



# 5 Minute Safety Meeting

for the foreign workers

## Work with Rotary Washer

### A. Hazards in Rotary Washer Work

- **Trap between Outer and Inner Cabins**  
When the worker is between the doors of outer and inner cabins for loading or unloading the textile, the worker may be trapped between the outer and inner cabins while the inner cabin rotates.
- **Contact with High Temperature or Impact**  
When hot water and pressure still remain inside, the worker may get burned by hot water gushing from the cabin or be hit by the bouncing door of outer cabin, due to opening or wrong locked door.

### B. Safety in Rotary Washer Work

- **Observance of Safety Rules**
  - Be sure to fix the lock pin when loading or unloading the textile.
  - While the door of outer cabin is open, never operate the drive motors of the inner cabin which are installed at the front and rear sides.
  - When the inside temperature and water level are not below a certain value, never open the door of outer cabin.

## 정련기(Rotary Washer) 작업안전

### 가.정련기작업의위험요소

- 내 · 외통사이예협착  
원단투입또는배출작업중외통뚜껑과내통문사이에근로자의 신체가들어있는상태에서내통회전으로내 · 외통사이예협착

- 이상온도접촉또는비레

내부에고온의물이나압력이완전히 제거되지않은상태에서외통뚜껑의개방또는뚜껑잠금불량으로물시개방되어분출되는 온수에접촉,화상재해를입거나급격히개방되는외통뚜껑에가 격

### 나.정련기의안전작업

- **작업안전수칙준수**  
원단투입또는배출시에는로크핀을반드시 체결한상태에서작업
- 외통뚜껑을 열어 놓은 상태에서는 절대 전면과 후면에 설치된 내통구동전동기스위치를조작하지않음.

내부온도와수위가 일정 값 이하로 내려가지 않은 상태에서는 절대외통뚜껑을개방하지않음. 