)} \cos \alpha - \bar{W}_j^{(c)} \sin \alpha, & \bar{V}_j^{(o)} &= \bar{V}_j^{(c)}, \\ \bar{W}_j^{(o)} &= \bar{U}_j^{(c)} \sin \alpha + \bar{W}_j^{(c)} \cos \alpha, & \bar{\psi}_j^{(o)} &= \bar{\psi}_j^{(c)}, \\ \bar{N}_{Cj}^{(o)} &= \bar{N}_{Cj}^{(c)} \cos \alpha - \bar{V}_{Cj}^{(c)} \sin \alpha, & \bar{S}_{Cj}^{(o)} &= \bar{S}_{Cj}^{(c)}, \\ \bar{V}_{Cj}^{(o)} &= \bar{N}_{Cj}^{(c)} \sin \alpha - \bar{V}_{Cj}^{(c)} \cos \alpha, & \bar{M}_{Cj}^{(o)} &= \bar{M}_{Cj}^{(c)} \end{aligned} \quad (26)$$

where the superscripts (c) and (o) express the conical and cylindrical shells, respectively. Eq. (26) is expressed by the displacement transformation

$$d_j^{(o)} = R_j^{(c \rightarrow o)} d_j^{(c)}, \quad \hat{f}_j^{(o)} = R_j^{(c \rightarrow o)} \hat{f}_j^{(c)} \quad (27)$$

where

$$R_j^{(c \rightarrow o)} = \begin{bmatrix} \cos \alpha & 0 & -\sin \alpha & 0 \\ 0 & 1 & 0 & 0 \\ \sin \alpha & 0 & \cos \alpha & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}_j \quad (28)$$

It is with the inverse matrix of $R_j^{(c \rightarrow o)}$ as

$$d_j^{(c)} = \hat{T}_j^{(c)} \hat{f}_j^{(c)}, \quad d_j^{(o)} = \hat{T}_j^{(o)} \hat{f}_j^{(o)} \quad (29)$$

From Eq. (27) and (29), we obtain

$$\hat{T}_j^{(o)} = R_j^{(c \rightarrow o)} \hat{T}_j^{(c)} {}^t R_j^{(c \rightarrow o)} \quad (30)$$

3. Numerical results and discussion

In this section, the free vibration of joined conical-cylindrical shells is investigated numerically using the foregoing theory. To confirm the validity

Table 1 Comparison of frequencies parameter for joined shell with free-clamped boundary conditions

Mode	Order	Irie[3]	Efraim[4]	Donnel Mushtari[5]	Flügge theory[5]	Present
η	m					
0	1	0.5047	0.503799	0.503752	0.505354	0.503791
	T	---	0.609852	0.609855	0.609816	0.609851
	2	0.9312	0.930942	0.930916	0.930904	0.930943
	3	0.9566	0.956379	0.956315	0.956292	0.956380
1	1	0.2930	0.292875	0.292908	0.293357	0.292890
	2	0.6368	0.635834	0.635819	0.636844	0.635856
	3	0.8116	0.811454	0.811446	0.811434	0.811464
	4	0.9316	0.931565	0.931481	0.931458	0.931577
2	1	0.1010	0.099968	0.102034	0.100087	0.101043
	2	0.5032	0.502701	0.502899	0.502819	0.502862
	3	0.6916	0.691305	0.691479	0.691353	0.691434
	4	0.8592	0.859114	0.859017	0.858971	0.859161

of the present analysis method, the computed natural frequency parameters are compared with those given by Irie at al³⁾, Efraim et al⁴⁾ and Caresta et al⁵⁾ for joined conical-cylindrical shell of free-clamped boundary condition in Tables 1.

The numerical data is $\alpha = 30^\circ$, $b/a = 0.4226$, $l_c/a = 1$, $h/a = 0.01$ and $\nu = 0.3$. From Table 1, it is observed that the present results are in fairly good agreement with those of previous researchers. The small discrepancies in results may be attributed to the different shell theories and analytic methods used in the papers. When $\eta = 0$, the frequency values of the mode with order $[\eta \ m] = [0 \ T]$ corresponds to the first purely torsional mode. This torsional frequency parameter is omitted by Irie et al³⁾, and reported by Efraim et al⁴⁾ and Caresta et al⁵⁾.

Fig. 2 and Fig. 3 show the frequency parameter λ versus the circumferential wave number η of joined conical-cylindrical shell for free-clamped and both simply supported boundary conditions.

From these figures, the general behavior of the frequency parameter curves is that the frequencies first decrease to a minimum value and then increase with the circumferential wave number. However, the frequencies of 1st, 3rd and 6th orders

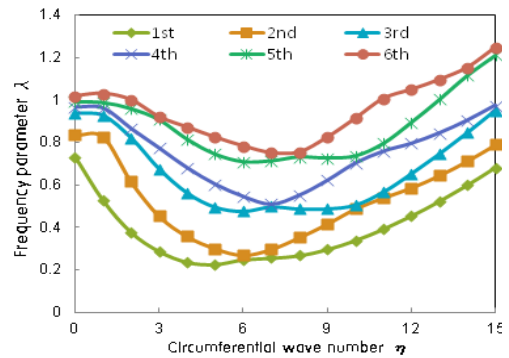


Fig. 2 Variation of frequency parameters with the circumferential wave number for clamped-clamped boundary conditions

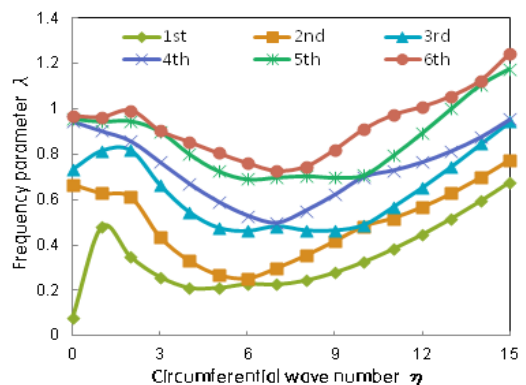


Fig. 3 Variation of frequency parameters with the circumferential wave number for both simply supported boundary conditions

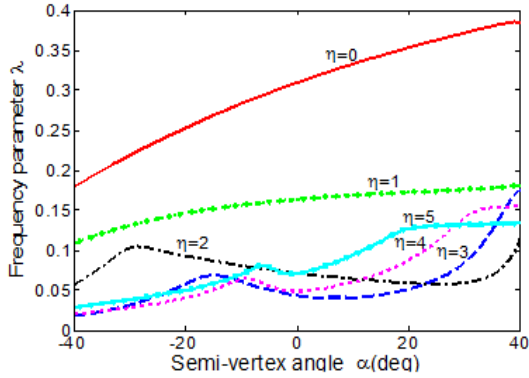


Fig. 4 Variation of frequency parameters with the semi-vertex angle of joined shell for free-clamped boundary conditions

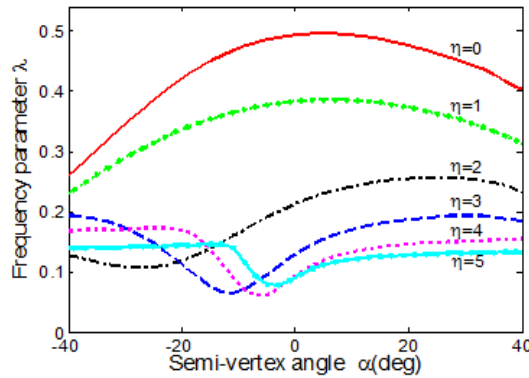


Fig. 5 Variation of frequency parameters with the semi-vertex angle of joined shell for both simply supported boundary conditions

in Fig. 3 initially increase to a peak, then decrease to a minimum value, after which they increase steadily.

Fig. 4 and Fig. 5 show variations of frequency parameters with the semi-vertex angle of joined conical-cylindrical shell for free-clamped and clamped-simply supported boundary conditions, respectively. As shown in the figures, the frequencies change in a wave-like manner with the variation of the circumferential wave number except for the cases of $\eta=0$ and $\eta=1$. But, when $\eta=0$ and $\eta=1$ in Fig. 4, with an increase of the circumferential wave numbers, the frequencies become larger monotonically, although the rate of increases varies in relation to the circumferential wave number. In contrast, for the values $\eta=0$ and $\eta=1$ in Fig. 5, with an increase of the circumferential wave numbers, the frequencies first increase until peaking at approximately $\alpha=0$, then decrease steadily. For $\eta=0$ and $\eta=1$ in Fig. 5, the frequencies first increase to a maximum and then decrease with the circumferential wave numbers. The material dimensions used in these figures are $a=0.5$ m, $l_o=1$ m, $h=0.005$ m, $\nu=0.3$ and $\xi_1 = \csc\alpha - \sec\alpha$. The boundary conditions are teated by the spring constants. Here, we set them as $\bar{k}_\theta = \bar{k}_z = 10^{20}$ and $\bar{k}_\zeta = \bar{k}_r = 0$ for the simply

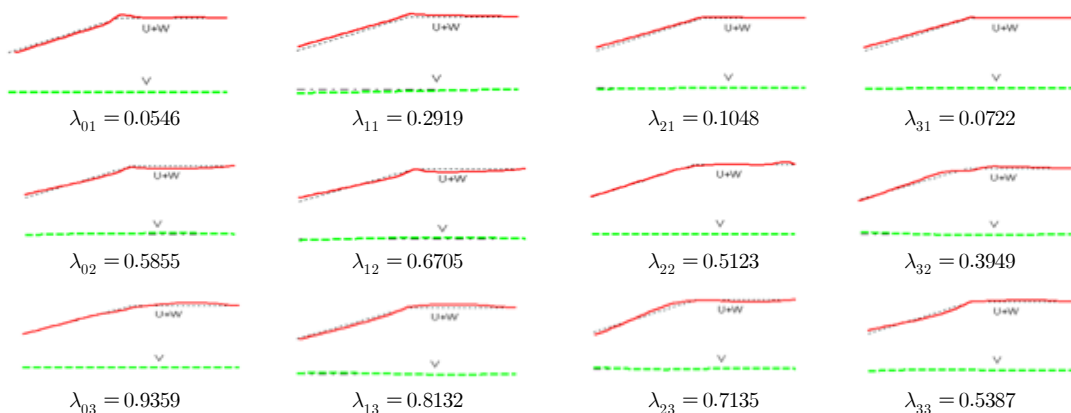


Fig. 6 Mode shapes of conical-cylindrical shell for free-clamped boundary conditions

supported end and $\bar{k}_\theta = \bar{k}_z = \bar{k}_\zeta = \bar{k}_r = 0$ for the clamped end.

Fig. 6 shows the mode shapes of joined conical-cylindrical shell for the semi-vertex angle $\alpha = 25^\circ$ presented in Fig. 2. Here, the first subscript 0 attached to λ_{01} represents the number of circumferential waves appearing on the mode shape and the second subscript 1 is the order of the vibration mode. The solid lines present the composition of the meridional/axial and radial displacements ($\bar{U} + \bar{W}$), and the broken lines projected along the center lines show the circumferential displacement (\bar{V}).

4. Conclusions

The authors formulated an algorithm for the free vibration analysis of joined conical-cylindrical shells using the transfer of influence coefficient method, which was developed on the basis of the concept of the successive transmission of dynamic influence coefficients. We applied the shell theory of matrix differential equations of first-order by applying the transfer matrix to the system and developed a Matlab program for the calculation of natural frequencies and modes by the transfer of influence coefficient. Furthermore we carried out numerical computations in order to confirm its effectiveness. The present method was found to obtain highly accurate results, and was able to adjust for varying boundary conditions by modifying the values of the spring constants.

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