

Analysis and Implementation of a DC-DC Converter with an Active Snubber

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Abstract

This paper presents a soft switching converter to achieve the functions of zero voltage switching (ZVS) turn-on for the power switches and dc voltage step-up. Two circuit modules are connected in parallel in order to achieve load current sharing and to reduce the size of the transformer core. An active snubber is connected between two transformers in order to absorb the energy stored in the leakage and magnetizing inductances and to limit the voltage stresses across the switches. During the commutation stage of the two complementary switches, the output capacitance of the two switches and the leakage inductance of the transformers are resonant. Thus, the power switches can be turned on under ZVS. No output filter inductor is used in the proposed converter and the voltage stresses of the output diodes is clamped to the output voltage. The circuit configuration, the operation principles and the design considerations are presented. Finally, laboratory experiments with a 340W prototype, verifying the effectiveness of the proposed converter, are described.

Key Words: DC Converter, Soft Switching

I. INTRODUCTION

In order to help mitigate climate changes and environmental pollution, the Environment Protection Agency (EPA) and the Climate Saver Computing Initiative (CSCI) have proposed efficiency requirements for modern power supply units. DC-DC [1]–[9] converters with zero voltage switching (ZVS), have been proposed with advantages such as high frequency operation, ZVS or zero current switching (ZCS) switching and high circuit efficiency. However, the voltage stresses or current stresses in the resonant converters are much too high for high input voltage or current applications. Active snubbers [10]–[12] have been presented to reduce voltage spikes and switching losses and to increase circuit efficiency. Power switches are turned on under ZVS during the transition interval based on the transformer leakage inductance and the switch output capacitance. However, a high power rating and a high power density are required in many practical applications such as computer servers and telecommunication power supplies. One way to increase output power is to connect two or more converter cells in parallel. Thus the current stresses and the power losses can be distributed among all of the converter cells. An interleaved PWM controller can control several converter cells with a phase-shifted PWM technique to realize load current sharing and ripple current cancellation. Parallel forward converters with soft switching techniques

have been presented in [13]–[15] to realize ZVS operation and to achieve conversion efficiency improvements. However, the control schemes are more difficult to implement and many switches are used in the circuits.

This paper presents a parallel soft switching converter with an output voltage doubler topology. Two circuit modules with the same power switches are connected in parallel at the input and output sides to reduce the current stresses on the output diodes and the primary and secondary windings of the transformers. An active snubber is connected between two power transformers to achieve a transformer flux reset, to limit the voltage spikes on power switches and to achieve the ZVS turn-on of switches. In the secondary side, an output voltage doubler is used to achieve an output voltage step-up. The circuit configuration, operation principles, mathematical analysis and design considerations of the proposed converter are analyzed in detail. Experiments based on a 340W laboratory prototype are presented to verify the circuit performance.

II. CIRCUIT CONFIGURATION

The circuit configuration of the proposed converter is shown in Fig. 1. There are two modules connected in parallel to share the load current. V_{in} is the input voltage, T_1 and T_2 are the isolated transformers, L_{r1} and L_{r2} are the resonant inductances, L_{m1} and L_{m2} are the magnetizing inductances, and S_1 and S_2 are the main and auxiliary switches. D_{S1} and D_{S2} are the anti-parallel diodes of S_1 and S_2 , respectively. An active snubber including S_2 and C_c is connected between the two transformers T_1 and T_2 to limit the voltage stress of the power switches S_1 and S_2 and to implement the flux reset of T_1 and T_2 . During the transition interval of S_1 and S_2 , the capacitors C_{S1} and C_{S2}

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(or v_{CS2}) becomes zero at time t_2 , the anti-parallel diode D_{S2} of the switch S_2 is conducting.

Mode 3 [$t_2 \leq t < t_3$]: At time t_2 , the anti-parallel diode D_{S2} is conducting and the switching current i_{S2} is negative. Thus the switch S_2 can be turned on in this mode to realize ZVS. Since the diodes D_1 and D_3 are still conducting in this mode, the magnetizing current i_{Lm1} increases and the magnetizing current i_{Lm2} decreases, respectively. The inductor voltage $v_{Lr1} = V_{Cc} - V_C - nV_{o1} < 0$ and the inductor voltage $v_{Lr2} = nV_{o1} + V_{in} - V_{Cc} > 0$. Therefore, the inductor current i_{Lr1} decreases and the inductor current i_{Lr2} increases. At time t_3 , $i_{Lr1} = i_{Lm1}$ and $i_{Lr2} = i_{Lm2}$. Then the diodes D_1 and D_3 are off and the diodes D_2 and D_4 are conducting.

Mode 4 [$t_3 < t < t_4$]: In this mode, $i_{Lr1} < i_{Lm1}$ and $i_{Lr2} > i_{Lm2}$. Thus the diodes D_1 and D_3 are off and the diodes D_2 and D_4 are conducting. The auxiliary switch S_2 is still in the on-state. The magnetizing voltage $v_{Lm1} = -nV_{o2}$ and the magnetizing voltage $v_{Lm2} = nV_{o2}$. Thus the magnetizing current i_{Lm1} decreases and the magnetizing current i_{Lm2} increases, respectively. The inductor voltage $v_{Lr1} = V_{Cc} + nV_{o2} - V_C < 0$ and the inductor voltage $v_{Lr2} = V_{in} - V_{Cc} - nV_{o2} > 0$. Thus the inductor current i_{Lr1} decreases and the inductor current i_{Lr2} increases. The power is transferred from the input terminal V_{in} to the output capacitor C_{o2} through S_2 , C_c , L_{r2} , T_2 , D_4 and C_{o2} . The switch current $i_{S2} = i_{Lr2} - i_{Lr1}$. This mode ends at time t_4 when S_2 is turned off.

Mode 5 [$t_4 < t < t_5$]: At time t_4 , the auxiliary switch S_2 is turned off. Since $i_{Lr2}(t_4) - i_{Lr1}(t_4) > 0$, the capacitor C_{S2} is charged and the capacitor C_{S1} is discharged. The drain voltage $V_{S1,d}$ decreases from $V_{in} + V_C - V_{Cc}$ and the drain voltage $V_{S2,d}$ increases from zero voltage. Since the time interval in this mode is negligible when compared to the switching period T_s , the inductor currents i_{Lr1} and i_{Lr2} are almost constant and C_{S1} and C_{S2} are linearly discharged and charged, respectively. The diodes D_2 and D_4 are still conducting in this mode. At time t_5 , the capacitor voltage v_{CS1} decreases to zero and the capacitor voltage v_{CS2} increases to $V_{in} + V_C - V_{Cc}$. When the voltage $v_{S1,ds}$ (or v_{CS1}) becomes zero at time t_5 , the anti-parallel diode D_{S1} of switch S_1 is conducting.

Mode 6 [$t_5 < t < T + t_0$]: At time t_5 , the anti-parallel diode D_{S1} is conducting and the switching current i_{S1} is negative. Thus the switch S_1 can be turned on at this instant to achieve ZVS. Since the diodes D_2 and D_4 are still conducting in this mode, the magnetizing current i_{Lm1} decreases and the magnetizing current i_{Lm2} increases. The inductor voltage $v_{Lr1} = V_{in} + nV_{o2} > 0$ and the inductor voltage $v_{Lr2} = -nV_{o2} - V_{Cc} < 0$. Therefore, the inductor current i_{Lr1} increases and the inductor current i_{Lr2} decreases. At time $T + t_0$, $i_{Lr1} = i_{Lm1}$ and $i_{Lr2} = i_{Lm2}$. Then the diodes D_2 and D_4 are off, and the diodes D_1 and D_3 are conducting. Then, the circuit operation of the proposed converter in a switching cycle is completed.

IV. CIRCUIT ANALYSIS

The transition intervals in modes 2 and 5 are much shorter than the other time intervals. Thus these two modes to derive the dc voltage conversion ratio of the proposed converter were neglected. In mode 1, S_1 is on. The time interval in

this mode is $(\delta - \delta_6)T_s$, where δ is the duty cycle of S_1 , δ_6 is the duty loss in mode 6, and T_s is the switching period. The voltages on L_{m1} and L_{m2} are nV_{o1} and $-nV_{o1}$. Thus the inductor voltage $v_{Lr1} = V_{in} - nV_{o1}$ and the inductor voltage $v_{Lr2} = -V_C + nV_{o1} = -V_{in} + nV_{o1}$. In mode 3, S_2 , D_1 and D_3 are on such that $v_{Lm1} = nV_{o1}$, $v_{Lm2} = -nV_{o1}$, $v_{Lr1} = V_{Cc} - V_C - nV_{o1}$ and $v_{Lr2} = V_{in} + nV_{o1} - V_{Cc}$. The time interval in this mode is $\delta_3 T_s$. In mode 4, S_2 , D_2 and D_4 are on such that $v_{Lm1} = -nV_{o2}$, $v_{Lm2} = nV_{o2}$, $v_{Lr1} = -V_C + nV_{o2} + V_{Cc}$ and $v_{Lr2} = V_{in} - nV_{o2} - V_{Cc}$. The time interval in this mode is $(1 - \delta - \delta_3)T_s$. In mode 6, S_1 , D_2 and D_4 are on such that $v_{Lm1} = -nV_{o2}$, $v_{Lm2} = nV_{o2}$, $v_{Lr1} = V_{in} + nV_{o2}$ and $v_{Lr2} = -V_C - nV_{o2}$. The time interval in this mode is $\delta_6 T_s$. Based on the voltage-second balance on the secondary windings of T_1 and T_2 , the output capacitor voltages are given as:

$$V_{o1} = (1 - \delta - \delta_3 + \delta_6)V_o \quad (8)$$

$$V_{o2} = (\delta + \delta_3 + \delta_6)V_o. \quad (9)$$

Based on the volt-second balance on the inductors L_{r1} and L_{m1} and the inductors L_{r2} and L_{m2} , the voltages V_{Cc} and V_C of capacitors C_c and C are expressed as:

$$V_{Cc} = (1 - 2\delta)V_{in}/(1 - \delta) \quad (10)$$

$$V_C = V_{in}. \quad (11)$$

The voltage conversion ratio M of the proposed converter can be expressed as:

$$M = \frac{V_o + V_f}{V_{in}} \approx \frac{1}{n(1 - \delta - \delta_3 + \delta_6)(1 + L_{Lr}/L_m)} \approx \frac{1}{n(1 - \delta - \delta_3 + \delta_6)} \quad (12)$$

where V_f is the voltage drop on the diodes $D_1 \sim D_4$. The peak diode current $i_{D2,peak}$ can be expressed as:

$$i_{D2,peak} = I_o/(1 - \delta - \delta_3 + \delta_6). \quad (13)$$

The duty cycle loss in mode 6 can be obtained by the diode current i_{D2} from the peak diode current $i_{D2,peak}$ to zero.

$$\frac{i_{D2,peak}}{n} = \frac{V_{in} + nV_o(\delta + \delta_3 - \delta_6)}{L_r} \delta_6 T_s. \quad (14)$$

If $\delta_3 = \delta_6$ is assumed, then the duty cycle loss δ_6 can be obtained from (13) and (14).

$$\delta_6 = \frac{I_o L_r f_s}{n(V_{in} + nV_o \delta)(1 - \delta)}. \quad (15)$$

Based on the assumption of $\delta_3 = \delta_6$, the following equations can be obtained from (8)-(13).

$$V_{o1} \approx (1 - \delta)V_o \quad (16)$$

$$V_{o2} \approx \delta V_o \quad (17)$$

$$M = \frac{V_o + V_f}{V_{in}} \approx \frac{1}{n(1 - \delta)} \quad (18)$$

$$i_{D2,peak} = i_{D4,peak} \approx I_o/(1 - \delta) \quad (19)$$

$$i_{D1,peak} = i_{D3,peak} \approx I_o/\delta. \quad (20)$$

The average currents on the rectifier diodes $D_1 \sim D_4$ are equal to $I_o/2$. The voltage stresses of the output diodes $D_1 \sim D_4$

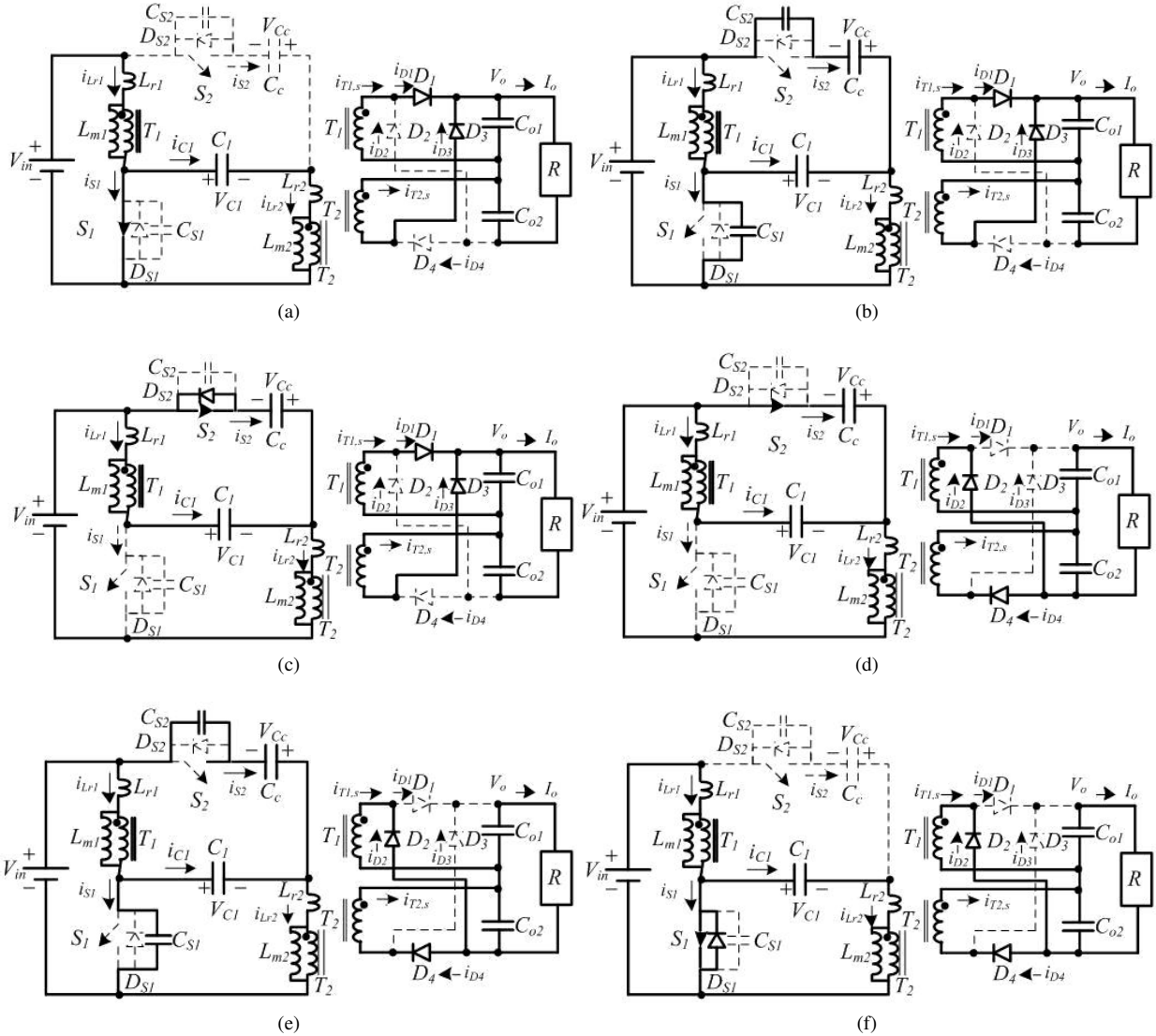


Fig. 3. Equivalent circuits of the proposed converter during a switching cycle (a) mode 1 (b) mode 2 (c) mode 3 (d) mode 4 (e) mode 5 (f) mode 6.

are equal to $V_o + V_f$. To meet the current-second balance for C and C_c , the dc magnetizing currents $i_{Lm1,av}$ of T_1 and $i_{Lm2,av}$ of T_2 are given as:

$$i_{Lm1,av} = \frac{I_o}{n(1-\delta)} \quad (21)$$

$$i_{Lm2,av} = 0. \quad (22)$$

The ripple components of i_{Lm1} and i_{Lm2} are expressed as:

$$\Delta i_{Lm1} = \frac{nV_{o1}}{L_m} (\delta - \delta_6) T_s \approx \frac{n\delta(1-\delta)V_o T_s}{L_m} \quad (23)$$

$$\Delta i_{Lm2} \approx \frac{n\delta(1-\delta)V_o T_s}{L_m}. \quad (24)$$

The peak and root-mean-square (rms) values of the switching currents can be expressed as:

$$i_{S1,max} = i_{S2,max} \approx \frac{I_o}{n(1-\delta)} + \frac{n\delta(1-\delta)V_o T_s}{L_m} + \frac{2I_o}{\delta} \quad (25)$$

$$i_{S1,rms} \approx \sqrt{\delta \left[\frac{I_o}{n(1-\delta)} \right]^2 + \frac{\delta}{3} \left(\frac{n\delta(1-\delta)V_o T_s}{L_m} \right)^2 + \frac{\delta}{12} \left(\frac{I_o}{\delta} \right)^2} \quad (26)$$

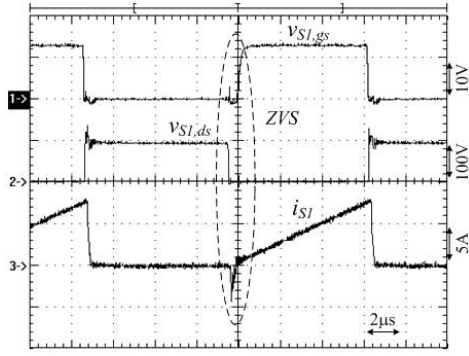
$$i_{S2,rms} \approx \sqrt{\frac{1-\delta}{3} \left(\frac{n\delta(1-\delta)V_o T_s}{L_m} \right)^2 + \frac{1-\delta}{12} \left(\frac{I_o}{1-\delta} \right)^2}. \quad (27)$$

The voltage stresses of S_1 and S_2 can be obtained from modes 4 and 1.

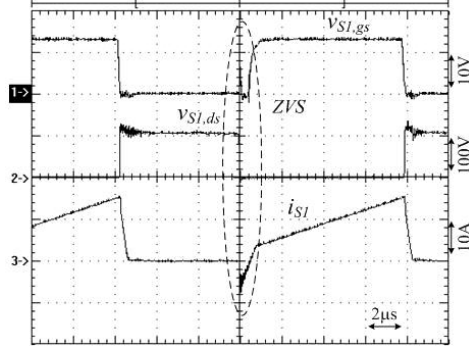
$$V_{S1, stress} = V_{S2, stress} = V_{in} + V_C - V_{Cc} \approx \frac{V_{in}}{1-\delta}. \quad (28)$$

From (28), it can be seen that the voltage stresses of S_1 and S_2 are related to the input voltage V_{in} and the duty cycle δ . Basically, the ZVS condition of the main switch S_1 is more difficult to realize than that of the auxiliary switch S_2 . Thus only the ZVS condition of the switch S_1 is considered. At time t_4 , the inductor currents $i_{Lr1}(t)$ and $i_{Lr2}(t)$ are approximately given as:

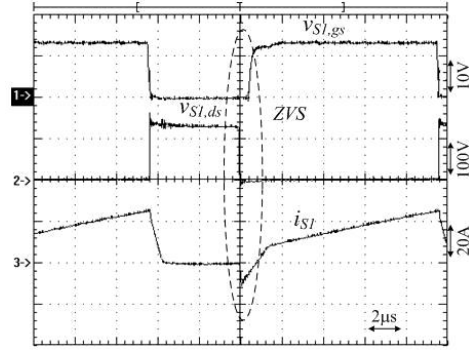
$$i_{Lr1}(t_4) \approx -n\delta(1-\delta)V_o T_s / (2L_m) \quad (29)$$



(a)



(b)



(c)

 Fig. 4. Measured waveforms of gate voltage, drain voltage and switch current of switch S_1 at (a) 30% load (b) 60% load (c) 100% load.

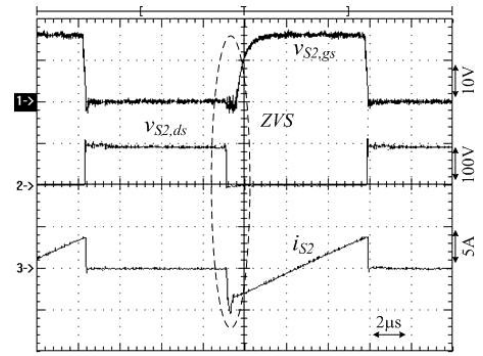
$$i_{Lr2}(t_4) \approx \frac{n\delta(1-\delta)V_{io}T_s}{2L_m} + \frac{I_o}{n(1-\delta)}. \quad (30)$$

To ensure the ZVS turn-on of the switch S_1 , the energy stored in the inductors L_{r1} and L_{r2} must be greater than the energy stored in the capacitors C_{S1} and C_{S2} in mode 4. Thus the ZVS condition of S_1 is expressed as:

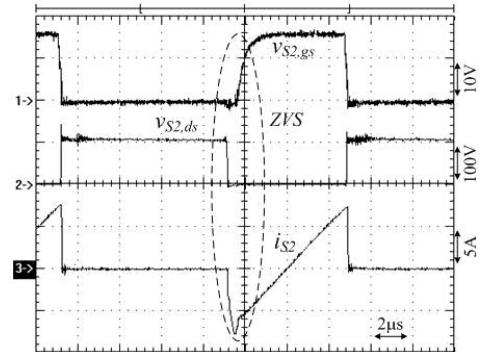
$$L_r(i_{Lr1}^2(t_4) + i_{Lr2}^2(t_4)) \geq C_{S1}V_{Cs1}^2 \approx \frac{C_{S1}V_{in}^2}{(1-\delta)^2}. \quad (31)$$

Thus the minimum inductance L_r is expressed in (32) to realize the ZVS turn-on of S_1 .

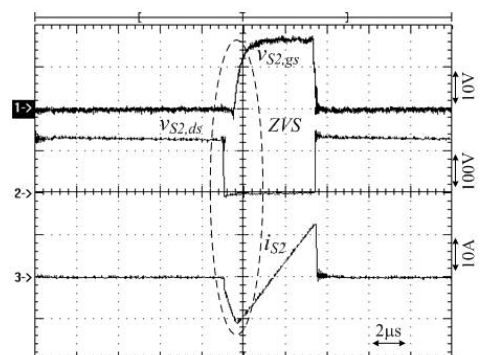
$$L_r \geq \frac{C_S V_{in}^2 / (1-\delta)^2}{i_{Lr1,ZVS}^2(t_4) + i_{Lr2,ZVS}^2(t_4)} \approx \frac{C_S V_{in}^2 / (1-\delta)^2}{\left(\frac{n\delta(1-\delta)V_o T_s}{2L_m}\right)^2 + \left(\frac{n\delta(1-\delta)V_o T_s}{2L_m} + \frac{I_o}{n(1-\delta)}\right)^2}. \quad (32)$$



(a)



(b)



(c)

 Fig. 5. Measured waveforms of gate voltage, drain voltage and switch current of switch S_2 at (a) 30% load (b) 60% load (c) 100% load.

The peak-to-peak ripple current on C is given as:

$$\Delta i_C \approx \Delta i_{Lm2} + I_o / (n\delta). \quad (33)$$

If the ripple capacitor voltage Δv_C is given, then the capacitance of C can be obtained as:

$$C \approx \Delta i_C \delta T / \Delta v_C. \quad (34)$$

V. EXPERIMENTAL RESULTS

A laboratory prototype circuit with a 340W (200V/1.7A) rated power was built to verify the effectiveness of the proposed converter. The nominal input terminal voltage V_{in} is 48V and the minimum and maximum input voltages are 36V and 60V, respectively. The proposed converter is operated at a switching frequency $f_s = 70\text{kHz}$. An EI-40 core was used for the transformers T_1 and T_2 . The primary winding turns N_p are 18 and the secondary winding turns N_s are 50. The

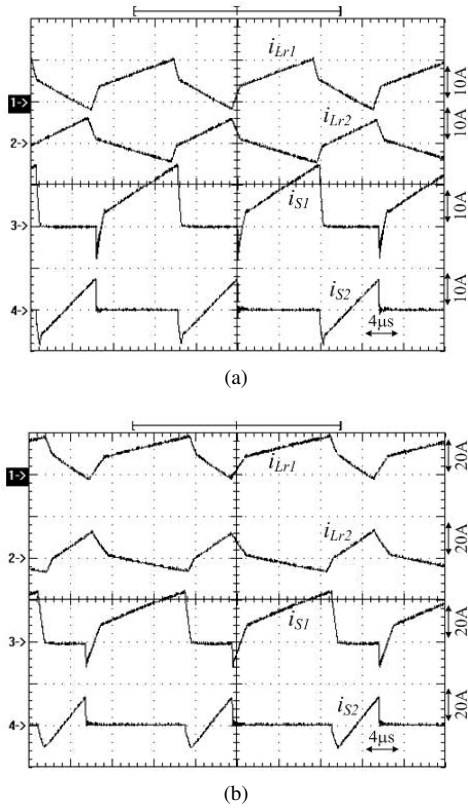


Fig. 6. Measured waveforms of inductor currents and switch currents at (a) 60% load (b) 100% load.

magnetizing inductances L_m of T_1 and T_2 are 100mH. The resonant inductances of L_{r1} and L_{r2} are 10mH. The output filter capacitances C_{o1} and C_{o2} are 330mF/420V. IRFP264N MOSFETs are used for the switches S_1 and S_2 and ER605 fast recovery diodes are adopted for the diodes $D_1 \sim D_4$. the capacitances of C_c and C are 16mF. A type II voltage controller was adopted to regulate the output voltage using IC UCC2893 PWM control. Fig. 4 shows the measured gate voltage $v_{S1,g}$, the drain voltage $v_{S1,d}$ and the switch current i_{S1} of the switch S_1 at 30%, 60% and 100% load conditions, respectively. Before the switch S_1 is turned on, the switch current i_{S1} is negative to discharge the capacitor C_{S1} . Thus the drain voltage $v_{S1,d}$ is decreased to zero and the anti-parallel diode D_{S1} is conducting. Therefore, the switch S_1 is turned on at this instant to achieve ZVS. Fig. 5 shows the measured gate voltage $v_{S2,g}$, the drain voltage $v_{S2,d}$ and the switch current i_{S2} of the switch S_2 at 30%, 60% and 100% load conditions, respectively. Similarly, S_2 is also turned on at ZVS.

Fig. 6 shows the primary winding currents i_{Lr1} and i_{Lr2} , and the switch currents i_{S1} and i_{S2} at 60% and 100% load conditions. When S_1 is in the on state, the switch current i_{S2} is zero, the inductor current i_{Lr1} increases and the inductor current i_{Lr2} decreases, and the switch current $i_{S1} = i_{Lr1} - i_{Lr2}$. When S_1 is in the off state and S_2 is in the on state, the switch current i_{S1} is zero. The inductor current i_{Lr1} decreases, the inductor current i_{Lr2} increases, and the switch current $i_{S2} = i_{Lr2} - i_{Lr1}$. Fig. 7 illustrates the measured results of the gate voltages $v_{S1,gs}$ and $v_{S2,gs}$, the clamp voltage v_{Cc} and the capacitor voltage v_C at 30%, 60% and 100% load conditions. It is clear that the clamp voltage v_{Cc} is related to the duty cycle of the

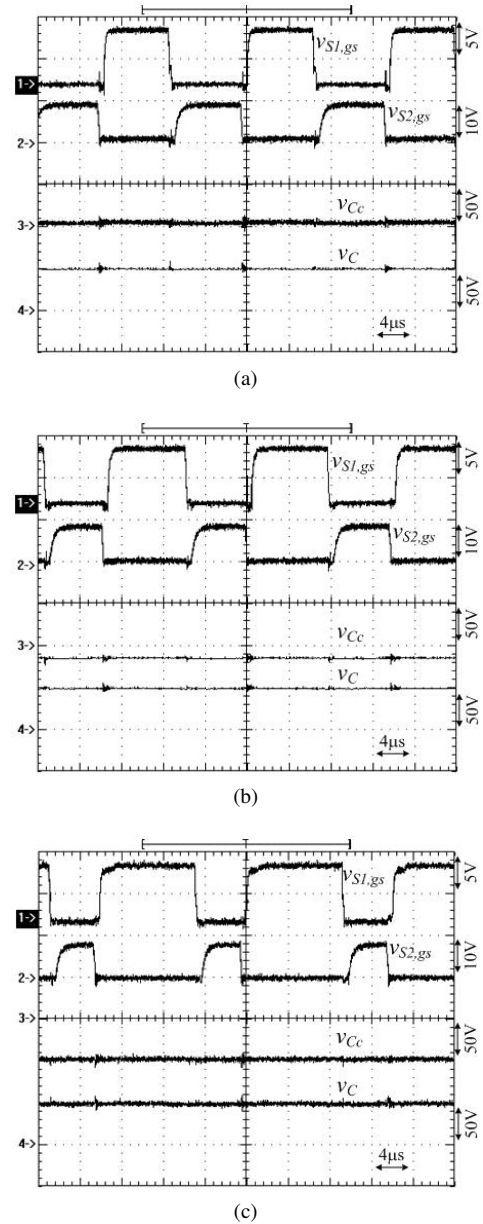
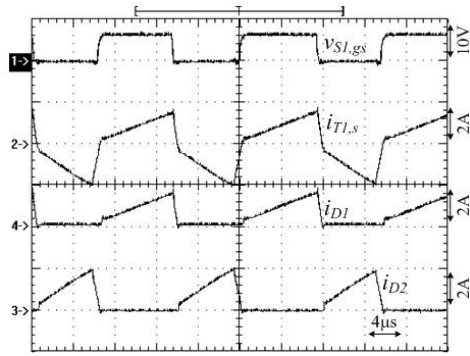


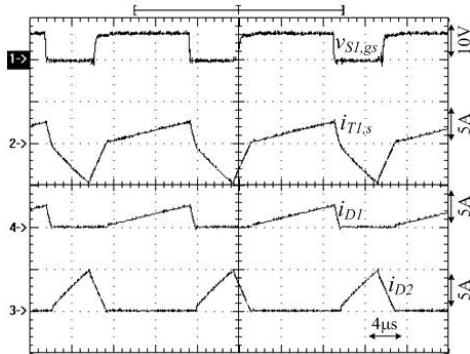
Fig. 7. Measured waveforms of gate voltages $v_{S1,gs}$ $v_{S2,gs}$, v_{Cc} and v_C at (a) 30% load (b) 60% load (c) 100% load.

switch S_1 . If the duty cycle δ is greater than 0.5, then v_{Cc} is a negative voltage. On the other hand, v_{Cc} is positive voltage if δ is less than 0.5.

Figs. 8 and 9 show the measured waveforms of the gate voltage $v_{S1,gs}$, the secondary winding currents $i_{T1,s}$ and $i_{T2,s}$ and the diode currents $i_{D1} \sim i_{D4}$ at 60% and 100% load conditions. When S_1 is in the on state, the secondary winding current $i_{T1,s}$ is positive and the secondary winding current $i_{T2,s}$ is negative. Thus the diodes D_1 and D_3 are conducting. When S_1 is in the off state, the secondary winding current $i_{T1,s}$ is negative and the secondary winding current $i_{T2,s}$ is positive. Thus the diodes D_2 and D_4 are conducting. Fig. 10 gives the measured waveforms of gate voltage $v_{S1,gs}$ and the output capacitor voltages V_{o1} and V_{o2} at 60% and 100% load conditions. It is clear that the capacitor voltages V_{o1} and V_{o2} are related to the duty cycle of the switch S_1 . Fig. 11 shows the

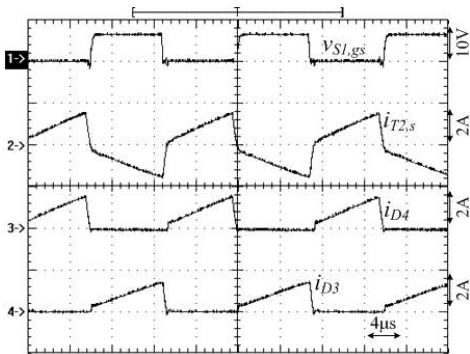


(a)

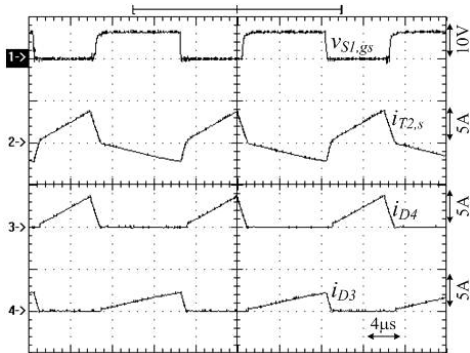


(b)

Fig. 8. Measured waveforms of gate voltage $v_{SI,gs}$ and the secondary side currents of T_1 at (a) 60% load (b) 100% load.

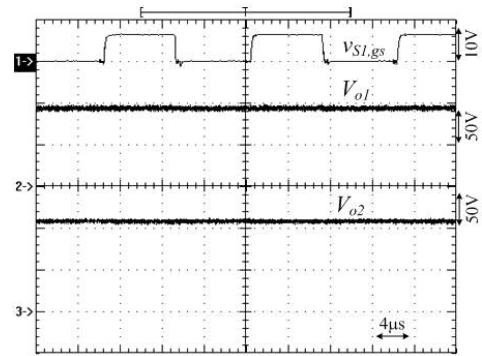


(a)

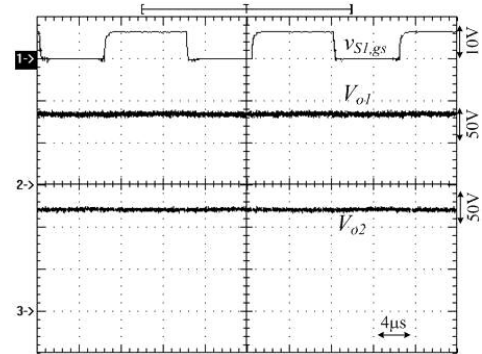


(b)

Fig. 9. Measured waveforms of gate voltage $v_{SI,gs}$ and the secondary side currents of T_2 at (a) 60% load (b) 100% load.



(a)



(b)

Fig. 10. Measured waveforms of gate voltage $v_{SI,gs}$ and output capacitor voltages V_{o1} and V_{o2} at (a) 30% load (b) 100% load.

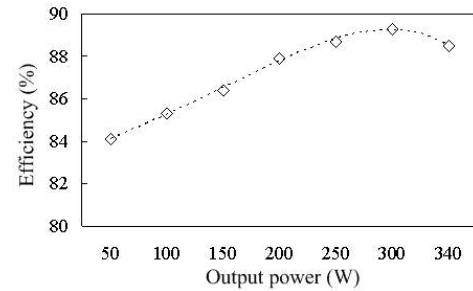


Fig. 11. Measured efficiencies of the proposed converter at different load conditions.

measured efficiencies of the proposed converter for different load conditions. The maximum efficiency of the proposed converter is 89.3% at 90% of full load. If the lower turn-on resistance of the MOSFETs is available and the skin effect of transformer winding is considered in the design of the circuit, the circuit efficiency of the adopted converter can be increased by about 3%-5%.

VI. CONCLUSION

In this paper, a parallel soft-switching converter with an output voltage doubler is proposed. An active snubber is adopted to realize the transformer flux reset, to limit the peak voltage on the semiconductors, and to achieve ZVS turn-on for the main and auxiliary switches. Thus the converter efficiency is increased. The two circuit modules are connected in parallel with the same switches to achieve load current sharing. A circuit analysis and a design example of the proposed circuit are discussed and presented in detail. Finally, experiments

based on a 340W laboratory prototype have been provided to verify the theoretical analysis and the performance of the proposed converter.

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