

## Photocatalytic and Hydrophilic Properties of TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> Composite Films

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### Abstract

TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite thin films were prepared on common glass substrates by sol-gel processing and dip-drawing method. The effect of Fe<sub>2</sub>O<sub>3</sub> content on the photocatalytic and hydrophilic properties of composite films was studied. The results indicate that the photocatalytic activities of composite TiO<sub>2</sub> films are superior to that of pure TiO<sub>2</sub> film, and the film containing 0.5% Fe<sub>2</sub>O<sub>3</sub> has the best photocatalytic activity. The hydrophilicity is difference with variant Fe<sub>2</sub>O<sub>3</sub> content, the films containing 0.05%~0.1% Fe<sub>2</sub>O<sub>3</sub> have the best hydrophilicity and their contact angles are 0°.

### 1. Introduction

The super-hydrophilic and photocatalytic properties of TiO<sub>2</sub> thin film have attracted a great deal of attention in recent years [1,2]. By the irradiation of UV light, TiO<sub>2</sub> film not only can break down organic compounds, but also spreads the water flatly on its super-hydrophilic surface and makes it easily to keep the surface self-cleaning. There have been some research papers about improving the photocatalytic activity and super-hydrophilic property of TiO<sub>2</sub> thin films recently. A. Fujishima et al. [3] have discussed the current progress in the area of TiO<sub>2</sub> photocatalysis, and presented photoinduced superhydrophilic phenomenon involving TiO<sub>2</sub> and its applications. T. Watanabe et al. [4] have been evaluated photoinduced hydrophilic conversion on the different crystal faces of rutile single crystal and also polycrystalline anatase titanium dioxide to clarify the dependence of the crystal structure on the photoinduced hydrophilic conversion. However, the super-hydrophilic property of composite TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub>

film has not been reported yet. Composite TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> nanometer thin films were prepared via sol-gel method on the soda-lime glasses in this paper, and the photocatalytic and hydrophilic properties were studied.

### 2. Experiments

Precursor solutions for TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite films were prepared by the following method. Tetranbutyl titanate was dissolved in ethanol. After stirring vigorously for 30min at room temperature, HNO<sub>3</sub> was added dropwise to the solution to adjust pH=3.5, and then distilled water was added dropwise to the solution with a burette under stirring. The resultant alkoxid solution was kept stirring for hydrolysis reaction for 4h, resulting in the TiO<sub>2</sub> sol. The chemical composition of the beginning alkoxid solution was (C<sub>4</sub>H<sub>9</sub>O)<sub>4</sub>Ti:C<sub>2</sub>H<sub>5</sub>OH:H<sub>2</sub>O=1:82:3 in mole ratio. On the other hand, FeCl<sub>3</sub>·6H<sub>2</sub>O(AR) was dissolved in ethanol. After stirring and refluxing vigorously for 1h at 90°C, distilled water was added dropwise to the solution

with a burette under stirring. The solution was kept stirring for hydrolysis reaction for 6h, resulting in the Fe<sub>2</sub>O<sub>3</sub> sol. The chemical composition of the beginning solution was FeCl<sub>3</sub>:C<sub>2</sub>H<sub>5</sub>OH:H<sub>2</sub>O=1:66:3 in mole ratio. Then TiO<sub>2</sub> sol and Fe<sub>2</sub>O<sub>3</sub> sol was mixed in proportion as Fe<sub>2</sub>O<sub>3</sub>:TiO<sub>2</sub>=0.05%, 0.1%, 0.25%, 0.5%, 1%, 2.5%, 20% (mole ratio), respectively. Then composite TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> sols containing different amount of Fe<sub>2</sub>O<sub>3</sub> were prepared. TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> films formed on the substrates were prepared from the sol solutions by dipping-withdrawing at room temperature. The withdrawal speed was 3mm/s. The thickness of TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> films was adjusted by repeating the cycle from dipping to heat treatment. The substrates coated with TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite gel films and the corresponding composite xerogel were dried with infrared light and then heat-treated together at different temperature for 60min in air using an electric oven.

The TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> powder which was heat-treated at 450°C was characterized by X-ray diffraction instrument (Type D/maxIII, Japan). The hydrophilic properties of various TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> films were evaluated by measuring the contact angle for water of TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> thin films with a contact angle device (Type JC2000A, China). The photocatalytic activity of the composite films was evaluated by measuring the photocatalytic decolorization of aqueous methyl orange. The method is as following: pure TiO<sub>2</sub> film and TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite films were placed in aqueous methyl orange which the initial concentration is 46mg/l in quartz cells, respectively. A ultra-violet lamp (30W) was used as a light source. The averaged intensity of UV irradiance was 78 μW/cm<sup>2</sup> by measuring with a UV irradiance meter (Model UV-A, China), wavelength range is 320-400nm, and peak wavelength is 360nm. The concentration of methyl orange was determined by UV-VIS8500 spectrophotometer (wavelength range 200-1100nm, China). All the films had been illuminated before measuring by natural light for 30min after being placed in dark for 24h.

### 3. Results and Disscission

Fig.1 shows the XRD patterns of pure TiO<sub>2</sub> and

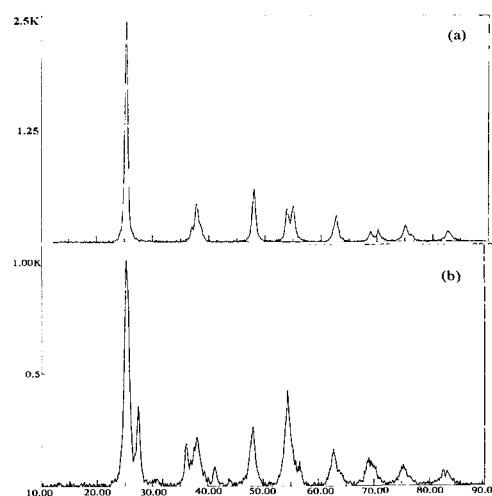


Fig. 1. XRD patterns of TiO<sub>2</sub> powder  
(a) Containing 0 Fe<sub>2</sub>O<sub>3</sub>  
(b) Containing 20% Fe<sub>2</sub>O<sub>3</sub>

composite TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> (Fe<sub>2</sub>O<sub>3</sub>:TiO<sub>2</sub>= 20%) powders which have been heat-treated at 450°C together with the corresponding TiO<sub>2</sub> and TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> films. It indicates that the constituents detected on composite TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> are TiO<sub>2</sub> and Fe<sub>2</sub>O<sub>3</sub>, respectively, and the crystal form of TiO<sub>2</sub> detected on pure TiO<sub>2</sub> and composite TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> are all confirmed to be anatase. The patterns also show that the diffraction peak width of TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> is broader than that of pure TiO<sub>2</sub>, so the average diameter of the former is smaller than that of the latter. It indicates that the rate of TiO<sub>2</sub> particle growth is decreased because of the existence of a small amount of Fe<sub>2</sub>O<sub>3</sub>. There might be two reasons for above phenomenon, one is that the containing variant Fe<sub>2</sub>O<sub>3</sub> particle cannot be normal growth because the charge distribution on the surface of TiO<sub>2</sub> is changed owing to the existence of Fe-iron; the other is that the growth of TiO<sub>2</sub> particle in composite sol is impeded for Fe<sub>2</sub>O<sub>3</sub> particle admixing among TiO<sub>2</sub> particles.

Fig. 2 shows the results of photocatalytic decolorization of methyl orange degraded by TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> films containing different amount Fe<sub>2</sub>O<sub>3</sub> (3 coating cycle times, heat-

treated at 450°C, after 30min illuminated by ultra-violet lamp). From Fig. 2, we can see that the photocatalytic activities of all TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite films are higher than that of pure TiO<sub>2</sub> film. This phenomenon is attributed to the decreasing in recombination of photoinduced carriers in TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite films, because the conduction band energy level of Fe<sub>2</sub>O<sub>3</sub> is 0eV and that of TiO<sub>2</sub> is -0.25eV which result in photoinduced electrons easily transfer from the surface of TiO<sub>2</sub> to the surface of Fe<sub>2</sub>O<sub>3</sub> when Fe<sub>2</sub>O<sub>3</sub> and TiO<sub>2</sub> are compound. It is found that the photocatalytic activity increases with Fe<sub>2</sub>O<sub>3</sub> content in the films until it is 0.5%, then the activity decreases.

The contact angle for water of TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> thin films (3 coating cycle times, heat-treated at 450°C) was listed in table 1. It is found that the contact angle for water on pure TiO<sub>2</sub> film is 2.5°, the contact angles for water on the TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> films which the proportion is Fe<sub>2</sub>O<sub>3</sub>:TiO<sub>2</sub>=0.05%, 0.1%, respectively, are 0°, and the contact angles on the TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> films in which the proportion is Fe<sub>2</sub>O<sub>3</sub>:TiO<sub>2</sub>=0.25%, 0.2%, 0.3%, respectively, increase in turn. The results indicate that a little doping of Fe<sub>2</sub>O<sub>3</sub> can improve the hydrophilicity of TiO<sub>2</sub> film, which is probably attributed to the increase in the amount of hydroxyl of the composite films. The optimal proportion for super-hydrophilicity is Fe<sub>2</sub>O<sub>3</sub>: TiO<sub>2</sub>=0.05%–0.1%.

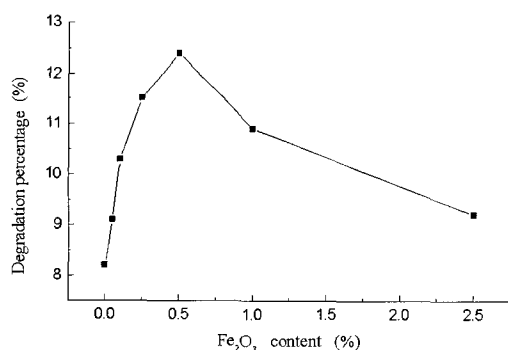


Fig. 2. Decolorization of methyl orange degraded by TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> films containing different amount Fe<sub>2</sub>O<sub>3</sub>. (3 coating cycle times, heat-treated at 450°C)

Table 1 Contact angle on the surface of TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite films containing variant Fe<sub>2</sub>O<sub>3</sub>

Fe <sub>2</sub> O <sub>3</sub> /TiO <sub>2</sub> (%)	0	0.05	0.1	0.25	0.5	1	2.5
Contact angle (°)	2.5	0	0	3.5	5.5	10	15

#### 4. Conclusions

The TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite coating films are prepared from precursor solutions added with different amount Fe<sub>2</sub>O<sub>3</sub> on soda lime glasses by sol-gel method. The super-hydrophilicity and photocatalytic property of the composite films are studied. It shows that the hydrophilic property and photocatalytic activity of TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite films are superior to pure TiO<sub>2</sub> film. The contact angle for water of the TiO<sub>2</sub>/Fe<sub>2</sub>O<sub>3</sub> composite films is 0° as the amount of Fe<sub>2</sub>O<sub>3</sub> in the films is 0.05% - 0.1% and heat-treated at 450°C. The photocatalytic activity of the composite films is the best as the containing of Fe<sub>2</sub>O<sub>3</sub> in the films is 0.5%.

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