

# Solid-liquid phase equilibria on the $\text{GdBa}_2\text{Cu}_3\text{O}_{7-8}$ stability phase diagram in low oxygen pressures (1 - 100 mTorr)

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**Abstract**— We report the solid-liquid phase equilibria on the  $\text{GdBa}_2\text{Cu}_3\text{O}_{7-8}$  (GdBCO) stability phase diagram in low oxygen pressures ( $PO_2$ ) ranging from 1 to 100 mTorr. On the basis of the GdBCO stability phase diagram experimentally determined in low oxygen pressures, the isothermal sections of three different phase fields on  $\log PO_2$  vs.  $1/T$  diagram were schematically constructed within the  $\text{Gd}_2\text{O}_3$ - $\text{Ba}_2\text{CuO}_y$ - $\text{Cu}_2\text{O}$  ternary system, and the solid-liquid phase equilibria in each phase field were described. The invariant points on the phase boundaries include the following three reactions; a pseudobinary peritectic reaction of  $\text{GdBCO} \leftrightarrow \text{Gd}_2\text{O}_3 + \text{liquid (L}_1)$ , a ternary peritectic reaction of  $\text{GdBCO} \leftrightarrow \text{Gd}_2\text{O}_3 + \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{liquid (L}_2)$ , and a monotectic reaction of  $\text{L}_1 \leftrightarrow \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{L}_2$ . A conspicuous feature of the solid-liquid phase equilibria in low  $PO_2$  regime (1 - 100 mTorr) is that the GdBCO phase is decomposed into  $\text{Gd}_2\text{O}_3 + \text{L}_1$  or  $\text{Gd}_2\text{O}_3 + \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{L}_2$  rather than  $\text{Gd}_2\text{BaCuO}_5 + \text{L}$  well-known in high  $PO_2$  like air.

**Keywords:** GdBCO, solid-liquid phase equilibria, peritectic reaction, monotectic reaction, low oxygen pressure.

## 1. INTRODUCTION

GdBCO has been known to exhibit higher  $J_c$  in magnetic fields in comparison with YBCO [1], and thus regarded as a strong alternative to YBCO for coated conductors (CCs). In such a reason, high-performance GdBCO CCs have been fabricated by PLD (pulsed laser deposition) [2,3] and RCE-DR (reactive co-evaporation by deposition and reaction) [4,5] processes. Especially, a newly developed RCE-DR process for high-performance GdBCO CCs is surely promising technology for the commercialization of CCs because it is a cost-effective high-throughput process.

Since a liquid phase is involved in the RCE-DR process during the growth of GdBCO films [5], it is very important to understand the solid-liquid phase equilibria around the GdBCO phase in low  $PO_2$  regime not only for a fundamental understanding of the conversion mechanism from amorphous precursor films to GdBCO films but also for further optimization of the RCE-DR process. Although several papers on the equilibrium solid-liquid phase

relations for the RE-Ba-Cu-O systems (RE = Y and rare earth elements) [6-9] have been reported, the solid-liquid phase equilibria around the GdBCO phase has never been reported in low  $PO_2$  regime yet, which is the motivation of this study. In this report, on the basis of the GdBCO stability phase diagram experimentally determined in low oxygen pressures [10], we schematically constructed the isothermal sections of three different phase fields on  $\log PO_2$  vs.  $1/T$  diagram in the  $\text{Gd}_2\text{O}_3$ - $\text{Ba}_2\text{CuO}_y$ - $\text{Cu}_2\text{O}$  ternary system, and discussed the solid-liquid phase equilibria around the GdBCO phase.

## 2. THE PHASE BOUNDARIES CONSIDERED ON THE $\log PO_2$ VERSUS $1/T(\text{K}^{-1})$ DIAGRAM

Fig. 1 shows the stability phase diagram of GdBCO in low  $PO_2$  region ranging from 1 to 100 mTorr [10], including the stability lines of GdBCO and the phase boundary line between two different phase fields above the GdBCO stability line. The stability lines for the reduction of  $\text{CuO} \leftrightarrow \text{Cu}_2\text{O}$  and the reaction of  $\text{Gd}_2\text{CuO}_4 \leftrightarrow \text{Gd}_2\text{O}_3 + \text{Cu}_2\text{O}$ , reported by W. Zhang and K. Osamura [11], are drawn in Fig. 1. The stability line for the reaction of  $\text{BaCuO}_2 \leftrightarrow \text{Ba}_2\text{CuO}_y + \text{BaCu}_2\text{O}_2$ , reported by T. B. Lindemer and E. D. Specht [12], is also drawn in this figure.

On the  $\log PO_2$  vs.  $1/T$  diagram in Fig. 1, we selected eight points from “a” to “h” for the schematic construction of the isothermal sections representing the solid-liquid phase relations. One can see that the  $\text{Cu}_2\text{O}$ ,  $\text{Ba}_2\text{CuO}_y$  and  $\text{BaCu}_2\text{O}_2$  phases are stable around eight points while the stability line of  $\text{Gd}_2\text{CuO}_4$  lies across the stability line of GdBCO. Therefore, the stability of  $\text{Gd}_2\text{CuO}_4$  should be taken into account when we construct the isothermal sections.

It is known that a ternary eutectic point in the  $\text{Y}_2\text{O}_3$ -BaO-CuO system is very close to the  $\text{BaCu}_2\text{O}_2$  composition [6,8]. Similarly, if we assume that the ternary eutectic point in the  $\text{Gd}_2\text{O}_3$ -BaO-CuO system is also located at the point close to the  $\text{BaCu}_2\text{O}_2$  composition, a ternary liquid phase should form near the ternary eutectic point on the phase diagram. In this case, the solid phases compatible with the ternary liquid phase are  $\text{Gd}_2\text{O}_3$ ,

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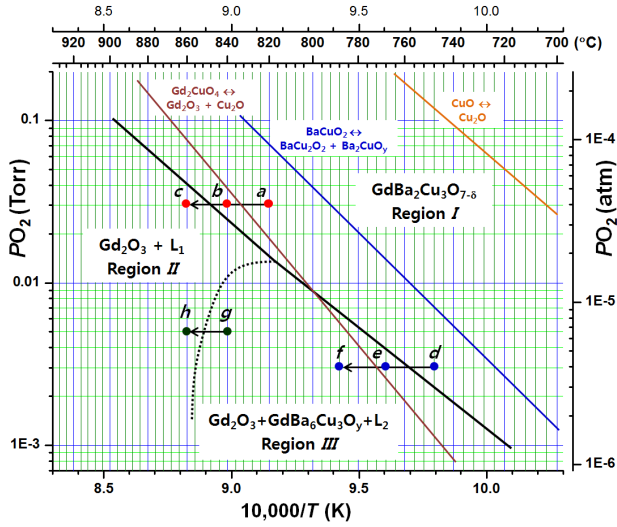


Fig. 1. The stability phase diagram of GdBCO in low  $PO_2$  ranging from 1 to 100 mTorr [10]. The stability lines of  $CuO \leftrightarrow Cu_2O$  [11],  $BaCuO_2 \leftrightarrow BaCu_2O_2 + Ba_2CuO_y$  [12], and  $Gd_2CuO_4 \leftrightarrow Gd_2O_3 + Cu_2O$  [11] are also represented.

$GdBa_6Cu_3O_y$ ,  $Gd_2CuO_4$ ,  $Ba_2CuO_y$ ,  $BaCu_2O_2$ ,  $Cu_2O$ , and GdBCO. Since the ternary liquid phase is incompatible with the compounds having the compositions of  $Ba/Cu > 2$ , it is sufficient to consider the isothermal sections within the  $Gd_2O_3$ - $Ba_2CuO_y$ - $Cu_2O$  ternary system for understanding the solid-liquid phase relations around the GdBCO phase.

### 3. ISOTHERMAL SECTION IN $Gd_2O_3$ - $Ba_2CuO_y$ - $Cu_2O$ SYSTEM

Based on the stability phase diagram of GdBCO in low oxygen pressures in Fig. 1, we schematically construct the isothermal sections at the specific  $T - PO_2$  conditions (i.e., “a” to “h” points) in order to clearly represent the solid-liquid phase equilibria around the GdBCO phase. As previously mentioned, the stability of  $Gd_2CuO_4$  is also considered at each phase field for the construction of the isothermal sections. The isothermal sections at eight points in the  $Gd_2O_3$ - $Ba_2CuO_y$ - $Cu_2O$  system are illustrated in this section. We mainly focus on the variation in the isothermal sections across the invariant points including the pseudobinary peritectic reaction of  $GdBCO \leftrightarrow Gd_2O_3 + L_1$ , the ternary peritectic reaction of  $GdBCO \leftrightarrow Gd_2O_3 + GdBa_6Cu_3O_y + L_2$ , and the monotectic reaction of  $L_1 \leftrightarrow GdBa_6Cu_3O_y + L_2$ .

#### 3.1. Pseudobinary peritectic reaction: $GdBCO \leftrightarrow Gd_2O_3 + L_1$

In the  $PO_2$  region ranging from  $\sim 10$  to 100 mTorr, GdBCO is decomposed into  $Gd_2O_3 + L_1$  by the pseudobinary peritectic reaction. At the condition of the point “a” in Fig. 1, both GdBCO and  $Gd_2CuO_4$  are stable, and the ternary liquid phase is compatible with GdBCO,  $GdBa_6Cu_3O_y$ ,  $Ba_2CuO_y$ ,  $BaCu_2O_2$ , and  $Cu_2O$  as shown in Fig. 2. It is noteworthy that since a binary liquid of  $BaO$ - $CuO$  cannot exist in this condition and  $BaCuO_2$  is

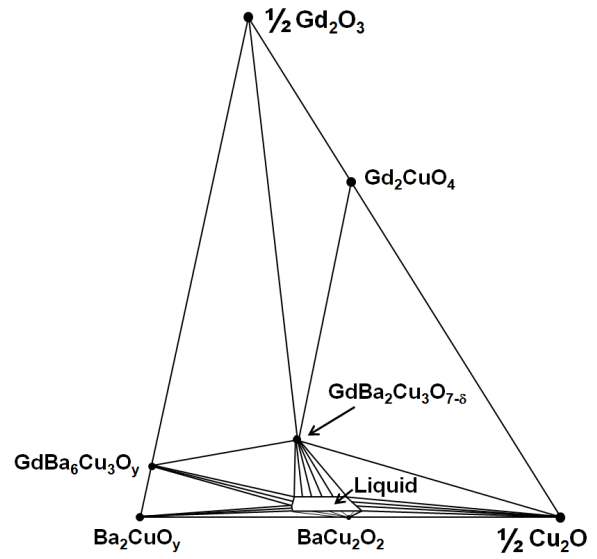


Fig. 2. Isothermal section of the  $Gd_2O_3$ - $Ba_2CuO_y$ - $Cu_2O$  system. The  $T - PO_2$  condition is given at the point “a” and “d” in Fig. 1.

unstable,  $BaCu_2O_2$  near the ternary liquid phase should exist as a stable solid phase.

At the condition represented by the point “b” in Fig. 1,  $Gd_2CuO_4$  is no more stable, and thus it is represented by a hollow circle as shown in Fig. 3. In comparison with Fig. 2, the ternary liquid region becomes wider because temperature is higher at the same  $PO_2$ .

At the point “c” above the GdBCO stability line in Fig. 1, GdBCO becomes unstable as represented by the hollow circle. Instead,  $Gd_2O_3$  and the ternary liquid phase are stable as shown in Fig. 4. The area of the liquid region becomes much wider compared with that in Fig. 3. The  $BaCu_2O_2$  phase also exists as the stable solid phase compatible with the ternary liquid phase.

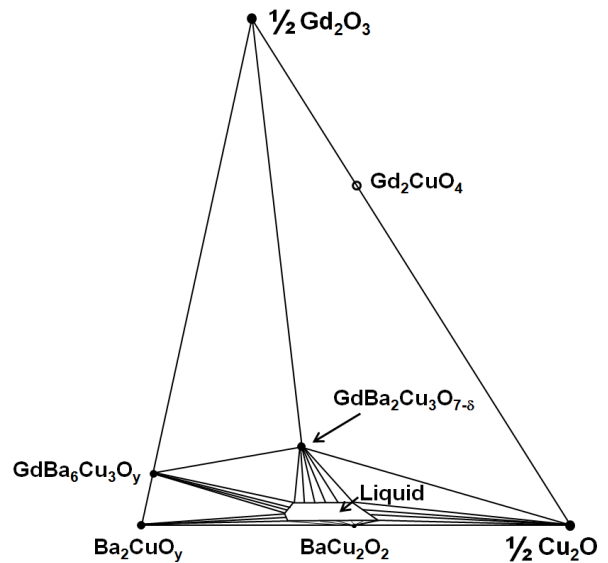


Fig. 3. Isothermal section of the  $Gd_2O_3$ - $Ba_2CuO_y$ - $Cu_2O$  system. The  $T - PO_2$  condition is given at the point “b” in Fig. 1.

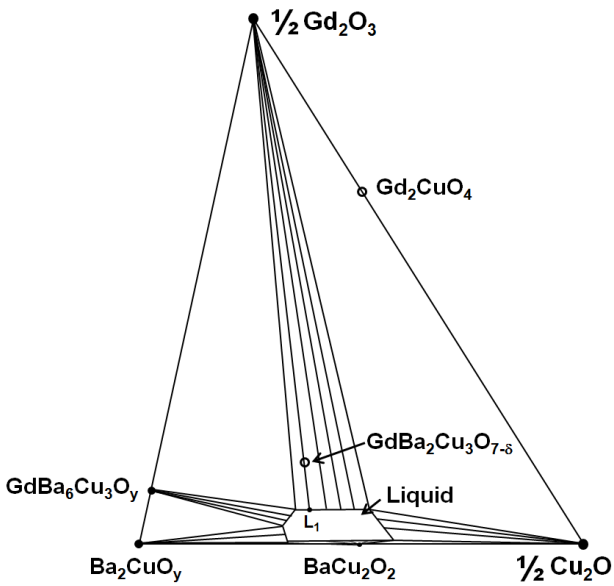
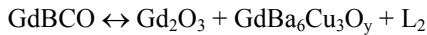


Fig. 4. Isothermal section of the  $\text{Gd}_2\text{O}_3$ - $\text{Ba}_2\text{CuO}_y$ - $\text{Cu}_2\text{O}$  system. The  $T$ - $PO_2$  conditions are given at the points “c” and “h” in Fig. 1.

### 3.2. Ternary peritectic reaction:



In the  $PO_2$  region of ranging from 1 to  $\sim 10$  mTorr, GdBCO is decomposed into  $\text{Gd}_2\text{O}_3 + \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{L}_2$  by the ternary peritectic reaction. The isothermal section of the point “d” in Fig. 1 is similar to that of point “a”, in which both GdBCO and  $\text{Gd}_2\text{CuO}_4$  are stable. However, it is uncertain how the area of liquid region at the point “d” will be changed in comparison with that at the point “a” since the effects of lowering temperature and lowering oxygen pressure on the stability of the liquid phase are considered to be opposite each other [13]. At higher temperature (the

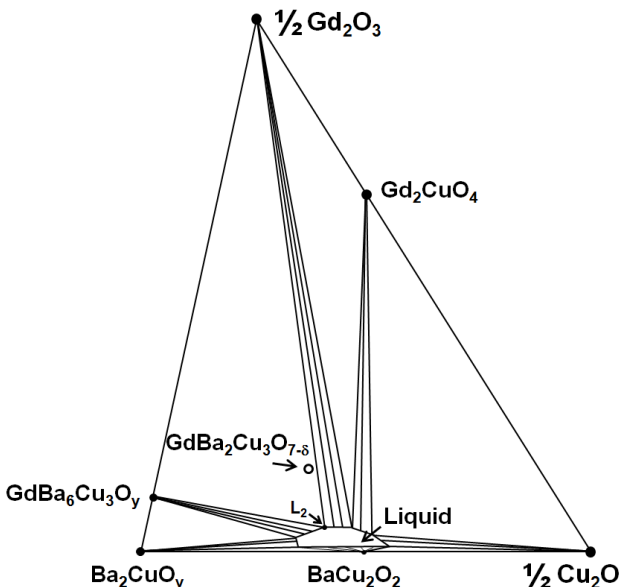


Fig. 5. Isothermal section of the  $\text{Gd}_2\text{O}_3$ - $\text{Ba}_2\text{CuO}_y$ - $\text{Cu}_2\text{O}$  system. The  $T$ - $PO_2$  condition is given at the point “e” in Fig. 1.

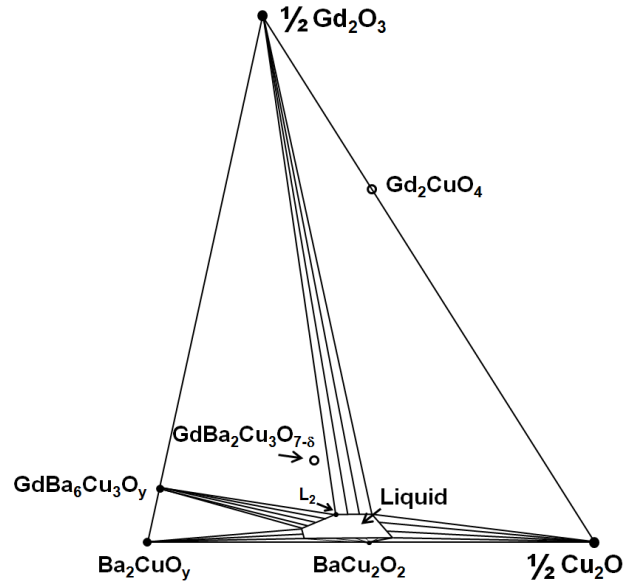


Fig. 6. Isothermal section of the  $\text{Gd}_2\text{O}_3$ - $\text{Ba}_2\text{CuO}_y$ - $\text{Cu}_2\text{O}$  system. The  $T$ - $PO_2$  conditions are given at the points “f” and “g” in Fig. 1.

point “e” in Fig. 1), GdBCO is unstable while  $\text{Gd}_2\text{CuO}_4$  is still stable. At this condition,  $\text{Gd}_2\text{CuO}_4$  becomes compatible with the liquid phase as shown in Fig. 5. The GdBCO composition locates within the composition triangle composed of  $\text{Gd}_2\text{O}_3$ ,  $\text{GdBa}_6\text{Cu}_3\text{O}_y$ , and  $\text{L}_2$ , which indicates the ternary peritectic reaction of  $\text{GdBCO} \leftrightarrow \text{Gd}_2\text{O}_3 + \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{L}_2$ . At much higher temperature (the point “f” in Fig. 1),  $\text{Gd}_2\text{CuO}_4$  becomes unstable, and the liquid region should be enlarged as shown in Fig. 6.

### 3.3. Monotectic reaction: $\text{L}_1 \leftrightarrow \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{L}_2$

In the  $PO_2$  region of ranging from 1 to  $\sim 10$  mTorr, the monotectic reaction of  $\text{L}_1 \leftrightarrow \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{L}_2$  occurs. Although the area of the ternary liquid phase is not identical, the isothermal section of the point “g” is considered to be similar to that of the point “f” as shown in Fig. 6. At much high temperature, the liquid phase region is enlarged so that the composition point of GdBCO lies on the tie-line between  $\text{Gd}_2\text{O}_3$  and liquid phase (Fig. 4), indicating the monotectic reaction of  $\text{L}_1 \leftrightarrow \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{L}_2$ .

## 4. SUMMARY

We report the solid-liquid phase equilibria on the GdBCO stability phase diagram in low  $PO_2$  regime ranging from 1 to 100 mTorr. Three invariant reactions, including a pseudobinary peritectic reaction of  $\text{GdBCO} \leftrightarrow \text{Gd}_2\text{O}_3 + \text{liquid} (\text{L}_1)$ , a ternary peritectic reaction of  $\text{GdBCO} \leftrightarrow \text{Gd}_2\text{O}_3 + \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{liquid} (\text{L}_2)$ , and a monotectic reaction of  $\text{L}_1 \leftrightarrow \text{GdBa}_6\text{Cu}_3\text{O}_y + \text{L}_2$ , could be demonstrated by schematically constructing the isothermal sections at various  $T$ - $PO_2$  conditions. The solid-liquid phase equilibria around the GdBCO phase could be understood on the  $\text{Gd}_2\text{O}_3$ - $\text{Ba}_2\text{CuO}_y$ - $\text{Cu}_2\text{O}$  system. Interestingly, above the

decomposition point of GdBCO,  $Gd_2O_3$  is compatible with the liquid phase or  $GdBa_6Cu_3O_y$  + liquid phases in the  $PO_2$  region of 1 - 100 mTorr while  $Gd_2BaCuO_5$  is compatible with the liquid phase in high oxygen pressure like air.

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