

## Reduced Rating T-Connected Autotransformer Based Thirty-Pulse AC-DC Converter for Vector Controlled Induction Motor Drives

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### ABSTRACT

The design and performance analysis of a reduced rating autotransformer based thirty-pulse AC-DC converter is carried out for feeding a vector controlled induction motor drive (VCIMD). The configuration of the proposed autotransformer consists of only two single phase transformers, with their windings connected in a T-shape, resulting in simplicity in design, manufacturing and in a reduction in magnetics rating. The design procedure of the autotransformer along with the newly designed interphase transformer is presented. The proposed configuration has flexibility in varying the transformer output voltage ratios as required. The design of the autotransformer can be modified for retrofit applications, where presently a 6-pulse diode bridge rectifier is used. The proposed thirty-pulse AC-DC converter is capable of suppressing less than 29<sup>th</sup> harmonics in the supply current. The power factor is also improved to near unity in the wide operating range of the drive. A comparison of different power quality indices at AC mains and DC bus is demonstrated in a conventional 6-pulse AC-DC converter and the proposed AC-DC converter feeding a VCIMD. A laboratory prototype of the proposed autotransformer based 30-pulse AC-DC converter was developed with test results validating the proposed design and system.

**Keywords:** autotransformer, multipulse ac-dc converter, power quality improvement, VCIMD

### 1. Introduction

Variable frequency induction motor drives (VFIMDs) are used in various industrial applications such as air conditioning units, pumps for waste water treatment plants, in the cement industry, paper and textile mills, rolling mills etc. [1]. These induction motor drives are generally used in vector control mode due to advantages such as having DC motor characteristics, fast dynamic response,

and precise speed control [2]. Vector controlled induction motor drives (VCIMDs) are generally fed from a three-phase diode bridge rectifier resulting in the injection of harmonics in the AC mains, thereby polluting the power quality at the point of common coupling (PCC) [3]. An international standard IEEE 519-1992 [4] was issued in 1992 placing restrictions on use of these harmonic producing equipments.

To solve these power quality problems, many power factor correction (PFC) approaches have been proposed to shape AC input current waveforms in phase with supply voltage [5]. An active three-phase PFC circuit consisting of semi-conductor switches results in achieving an almost unity power factor operation. But these techniques can not

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be used at high power levels due to the large switching losses incurred at high switching frequencies generally used, apart from the complex control circuit.

On the other hand, passive PFC circuits making use of multipulse AC-DC converters for harmonic reduction are being used to a great extent due to their ruggedness, robustness, high efficiency and simplicity. For applications, where isolation is not required, autotransformer based configurations are cost effective, due to the reduced rating of the autotransformer. Different configurations of 12-pulse and 18-pulse rectification based converters have been reported in the literature [6-11]. Recently, an 18-pulse converter was reported [12] to reduce harmonics, but the THD of the AC mains current was around 8.6%, which deteriorates further at reduced loads. Therefore, these 12-pulse or 18-pulse AC-DC converters may not be suitable for applications where harmonic reduction is stringent. To improve the power quality indices, DC ripple re-injection has also been used with existing 12-pulse AC-DC converters [13-14]. Even with this arrangement, the THD of the supply current is poor under light load conditions. To improve the THD of the AC mains current further, a 28-step current shaper was proposed [15], but even with this configuration, the THD of the AC mains current at full load is 6.54%, which deteriorates under light load conditions.

This paper presents a reduced rating T-connected autotransformer based 30-pulse AC-DC converter feeding vector controlled induction motor drive. The proposed autotransformer makes use of only two main windings, from which different phase voltages at different phase angles are produced. Moreover, the design of the autotransformer is modified to make it suitable for retrofit applications. Additionally, a comparison of different power quality parameters such as total harmonic distortion (THD) and crest factor of AC mains current (CF), power factor (PF), displacement factor (DPF) and distortion factor (DF), THD of supply voltage at PCC, ripple factor (RF) at DC bus is made for the VCIMD fed conventional 6-pulse AC-DC converter (Topology 'A') and the proposed thirty-pulse AC-DC converter. The autotransformer suitable for the T connected 30-pulse AC-DC converter was developed in the laboratory and various tests were conducted on the developed prototype

to validate the simulated results.

## 2. Design and Analysis of Proposed T-Connected Autotransformer Based Thirty-Pulse AC-DC Converter

Harmonic elimination through a non-isolated transformer makes use of two or more converters, where the harmonics generated by one converter are cancelled by the other converter through a proper phase shift given by:

$$\text{Phase shift} = 60^\circ / \text{Number of six-pulse converters}$$

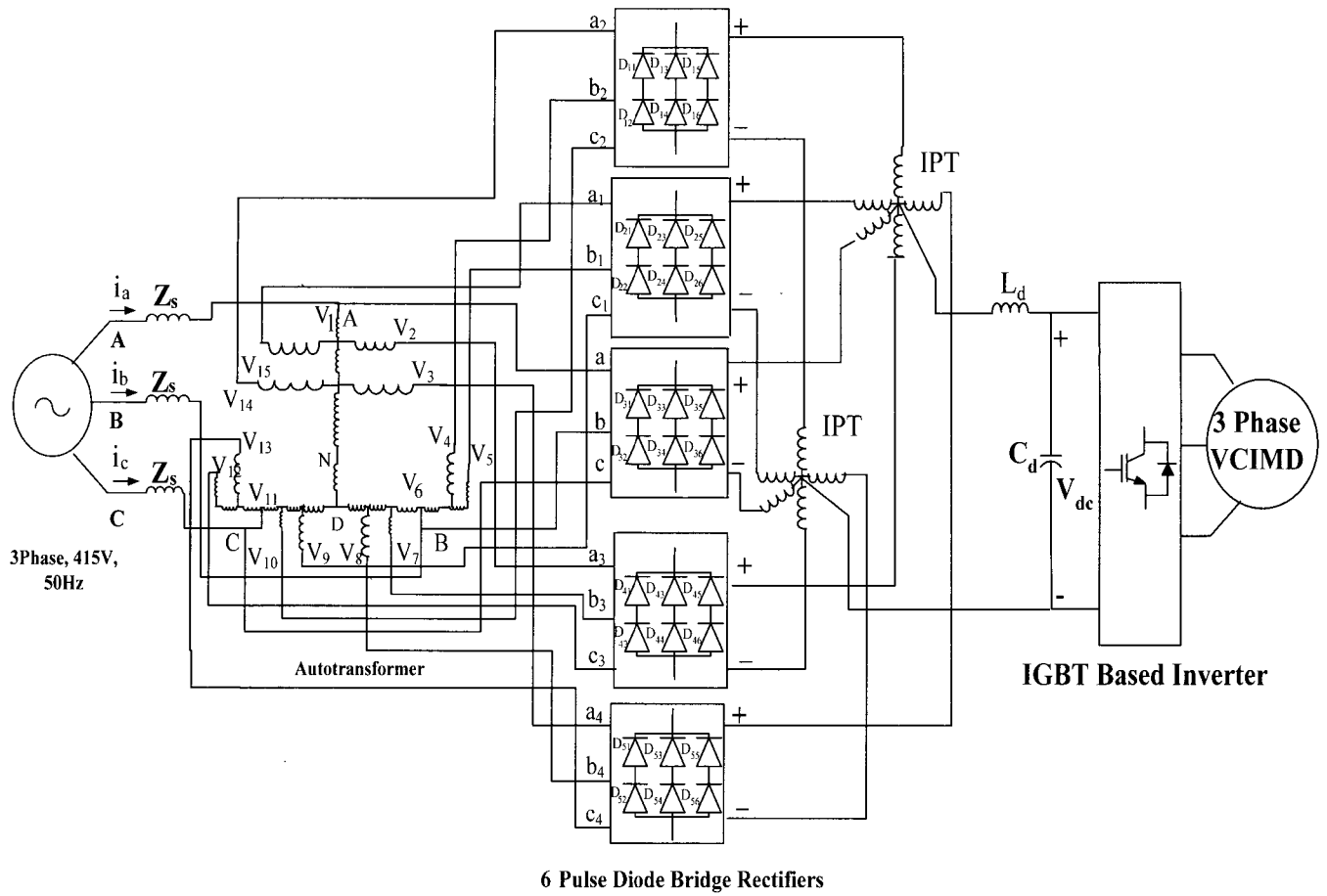
To achieve 30-pulse rectification, the phase shift required between any two nearby sets of voltages is of  $12^\circ$ . The complete circuit consisting of the proposed autotransformer, diode bridge rectifiers, interphase transformers and the VCIMD is shown in Fig.1. Three-phase AC voltages are given to the autotransformer, which produces 5-sets of three-phase voltages of same magnitude and distributed in time through phase shifts of  $12^\circ$ , as shown in Figs.2a and 2b. The parts design of the proposed converter is discussed following.

### 2.1 Design of T-connected autotransformer

The T-connected autotransformer makes use of only two main windings (compared to the three main winding transformers reported earlier) resulting in reduced space, size, volume, weight and cost. The two main windings AD and CB are connected as shown in Fig. 1. The ratio of number of turns in windings AD ( $N_1$ ) and CB ( $N_2$ ) is given as [16].

$$N_1 / N_2 = 0.866 \quad (1)$$

The phase shifted voltages produced by the autotransformer are shown in the phasor diagram in Fig.2a. The desired phase shift for the 30-pulse converter operation is achieved by connecting different segments of windings AD and CB at suitable taps. The required number of turns in the different segments of windings AD and CB are calculated as follows: Define winding constants  $K_1, K_2, K_3, K_4, K_5, K_6$  being the fractions of phase voltage  $V_{AN}$  and the winding constants  $K_7, K_8, K_9, K_{10}, K_{11}, K_{12}$  being the fractions of line voltage  $V_{BC}/2$ .



6 Pulse Diode Bridge Rectifiers

Fig. 1 The proposed 30-pulse ac-dc converter based on T-connected autotransformer feeding VCIMD (Topology 'B').

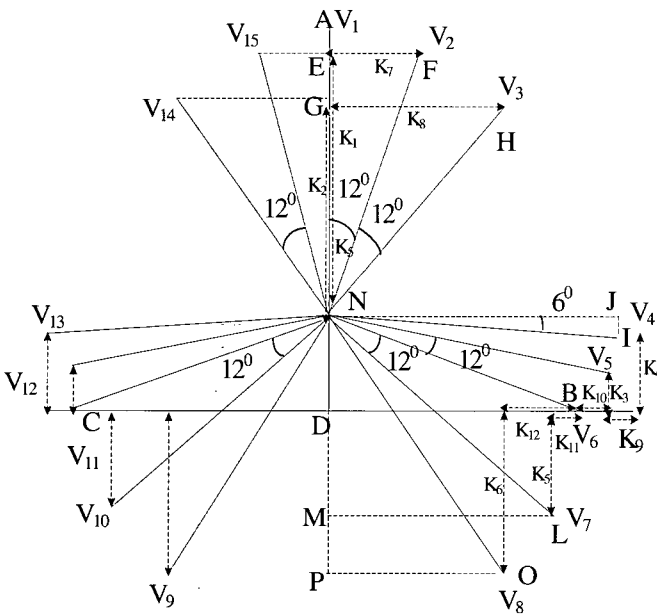


Fig. 2a Phasor diagram of voltages in the proposed autotransformer connection.

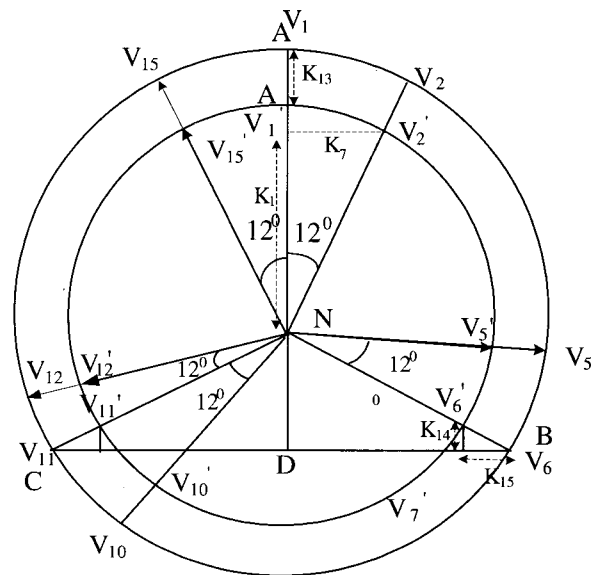


Fig. 2b Generalized vector diagram for retrofit arrangement.

Consider Phase 'A', the voltage  $V_2$  is to be produced at an angle of  $-12^\circ$  with respect to  $V_1$ . From the phasor diagram in Fig.2a, one can write it as:

$$\begin{aligned} V_{NE}/V_{NF} &= \cos 12^\circ, V_{NE} = K_1 V_A = V_{NF} \cos 12^\circ = \\ &V_A \cos 12^\circ, \text{ giving, } K_1 = \cos 12^\circ = 0.978 \end{aligned} \quad (2)$$

Similarly,  $V_{EF}/V_{NF} = \sin 12^\circ$ ,  $V_{EF} = K_7 V_{BC} = V_A \sin 12^\circ$ , giving

$$K_7 = \sin 12^\circ / 1.732 = 0.12 \quad (3)$$

Phase voltage  $V_3$  is at an angle of  $12^\circ$  lag with respect to  $V_2$ . To produce  $V_3$ , winding constants  $K_2$  and  $K_8$  are calculated, which is similar to  $K_1$  and  $K_2$ . These winding constants emerge as  $K_2 = 0.9135$ ,  $K_8 = 0.2348$ . The phase voltages  $V_{15}$  and  $V_{14}$  are mirror images of phase voltages  $V_2$  and  $V_3$ . Thus, the same winding constants may be used to connect the winding tapplings at the desired positions.

In considering Phase 'B', voltage  $V_4$  is at an angle of  $24^\circ$  leading with respect to  $V_B (= V_6)$  and  $V_7$  is at an angle of  $-12^\circ$  with respect to  $V_B$ . To produce  $V_4$  and  $V_7$ , winding constants  $K_5$ ,  $K_{11}$ ,  $K_4$  and  $K_9$  are calculated.

From triangle NML,

$$\begin{aligned} ML/NL &= \sin 48^\circ, ML = V_{BC}/2 - K_{11} V_{BC}/2 = V_B \sin \\ &48^\circ, \text{ giving } K_{11} = 0.3581 \end{aligned} \quad (4)$$

$$\begin{aligned} \text{Also, } MN/NL &= \cos 48^\circ, MN = V_B \cos 48^\circ, \\ K_5 V_A &= DM = MN - ND = (V_B \cos 48^\circ - V_A/2) \text{ giving} \\ K_5 &= 0.1691 \end{aligned} \quad (5)$$

$$\begin{aligned} \text{From triangle NIJ, } NJ/NI &= \cos 6^\circ, \\ NJ &= V_B \cos 6^\circ; K_9 V_{BC}/2 = (V_B \cos 6^\circ - V_{BC}/2), \text{ giving} \\ K_9 &= 0.1483 \end{aligned} \quad (6)$$

$$\begin{aligned} IJ/NI &= \sin 6^\circ, IJ = V_B \sin 6^\circ \text{ giving} \\ K_4 &= (ND - V_B \sin 6^\circ) / V_A, \text{ thus resulting in} \\ K_4 &= 0.3954 \end{aligned} \quad (7)$$

Similarly, phase voltage  $V_5$  is at  $-12^\circ$  with respect to  $V_4$ . To produce  $V_5$ , winding constants  $K_3$  and  $K_{10}$  are calculated. The winding constant  $K_{10}$  emerge as 0.0999 and  $K_3$  is 0.1909. Again phase voltages  $V_9$ ,  $V_{10}$ ,  $V_{12}$  and  $V_{13}$  are mirror images of phase voltages  $V_8$ ,  $V_7$ ,  $V_5$  and  $V_4$  respectively. Therefore, these voltages may also be produced from these winding constants.

With this arrangement, the autotransformer produces five sets of three-phase voltages of equal magnitude but shifted in phase through  $12^\circ$ . However, the DC link voltage obtained is

higher than that of a 6-pulse diode bridge rectifier output by about 5.0% due to the 30-pulse rectification. To make the proposed autotransformer suitable for retrofit applications it is modified. The design modifications are explained below.

Fig.2b shows a generalized diagram of various phase voltages for achieving different voltage ratios from the autotransformer by varying the tap positions in the proposed autotransformer. This ensures that the output voltages still have the required phase shift of  $12^\circ$  (for achieving the desired 30-pulse operation). For the retrofit arrangement, the supply voltages are on the outer circle, whereas the phase shifted output voltages are on the inner circle in Fig.2b. The inner circle is located at 0.95 of the outer circle. Thus, the new tap positions can be calculated from the same winding constants given above. But, the only change is that the input voltages are reduced by 5%. Accordingly, all the winding voltages can be found except voltages  $V_1$ ,  $V_6$  and  $V_{11}$ . To calculate these voltages, new winding constants  $K_{13}$ ,  $K_{14}$  and  $K_{15}$ , as shown in Fig.2b are calculated. These constants emerge as  $K_{13} = 0.05$ ,  $K_{14} = 0.025$  and  $K_{15} = 0.05$ . Thus, by simply changing the transformer winding tapping, as shown in Fig.2b, the same DC link voltage as that of the 6-pulse diode bridge rectifier is obtained. The proposed multiphase AC-DC converter along with the redesigned autotransformer for retrofit applications is shown in Fig.3 and referred to as Topology 'C'. The current flowing through the different segments of the windings along with their respective phase currents are shown in Fig.4. It shows improvement in the supply current due to the phase shift achieved in different winding currents.

The kVA rating of the transformer is calculated as <sup>[6]</sup>:

$$\text{kVA} = 0.5 \sum V_{\text{winding}} I_{\text{winding}} \quad (8)$$

The kVA rating of the interphase transformer is also calculated using the above relationship.

## 2.2 Design of interphase transformer

The five sets of voltages produced by the autotransformer are transferred to the three-phase diode rectifier bridges, which rectify these voltages. The obtained DC voltages are also phase shifted through an angle of  $12^\circ$ . These voltages are applied to the interphase transformer (IPT) to ensure the independent operation of the rectifier circuits, as shown in Fig.5a. Figure 5b shows

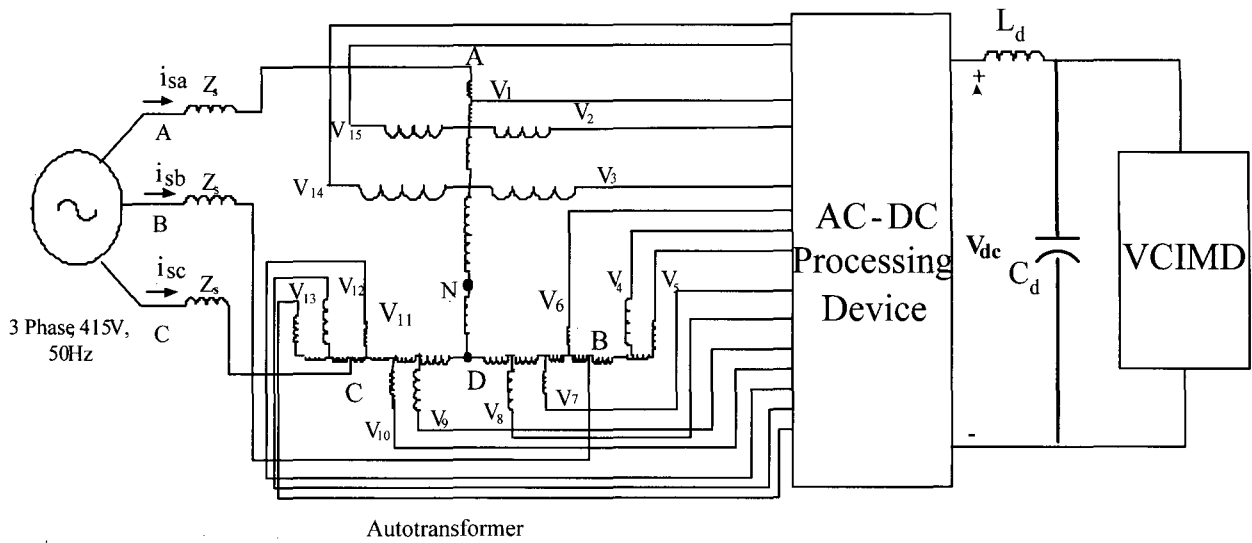
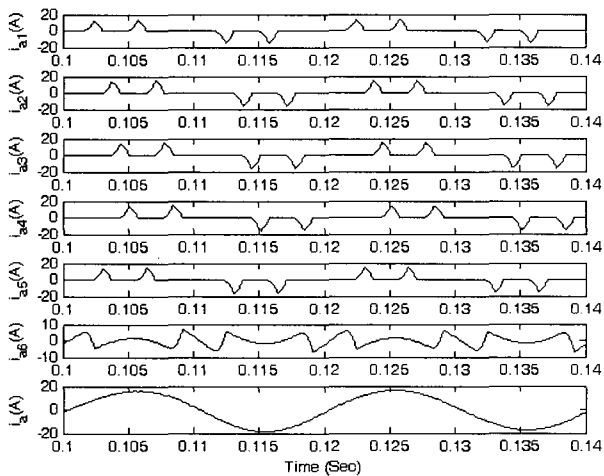
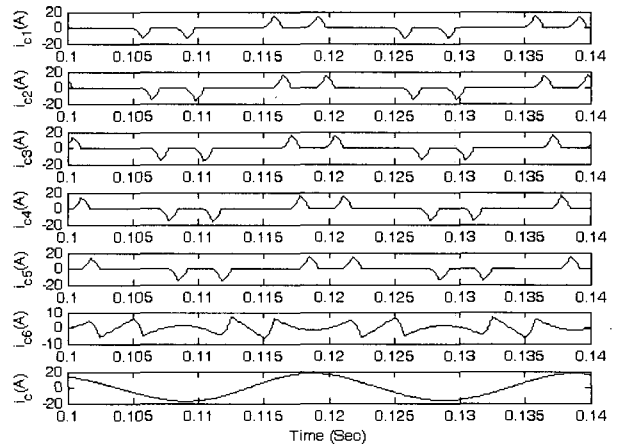


Fig. 3 Proposed 30-pulse ac-dc converter fed VCIMD for retrofit applications (Topology 'C').

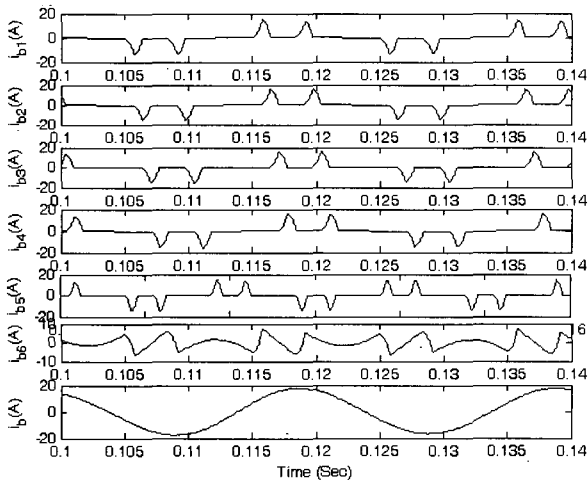


(a)



(c)

Fig. 4 Waveforms of different winding currents alongwith supply current for phase (a) A, (b)B, (c) C at full load for Topology 'C'.



(b)

the detailed winding configuration of the interphase transformer. It consists of a five legged core with five closely coupled windings. The close coupling of the windings ensures an mmf balance as in a transformer, forcing the load current to divide equally among all the windings. Thus, each winding of the interphase transformer carries one fifth of the load current, thus leading to a rating reduction of the interphase transformer. The IPT ensures symmetric conduction of each diode of all the rectifier bridges, as shown in Fig.6.

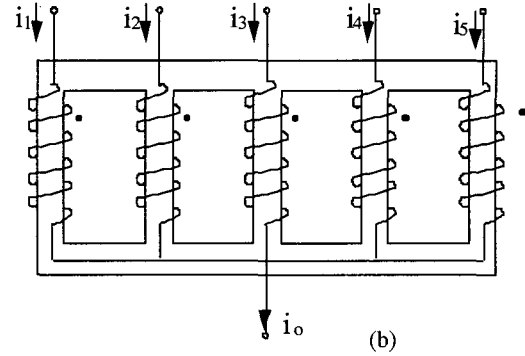
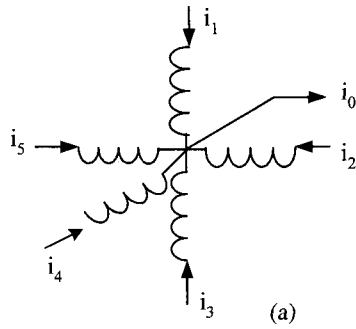


Fig. 5 Winding configuration of interphase reactor

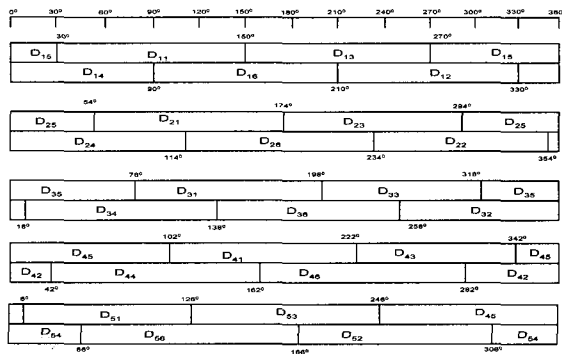


Fig. 6 Diode conduction sequence diagram

### 3. Modeling of Vector Controlled Induction Motor drive

Fig.7 shows the schematic diagram of a 6-pulse AC-DC converter fed indirect vector controlled induction motor drive, referred as Topology 'A'. The motor is controlled in vector control mode using an indirect vector control technique, due to its advantages. To realize the vector control of an induction motor, two motor phase currents namely  $i_{as}$  and  $i_{bs}$  and the motor speed signal ( $\omega_r$ ) are sensed. The closed loop PI speed controller compares the reference speed ( $\omega_r^*$ ) with motor speed ( $\omega_r$ ) and generates reference torque  $T_{(n)}^*$  (after limiting it to a suitable value).

$$T_{(n)}^* = T_{(n-1)}^* + K_p \{ \omega_{e(n)} - \omega_{e(n-1)} \} + K_I \omega_{e(n)} \quad (9)$$

where,  $T_{(n)}^*$  and  $T_{(n-1)}^*$  are the output of the PI controller (after limiting it to a suitable value) and  $\omega_{e(n)}$  and  $\omega_{e(n-1)}$  are the speed error signals at the  $n^{\text{th}}$  and  $(n-1)^{\text{th}}$  instants.  $K_p$  and  $K_I$  are the proportional and integral gain constants. The exciting current is governed by the speed of the induction motor and is expressed as:

$$i_{mr} = I_{mr} \quad \text{if } \omega_r < \omega_s \quad (10)$$

$$i_{mr} = I_{mr} (\omega_r / \omega_s) \quad \text{if } \omega_r > \omega_s \quad (11)$$

where  $I_{mr}$  is the rated exciting current and  $\omega_s$  is the base synchronous speed of an induction motor.

The flux control signal ( $i_{mr}$ ) along with  $T_{(n)}^*$  are fed to the vector controller, which computes the flux producing component of current ( $i_{ds}^*$ ), torque component of current ( $i_{qs}^*$ ), slip speed ( $\omega_2^*$ ) and the flux angle ( $\psi$ ) as given below:

$$i_{ds}^* = i_{mr} + \tau_r (\Delta i_{mr} / \Delta T) \quad (12)$$

$$i_{qs}^* = T_{(n)}^* / (k i_{mr}) \quad (13)$$

$$\omega_2^* = i_{qs}^* / (\tau_r i_{mr}) \quad (14)$$

$$\Psi_{(n)} = \Psi_{(n-1)} + (\omega_2^* + \omega_r) \Delta T \quad (15)$$

where  $K$  is a constant, it depends on motor parameters,  $\Psi_{(n)}$  and  $\Psi_{(n-1)}$ , the value of rotor flux angles at  $n^{\text{th}}$  and  $(n-1)^{\text{th}}$  instants respectively and  $\Delta T$  is the sampling time, which is taken as  $100 \mu$  secs.

These currents ( $i_{ds}^*$ ,  $i_{qs}^*$ ) in a synchronous rotating frame are converted to a stationary frame three phase currents ( $i_{as}^*$ ,  $i_{bs}^*$ ,  $i_{cs}^*$ ) as given below:

$$i_{as}^* = -i_{qs}^* \sin \Psi + i_{ds}^* \cos \Psi \quad (16)$$

$$i_{bs}^* = \{-\cos \Psi + \sqrt{3} \sin \Psi\} i_{ds}^* (1/2) + \{\sin \Psi + \sqrt{3} \cos \Psi\} i_{qs}^* (1/2) \quad (17)$$

$$i_{cs}^* = -(i_{as}^* + i_{bs}^*) \quad (18)$$

These reference currents ( $i_{as}^*$ ,  $i_{bs}^*$  and  $i_{cs}^*$ ), generated by the vector controller, are compared with sensed motor currents ( $i_{as}$ ,  $i_{bs}$  and  $i_{cs}$ ). The calculated current errors are amplified and fed to the PWM current controller, which controls the gating of the different switches in VSI. The VSI generates the PWM voltages being fed to the motor to develop the torque required to maintain a rotor speed equal to the reference speed.

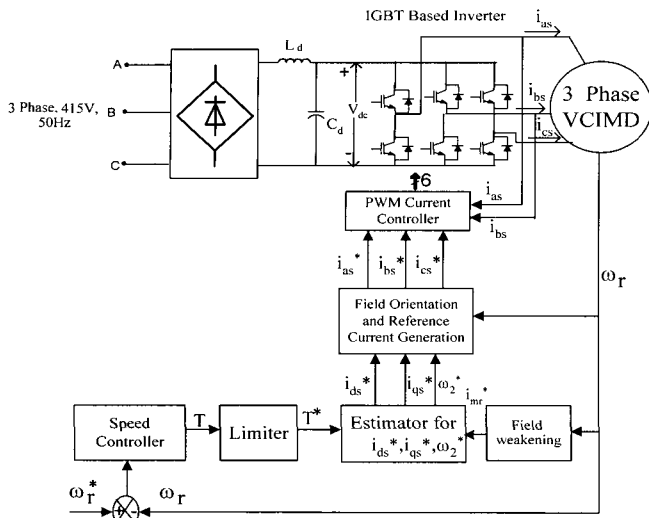


Fig. 7 Six-pulse diode bridge rectifier fed vector controlled induction motor drive. (Topology A).

**4. MATLAB Based Simulation**

The complete system comprising of the proposed autotransformer based ac-dc converter feeding VCIMD is simulated in MATLAB environment along with Simulink and Power System Blockset (PSB) toolboxes. The MATLAB model of the proposed ac-dc converter feeding VCIMD is shown in Fig.8. Fig.9 shows the MATLAB model of the sub-block of the vector controlled induction motor drive. The VCIMD consists of a 10 hp, 415V induction motor drive (detailed data are given in Appendix) controlled using indirect vector control technique. The source impedance has been kept at a practical value of 3% in all the simulations.

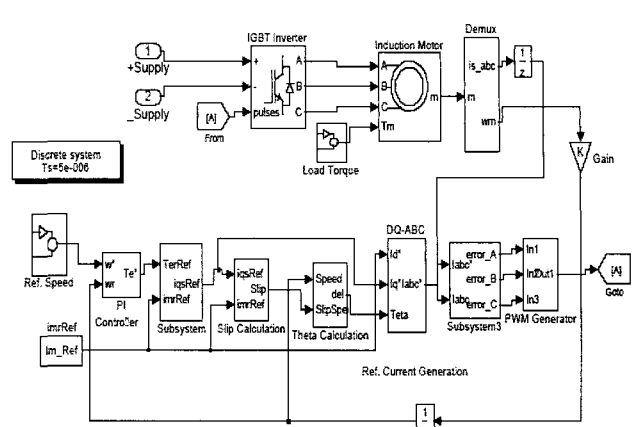


Fig. 9 MATLAB block diagram of VCIMD

**5. Experimentation**

The simulated results were verified on a test bench consisting of the newly designed and developed autotransformers along with small rating interphase transformers as shown in Fig.5. Two single phase autotransformers were designed and wound in the laboratory as per the design details given below:

Flux density = 0.8 Tesla, Current density = 2.3A/m<sup>2</sup>, Core Size = 8 No., Area of cross section of core = 5161mm<sup>2</sup>. Size of E-Laminations is (120mm X 188mm) and that of I-laminations is (188mm X 25mm). Number of turns per volt = 1. Accordingly, different windings (shown in Fig.3) of different cross sections for the proposed 30-pulse converter were wound for both the single phase transformers.

Similarly, the interphase transformers of the small ratings were designed and developed. Various tests were carried out at three-phase line voltage of 230V AC input

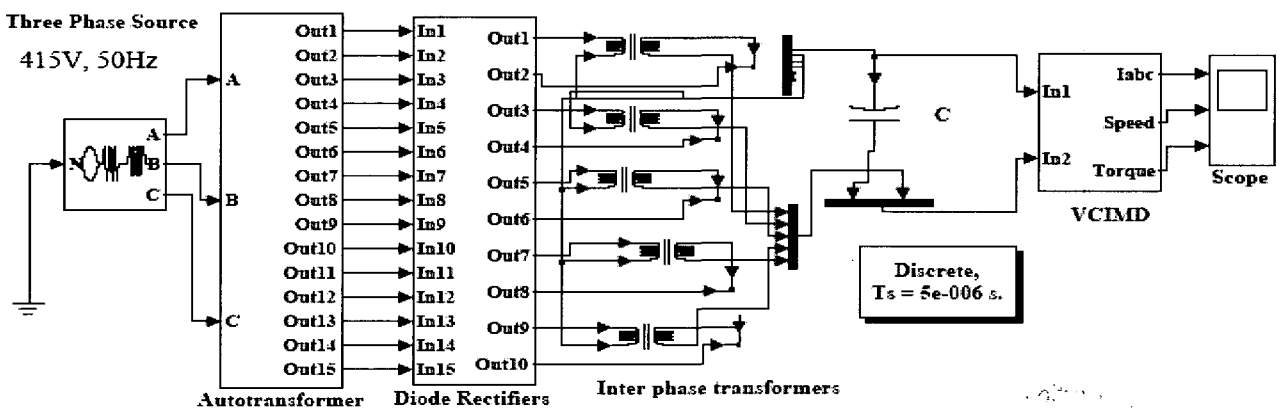


Fig. 8 MATLAB block diagram of proposed 30-pulse ac-dc converter fed VCIMD (Topology 'C')

and with an equivalent resistive load. The test results were recorded using Fluke make power analyzer model 43B on the developed prototype of the T-connected autotransformer based thirty-pulse AC-DC converter.

### 6. Results and Discussion

To compare the performance of the proposed thirty-pulse AC-DC converter with the existing 6-pulse AC-DC converter, first a 6-pulse diode bridge rectifier fed VCIMD was designed, modeled and simulated. The dynamic performance of the drive along with load perturbation on the VCIMD is shown in Fig.10. The set of curves consists of supply voltage  $v_s$ , supply current  $i_s$ , three-phase motor current  $i_{abc}$ , motor developed torque ' $T_e$ ' (in N-m), rotor speed ' $\omega_r$ ' (in electrical rad /sec) and DC link voltage  $v_{dc}$  (V). The supply current waveform along with its harmonic spectrum at full load is shown in Fig.11, showing the THD

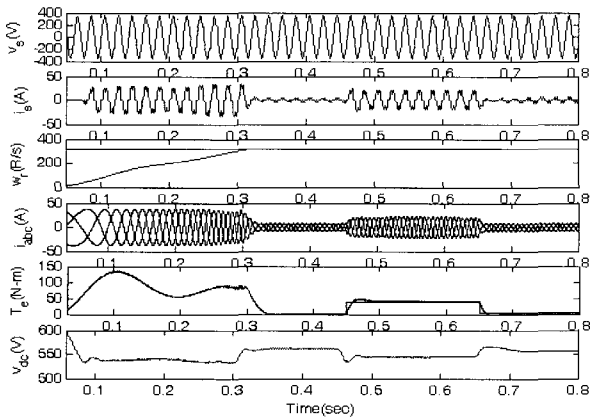


Fig. 10 Dynamic response of 6-pulse diode rectifier fed VCIMD with load perturbation. (Topology 'A').

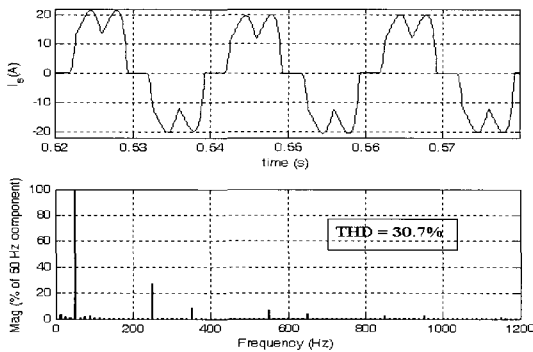


Fig. 11 AC mains current waveform along with its harmonic spectrum at full load in Topology 'A'

of the AC mains current as 30.7%. The THD of the AC mains current deteriorates to 57.2% at light load (20%) as shown in Fig.12. Furthermore, the power factor at full load is 0.935, which deteriorates to 0.807 at light load, (as shown in Table-I). These power quality indices are not within IEEE Standard 519 limits [4]. These results indicate the need for an improved power quality AC-DC converter.

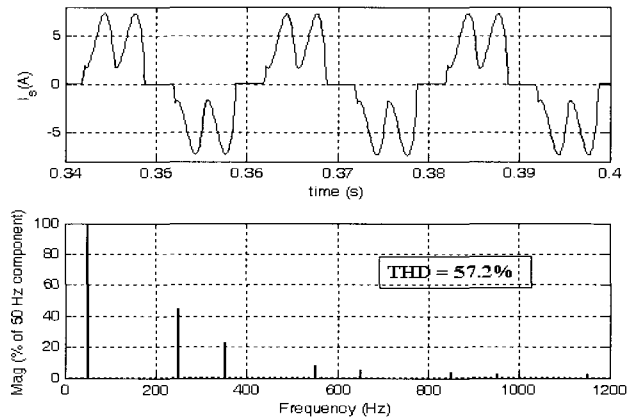


Fig. 12 AC mains current waveform along with its harmonic spectrum at light load in Topology 'A'.

#### 6.1 Performance of Proposed Thirty-Pulse AC-DC Converter Fed VCIMD

To improve the performance of the existing drive, a T-connected autotransformer based thirty-pulse AC-DC converter was modeled, designed and simulated in a MATLAB environment and is referred to as Topology 'B'. In this Topology, the DC link voltage is higher than that of a 6-pulse diode bridge rectifier, due to thirty-pulse rectification, as given in Table-I. The design of the autotransformer was modified for retrofit applications, as explained earlier, resulting in Topology 'C'. This Topology is similar to Topology 'B' except for the difference in number of turns in the different windings. The improved performance of the drive is shown graphically in Figs.13-17 and quantitatively in Tables I-II. The dynamic performance of the proposed AC-DC converter fed VCIMD (Topology 'C') is shown in Fig.13, showing similarities in dynamic response as well as improvement in supply current waveform. The waveform of the supply current at full load along with its harmonic spectrum demonstrates additional improvements and is



shown in Fig.14. It clearly shows the elimination of harmonics in supply current resulting in improvement in THD. Under light load conditions (20% of full load), the waveform of the supply current along with its harmonic spectrum is shown in Fig.15. It was observed that all the harmonic components are always less than 8% of fundamental current, thus easily meeting IEEE standards [4].

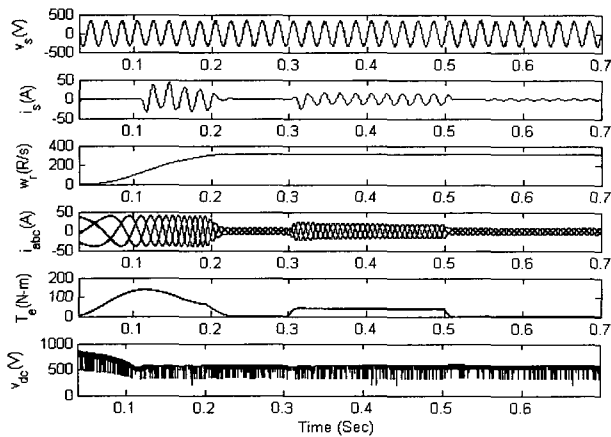


Fig. 13 Dynamic response of proposed ac-dc converter (Topology 'C') fed VCIMD with load perturbation.

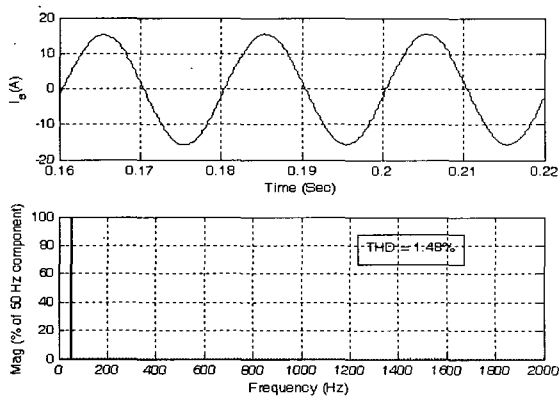


Fig. 14 AC mains current waveform along with its harmonic spectrum at full load for Topology 'C'

To demonstrate the capability of the proposed 30-pulse AC-DC converter under load variations on the VCIMD, the load is varied on the VCIMD and its effect on various power quality indices is also shown in Table-II. It can also be observed from Table-II that the proposed converter results in a near unity power factor in wide operating ranges of the drive and the THD of supply current is always less than 5%. This is within the IEEE Standard 519 limits [4].

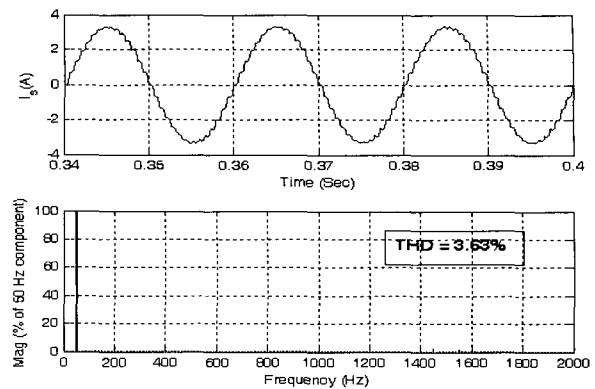


Fig. 15 AC mains current waveform along with its harmonic spectrum at light load for Topology 'C'

The comparison of the different power quality indices of the VCIMD fed 6-pulse AC-DC converter and the proposed AC-DC converter is shown in Table I. This table shows the quantitative improvement in these indices for the proposed AC-DC converter. It is also observed from Table-I, that the rms current drawn from the three-phase AC mains decreased reasonably as compared to that in the 6-pulse AC-DC converter fed system under the same full load and light load conditions. Moreover, there is improvement in the DC link voltage regulation. There was appreciable improvement in the ripple factor (RF) on the DC bus. Additionally, it leads to size reduction in the DC capacitor for maintaining the same ripple factor. The variation of % THD of the AC mains current and power factor (PF) with load on the 6-pulse VCIMD and the proposed 30-pulse AC-DC converter is shown in Figs.16 and 17 respectively, graphically showing the improvement in these power quality indices.

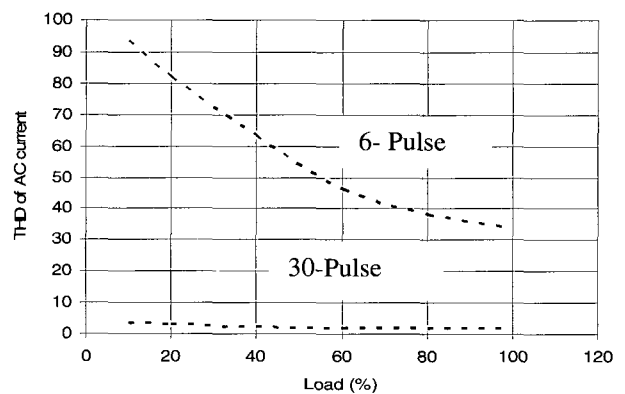


Fig. 16 Variation of THD of ac mains current with load in Topologies 'A' and 'C'

Table 1 Comparison of power quality parameters of a VCIMD fed from different converters

Sr. No.	Topology	THD $V_s$ (%) Full Load	$I_s$ (A)		Total Harmonic Distortion (THD) of $I_s$ (%)		Distortion Factor (DF)		Displacement Factor (DPF)		Power Factor (PF)		DC Link Voltage(V) Average			
			Full Load	Light Load (20%)	Full Load	Light Load (20%)	Full Load	Light Load (20%)	Full Load	Light Load (20%)	Full Load	Light Load (20%)	Full Load	Light Load (20%)	Full Load	Light Load (20%)
2.	30-Pulse (B)	2.13	10.9	2.46	1.53	3.60	.999	.999	.994	.995	.993	.994	576	582		
3.	Proposed (C)	1.80	10.9	2.34	1.48	3.63	.999	.999	.998	.994	.994	.997	547	553		

Table 2 Comparison of power quality indices of proposed 30-pulse harmonic mitigator (Topology 'C') fed VCIMD under varying loads.

Load (%)	THD (%)		CF of $I_s$	DF	DPF	PF	RF (%)	$V_{dc}$ (V)
	$I_s$	$V_t$						
20	3.63	0.96	1.43	.999	.998	.997	.003	553
40	3.06	1.30	1.42	.999	.996	.995	.005	552
60	2.62	1.51	1.42	.999	.992	.991	.006	550
80	1.97	1.63	1.42	.999	.991	.990	.007	548
100	1.48	1.80	1.42	.999	.995	.994	.009	547

Table 3 Experimental comparison of power quality indices of proposed 30-pulse harmonic mitigator (Topology 'C') under varying loads.

$I_s$ (A)	THD (%)		CF of $I_s$	DF	DPF	PF	$V_{dc}$ (V)
	$I_s$	$V_t$					
3.58	4.3	1.0	1.4	.999	.99	.99	298
4.86	3.9	1.1	1.4	.999	.99	.99	294
7.92	3.2	1.2	1.4	.999	.99	.99	288
9.19	3.0	1.3	1.4	.999	.99	.99	285
11.6	2.9	1.4	1.4	.999	.99	.99	282

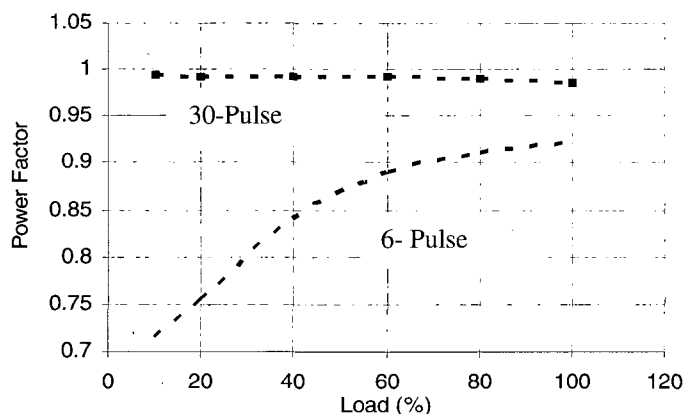


Fig. 17 Variation of power factor with load in Topologies 'A' and 'C'.

On the magnetics front, there is also a reduction in rating, as it needs an autotransformer of 3.0kVA and an interphase transformer of 0.62kVA, totaling the magnetics rating to only 34.6% of the drive rating. It further results in savings in volume, size and finally the cost of the drive.

### 6.2 Experimental Performance of Proposed 30-Pulse AC-DC Converter (Topology 'C')

Various tests were carried out on the developed prototype

for Topology 'C', shown in Fig.18. The experiments were carried out with an equivalent resistive load at a reduced voltage of 230V and with the same current level. The waveform of supply voltage ( $v_{ab}$ ) and supply current ( $i_c$ ) along with the harmonic spectrum of the AC mains current at full load in Topology 'C' is shown in Fig. 18a and at light load (25%) it is shown in Fig.18b. The THD of the AC mains current at full load was observed at 2.9% and under light load was 4.3%. The effect of load variation on different power quality indices in Topology 'C' is shown in Table-III. The test results show similar trends as in the simulated results, thus validating the developed design procedure and simulation model of the proposed 30-pulse AC-DC converter.

## 7. Conclusions

The design, modeling, simulation and experimental validation of a novel T-connected autotransformer based 30-pulse AC-DC converter was presented for feeding a VCIMD. The proposed autotransformer based AC-DC converter resulted in eliminations less than the 29<sup>th</sup> harmonic in the supply current. The design technique of the proposed converter shows the flexibility of the autotransformer design for retrofit applications.

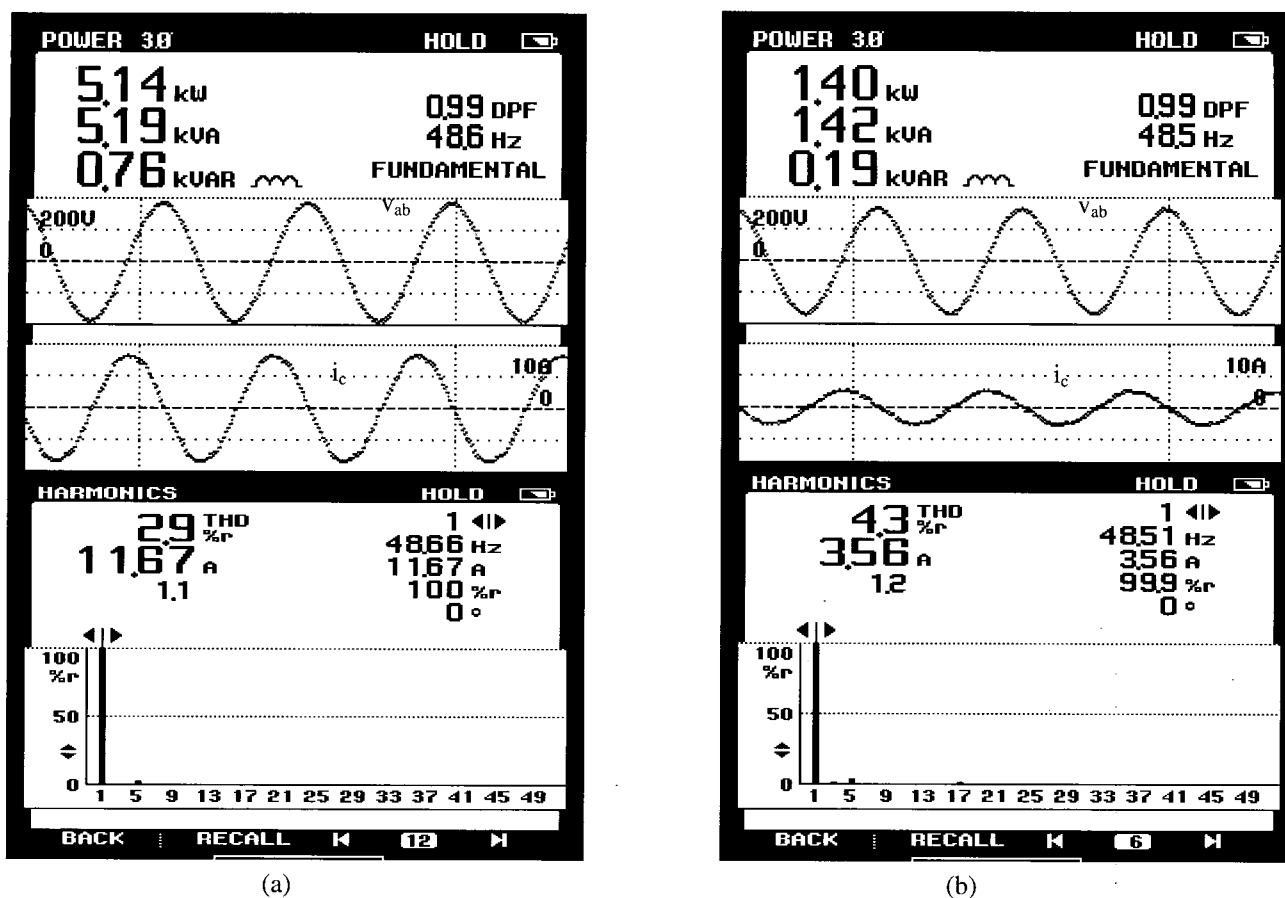


Fig. 18 Recorded waveforms of 30-pulse ac-dc converter system

- (a) supply voltage ( $v_{ab}$ ) and current waveforms ( $i_c$ ) and harmonic spectrum of supply current at full load,  
 (b) supply voltage ( $v_{ab}$ ) and current waveforms ( $i_c$ ) and harmonic spectrum of supply current at light load.

There have been drastic improvements in the THD, crest factor and rms value of the AC mains current, as well as in the power factor in the wide operating range of the drive. The proposed thirty-pulse AC-DC converter has resulted in reduction in magnetics rating leading to saving in cost, weight, volume and size.

### Appendix

Motor data:

Three- Phase Squirrel Cage Induction Motor –10 hp (7.5kW), 3-Phase, 4 Pole, Y- connected, 415 V, 50 Hz, rated current = 14.5A,  $R_s = 1.0$  ohms,  $R_r = 0.76$  ohms,  $X_{ls} = 0.77$  ohms,  $X_{lr} = 0.77$  ohms,  $X_m = 18.84$  ohms,  $J = 0.1$  kg-m<sup>2</sup>

PI Speed Controller:  $K_p = 7.0$ ,  $K_i = 0.1$

DC link parameters:  $L_d = 0.002$ H,  $C_d = 2200$  $\mu$ F.

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