

# Dissolution Behavior and Hydrate Effect on CO<sub>2</sub> Ocean Sequestration

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CO<sub>2</sub> ocean sequestration is one of the promising options to reduce CO<sub>2</sub> concentration in the atmosphere because the ocean has vast capacity for CO<sub>2</sub> absorption. Therefore, in the present investigation, calculations for solubility and dissolution behavior of liquid CO<sub>2</sub> droplets released at 1000 m and 1500 m deep in the ocean from a moving ship and a fixed pipeline have been carried out in order to estimate the CO<sub>2</sub> dissolution characteristics in the ocean. The results show liquid CO<sub>2</sub> becomes CO<sub>2</sub> bubble at around 500 m in depth, and the solubility of seawater is about 5% less than of pure water. Also, it is shown that the injection of liquid CO<sub>2</sub> from a moving ship is a more effective method for dissolution than from a fixed pipeline, and the presence of hydrate on liquid CO<sub>2</sub> acts as a resistant layer in dissolving liquid CO<sub>2</sub>.

**Key Words :** Global Warming, CO<sub>2</sub> Sequestration, Solubility, Hydrate, Dissolution

## Nomenclature

$A$  : Surface area of a CO<sub>2</sub> droplet [m<sup>2</sup>]  
 $B$  : Buoyancy [kg/sec<sup>2</sup>]  
 $b$  : Plume half width [m]  
 $C_D$  : Drag coefficient  
 $C_m$  : Centerline CO<sub>2</sub> concentration of plume [kg/m<sup>3</sup>]  
 $C_o$  : Surface concentration with hydrate [kg/m<sup>3</sup>]  
 $C_s$  : Solubility of CO<sub>2</sub> without hydrate [kg/m<sup>3</sup>]  
 $C_w$  : Concentration of CO<sub>2</sub> volume per unit plume volume [kg/m<sup>3</sup>]  
 $C_\infty$  : Ambient CO<sub>2</sub> concentration of a droplet [kg/m<sup>3</sup>]  
 $D$  : Diffusion coefficient [m<sup>2</sup>/s]  
 $D_n$  : Diameter of release port [m]

$d_{co_2}$  : Diameter of a CO<sub>2</sub> droplet [m]  
 $d_{rel}$  : Droplet diameter at release point [m]  
 $d_z$  : Droplet diameter at depth  $z$  [m]  
 $f_{co_2}$  : Fugacity of CO<sub>2</sub> [MPa]  
 $g$  : Gravitational acceleration [m/sec<sup>2</sup>]  
 $k$  : Mass transfer coefficient [m/s]  
 $K_H$  : Henry's law constant [MPa]  
 $M$  : Moment [kg·m/sec]  
 $M_{s,w}$  : Molecular weight of seawater (CO<sub>2</sub> free) [kg/kmole]  
 $P$  : Pressure [MPa]  
 $q_z$  : CO<sub>2</sub> volume flux at depth  $z$  [m<sup>3</sup>/sec]  
 $q_{rel}$  : CO<sub>2</sub> volume flux at release depth [m<sup>3</sup>/sec]  
 $R$  : Radial distance from plume centerline [m]  
 $Re$  : Reynolds number  
 $S$  : Salinity [‰]  
 $Sc$  : Schmidt number  
 $Sh$  : Sherwood number  
 $T$  : Temperature [K]  
 $U$  : Rising velocity of a CO<sub>2</sub> droplet [m/sec]  
 $U_s$  : Velocity of the surrounding seawater [m/sec]  
 $V$  : Volume of a CO<sub>2</sub> droplet [m<sup>3</sup>]

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- $W$  : Local mean plume velocity [m/sec]  
 $W_m$  : Centerline velocity of plume [m/sec]  
 $x_{CO_2}$  : Solubility as a mole fraction  
 $y$  : Distance from release point [m]  
 $z$  : Ocean depth [m]  
 $\alpha$  : Salting-out coefficient  
 $\beta$  : Entrainment coefficient  
 $\gamma$  : Momentum amplification factor  
 $\varepsilon$  : Effect factor of the hydrate  
 $\lambda_1$  : Spreading ratio of CO<sub>2</sub> volume flux to  $U$   
 $\lambda_2$  : Spreading ratio of  $\Delta\rho_w$  to  $U$   
 $\mu_{s,w}$  : Viscosity of seawater [N·sec/m<sup>2</sup>]  
 $\nu_{s,w}$  : Kinematic viscosity of seawater [m<sup>2</sup>/sec]  
 $\rho_a$  : Ambient CO<sub>2</sub> concentration of plume [kg/m<sup>3</sup>]  
 $\rho_{CO_2}$  : Local CO<sub>2</sub> density [kg/m<sup>3</sup>]  
 $\rho_{mix}$  : Density of plume [kg/m<sup>3</sup>]  
 $\rho_{ref}$  : Ambient seawater density of release point [kg/m<sup>3</sup>]  
 $\rho_{s,w}$  : Seawater density [kg/m<sup>3</sup>]  
 $\rho_w$  : Local density of seawater within the plume [kg/m<sup>3</sup>]  
 $\Phi$  : Dimensionless association factor of seawater

## 1. Introduction

The idea of CO<sub>2</sub> sequestration in the ocean is proposed as an effective mitigation strategy to counteract potential global warming due to the "greenhouse effect" (Marchetti, 1977; Steinberg et al., 1984). CO<sub>2</sub> ocean disposal can be classified into two categories. One is the dissolution of CO<sub>2</sub> at an intermediate depth from a moving ship (Fig. 1) or a fixed pipeline (Fig. 2). The other is the storage of CO<sub>2</sub> in a seabed deeper than 3,000 m (Fig. 3). However the former can be more practical technology than the later from the pipeline design and the economical point of view (Fujioka et al., 1997).

In order to evaluate CO<sub>2</sub> disposal at an intermediate depth, Aya et al. (1992) and Shindo et al. (1995) investigated the shrinkage of hydrate-coated and hydrate-free CO<sub>2</sub> drops resting on a solid plate or a wire grid immersed in quiescent water or seawater. And Nishikawa et al. (1995) and Hirai et al. (1996; 1997) performed similar

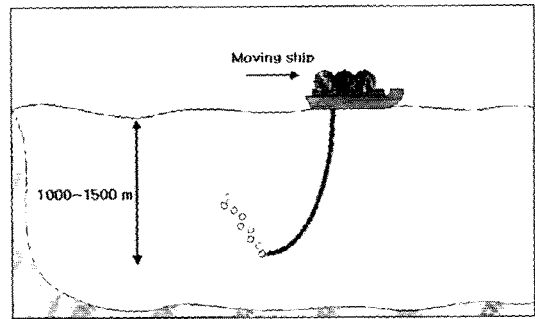


Fig. 1 CO<sub>2</sub> released from pipeline hanged from a moving ship

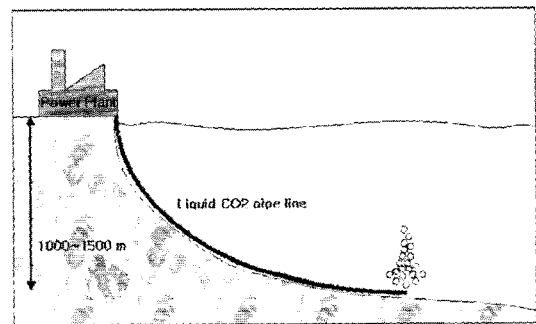


Fig. 2 CO<sub>2</sub> released from a fixed pipeline

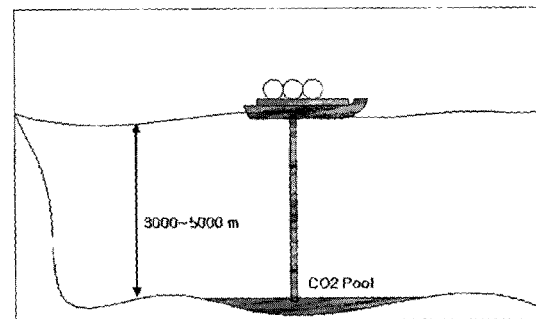


Fig. 3 Deep ocean storage of CO<sub>2</sub>

observations with CO<sub>2</sub> drops, each held stationary by a basket or wire ring in steady, nearly parallel flow of seawater or pure water. Also Herzog et al. (1996) observed the environmental impacts of the ocean disposal of CO<sub>2</sub>. Teng et al. (1996) attempted to assess the effect of the variation of solubility along depth on the dissolution of CO<sub>2</sub> effluent, and Kim et al. (2000) predicted the dissolution behavior of a CO<sub>2</sub> single droplet in the ocean.

However, most of the previous researchers attempted to predict the CO<sub>2</sub> dissolution behavior by utilizing the physical and chemical properties of pure water and neglecting the effect of hydrate formed at the interface between a CO<sub>2</sub> droplet and seawater as shown in Fig. 4. Also they calculated the dissolution behavior by assuming that the solubility and the salinity are constant along the depth. In order to make CO<sub>2</sub> drops dissolve completely in the ocean, it is important to predict the CO<sub>2</sub> dissolution behavior along the depth accurately. Therefore, the simplistic property data utilized in previous research could give inaccurate predictions.

A more realistic modelling for property data is adapted in the present investigation from a location point in Clipperton-clarion as a CO<sub>2</sub> sequestration spot which was assigned to the Republic of Korea by the United Nations for seabed mining. The solubility relationship of liquid CO<sub>2</sub> without hydrate both in pure water and in seawater also and the dissolution behavior of CO<sub>2</sub> released from a moving ship and a fixed pipeline at an intermediate ocean depth are being calculated utilizing real properties data from Clipperton-clarion. The effect of hydrate formed at the interface between a CO<sub>2</sub> droplet and seawater are also being investigated.

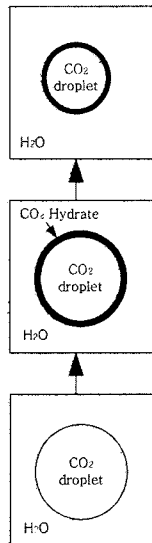


Fig. 4 Formation of CO<sub>2</sub> hydrate in water

## 2. Numerical Model

### 2.1 Solubility of liquid CO<sub>2</sub> droplet without hydrate surface

Liquid CO<sub>2</sub> and seawater are very dissimilar. liquid CO<sub>2</sub> is a nonpolar substance, while seawater has strong polarity. Therefore, the solubility of liquid CO<sub>2</sub> in seawater is much larger than that of seawater in liquid CO<sub>2</sub>. In the present investigation, the liquid CO<sub>2</sub>-seawater system is treated as one-sided solubility system assuming liquid CO<sub>2</sub> as the solute and seawater as the solvent. The solubility ( $C_s$ ) of CO<sub>2</sub> without hydrate coating may be expressed as follows (Teng et al., 1996; Teng and Yamasaki, 1998):

$$C_s = \frac{x_{CO_2} \rho_{s,w}}{(1 - x_{CO_2}) M_{s,w}} \times \left( \frac{44 \text{ kg}}{1 \text{ kmol}} \right) \quad (1)$$

where the solubility ( $x_{CO_2}$ ) of CO<sub>2</sub> in a mole fraction is expressed by the modified Henry's law (King, 1969).

$$x_{CO_2} = \frac{f_{CO_2}}{K_H} \text{ in pure water} \quad (2)$$

$$= \left( \frac{f_{CO_2}}{K_H} \right) e^{\alpha S\%} \text{ in seawater} \quad (3)$$

In the calculation, the Henry's law constant,  $K_H$  and the salting-out coefficient,  $\alpha$  by Teng and Yamasaki (1998) are being utilized.

### 2.2 Dissolution behavior of CO<sub>2</sub> droplet

#### 2.2.1 Moving ship model

As shown in Fig. 1, a CO<sub>2</sub> droplet rises upward due to buoyancy when it is released at the intermediate depth in the ocean from a moving ship. Therefore, the dissolution behavior of a single droplet can be described as

$$\frac{d}{dt} (\rho_{CO_2} V) = -kA (C_0 - C_\infty) \quad (4)$$

$$\frac{d}{dt} (d_{CO_2}) = -\frac{2k(C_0 - C_\infty)}{\rho_{CO_2}} - \frac{d_{CO_2}}{3\rho_{CO_2}} \cdot \frac{d\rho_{CO_2}}{dt} \quad (5)$$

where

$$\frac{d}{dt} (d_{CO_2}) = \frac{dd_{CO_2}}{dz} \cdot \frac{dz}{dt} = \frac{dd_{CO_2}}{dz} (U - U_s) \quad (6)$$

$$\frac{d}{dt}(\rho_{CO_2}) = \frac{d\rho_{CO_2}}{dz} \cdot \frac{dz}{dt} = \frac{d\rho_{CO_2}}{dz} (U - U_s) \quad (7)$$

Therefore, Eq. (5) can be modified to calculate the change in diameter of CO<sub>2</sub> droplet in a function of depth,  $z$ :

$$\frac{d(d_{CO_2})}{dz} = \frac{2k(C_o - C_\infty)}{(U - U_s)\rho_{CO_2}} \frac{dc_{CO_2}}{3\rho_{CO_2}} \frac{d(\rho_{CO_2})}{dz} \quad (8)$$

In a pure single droplet model,  $U_s = 0$  and if  $C_o \gg C_\infty$ , we may make the approximation that  $C_o - C_\infty = C_o$ .

According to Hirai (1996; 1997) and Mori (1998), the CO<sub>2</sub> droplet behaves like a rigid sphere because of the hydrate on the surface in the actual situation, and it is suggested that the mass transfer coefficient,  $k$  is obtained from

$$Sh = 1 + 0.752 \left( Sc + \frac{1}{Re} \right)^{1/3} Re^{0.477} \quad (9)$$

and the slip velocity,  $U$  and the diffusion coefficient,  $D$  are described from Clift et al. (1978), and Wilke and Chang (1955) to be

$$U = \sqrt{\frac{4dc_{CO_2}(\rho_{s,w} - \rho_{CO_2})g}{3C_D\rho_{s,w}}} \quad (10)$$

$$D = \frac{7.4 \times 10^{-8} (\Phi M_{s,w})^{0.5} T}{\mu_{s,w} V_{CO_2}^{0.6}} \quad (11)$$

### 2.2.2 Fixed pipeline model

As shown in Fig. 2, when the liquid CO<sub>2</sub> is released in the ocean from a fixed pipeline, the droplets form a plume like Fig. 5. Therefore, from Eq. (9), the maximum concentration ( $C_m$ ) and the velocity ( $W_m$ ) in the plume can be obtained in the following equation (Morton et al., 1956; Clift et al., 1978; Liro et al., 1992):

$$\frac{d(d_{CO_2})}{dz} = -\frac{2k(C_o - C_m)}{(U + W_m)\rho_{CO_2}} \frac{dc_{CO_2}}{3\rho_{CO_2}} \frac{d(\rho_{CO_2})}{dz} \quad (12)$$

And CO<sub>2</sub> volume flux ( $q_z$ ) along the ocean depth can be expressed as

$$q_z = q_{rel} \left( \frac{dz}{d_{rel}} \right)^3 = \int_R 2\pi C_w (U + W) R dR \quad (13)$$

where the velocity ( $W$ ) and the concentration ( $C_w$ ) profile are given

$$W = W_m e^{(-R^2/b^2)} \quad (14)$$

$$C = C_m e^{(-R^2/\lambda_1 b^2)} \quad (15)$$

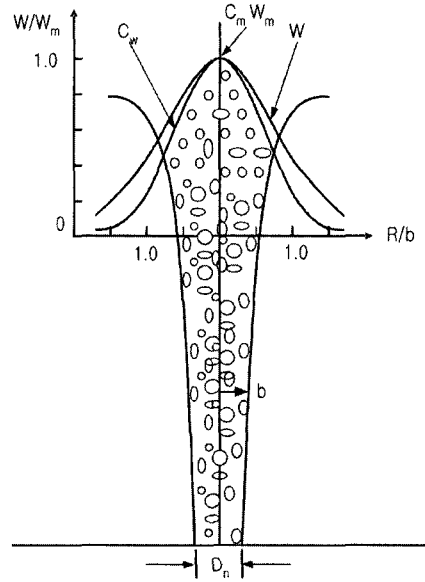


Fig. 5 Schematic of a plume

Substituting Eqs. (15) and (16) into Eq. (14), the equation for  $C_m$  is expressed as

$$C_m = \frac{\frac{q_z}{\pi b^2 \lambda_1}}{W_m \frac{1}{1 + \lambda_1^2} + U} \quad (16)$$

The expression for the liquid volume flux ( $Q$ ) is also obtained to be

$$Q = \int_0^\infty (1 - C_w) 2\pi W R dR \approx \int_0^\infty 2\pi W R dR = \pi W_m b^2 \quad (17)$$

The rate of entrainment of ambient water into the plume is established with the assumption that the entrainment velocity ( $W_e$ ) is proportional to the centerline velocity.

$$W_e = \beta W_m \quad (18)$$

Thus the conservation of liquid volume implies

$$\frac{dQ}{dy} = 2\pi b W_e = 2\pi \beta b W_m \quad (19)$$

$$\frac{d}{dy} (W_m b^2) = 2\beta b W_m$$

Since buoyancy force ( $B$ ) is assumed to be the only force acting upon the plume, the momentum of the plume is defined as follows (Rayyan, 1974):

$$\frac{dM}{dy} = B_y \quad (20)$$

$$\frac{d}{dy} \int_0^\infty 2\pi\gamma W^2 \rho_{ref} R dR = \int_0^\infty 2\pi g (\rho_a - \rho_{max}) R dR$$

where

$$\rho_a = \rho_w - \Delta\rho_{w,m} e^{-R^2/(\lambda_2 b)^2} \quad (21)$$

$$\rho_{max} = C_w \rho_{CO_2} + (1 - C_w) \rho_w \quad (22)$$

Substituting Eqs. (21) and Eq. (23) into Eq. (20), the following equation can be obtained

$$\frac{d}{dy} (b^2 W_m^2) = \frac{2gb^2}{\gamma} \left( C_m \lambda_1^2 \frac{\rho_w - \rho_{CO_2}}{\rho_{ref}} - \lambda_2^2 \frac{\Delta\rho_{w,m}}{\rho_{ref}} \right) \quad (23)$$

Also, from Eqs. (20) and (25), the following equations are being obtained

$$\frac{d}{dy} (W_m b^2 + 2b W_m \frac{db}{dy}) = 2\beta b W_m \quad (24)$$

$$\frac{db}{dy} = \beta - \frac{b}{2W_m} \frac{dW_m}{dy}$$

$$2W_m b^2 \frac{dW_m}{dy} + 2b W_m^2 \frac{db}{dy} = \frac{2gb^2}{\gamma} \left( C_m \lambda_1^2 \frac{\rho_w - \rho_{CO_2}}{\rho_{ref}} - \lambda_2^2 \frac{\Delta\rho_{w,m}}{\rho_{ref}} \right) \quad (25)$$

Then, substituting Eq. (24) into Eq. (25), the maximum velocity and the half width ( $b$ ) of the plume can be expressed as a function of depth.

$$\frac{dW_m}{dz} = -\frac{2g}{\gamma W_m} \left( C_m \lambda_1^2 \frac{\rho_w - \rho_{CO_2}}{\rho_{ref}} - \lambda_2^2 \frac{\Delta\rho_{w,m}}{\rho_{ref}} \right) + \frac{2\beta W_m}{b} \quad (26)$$

$$\frac{db}{dz} = -2\beta + \frac{gb}{\gamma W_m^2} \left( C_m \lambda_1^2 \frac{\rho_w - \rho_{CO_2}}{\rho_{ref}} - \lambda_2^2 \frac{\Delta\rho_{w,m}}{\rho_{ref}} \right) \quad (27)$$

If the right hand side of Eq. (28) becomes

$$C_m \lambda_1^2 \frac{\rho_w - \rho_{CO_2}}{\rho_{ref}} < \lambda_2^2 \frac{\Delta\rho_{w,m}}{\rho_{ref}} \quad (28)$$

a peeling of the seawater from the plume occurs, and the buoyancy force caused by the stratification of ambient seawater density may be expressed as

$$B_w = \int_0^\infty 2\pi (\rho_{ref} - \rho_w) R dR \quad (29)$$

$$\frac{d}{dy} \int_0^\infty 2\pi W (\rho_{ref} - \rho_w) R dR = 2\pi b \beta W_m (\rho_{ref} - \rho_a) \quad (30)$$

Substituting Eqs. (14), (19), and (21) into Eq. (30), the Eq. (30) changes to be Eq. (31) in terms of depth :

$$\frac{d}{dz} \Delta\rho_{w,m} = -\frac{1 + \lambda_2^2}{\lambda_2^2} \frac{d\rho_a}{dz} + \frac{2\beta \Delta\rho_{w,m}}{b} \quad (31)$$

### 3. Results and Discussions

In the present investigation, it is assumed that 10 m difference in ocean depth corresponds to 0.1 MPa pressure difference. The density of pure liquid carbon dioxide ( $\rho_{CO_2}$ ) and the fugacity ( $f_{CO_2}$ ) are obtained from REFPROP 6.01 by the National Institute of Standards and Technology (NIST). On the other hand, the density ( $\rho_{s,w}$ ), the kinematic viscosity ( $\nu_{s,w}$ ), the temperature and the salinity ( $S_{\text{‰}}$ ) according to the ocean depth at Clipperton-clarion are available from the IRI/LDEO Climate Data Library in Columbia University. The densities of pure liquid CO<sub>2</sub> at different temperatures and pressures along the ocean depth at Clipperton-clarion are shown in Fig. 6.

#### 3.1 Solubility of liquid CO<sub>2</sub> droplet without hydrate coating

Figure 7 shows the solubility of liquid CO<sub>2</sub> droplet without hydrate surface in pure water and seawater calculated by substituting Eqs. (2) and (3) into Eq. (1). It is found that the solubility of CO<sub>2</sub> in seawater is lower than that in pure water.

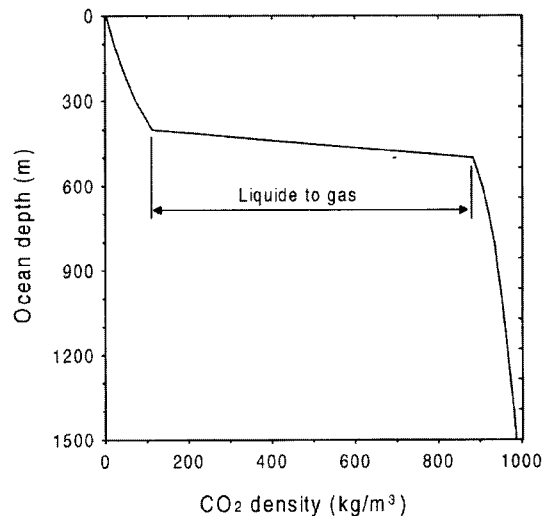
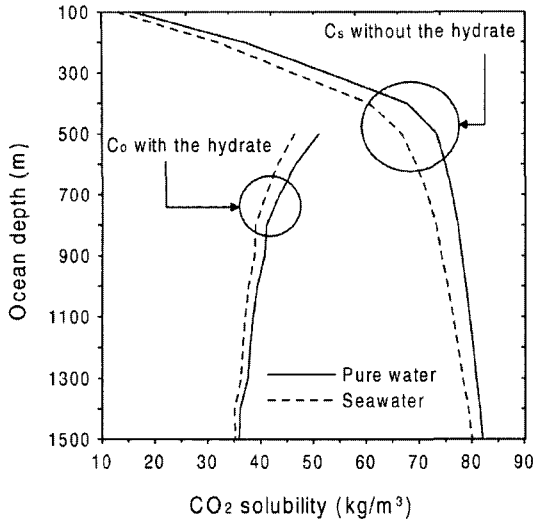


Fig. 6 Density distributions of liquid CO<sub>2</sub> along depth



**Fig. 7** Solubility distributions of liquid CO<sub>2</sub> without the hydrate along depth

If the difference is averaged for the depth in the range of 500 m to 1500 m, the relationship in solubilities between seawater and pure water is expressed as

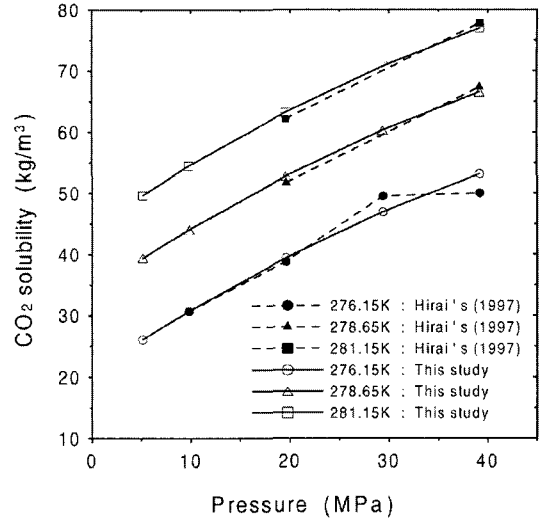
$$C_s \text{ (in seawater)} = 0.95 C_s \text{ (in pure water)} \quad (32)$$

$(500 \leq z \leq 1500)$

The sudden changes in the gradient of the solubility of liquid CO<sub>2</sub> are observed around at 500 m in depth. The solubility of liquid CO<sub>2</sub> increases at an average rate of 0.1349 kg/m<sup>3</sup> per meter from 100 m to 500 m. On the other hand, the increasing rate of the solubility from 500 m to 1500 m significantly decreases at 0.0132 kg/m<sup>3</sup> per meter, which is only one tenth of the former one. In addition, it is found as in Figs. 6 and 7 liquid CO<sub>2</sub> droplet turns to be CO<sub>2</sub> bubble in gas phase at around 500 m in depth. Then, CO<sub>2</sub> quickly escapes to the atmosphere if a liquid CO<sub>2</sub> droplet does not completely dissolve in seawater under 500 m or below. Therefore, in order to ensure CO<sub>2</sub> not escaping to the atmosphere, it is important to ensure CO<sub>2</sub> dissolve completely at the depth of 500 m or below in the ocean.

### 3.2 Solubility of liquid CO<sub>2</sub> with hydrate coating

The most important characteristic of CO<sub>2</sub> sequestration in the ocean is the formation of



**Fig. 8** Surface concentration of a CO<sub>2</sub> droplet with the hydrate in pure water

a hydrate at the interface between seawater and liquid CO<sub>2</sub> droplet (Fig. 4) so that the solubility,  $C_o$  of a liquid CO<sub>2</sub> droplet with hydrate coating is quite different from the solubility,  $C_s$  of liquid CO<sub>2</sub> without hydrate coating. With this fact in consideration, experimental data for the solubility are obtained by Hirai et al. (1997). For engineering applications, these experimental data give the following formula for  $C_o$  in terms of temperature (K) and pressure (MPa).

$$C_o = a + b \times P + c \times P^2 + \alpha \times T + \beta \times T^2$$

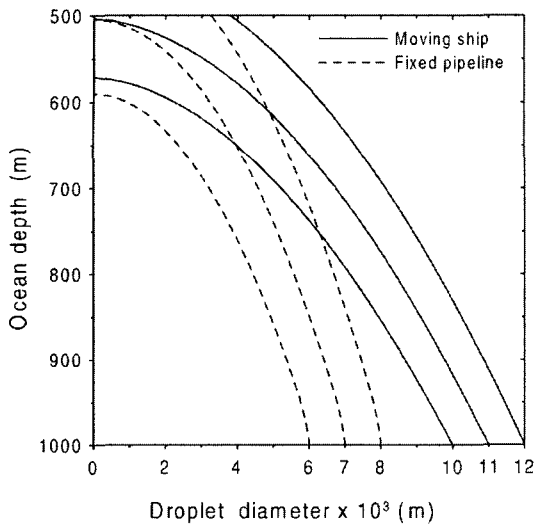
$$a = -1.95 \times 10^4, \quad b = 1.08, \quad c = -6.51 \times 10^{-3} \quad (33)$$

$$\alpha = 135, \quad \beta = -2.34 \times 10^{-1}$$

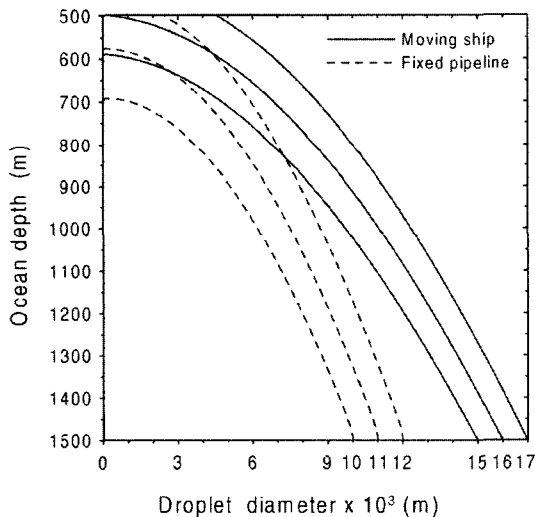
The calculated and Hirai's data (1997) in pure water are shown in Fig. 8. It is shown that calculated results are in good agreement with experimental results. Also, using Eqs. (32) and (33), the solubility,  $C_o$  of a liquid CO<sub>2</sub> droplet with hydrate is calculated and presented in Fig. 7. If the prediction formula is introduced in estimating CO<sub>2</sub> dissolution behavior, it can be possible to predict the solubility of CO<sub>2</sub> with the hydrate coating without carrying experimentations.

### 3.3 Dissolution behavior

Figures 9 and 10 show the dissolution behavior of CO<sub>2</sub> where the droplet is released at 1,000 m

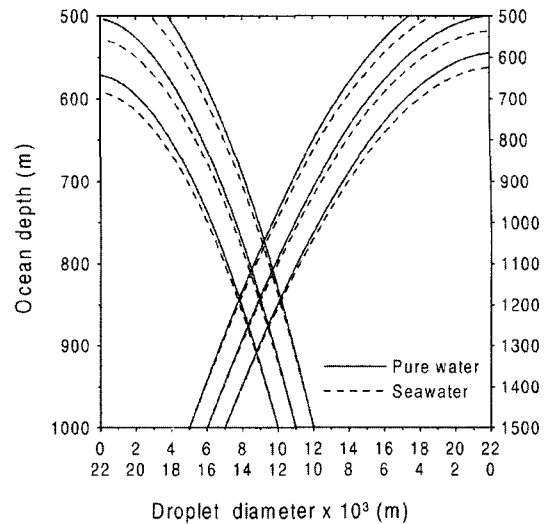


**Fig. 9** Dissolution behavior of the CO<sub>2</sub> droplets with the hydrate released in seawater of 1,000 m in depth



**Fig. 10** Dissolution behavior of the CO<sub>2</sub> droplets with the hydrate released in seawater of 1,500 m in depth

and 1,500 m in depth and rises up to 500 m from a moving ship and a fixed pipeline with the flow rate of 133 kg/s,  $\beta=0.1$ ,  $\lambda_1=0.8$ ,  $\lambda_2=1.25$ , and  $\gamma=1.0$  (Milgram, 1983; Rayyan, 1974). It is shown that the droplet is completely dissolved before they reach 500 m deep in the ocean, if the initial CO<sub>2</sub> droplet diameter is of 0.011 m or smaller at 1,000 m depth and 0.016 m or smaller



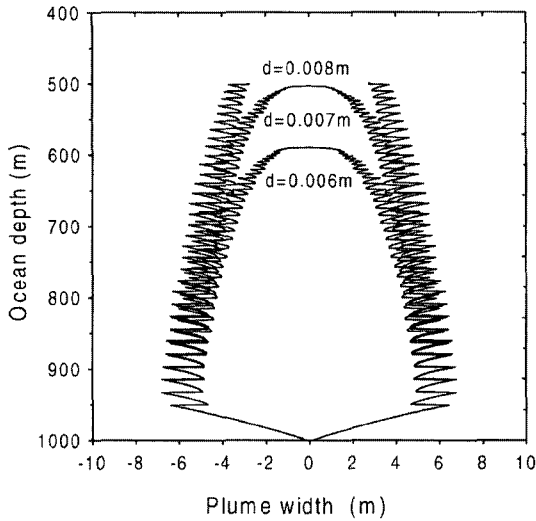
**Fig. 11** Dissolution behavior of a CO<sub>2</sub> droplet with the hydrate released from a moving ship

at 1,500 m depth from a moving ship. However, the initial droplet diameters for a complete dissolution should be 0.007 m or less at 1,000 m depth and 0.011 m or less at 1,500 m depth from a fixed pipeline, respectively. Therefore, the initial droplet size is the key parameter in the dissolution of liquid CO<sub>2</sub> released at the intermediate depth in the ocean. It can be also concluded that the injection of liquid CO<sub>2</sub> from a moving ship can be more effective means than from a fixed pipeline. Also, if the dissolution behavior is calculated in pure water, the error is found to be 5% as shown in Fig. 11.

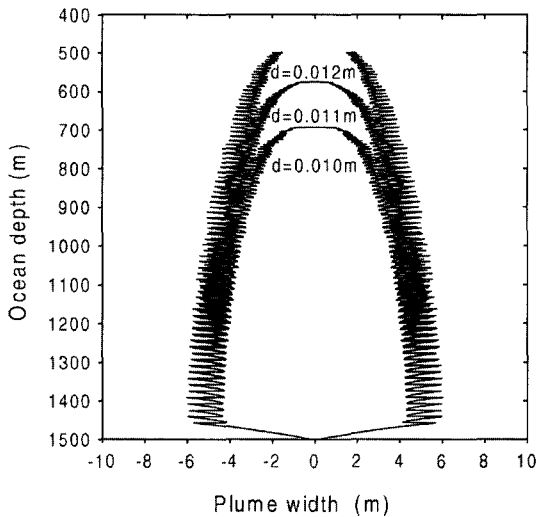
The CO<sub>2</sub> droplets injected from a fixed pipeline form a plume as shown in Figs. 12 and 13, and the plume repeat the expansion and the shrinking due to the peeling. Also, Fig. 14 shows the dissolution behavior of CO<sub>2</sub> on the increase of the injection port at constant initial droplet diameters and constant flow rates. It is obvious that more ports ensure faster CO<sub>2</sub> dissolution. However, the ocean depth for a complete dissolution of the droplets does not decrease in spite of increasing numbers of injection ports.

### 3.4 Hydrate coating effects

In the present investigation, it is proposed that the hydrate effects are expressed in the following



**Fig. 12** Plume width (2b) on the CO<sub>2</sub> droplets released at 1,000 m in depth from a fixed pipeline

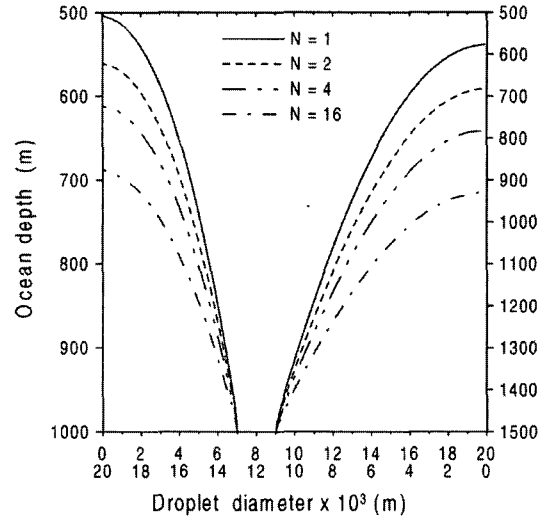


**Fig. 13** Plume width (2b) on the CO<sub>2</sub> droplets released at 1,500 m in depth from a fixed pipeline

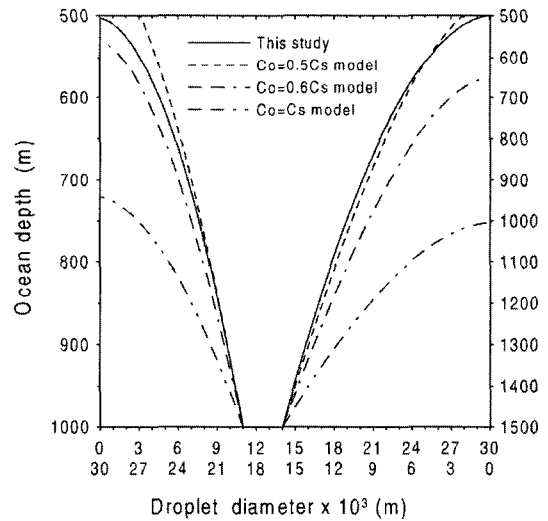
form

$$C_o = \epsilon C_s \quad (34)$$

According to the results of Hirai et al. (1996),  $\epsilon$  is found to be about 0.5 at 10~40 MPa at 276 K. However, it is found as in Fig. 15 that  $\epsilon$  becomes 0.6, not 0.5 if the droplet is released at 1,000 m below. And, if it is released at 1,500 m,  $\epsilon$  cor-



**Fig. 14** Effect of number of nozzles on the CO<sub>2</sub> droplets released from a fixed pipeline



**Fig. 15** Effect of hydrate on CO<sub>2</sub> dissolution behavior released from a moving ship

responds to 0.5 according to the results of Hirai et al. (1996). Therefore, the different values of  $\epsilon$  should be applied for an accurate prediction depending on the releasing depth. Also, it is shown that the hydrate on the droplet surface acts as an obstacle for the dissolution in seawater. If the hydrate formation is neglected, it gives a poor prediction for the CO<sub>2</sub> dissolution.

Liquid CO<sub>2</sub> turns to be CO<sub>2</sub> bubbles at the depth of around 500 m in the ocean, and the



solubility in seawater is found to be about 95% of the pure water.

(2) The prediction formula in terms of temperature and pressure utilized in engineering applications is being proposed, and the surface concentration of carbon dioxide with the hydrate coating can be predicted without carrying experiments.

(3) The solubility of CO<sub>2</sub> droplet with hydrate coating is approximately 60% and 50% of CO<sub>2</sub> solubilities without hydrate coating at 1,000 m and 1,500 m in depth, respectively. Therefore, the hydrate acts as a barrier for the dissolution of liquid CO<sub>2</sub> in the ocean and the hydrate effect should be included at each different ocean depth.

(4) The initial CO<sub>2</sub> droplet diameter is of 0.011 m or smaller at 1,000 m depth and 0.016 m or smaller at 1,500 m depth from a moving ship. However, the initial droplet diameters for a complete dissolution should be 0.007 m or less at 1,000 m depth and 0.011 m or less at 1,500 m depth from a fixed pipeline, respectively. Therefore, the initial droplet size is the key parameter in the dissolution of liquid CO<sub>2</sub> released at the intermediate depth in the ocean.

(5) The injection of liquid CO<sub>2</sub> from a moving ship can be more effective means than from a fixed pipeline. Also, if the dissolution behavior is calculated in pure water, the error is found to be 5%.

(6) The plume repeat the expansion and the shrinking due to the peeling, and the ocean depth for a complete dissolution of the droplets does not decrease in spite of increasing numbers of injection ports.

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