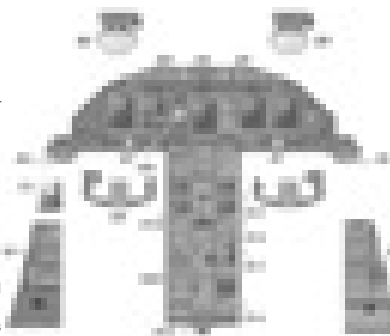


C-27J SPARTAN

This illustration depicts the Italian air force C-27J Spartan
Structure and general

- 1 Sideways hinging radome - mixed composite
- 2 Radar mounting/forward pressure bulkhead(bird impact proof) - machined and built-up aluminium alloy
- 3 Avionics bay(forward) access door
- 4 In-flight refuelling probe attachment fitting - machined aluminium alloy
- 5 Down-view windows
- 6 Rearward sliding direct vision window/escape exit - acrylic
- 7 Pilot's fully adjustable seat with armrests and headrest
- 8 Instrument panel glareshield
- 9 Cockpit roof escape exit - 49 x 61cm
- 10 Flight observer's seat - stows behind co-pilot's seat
- 11 Cockpit floor - armoured
- 12 Nose landing gear bay - built up and machined aluminium
- 13 Lavatory and escape exit (54 x 91cm) - located opposite crew entry door
- 14 Crew entry door (1.49 x .66m) with bracing cables and spring compensation mechanism
- 15 Cargo loading winch - two off
- 16 Crew entry door skin doubler



Instrument panel, HUD, centre console and side panel detail

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 and Giuseppe Picarella
 Turin Italy
 2007

- 17 Fuselage structure (typical) - Z-section aluminium alloy frames, stringers and skins
- 18 Thermal/acoustic insulation
- 19 Troop seats (MIL-S-27174B) - 46 typical configuration, 60 high density
- 20 Cabin floor panels with tie-down and cargo handling equipment - aluminium alloy
- 21 Cargo hold/cabin capable of accommodating 60 combat troops, 32 NATO litters and six attendants, 12 A22 CDS bundles, three 463L and one HCU12/E pallets - 11.5t maximum load
- 22 Engine lower cowling - composite
- 23 Main landing gear sponson - aluminium alloy
- 24 APU (rear) firewall - corrosion resistant steel
- 25 Escape ladder/centre row(high density) seating support - two off
- 26 Cabin upper escape exits (two off) - 91 x 54cm
- 27 Cabin windows - six off
- 28 Forward mainframe - machined aluminium alloy
- 29 Centre mainframe - machined aluminium alloy
- 30 Rear mainframe - machined aluminium alloy
- 31 Wing-to-fuselage outer attachment fittings
- 32 Wing-to-fuselage inner attachment fittings
- 33 Three spar centre wing section with integral fuel tanks - machined and built-up aluminium alloy spars, ribs and skins
- 34 Engine mount/nacelle forward frame - machined titanium
- 35 Engine mounting struts - stainless steel
- 36 Engine mount/nacelle rear frame - machined titanium

- 37 Inboard-to-outboard wing section interface - machined aluminium alloy multi-bolt attachment frames
- 38 Wing front spar - machined and built up aluminium alloy
- 39 Wing leading edge - aluminium alloy
- 40 Wing centre spar - machined and built up aluminium alloy
- 41 Wingtip - aluminium alloy
- 42 Countermeasures dispenser aerodynamic strake
- 43 Wing skin panels - aluminium alloy with riveted stringers and fuel cell access panel openings on upper skin
- 44 Wing rear spar - machined and built up aluminium alloy
- 45 Life raft stowage - both sides
- 46 Wing-to-fuselage aerodynamic fairing - aluminium alloy
- 47 Paratroop door - upward sliding
- 48 Pendulum arm and hook
- 49 Door winch and balance mechanism

- 50 Paratroop door tracks
- 51 Main landing gear (MLG) support frame - machined aluminium alloy
- 52 MLG attachment fittings
- 53 Paratroop door jump platform - retractable
- 54 Cargo ramp hinge - four off
- 55 Loading ramp - aluminium alloy
- 56 Ramp bumper
- 57 Auxiliary ground loading ramps
- 58 Cabin insulation blankets
- 59 Ramp support rod and slider
- 60 Observer's window and seat - both sides
- 61 Hinge mounted cargo door - aluminium alloy
- 62 Fin fillet - aluminium alloy
- 63 Nacelle inlet - mixed aluminium and composite
- 64 Cargo door latches - 10 off
- 65 Cargo door latch fittings
- 66 Fuselage-to-tailplane fairing
- 67 Cargo door hinges - two off
- 68 Tail fairing - composite
- 69 Two-piece two spar tailplane - aluminium alloy
- 70 Tailplane tip
- 71 Tailplane attachment fittings
- 72 Single-piece swept back three spar fin - aluminium alloy

- A4 Cockpit side/window demist conditioned air ducting
- A5 ECS pack air inlet
- A6 ECS heat exchanger
- A7 ECS exhaust
- A8 Passenger (cabin) oxygen mask connector panel
- A9 Oxygen convertor No1 - passenger
- A10 Oxygen convertor - crew
- A11 Oxygen convertor No2 - passenger
- A12 Electrically heated spinner
- A13 Propeller de-icing boot - electric
- A14 Engine air intake anti-icing - pneumatic
- A15 Wing leading edge de-icing boot - pneumatic
- A16 Fin leading edge de-icing boot - pneumatic
- A17 Tailplane leading edge de-icing boot - pneumatic

- 73 Fin leading edge (detachable) - aluminium alloy
- 74 Fin tip
- 75 Vortex generators - fin port side only
- 76 Storage cabinets

Air conditioning and anti-icing

- The aircraft is pressurised up to a differential pressure of 5.8 lb/in at 9,145m.
 Three 10 litre oxygen convertors and five emergency oxygen cylinders are carried
- A1 Cabin and forward electronics bay environmental control system (ECS) Cooling ducting
 - A2 Pilot's emergency oxygen cylinder stowage
 - A3 Cockpit conditioned air ducting

Flying controls

- C1 Pilot's adjustable rudder pedals and brakes with partial nose wheel steering
- C2 Control column with stick shaker
 - C3 Nose wheel steering handle
 - C4 Aileron/elevator primary control quadrant
 - C5 Lower control cable pulleys
 - C6 Upper control cable routing
 - C7 Aileron pulley and differential lever
 - C8 Hinge-mounted aileron - aluminium alloy
 - C9 Spring tab - aluminium alloy
 - C10 Geared trim tab - aluminium alloy
 - C11 Geared tab - aluminium alloy

- C12 Aileron hinge – three off
- C13 Single-slotted outboard flap – aluminium alloy
- C14 Slot – aluminium alloy
- C15 Flap track – steel
- C16 Flap actuator (hydraulic) with asymmetric control system – two per flap
- C17 Single-slotted inboard flap – aluminium alloy
- C18 Spoilers (two per wing) – hydraulic
- C19 Elevator control quadrant (hydraulic) and autopilot motor drive – electric
- C20 Elevator geared tab – aluminium alloy
- C21 Hinge-mounted elevator with digital Q-feel system – composite
- C22 Elevator trim tab – aluminium alloy
- C23 Rudder and rudder trim actuators – hydraulic
- C24 Hinge-mounted rudder – aluminium alloy

Instrument Panel

- D1 Multifunction control display units (MCDU) – five off
- D2 Pilot's oxygen panel
- D3 Warning panel
- D4 Auto pilot controls
- D5 Head-up display
- D6 Hydraulic pressure, standby attitude indicator and flap indicator
- D7 Rudder adjuster
- D8 Parking brake

- D14 Communications/navigation/identification management unit – CNI-MU
- D15 Throttle quadrant
- D16 Flight control system (FCS) panel
- D17 Cursor control device
- D18 Communications/navigation radio panel – CNRP
- D19 Landing gear emergency release
- D20 Centre console – trim, pressurisation, radar, aerial delivery, CNRP, SAMU, CNI-MU, throttle, heading/course, radio, FCS, lights, and observer's controls

Avionics and electrical

- E1 Lighting discharge strips
- E2 Northrop Grumman AN/APN-241 low power colour radar
- E3 Glide slope antenna – three off
- E4 Battery bay (24V-40Ah) – two off

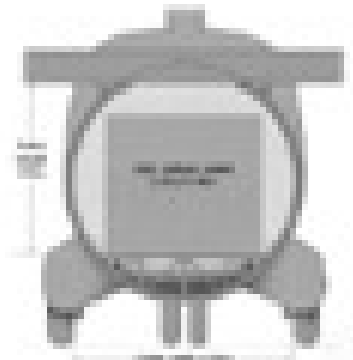
- E32 V/UHF-TACAN 1 upper antenna
- E33 IFF upper antenna
- E34 UHF SAT (SICRAL) antenna
- E35 ADF 1 antenna
- E36 Marker beacon antenna
- E37 V/UHF DF antenna
- E38 Engine driven generator (both engines) – 50/60kVA
- E39 Landing lights
- E40 Countermeasures dispensers – wing
- E41 ELT antenna

- F12 Fuel jettison nozzle
- F13 Fuel vent tank NACA scoop

Powerplant and APU

- P1 Propeller hub and counter-weights
- P2 Engine air-inlet
- P3 Propeller (forward) and accessory drive (rear) gearboxes – electrical generator and pump
- P4 Dowty R-391-6-132-F/10 six-blade electrically de-iced propeller (4,80m diameter) – composite construction with metallic erosion-strip
- P5 Engine air-cooled oil cooler (ACOC) inlet

Cabin cross section detail



- E42 Static discharge wicks
- E43 IFF antenna
- E44 V/UHF-TACAN 2 upper antenna
- E45 ELT antenna
- E46 Cabin rear avionics rack
- E47 Anti-collision beacon
- E48 Countermeasures dispensers – lateral
- E49 VOR/LOC antenna – both sides
- E50 RWR rear omni antennas – three off
- E51 Countermeasures dispensers – rear
- E52 MWS rear sensor – both sides
- E53 MLS-DME P antennas
- E54 HF antenna – both sides

- E5 Countermeasures dispensers – forward

- E6 MLS-DME P antenna
- E7 Landing lights – two off
- E8 Pitot heads (four off) – electrically heated
- E9 Angle-of-attack sensor
- E10 MLS-DME P antenna
- E11 Windshield wipers – electric
- E12 Electrically heated glass windshield
- E13 Overhead electrical panel
- E14 Head-up display projector and combiner
- E15 OAT probe
- E16 Visual ice detector probe
- E17 Wing/engine inspection light
- E18 Missile warning system (MWS) left-hand forward sensor
- E19 Radar warning receiver (RWR) forward sensor
- E20 Countermeasures dispensers – lower
- E21 Radar altimeter 1 TX and RX antennas
- E22 V/UHF-TACAN 1 lower antenna

- P6 Engine power unit accessory drive
- P7 Rolls-Royce AE2100D2 turboprop engine rated at 4,637shp with full authority digital engine control (FADEC) unit
- P8 Engine air-inlet foreign object outlet
- P9 Engine ACOC
- P10 Engine ACOC exhaust and flap
- P11 Engine exhaust nozzle
- P12 APU air inlet
- P13 Hamilton Sundstrand APS1000 (T-62T-46C16) APU – rated at 60kVA
- P14 APU air exhaust – acoustically treated
- P15 Oil and fuel drain
- P16 Engine fire extinguisher bottles – one per engine and APU
- P17 APU oil cooler and exhaust
- P18 APU bay ventilation inlet
- P19 APU bleed-air line

Undercarriage and hydraulics

The hydraulic system is divided into two independent systems operating at 206bar (3,000lb/in²). For ease of loading, the undercarriage has the ability to raise the aircraft (cargo floor) by .5m, or increase the nose attitude by 4.3°

- U1 Nose landing gear (NLG) forward doors (closed while on the ground) – composite construction
- U2 NLG door actuator rods – two off
- U3 NLG rear doors – composite
- U4 Forward retracting lever type twin-wheel oleo-pneumatic NLG (electrically controlled) – tyres 29x11-10PR
- U5 Steering actuators (±65°) – hydraulically actuated rack and pinion
- U6 Drag brace
- U7 Rearward retracting hydraulically actuated twin-wheel main landing gear (MLG) with free-fall capability, single wheel tandem-lever type with multi-disk steel dual brakes (electric anti-skid system) – tyres 39 x 13-18
- U8 MLG lever-arm
- U9 MLG chassis
- U10 Shock absorber – one per leg
- U11 Retraction actuator
- U12 Hydraulic reservoir (port side) and system 2(stbd side)
- U13 Cargo door actuator
- U14 Cargo ramp actuator
- U15 Motor pump – AC
- U16 Accumulator
- U17 Free-fall gas-spring assistor

Fuel system

Typical total fuel capacity 12,320 litres – extended range option – 13,840 litres. An onboard inert gas generating system is optional

- F1 In-flight refuelling (IFR) probe
- F2 IFR supply line
- F3 Single point pressure refuelling/defuelling (SPR) connector – one gravity filler port is located on each tank upper surface – four off
- F4 Main tank refuelling valve – electric
- F5 Main fuel tank (outboard wing section) – 6,720 litres each
- F6 Auxiliary fuel tank (inboard wing section) – 5,600 litres each
- F7 SPR distribution lines
- F8 Fuel pumps (electric) – two per fuel tank
- F9 Fuel probe
- F10 Fuel drain line
- F11 Fuel vent and pressurisation line

- E23 Radar altimeter 2 TX and RX antennas
- E24 RWR omni antenna
- E25 Anti-collision light
- E26 V/UHF-TACAN 2 lower antenna
- E27 Cabin forward avionics rack
- E28 Cockpit avionics bay – port
- E29 Cockpit avionics bay – starboard
- E30 TCAS antenna
- E31 GPS 1 and 2 antennas

- D9 Landing gear lever and braking panel
- D10 Trim panel
- D11 Pilot's side console – headset, interphone, memory unit controls and stowage box
- D12 Co-pilot's side console – headset, interphone data loader, passenger oxygen controls and stowage box
- D13 Single avionics management unit – SAMU