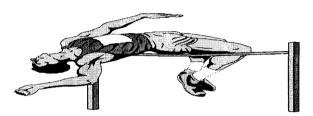


한국 P&G의 물류혁신 추진사례

김성욱 부장 (한국 P&G)

P&G Logistics / Go To Market Strategy

2002. 10. 9



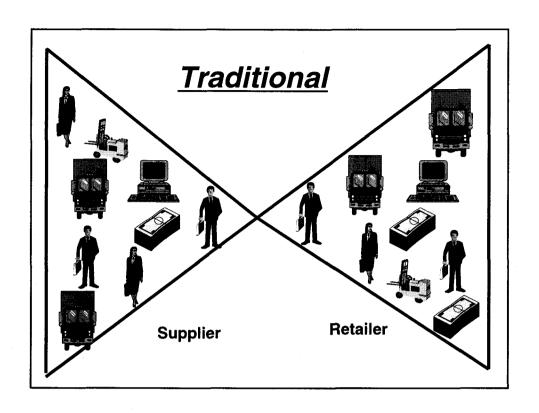


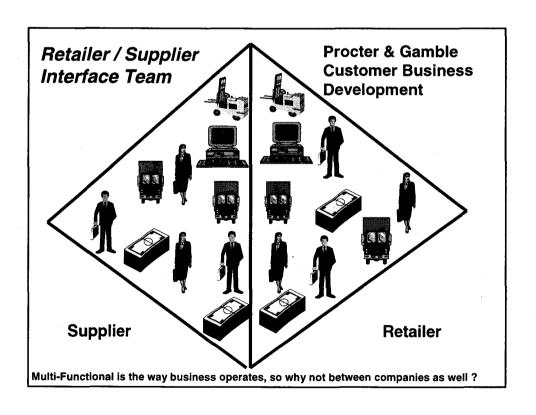


P&G Korea Customer Logistics Strategy

- Multifunctional CBD
- Centralized Order Processing
- Streamline Distribution Network
- Logistics Efficiency Based Pricing
- Efficient Replenishment







Multifunctional Customer Business Development

- Improve Customer Logistics Interface : Basic Reliability
- Standardize / Streamline Logistics
 Process: Vendor Managed Inventory,
 ECR Logistics Scorecard, EDI
- Improve Consumer Value

Centralized Order Processing

- Total Order Management
- CSR as a SPOC
- Separate Merchandising, Order Handling, Collection
- Multifunctional Customer Business Development

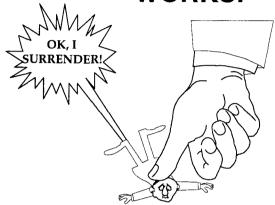
Streamline Distribution Network

- Distribution Network Simplification
 - 1 is better than 2
 - Less inventory better service
 - Minimum Order Quantity (MOQ)
- Physical Distribution
 - RTCIS
 - Drive-in Rack
 - Automated receiving/picking, truck routing, location control system
 - Global Standard EAN Bar Code, UCC/EAN 128, Pallet
 - Cross Docking
 - Robot Palletizing System
 - Product Recall Process
 - Standard Operating Procedure

Logistics Efficiency Based Pricing (SLOG)

- Minimum Order Quantity (MOQ)
- ABC based Cost Justified Logistics Discount
- Producing Plant Palletized Delivery
- Multi Stop
- One Single Transparent Open Pricing

NEGOTIATION NEVER WORKS!



THE ONLY OUTCOME OF NEGOTIATION!

THE REAL WIN IS HOW WE WORK TOGETHER LOWER COSTS!

It starts with Transparency

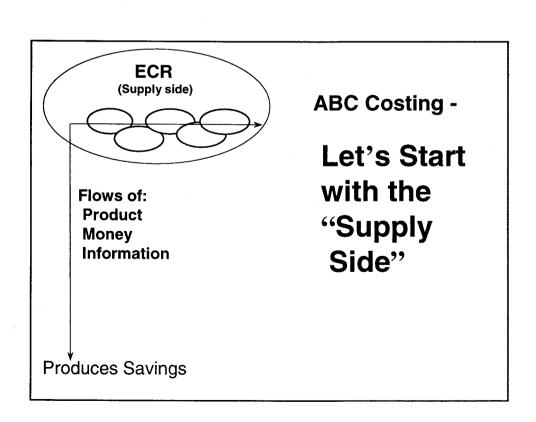
New "Go to Market" Strategy - January 1999

Objective

- -One transparent set of trading terms
- -Implementation of an Open Pricing policy
- -Terms based on logistics efficiency
- -Cost justified structure
- -Flexibility to meet market trends

"Go to Market" Program Highlights

- Removes all pricing "Bubbles"
 - Eliminated most discounts
 - Reduce List Price across all items
- Introduce a price bracket system to reward efficient practices
 - Minimum Order Quantity
 - Price Bracket system based on order size
 - Shift from monthly volume basis to order basis
- Introduce a Cash Discount program
 - Reward early payment from customers



Where are the Costs?

Order Acquisition



Vendor Refill
Manual Order
Elec. Data Interchange
Data Integrity

Freight, Transport and Receiving



Small loads
Full trucks
Customer Pick up
Advanced Ship Notices
Receiving Time

Order Configuration



Eaches Inners Cartons Layers Unit Loads Pallets

Payment



of Invoices Claims Elec. Funds Transfers Cash Flow

Efficient Replenishment

- Understand today's costs
- Determine where savings can occur
- Identify the savings potential \$\$\$
- Share the savings with our trading partners

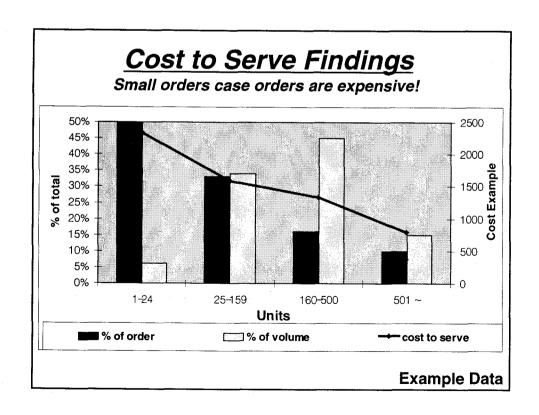
P&G's Streamlined Logistics program

Vendor Refill -0%	Minimum Order	- 0%
Manual Orders - A%	Shipment size 1 - 2	- C%
EDI - B%	Shipment size > 2	- D%

Where is the best place to start?

- Order and volume relationship?
 - -# of orders
 - -# of cases of each orders
- Cost to serve?
 - -cost to serve 1 case
 - -cost to serve 500 cases





P&G Korea Price Bracket Structure

	Bracket I	Bracket II	Bracket III
Order Size	25 - 159 Cases	160 + Cases	Truckload Producing Plant
Truck Size	NA	2.5 ~ 8 Ton Truck	11 Ton Truck *

^{*} Product must shipped as palletized unit loads

Efficient Replenishment

- Global Standard EDI :PO, Despatch, Pricat, Invoice
- Vendor Managed Inventory : KARS
- Web Order Management.

EDI Strategy

· Target Customer

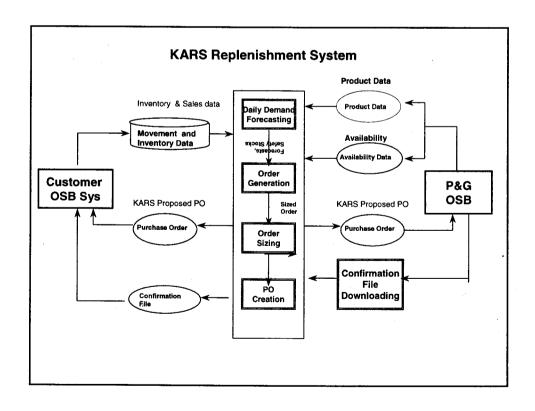
- Customer who has EDI infrastructure in place.
- Customer who utilizes current version of public EDI Standard(UNEDIFACT format through Dacom Van-provider).
- Customer who is willing to integrate data and produce quality Purchase Orders from their application system.

What Is KARS?

- P&G global PC based MS Access Application that generate demandbased orders via customer supplied inventory and sales data
- KARS enables truck size orders based on product availability, ordering constraints and trucking constraints.

How Does KARS Work?

- KARS resides on a P&G CSR's PC and customer send in daily inventory and weekly sales data that are required to upload to KARS.
- KARS generates PO and send back to customer for their confirmation and simultaneously it goes to country OSB system.
- Customer Invoice post back to KARS from OSB abd KARS sends to Customer via EDI.



What Is WOM?

- A P&G Global Internet application that enables customer to enter high quality orders and review invoices online anytime, anywhere in the world.
- As a buyer enters an order, WOM checks order quality and sends them untouched to the appropriate P&G OSB system.

Implementation Strategy ...

- Customer Assessment process
- Classify customers and apply the appropriate technology
- Implement Scorecard to track performance
- · Share savings with the customer
- · Multi-functional Team approach

Challenges / Barriers for Implementing ECR

- Trust Fairness
- Industry Standards
- Information Sharing
- Resource Commitments
- Culture
- Measurement/Rewards
- Geographical Operation Differences