Equimolar Carbon Dioxide Absorption by Ether Functionalized Imidazolium Ionic Liquids

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A series [C₃Omim][X] of imidazolium cation-based ILs, with ether functional group on the alkyl side-chain have been synthesized and structure of the materials were confirmed by various techniques like 1 H, 13 C NMR spectroscopy, MS-ESI, FTIR spectroscopy and EA. More specifically, the influence of changing the anion with same cation is carried out. The absorption capacity of CO_2 for ILs were evaluated at 30 and 50 °C at ambient pressure (0-1.6 bar). Ether functionalized ILs shows significantly high absorption capacity for CO_2 . In general, the CO_2 absorption capacity of ILs increased with a rise in pressure and decreased when temperature was raised. The obtained results showed that absorption capacity reached about 0.9 mol CO_2 per mol of IL at 30 °C. The most probable mechanism of interaction of CO_2 with ILs were investigated using FTIR spectroscopy, ^{13}C NMR spectroscopy and result shows that the absorption of CO_2 in ether functionalized ILs is a chemical process. The CO_2 absorption results and detailed study indicates the predominance of 1:1 mechanism, where the CO_2 reacts with one IL to form a carbamic acid. The CO_2 absorption capacity of ILs for different anions follows the trend: $BF_4 < DCA < PF_6 < TfO < Tf_2N$. Moreover, the as-synthesized ILs is selective, thermally stable, long life operational and can be recycled at a temperature of 70 °C or under vacuum and can be used repeatedly.

Key Words: ILs, CO₂ absorption, Ether, Imidazole, TSILs

Introduction

The continuous increase in the concentration of carbon dioxide (CO₂) which is one major green house gases (GHGs) responsible for global warming has become a world wide issue. ¹⁻⁵ As long as coal, petroleum and natural gas are used as the primary source of fuel, the production of CO₂ is inevitable. Therefore, the global demand is the development of economically viable CO₂ capture and separation processes to reduce the concentration of CO₂ and achieve sustainable environment.

The current leading technology involves chemical separation of CO₂ by aqueous amine solutions. ⁶⁻¹⁴ Even though these amine-based methods are highly efficient for CO₂ capture, there are several concerns like; corrosion, loss of amine due to their volatile nature, degradation of amines by sulphur containing compounds and oxidative degradation of amines in presence of oxygen. ¹⁵⁻¹⁷ These drawbacks lying in the alkanolamine absorption process hinder the industrial application.

In this context, ionic liquids (ILs)¹⁸ can be a promising nominee to replace the conventional candidates. Their negligible vapor pressure, wide range of polarities, broad liquid range, significant thermal and chemical stability and capability to dissolve CO₂ through a physical interaction make them an attractive candidate for CO₂ capture. The properties of ILs can be finely tuned by carefully selecting the cations and anions and specific properties can be achieved.¹⁹ Due to this aptness for the fine tuning of their

properties through endless combination of cations and anions and functional moieties the ILs can be deemed as "designer solvent". These promising strategy, leads to the synthesis and development of task specific ionic liquids (TSILs) for a specific requirement. They can be used as solvents for gas absorption operations in order to improve the process economy and general efficiency of gas separations. The separation of CO₂ through a physical interaction is particularly attractive since the stripping of CO₂ from ILs can be achieved at milder condition as compared to aqueous amine based solution. The class of imidazolium ILs is used in a wide variety of applications due to their attractive physical and chemical properties, like air and moisture stability, low flammability, thermal stability, negligible vapor pressure, being liquid over a wide range of temperature, wide electrochemical windows, high conductivities and ionic mobilities, easy recycling, tunable miscibility with water and organic solvents, and being a good solvent for a variety of organic and inorganic compounds. 20-22 More importantly, imidazolium based ILs have good appetency with CO₂.²³

Literature study reveal that Blanchard *et al.*²⁴ reported firstly that CO₂ was highly soluble in [bmim][PF₆](1-butyl-3-methyimidazolium hexafluorophosphate), reaching a mole fraction of 0.6 at 8 MPa but IL didn't dissolve in CO₂. Later a large number of results have been reported regarding the solubility measurement and prediction of CO₂ in ILs. Anthony *et al.*²⁵ reported the solubility of CO₂ in [bmim]-[BF₄] (1-butyl-3-methyimidazolium tetrafluoroborate) and [bmim][Tf₂N] (1-butyl-3-methyimidazolium bis(trifluoro-

methylsulfony)imide). Shiflett et al.²⁶ compared the energy requirement and economic investment of a commercial MEA post combustion CO2 capture with a new process designed to use [bmim][Ac] (1-butyl-3-methyimidazolium acetate). Thereafter, Zhang et al. 27 reported four hundred and eight kind of ILs, with 24 cations and 17 anions, after screening to find promising candidates in CO₂ capture, by using the conductor-like screening model for real solvents (COSMO-RS) method. Huang et al.28 proposed that in conventional ILs, CO₂ is absorbed by occupying the free space between the ions, high pressure is needed in the physical absorption, and the absorption capacity is relatively low. Bates et al.29 acquired another tactice and modified cation by attaching an amine group to achieve so called task specific ionic liquid(TSIL) to improve the absorption capacity of ILs. Amine functionalized ILs, [aemmim] [BF₄] (1butyl-3-aminobutyl tetrafluoroborate), reported 0.5 mol of CO₂ per mol of IL. This report draw considerable attention and being inspired by this, Fukumoto et al. 30 synthesized ILs from 20 natural amino acids. Their prime goal was to replace amine group by easily available, bio-compatible, bio-degradeable amino acids anions. Zhang et al. 31,32 synthesized a new TSIL, [P(C₄)₄] [AA] (tetrabutyl phosphonium amino acid) and reported fast and reversible absorption of CO₂ with a capacity of 1CO₂/2[P(C₄)₄] [AA]. Thereafter, they reported synthesis of 20 new dual amino functionalized phosphonium ILs, [aP₄₄₄₃][AA] (3-aminopropyl)tributylphosphonium amino acid and claimed the capacity of chemical absorption of carbondioxide is 1CO₂/2[aP₄₄₄₃][AA]. Gurkan et al.³³ reported synthesis of amino acid-based ILs, including [P₆₆₆₁₄][Pro] trihexyl(tetradecyl)phosphonium prolinate and [P₆₆₆₁₄][Met] trihexyl(tetradecyl)phosphonium methioninate, which react with CO₂ in a ratio of one CO₂ per one amino acid (1:1 stoichiometry) achieving higher molar capacities than cation functionalized ILs or even aqueous amine absorbents. Wang et al. 34-36 used the intrinsic acidity of hydrogen at C-2 position in the imidazolium cation and reported equimilar CO₂ was captured under atmospheric pressure. Wappel et al.³⁷ carried out the experiments and compared the CO₂ absorption performance of 80 different ILs and blends of ILs and with a reference solution of 30 wt % MEA and water and proposed that the usage of ILs to replace MEA solution do have advantage in energy saving. Goodrich et al. 38 proposed 1:1 mechanism is predominating in amine functionalized anion tethered ILs as compared to 1:2 mechanism.

Although, imidazolium cation based some ether functionalized ILs have been synthesized with [Cl]⁻, [BF₄]⁻, [PF₆]⁻, [CH₃SO₃]⁻, [CF₃BF₃]⁻ anions and their properties studied. ^{39,40} However, there is still some scope to develop new ether functionalized ILs with suitable properties like hydrophobic, low-melting, and low viscous ionic liquids by using anions like [NTf₂], ^{39,40} [TfO], ^{39,40} and [DCA] ^{39,40} and they can be used as a potential absorbents for CO₂. So finally we designed ether functionalized imidazolium based ILs with different anions to evaluate their combination effect on solubility of CO₂.

Here in, we report the synthesis, characterization of a

series of ether functionalized ILs [C₃Omim][X], based on the imidazolium cation that contains additional functional group, ether, on the alkyl group R and their application in capture of CO₂. Till date, no report is available involving ether functionalized imidazolium based ILs in open literature with study of the solubility of CO₂.

Materials and Methods

Materials. Chloroethylmethylether (CH₃OCH₂CH₂Cl), 1-methylimidazole, diethyl ether, acetone, sodium tetrafluoroborate (NaBF₄), magnesium sulfate (MgSO₄), potassium hexafluorophosphate (KPF₆), Lithium bis[(trifluoromethyl)-sulfonyl] amide Li(Tf₂N), sodium trifluoromethylsulfonate Na(TfO), sodium dicyanamide (Na(DCA) were supplied from Sigma-Aldrich and used without further purification.

Synthesis of Ionic Liquids. A previously reported methodology⁴⁰ was used for the synthesis of these ionic liquids. Alkylation of 1-methylimidazole with an alkyl halide is followed by halogen (Cl or Br) exchange with slight excess (1.1 equiv) of NaBF₄, KPF₆, Li(Tf₂N), Na(TfO), Na(DCA) in order to reduce the amount of remaining halogen content.

Synthesis of [C₃Omim][Cl]. Chloroethylmethylether (85 mL, 0.93 mol) and 1-methylimidazole (50 mL, 0.63 mol) were added to a round-bottomed flask fitted with a reflux condenser for 24 h at 80 °C with stirring. The product was washed with diethyl ether (4 × 25 mL), heated at 80 °C and stirred under vacuum (0.5 mmHg) for 2 d. The product was obtained as a slightly yellow liquid which solidified on cooling (83% yield) with water content of 3.84 µg (H₂O) mL^{-1} (RTIL). ¹H NMR (500 MHz), acetone- d_6 , 25 °C: δ 3.29 (s, 3H), 3.74 (t, 2H), 3.81 (s, 3H), 4.27 (t, 2H), 7.34 (s, 1H), 7.40 (s, 1H), 8.64 (s, 1H); 13 C NMR (500 MHz), acetone- d_6 , 25 °C): δ 35.5, 48.73, 58.09, 69.72, 122.5, 123.5, 136.4; MS-ESI: m/z (%): 140 (100) [C₃Omim]⁺, 35 (100) [Cl]⁻; FT-IR (neat): 3414, 3150, 3096, 2970, 2880, 1638, 1574, 1462, 1173, 1083, 1011, 970.3, 835.5, 761.2, 651.2 cm⁻¹; elemental analysis calcd (%) for C₇H₁₂N₂OCl (175): C 48.1, H 6.85, N 16.0; found: C 47.4, H 6.46, N 15.2.

Synthesis of [C₃Omim][BF₄]. [C₃Omim][Cl] (26.00 g, 0.152 mol) was transferred to a plastic Erlenmeyer flask (250 mL). Acetone (150 mL) was added followed by NaBF₄ (19.00 g, 0.17 mol). This mixture was stirred at room temperature for 24 h. The resulting waxy solid precipitate was collected by filtration and washed with acetone (2 × 100 mL). The organic layer was collected, dried (MgSO₄), filtered and the solvent removed in vacuum to give the product (91% yield) as a light brown liquid; water content of 2.68 µg $(H_2O) \text{ mL}^{-1} \text{ (RTIL)}$. ¹H NMR (500 MHz), acetone- d_6 , 25 °C): δ 3.28 (s, 3H), 3.73 (t, 2H), 3.80 (s, 3H), 4.28 (t, 2H), 7.35 (s, 1H), 7.41 (s, 1H), 8.65 (s, 1H); ¹³C NMR (500 MHz), acetone- d_6 , 25 °C): δ 35.2, 48.69, 58.01, 69.42, 122.1, 123.2, 136.9; MS-ESI: m/z (%):140 (100) [C₃Omim]⁺, 87 (100) [BF₄]⁻; FT-IR (neat): 3400, 3140, 3090, 2969, 2885, 1642, 1570, 1469, 1169, 1079, 1059, 1010, 970, 835.5, 758.2 cm⁻¹; elemental analysis calcd (%) for C₇H₁₂N₂OBF₄ (227): C 37.0, H 5.28, N 12.33; found: C 36.2, H 4.92, N 12.0.

Synthesis of [C₃Omim][PF₆]. [C₃Omim][C1] (26.00 g, 0.152 mol) was transferred to a plastic Erlenmeyer flask (250 mL). Acetone (150 mL) was added followed by KPF₆ (31.00 g, 0.168 mol). This mixture was stirred at room temperature for 24 h. The resulting waxy solid precipitate was collected by filtration and washed with acetone (2×100 mL). The organic layer was collected, dried (MgSO₄), filtered and the solvent removed in vacuum to give the product (87% yield) as a dark brown liquid; water content of $1.92 \mu g (H_2O) mL^{-1} (RTIL)$. ¹H NMR (500 MHz), acetone d_6 , 25 °C): δ 3.28 (s, 3H), 3.71 (t, 2H), 3.80 (s, 3H), 4.29 (t, 2H), 7.36 (s, 1H), 7.41 (s, 1H), 8.62 (s, 1H); ¹³C NMR (500 MHz), acetone- d_6 , 25 °C): δ 35.2, 48.6, 58.0, 69.4, 122.1, 123.3, 137.1; MS-ESI: m/z (%):140 (100) [C₃Omim]⁺, 145 (100) [PF₆]⁻; FT-IR (neat): 3410, 3148, 3101, 2976, 2881, 1641, 1575, 1460, 1170, 1086, 1017, 967, 836, 833, 761, 558 cm⁻¹; elemental analysis calcd (%) for C₇H₁₂N₂OPF₆ (285): C 29.47, H 4.2, N 9.82; found: C 28.82, H 3.99, N 9.11.

Synthesis of $[C_3Omim][Tf_2N]$. $[C_3Omim][C1]$ (26.00 g, 0.152 mol) was transferred to a plastic Erlenmeyer flask (250 mL). Acetone (150 mL) was added followed by Li(NTf₂) (49.00 g, 0.170 mol). This mixture was stirred at room temperature for 24 h. The resulting waxy solid precipitate was collected by filtration and washed with acetone (2 × 100 mL). The organic layer was collected, dried (MgSO₄), filtered and the solvent removed in vacuum to give the product (88.9% yield) as a light brown liquid; water content of 2.34 μ g (H₂O) mL⁻¹ (RTIL). ¹H NMR (500 MHz), acetone-d₆, 25 °C): δ 3.27 (s, 3H), 3.74 (t, 2H), 3.81 (s, 3H), 4.27 (t, 2H), 7.34 (s, 1H), 7.40 (s, 1H), 8.64 (s, 1H); ¹³C NMR (500 MHz), acetone- d_6 , 25 °C): δ 34.9, 48.11, 58.10, 69.52, 121.9, 123.0, 137.4; MS-ESI: m/z (%): 140 (100) $[C_3Omim]^+$, 280 (100) $[NTf_2]^-$; FT-IR (neat): 3414, 3150, 3096, 2979, 2970, 2880, 2876, 1638, 1574, 1462, 1348, 1336, 1181, 1173, 1135, 1083, 1055, 1013, 968.3, 833.5, 789, 760.2, 739 cm⁻¹; elemental analysis calcd (%) for C₉H₁₂N₃O₅F₆S₂ (420): C 25.7, H 2.85 N 10.0, S 15.2; found: C 24.8, H 2.73, N 9.64, S 14.66.

Synthesis of [C₃Omim][TfO]. [C₃Omim][Cl] (26.00 g, 0.152 mol) was transferred to a plastic Erlenmeyer flask (250 mL). Acetone (150 mL) was added followed by Na(TfO) (29.50 g, 0.171 mol). This mixture was stirred at room temperature for 24 h. The resulting waxy solid precipitate was collected by filtration and washed with acetone (2 × 100 mL). The organic layer was collected, dried (MgSO₄), filtered and the solvent removed in vacuum to give the product (89% yield) as a light brown liquid; water content of 2.38 μg (H₂O) mL⁻¹ (RTIL). ¹H NMR (500 MHz), acetone- d_6 , 25 °C): δ 3.28 (s, 3H), 3.72 (t, 2H), 3.79 (s, 3H), 4.29 (t, 2H), 7.35 (s, 1H), 7.41 (s, 1H), 8.63 (s, 1H); ¹³C NMR (500 MHz), acetone-d₆, 25 °C): δ 35.5, 48.7, 58.9, 69.2, 122.0, 123.1, 136.9; MS-ESI: m/z (%): 140 (100) [C₃Omim]⁺, 149 (100) [TfO]⁻; FT-IR (neat): 3410, 3155, 3100, 2976, 2879, 1642, 1569, 1458, 1422, 1363, 1253, 1223, 1170, 1089, 1021, 1060, 980, 965.3, 919, 844, 775, 763, 739, 717, 655, 636, 573, 529 cm⁻¹; elemental analysis calcd (%) for C₈H₁₂N₂O₄F₃S (289): C 33.2, H 4.15, N 9.68,

S 11.07; found: C 33.1, H 4.0, N 9.56, S 11.0.

Synthesis of [C₃Omim][DCA]. [C₃Omim][C1] (26.00 g, 0.152 mol) was transferred to a plastic Erlenmeyer flask (250 mL). Acetone (150 mL) was added followed by Na(DCA) (15.00 g, 0.168 mol). This mixture was stirred at room temperature for 24 h. The resulting waxy solid precipitate was collected by filtration and washed with acetone $(2 \times 100 \text{ mL})$. The organic layer was collected, dried (MgSO₄), filtered and the solvent removed in vacuum to give the product (90% yield) as a light yellow liquid; water content of 2.61 μg (H₂O) mL⁻¹ (RTIL). ¹H NMR (500 MHz), acetone d_6 , 25 °C): δ 3.29 (s, 3H), 3.74 (t, 2H), 3.81 (s, 3H), 4.27 (t, 2H), 7.34 (s, 1H), 7.40 (s, 1H), 8.64 (s, 1H); ¹³C NMR (500 MHz), acetone-d₆, 25 °C): δ 35.4, 48.70, 58.19, 69.71, 122.45, 123.51, 136.44; MS-ESI: *m/z* (%):140 (100) [C₃Omim]⁺, 66 (100) [DCA]⁻; FT-IR (neat): 3400, 3138, 3089, 2971, 2876, 1643, 1575, 1459, 1168, 1077, 1011, 965, 830, 761.2 cm⁻¹; elemental analysis calcd (%) for C₉H₁₂N₅O (206): C 52.42, H 5.8, N 33.98; found: C 51.94, H 5.1, N 33.14.

Characterization. ¹H and ¹³C NMR spectra were obtained using a Bruker Avance-500 FT-NMR Spectrophotometer and acetone $-\delta_6$ was used as solvent. The Chemical shift values are reported in ppm with respect to TMS internal reference. The mass of the samples were measured on a Hewlett Packard 1100 Series, Mass Spectrophotometer, Agilent 1200 Series. The FT-IR spectra were recorded on Thermo, Model: Nicolet 6700. The elemental analysis (C, H, and N) was performed at the Thermo Finnigan Flash EA-2000 Elemental Analyzer (EA) . The water content in the ILs was detected by Karl-Fischer titration (Mitsubishi Chem., model CA-07). All the salts were tested after vacuum drying at 70-100 °C for 24 h. The TGA was performed on a thermal analysis system (Mettler Toledo, Model: TGA/SDTA 85 1e). An average sample weight of 5 mg was placed in a platinum pan and heated at 10 °C/min from ca. 30 to 100 °C under a flow of N2. The density of the liquid salts was approximately determined by measuring the weight of 1.0 mL of the salt three times at 25 °C. The viscosity was measured with a viscometer (Brookfield, model DV-III+) using 0.6 mL sample at 10, 20 and 30 °C.

CO₂ Absorption Isotherm Measurement. The carbon dioxide absorption isotherm measurement was performed at 30 and 50 °C based on an isochoric saturation technique. The main composition of the apparatus includes a gas reservoir, a thermostat, a pressure gauge, an isochoric cell, a vacuum pump, and a magnetic stirrer. The temperature was determined with two calibrated platinum resistance thermometers placed in the heating jacket of the cell with an uncertainty below ± 0.1 °C. The uncertainty of the pressure gauge is approximately ± 0.001 bar in the experimental pressure range. In a typical experiment, about 2 mL ILs was loaded into the isochoric cell, the air in the system was eliminated by vacuum pump, then CO₂ was charged into the cell from the gas reservoir and the ionic liquid was stirred. The system was considered to have reached equilibrium if the pressure of the system had been unchanged within 2 h. The mass of the cell was determined with an electronic balance (Sartorius BS224S) with an uncertainty \pm 0.0001 g. The solubility of carbon dioxide in the ionic liquid was determined by the shifted quality of the isochoric cell.

CO₂ Absorption Mechanism Verification. The mechanism of CO₂ absorption in this report is investigated by FTIR spectroscopy and ¹³C NMR spectroscopy of CO₂ absorbed ILs. The same instruments were used which were used for characterization of materials.

Results and Discussion

The chemical structures of the ILs [C₃Omim][X] synthesized and studied in the present work are presented in Figure 1 The various components of ILs, density and viscosity of ILs of the series [C₃Omim][X] are reported in Table 1.

Generally, the density decreased with the length of 1-alkyl(alkyl ether) chain in cation increased, with a constant anion, for example, keeping the $[CF_3BF_3]^-$ constant, *i.e.*, $(C_1 > C_2 > C_3 > C_4 > C_6)$ and $(C_1O > C_3O > C_5O)$. The density of the $[C_mO_n mim]^+$ based ILs is a little higher than those of the similar $[C_m mim]^+$ based ones *i.e.*, $(C_2O > C_3)$ and $(C_3O > C_4)$. These trends are consistent with the reported observations in other ILs with imidazolium cations. On the other hand, with a constant cation, the density decreased with increasing the bulkiness of the anion. The density data for ILs are reported in Table 1.

The trend observed for the density of the [C₃Omim][X] are as follows for different anions:

$$Tf_2N^- > C_2F_5BF_3 > CF_3BF_3 > PF_6^- > TfO^- > BF_4^- > Cl^- > DCA^-$$

Therefore, the density values of ILs are in good agreement as expected. These results indicate that the densities of these ionic liquids can be fine-tuned with slight structural changes in cation and anion.

The viscosity of an ionic liquid is essentially determined by their tendency to form hydrogen bonds and by the strength of van der Waals interactions (dispersion and repulsion),

Figure 1. Chemical structures of the ILs [C₃Omim][X].

being strongly dependent on the anion type.⁴¹ For the imidazolium ILs, longer alkyl chains on the cation result in an increase in viscosity due to stronger van der Waals interactions whereas delocalization of the charge over the anion seems to favor lower viscosity by weakening hydrogen bonding with the cation.⁴¹⁻⁴⁹ In addition, an anion combined a good charge distribution and a flat shape (e.g., [F(HF)_{2,3}]^{-,50} [N(CN)₂]^{-44,45} and [C(CN)₃]^{-45,46} or an irregular shape (e.g., [Al₂Cl₇]^{-,43} [(CF₃SO₂)(CF₃CO)N]^{-,47} and [(CF₃SO₂)₂N]^{-)42,48} tends to form low-viscous ILs, while that with high symmetry (e.g., BF₄^{-,41,48,49,51} PF₆^{-,42,50,53} AsF₆^{-,54} SbF₆^{-,54} TaF₆⁻⁵⁴) usually produces high-viscous and/ or high melting salts in spite of its weak coordinating ability. The viscosity data for ILs are reported in Table 1.

The trend observed for the viscosity of the ILs are as follows for different anions:

$$Cl^- > PF_6^- > BF_4^- > TfO^- > CF_3BF_3 > C_2F_5BF_3 > Tf_2N^- > DCA^-$$

The trend obtained for viscosity of ILs are in good agreement with the earlier reported results and it shows that viscosity of ILs is mainly decided by anion. We observe that ILs containing [DCA] anion are least viscous and [PF₆] containing ILs are most viscous. But there are enough study carried out by many research groups and it is concluded that the structure of the cation also influences the viscosity of ILs. 39,40 It is observed that ILs having alcoholic functional group are less viscous than ether functionalized ILs. While in case of ether functionalized ionic liquids, the ionic liquids having larger alkyl group having higher viscosity than ionic liquids having smaller alkyl group. The viscosity of ether functionalized ionic liquids having [CF₃BF₃] anion is higher than ionic liquids having [C₂F₅BF₃] anion. It also states that the viscosity of these ionic liquids are less than [TfO] anions. All this results suggest that, in search of low-viscous ILs, we should not only focus on weak coordinating ability of the anion, but the shape (symmetry) and size of the anion should also be taken into consideration.

CO₂ Absorption Isotherm Measurements. The absorption isotherm of CO₂ in different ILs were determined at 30 and 50 °C at ambient pressure (Fig. 2 and Fig. 3). It was noted that ether functionalized ILs shows significantly high absorption capacity for CO₂. The CO₂ absorption capacity of ILs increased with a rise in pressure and decreased when temperature was raised. Results showed that absorption capacity reached about 0.9 mol CO₂ per mol of ILs at at 30

 $\textbf{Table 1.} \ \ \text{The various components of ILs, density and viscosity of ILs of the series } \ [C_3Omim][X]$

Entry	Ionic liquid	Anion X ⁻	Density (gmL ⁻¹) at 25 °C	Viscosity (cP)		
				10 °C	20 °C	30 ℃
1.	[C ₃ Omim][Cl]	Cl ⁻	1.16	602.6	409.6	219.5
2.	[C ₃ Omim][BF ₄]	$\mathrm{BF_4}^-$	1.26	374.3	262.8	138.1
3.	[C ₃ Omim][PF ₆]	$\mathrm{PF_6}^-$	1.40	607.5	283.6	148.2
4.	$[C_3Omim][Tf_2N]$	$\mathrm{NTf_2}^-$	1.48	77.6	47.3	31.5
5.	[C ₃ Omim][TfO]	TfO^-	1.32	119.2	99.1	64.2
6.	[C ₃ Omim][DCA]	DCA^{-}	1.06	42.6	33.2	24.1

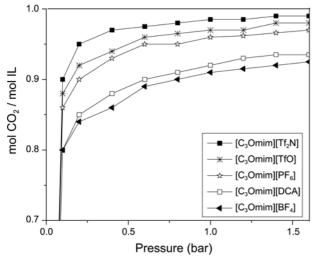


Figure 2. Mole fraction of $CO_2(\chi)$ in different ILs as a function of pressure at 30 °C.

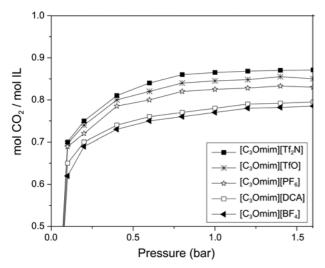


Figure 3. Mole fraction of $CO_2(\chi)$ in different ILs as a function of pressure at 50 °C.

°C. The CO₂ absorption capacity of ILs for different anions follows the trend:

$$BF_4 < DCA < PF_6 < TfO < Tf_2N$$
.

Until now, two views have been established to explain the effects of anion on the solubility of CO₂ in ILs. The first view states that anion played the major role in CO₂ solubility in ILs and anions that contain fluoroalkyl groups were found to have some of the highest CO₂ solubility. Whereas, the second view states that the solubility of CO₂ in ILs is dictated by the cation-anion interaction, while CO₂-anion interaction is secondary. Moreover, a good correlation between the cation-anion binding energy and CO₂ solubility indicates that weaker cation-anion interaction is the dominant factor responsible for the higher CO₂ solubility. This conclusion seems reasonable since weaker cation-anion pair interactions allows easier expansion of the lattice and more CO₂ insertion into interstitial space (or free volume) is possible. Our result show that the anions that contain fluoro-

alkyl groups were found to have highest CO2 solubility, and as the quantity of fluoroalkyl groups increased, the CO₂ solubility also increased. In Tf₂N anion comprising IL, due to good charge distribution and irregular shape, Tf₂N anioncation interaction is very weak. Therefore maximum expansion of lattice takes place and highest CO₂ absorption capacity is reported. The CO₂ absorption capacity of TfO anion comprising IL is a little less than Tf₂N anion comprising IL. Since the charge distribution is slightly less and due to its little regular shape the TfO anion - cation interaction is a little stronger, so a little less CO₂ absorption capacity is reported than Tf₂N containing IL. But due to complete lack of any charge distribution and by virtue of its symmetrical structure, PF₆ anion - cation interaction is of moderate strength, shows lower CO2 absorption capacity than Tf2N and TfO comprising ILs. And finally, a little higher CO2 absorption capacity is obtained in DCA comprising IL as compared to BF₄ comprising IL. This is due to the reason that in DCA comprising IL, very good charge distribution occurs and its flat shape results a weak anion - cation interaction. In BF₄ anion comprising IL, the anion - cation interaction is a little stronger due to complete lack of charge distribution and symmetrical structure, hence minimum CO₂ absorption capacity is reported. These results and trend are in good agreement with previous reports.

Mechanism of CO₂ Absorption. The interaction of CO₂ with different ILs were investigated using FTIR and ¹³C NMR spectroscopy and result shows that the absorption of CO₂ in ether functionalized ILs is a chemical process. The

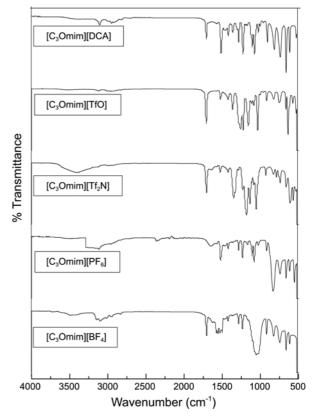


Figure 4. FTIR spectra of CO₂ absorbed different ILs.

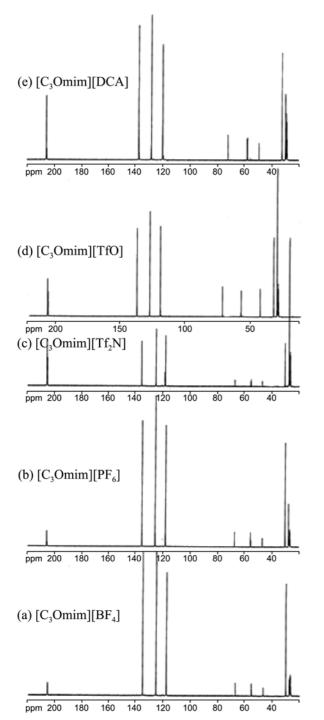


Figure 5. ¹³C NMR spectra of carbon dioxide absorbed ILs; (a) $[C_3Omim]$ [BF₄], (b) $[C_3Omim]$ [PF₆], (c) $[C_3Omim]$ [Tf₂N], (d) $[C_3Omim]$ [TfO] and (e) $[C_3Omim]$ [DCA].

FTIR spectra of CO_2 absorbed ILs (Fig. 4) shows two new peaks appeared around 1700 cm⁻¹ and 1405 cm⁻¹ for (=C=O_{str}) and (-O-H in plane _{bend}) of the carboxylic acid. The ¹³C NMR spectra of carbondioxide absorbed ether functionalized ILs are shown in Figure 5(a-e). The NMR spectra of all the ILs shows a new peak is appeared around δ 200-210 ppm. This peak is attributed to carbonyl carbon atom of the formed carboxylic group after absorption of CO_2 by ILs.

$$(CH_2)_2 \cdots (CH_3) \otimes X = [BF_4], [PF_6], [Tf_2N], [TfO], [DCA]$$

$$(CH_2)_2 \cdots (CH_3) \otimes X$$

$$(CH_2)_2 \cdots (CH_2) \otimes X$$

Figure 6. Proposed mechanism of CO₂ absorption by ether functionalized ILs.

Based on this analysis, it can be concluded that absorption process of CO₂ by ether functionalized ILs is a chemical process. This indicates that the lone pair of electrons on oxygen atom of the ether group attack as a nucleophile on the carbon atom of CO₂ and leads to the formation of carboxylic acid. The detailed mechanism is presented in Figure 6. This indicate that one mole of CO₂ reacts with one mole of ILs. This type of mechanism, also called 1:1 mechanism were also reported by previous researchers in case of amine tethered to anion of the ILs. ^{33,38}

One interesting point is to note that the maximum absorption of CO₂ is 0.9 mol carbon dioxide per mol of ILs at 30 °C at 1.6 bar pressure. The maximum CO₂ absorption capacity was not achieved here possibly due to the high viscosity of the ILs, which increased even further after CO₂

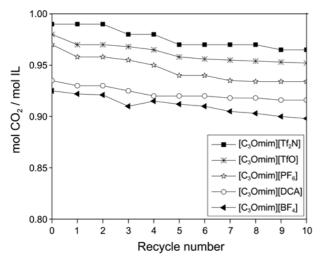


Figure 7. Mole fraction of $CO_2(\chi)$ in different recycled ILs as a function of pressure at 30 °C.

absorption. The viscosity of ILs decreases dramatically as the temperature increases. An important feature of the absorption process is that the viscosity of the liquid phase increases rapidly due to the formation of a hydrogen-bonded network. Previous studies also noted the non-ideal absorption properties of CO₂ in the TSILs due to the viscosity. Some researchers suggested that the viscosity during the absorption process could be controlled to a significant degree either by decreasing the number of hydrogen atoms available on the anion for hydrogen bonding, or by adding an organic solvent or water. Either approach would be expected to yield ideal absorption properties in ILs. From a practical perspective, the addition of organic solvents or water may not present the best option because these solvents are volatile. An alternative approach must be developed in an effort to address the viscosity problems. The other important reason underlying the failure of ILs to achieve a maximum CO₂ absorption capacity may be the presence of impurities.

Thermal Stability and Recycle of ILs. Thermal stability of the ether functionalized ILs have been studied by TGA in nitrogen environment (flow rate 20 mL/min), heating rate 10 °C/min. Results shows that there is no considerable weight loss upto 100 °C that means all ILs are stable under experimental conditions (30, 50 °C). The CO₂ saturated ILs were heated at 70 °C or under 20 Pa vacuum to desorbed CO₂ and repeatedly used for 10 cycles continuously. The result shows (Fig. 7) that there was no significant change in the CO₂ capture capability of ILs.

Conclusions

A series [C₃Omim] [X] of hydrophobic, chemicallythermally stable ILs have been synthesized, characterized and the CO₂ absorption capacity were evaluated at ambient condition. The absorption capacity reaches 0.9 mol CO₂ per mol of ILs at ambient pressure. The maximum CO₂ absorption is shown by ILs having [Tf₂N] anion. Since the extent of fluoroalkylation is maximum in this anion as compared to the other anions, so maximum absorption is achieved. The absorption mechanism investigated by FTIR spectroscopy and ¹³C NMR spectroscopy proved that the absorption is a chemical process. The absorbed CO2 can be easily desorbed by heating at higher temperature or under vacuum and can be repeatedly used. Hence, these ether functionalized ILs are selective, thermally stable, long life operational, a promising candidate for CO₂ capture.

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