# Occupational Health and Environmental Control

# 직업병과환경규제

# 원 문

1910. 94 Ventilation.

# (a) Abrasive blasting

- (1) Definition applicable to this paragraph
- (i) Abrasive

A solid substance used in an abrasive blasting operation.

(ii) Abrasive-blasting respirator

A respirator constructed so that it covers the wearer's head, neck and shoulders to protect the wearer from rebounding abrasive.

(iii) Blast cleaning barrel

A complete enclosure which rotates on an axis, or which has an internal moving tread to tumble the parts, in order to expose various surfaces of the parts to the action of an automatic blast spray.

(iv) Blasting cleaning room

A complete enclosure in which blasting operations are performed and where the operator works inside of the room to operate

## 번역문

1910. 94 환기

# (a) 연마제 분사

① 본조항에적용되는정의는다음과같다.

(i)연마제

연마제분사작업에사용되는고체성분

(ii)연마제분사용방독면

되튀는 연마제로부터 작업자를 보호하기 위해 착용자의 머리,목,어깨를 덮도록제작된 연속공기주입형 방독면

(iii)분사클리닝원통

자동분사식스프레이에 여러 가공면이 노출되도록 축을 따라 회전하거나,내부에 가공물 회전용 이동발판을 가지 는완전 밀폐공간

(iv)분사클리닝룸

분사작업이수행되는 룸내부에서 노즐분사작동 및 연마 제유동제어작업을 하는 완전밀폐공간

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the blasting nozzle and direct the flow of the abrasive material.

## (v) Blasting cabinet

An enclosure where the operator stands outside and operates the blasting nozzle through an opening or openings in the enclosure.

## (vi) Clean air

Air of such purity the it will not cause harm or discomfort to an individual if it is inhaled for expended periods of time.

#### (vii) Dust collector

A device or combination of devices for separating dust from the air handed by an exhaust ventilation system.

# (viii) Exhaust ventilation system

A system for removing contaminated air from a space, comprising two or more of the following elements. (a) enclosure or hood (b) duct work (c) dust collecting equipment, (d) exhauster and (e) discharge stack.

# (ix) Particulate-filter respirator

An air purifying respirator, commonly referred to as a dust or fume from the air passing through the device.

# (x) Respirable dust

Airborne dust in sizes capable of passing through the upper respiratory system to reach

# 번 역 문

#### (v)분사케비넷

작업자가 외부에 서서 밀폐 공간의 개방부위를 통해 분사 노즐을 작동시키는 밀폐공간

#### (vi)청정공기

장시간흡입해도해또는불편을주지않는순수한공기

#### (vii)분진수집기

분진을 공기와 분리시키는 배출환기시스템에 의해 작동 되는장치또는장치조합

#### (viii)배출환기시스템

공간내의 오염공기를제거하는시스템으로둘이상으로 구성요소를포함하고있음. 0밀폐공간또는후드0통기 관0분진수집장치0배출기및0폐기용스택

#### (ix)미세입자필터방독면

분진또는흄(firm)방독면으로통칭되는공기정화방독면 임.장치를통과하는공기에서분진또는흄을제거하는역 할을하다.

## (x)흡입성분진

호흡기관을거쳐폐에도달할수있는작은크기의분진

#### (xi )회전식분사클리닝테이블

회전식 테이블 위에 놓여진 세척 대상물이 일련의 분사분

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the lower lung passages.

(xi) Rotary blast cleaning table

An enclosure where the pieces to be cleaned are positioned on a rotating table and are passed automatically through a series of blast sprays.

# (xii) Abrasive blasting

The forcible application of an abrasive to a surface by pneumatic pressure, hydraulic pressure, or centrifugal force.

- (2) Dust hazards from abrasive blasting
- (i) Abrasives and the surface coatings on the materials blasted are shattered and pulverized during blasting operations and the dust formed will contain particles of respirable size. The composition and toxicity of the dust from these sources shall be considered in making an evaluation of the potential health hazards.
- (ii) The concentration of respirable dust or fume in the breathing zone of the abrasiveblasting operator or any other worker shall be kept below the levels specified in §1910.1000.
- (iii) Organic abrasives which are combustible shall be used only in automatic system. Where flammable or explosive dust mixtures may be present, the construction of the equipment, including the exhaust system and all electric

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무기가자동통과하는밀폐공간

(xii)역마제분사

공기압력,수압또는원심력으로표면에연마제를강제처 리하는것

②연마제분사로발생된분진의위해성

(i)분사작업중연마제및분사대상물표면코팅제가사 방으로튀어생성된분진들중에는흡입가능한크기의작 은입자들이포함되어있다.이같은연마제및코팅제에서 유래된분진의조성및독성은잠재위해성평가시에고려 되어야한다.

(ii)연마제분사작동자또는기타작업자의 호흡구역내 흡입분진또는흄(fm)농도는 1910. 1000에 상술된 수준 이하로유지되어야한다.

(iii)연소성유기연마제들은자동화시스템에서만사용될 수 있다.가연성 또는 폭발성 분진 혼합물이 존재할 경우, 배출시스템 및 모든전기 배선들의 설치는 '분진,스톡 및 증기제거용 또는배출용·송풍기 및 배출시스템의 미국 표준설치 요건 Z33.1-1961(NFPA91-1961)' 및 그 하부파트를 만족시켜야 한다.분사 노즐은 정전기가 집적되지 않도록 접지시켜야 한다.가연성 또는 폭발성 분진 혼합물이 존재하면 연마제 분사용 밀폐공간.통기관 및 분진수집기들은

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wiring, shall conform to the requirements of American National Standards Installation of Blower and Exhaust system for Dust, Stock and Vapor Removal or Conveying Z33.1-1961(NFPA 91-1961), which is incorporated by reference as specified in § 1910.6, and Subpart S of this part. The blast nozzle shall be bonded and grounded to prevent the build up static charges. Where flammable of explosive dust mixtures may be present, the abrasive blasting enclosure, the ducts, and the dust collector shall be constructed with loose panels or explosion venting areas, located on sides away from any occupied area, to provide for pressure relief in case of explosion, following the principles set forth in the National Fire Protection Association Explosion Venting Guide, NFPA 68-1954, which is incorporated by reference as specified in § 1910.6

# 번 역 문

'국립화재방지협회 폭발배출가이드 NFPA68-1954'에 준해,밀집지역에서 멀리 떨어진 곳에 허술한 패널로 만들거나폭발배출지역에 만들어 폭발이 일어나더라도 압력이 완화되도록한다.

