

세계 타이어회사 현황

기 술 부

이 자료는 Tire Business(1996. 8. 19)지가 전세계를 7개 지역, 즉 북미(미국·캐나다), 중남미, 유럽, 아시아, 중동, 아프리카, 대양주로 나누어 각국별 타이어회사 현황과 회사별 타이어공장 소재지, 공장별 생산능력 등을 개괄적으로 요약한 것이다.

[일러두기]

- * 종업원수 : 직접 생산에 참여한 인원
- * 타이어 종류 : 1-승용차용, 2-소형트럭용, 3-트럭·버스용, 4-농업기계용, 5-모터사이클용,
6-건설차량용, 7-산업차량용, 8-항공기용, 9-경주차량용
- * 타이어 구조 : r-레이얼 타이어, b-바이어스 타이어

1. 북미지역의 타이어회사 및 공장별 생산능력

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
(캐 나 다)				
Bridgestone/Firestone Canada Inc.(Bridgestone/Firestone) Joliette, Quebec	1965	880	1(r)	12,500
Goodyear Canada Inc.(Goodyear) Medicine Hat, Alberta	1960	230	1,4(b)	7,600
Napanee, Ontario	1990	550	1(r)	14,000
Valleyfield, Quebec	1964	1,300	1(r)	21,000
Michelin North America Inc.(Group Michelin) Bridgewater, Nova Scotia	1973	1,200	1,2(r)	11,000
Granton, Nova Scotia	1971	1,500	1,2(r)	9,000
Waterville, Nova Scotia	1982	1,000	3,6(r)	2,000
Uniroyal Goodrich Tire Manufacturing(Michelin N.A.) Kitchener, Ontario	1962	1,050	1,2(r)	17,000
United Tire & Rubber Co. Rexdale, Ontario	1967	60	2,3,6,7(r,b)	250
(미 국)				
Bridgestone/Firestone Inc.(Bridgestone Corp.) Akron, Ohio	1991	-	9(r)	-
Bloomington, Ill.	1965	400	6(r,b)	300
Decatur, Ill.	1963	1,900	1,2(r)	21,500
Des Moines, Iowa	1945	1,650	1,3,4,6(b)	12,100
La Vergne, Tenn.	1972	1,850	1,2,3(r)	17,550
Oklahoma City, Okla.	1969	1,675	1,2(r)	37,500
Warren County, Tenn.	1990	800	3(r)	4,850
Wilson, N.C.	1973	2,220	1(r)	38,800
Carlisle Tire & Wheel Co.(Carlisle Companies Inc.) Carlisle, Pa.	1917	735	2,7(b)	37,000
Continental General Tire Inc.(Continental A.G.) Bryan, Ohio	1967	350	4,6,7(b)	300
Charlotte, N.C.	1967	1,848	1(r)	29,000
Mayfield, Ky.	1960	1,450	1,2,3,4(r,b)	24,000
Mount Vernon, Ill.	1974	1,961	1,3,9(r)	27,000

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Cooper Tire & Rubber Co.				
Albany, Ga.	1991	800	1,2,3(r)	16,000
Findlay, Ohio	1919	1,000	1,2,3(r,b)	25,000
Texarkana, Ark.	1964	1,300	1,2(r)	39,000
Tupelo, Miss.	1984	1,100	1(r)	38,000
Denman Tire Corp.(Eagle Industries Inc.)				
Leavittsburg, Ohio	1919	425	1,2,3,4,6,7,9(r,b)	2,600
Dico Tire Inc.(Titan Wheel International Inc.)				
Clinton, Tenn.	1974	270	7(r,b)	6,000
Dunlop Tire Corp.(Sumitomo Rubber Industries Ltd.)				
Buffalo, N.Y.	1923	1,100	1,2,3,5(r,b)	10,700
Huntsville, Ala.	1969	1,600	1,2(r)	27,000
Fidelity Tire Manufacturing Co.(Condere Corp.)				
Natchez, Miss.	1986	650	1,2,3,4(r,b)	10,000
Goodyear Tire & Rubber Co.				
Akron, Ohio	1983	600	9(r,b)	2,000
Danville, Va.	1966	2,300	3,8(r,b)	12,000
Gadsden, Ala.	1929	2,300	1,2(r)	33,000
Lawton, Okla.	1978	2,300	1(r)	54,000
Topeka, Kan.	1944	2,000	3,4,6(r,b)	8,100
Union City, Tenn.	1968	3,000	1,2(r)	50,000
GTY Tire Co.(Continental General Tire, Yokohama and Toyo joint venture)				
Mount Vernon, Ill.	1991	431	3(r)	969,000개/년
Hoosier Racing Tire Corp.				
Lakeville, Ind.	1970	-	9(r,b)	-
Kelly-Springfield Tire Co.(Goodyear)				
Fayetteville, N.C.	1969	2,900	1,2(r)	59,500
Freeport, Ill.	1964	1,700	2,4,7(r,b)	30,000
Tyler, Texas	1962	1,500	1(r)	35,000
M & H Tire Co.				
Gardner, Mass.	1983	24	9(b)	84,000개/년
Michelin Aircraft Tire Corp.(Group Michelin)				
Norwood, N.C.	1987	500	8(b)	12,500개/월
Michelin North America Inc.(Group Michelin)				
Dothan, Ala.	1979	700	2(r)	4,500
Greenville, S.C.	1975	2,000	1(r)	23,000
Lexington, S.C.	1981	1,300	1(r)	15,000
Spartanburg, S.C.	1978	1,600	3(r)	5,000
Monarch Industrial Tire Corp.(Trelleborg A.B.)				
Hartville, Ohio	1926	180	7(b)	750,000개/년
Pirelli Armstrong Tire Corp.(Pirelli Group)				
Hanford, Calif.	1962	585	1,2(r)	15,000
Nashville, Tenn.	1973	670	1,2(r)	17,000
Specialty Tires of America Inc.(Polymer Enterprises Inc.)				
Indiana, Pa.	1915	300	2,4,7,8,9(b)	3,300
Titan Tire Corp.(Titan Wheel International)				
Des Moines, Iowa	1943	820	2,4(r,b)	13,000
Uniroyal Goodrich Tire Manufacturing(Michelin N.A.)				
Ardmore, Okla.	1969	1,975	1,2(r)	32,000
Fort Wayne, Ind.	1961	1,500	1,2(r)	29,000
Opelika, Ala.	1963	1,625	1,2(r)	26,000
Tuscaloosa, Ala.	1945	2,000	1,2(r)	30,000
Yokohama Tire Corp.(Yokohama Rubber Co. Ltd.)				
Salem, Va.	1968	831	1,2(r)	19,500

2. 중남미지역의 타이어회사 및 공장별 생산능력

회사별 공장소재지 (아르헨티나)	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
FATE S.A.I.C.I. San Fernando	1963	765	1,2,3,4,6(r,b)	8,500
Firestone de la Argentina S.A.I.C.(Bridgestone/Firestone Inc.) Buenos Aires	1931	800	1,2,3,4,6(r,b)	7,700
Pirelli Neumaticos S.A.I.C.(Pirelli Group) Buenos Aires	1968	530	1,2,3,4,5(r,b)	6,000
Pneumaticos Goodyear S.A.(Goodyear) Buenos Aires	1930	800	1,2,3,4,6(r,b)	7,400

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〈브 라 질〉				
Bridgestone/Firestone do Brasil Industrial e Comercio Ltd. (Bridgestone/Firestone Inc.) Sao Paulo	1940	3,900	1,2,3,4,6,7(r,b)	28,000
Compania Goodyear do Brasil Produtos de Borracha Ltd. (Goodyear) Americana Sao Paulo	1971 1939	2,150 2,050	1,2,3,4,6(r,b) 1,2,3,4,6(r,b)	24,450 9,500
Industrias Joao Maggion S.A. Guarulhos	1972	700	1,2,4,5,7(b)	6,200
Pirelli Pneus S.A.(Pirelli Group) Feira de Santana	1976	230	1,2,3(r,b)	1,200
Gfãvatai	1976	890	1,2,3,4,5(b)	16,000
Santo Andre	1940	1,160	3,4,6(r,b)	2,300
Sao Paulo, Campinas	1953	1,250	1,2(r)	23,000
Pneumaticos Michelin Ltd.(Group Michelin) Rio de Janeiro	1981	—	3(r)	41,700개/월
Rinaldi S.A.-Industria de Pnematicos(Unipart) Bento Goncalves	1960	490	4,5,7	3,500
〈칠 레〉				
Goodyear de Chile S.A.R.C.(Goodyear) Santiago	1978	550	1,2,3,4(r,b)	4,000
Neumaticos de Chile S.A.(NECSA) Coquimbo	1975	446	1,2,3,4,6(r,b)	2,300
〈콜 롬 비 아〉				
Goodyear de Colombia S.A.(Goodyear) Cali	1945	900	1,2,3,4,6(r,b)	4,380
Inustria Colombiana de Liantas S.A.(ICOLLANTAS) Bogota	1945	890	1,2,3,4,6(b)	3,400
Cali	1945	606	1,2,3(r)	3,600
〈코 스타 리 카〉				
Firestone de Costa Rica(Bridgestone/Firestone Inc.) San Jose	1966	690	1,2	2,200
〈과 테 말 라〉				
Gran Industria de Neumaticos Centromericana S.A. (Goodyear) Guatemala City	1965	300	1,2,3,4(b)	2,250
〈자 마 이 카〉				
Goodyear Jamaica Ltd.(Goodyear) Morant Bay	1966	300	1,2,3,4(r,b)	1,700
〈멕 시 코〉				
Bridgestone/Firestone de Mexico S.A. de C.V. (Bridgestone/Firestone Inc.) Cuernavaca	1977	430	1,2(r)	6,700
Mexico City	1958	290	2,3(b)	2,200
Compania Hulera Goodyear-Oxo S.A. de C.V. (Goodyear) Mexico City	1941	2,150	1,2,3,4(r,b)	16,000
Compania Hulera Tornel S. A. de C. V. Mexico City	1972	778	1,2,3(b)	2,200
Tultilan	1984	588	1(r)	2,000
Corporacion Internacional de Liantas (Corporacion Industrial Llantera, S. A. de C.V.) Guadalajara	1972	1,203	1,2,3(r,b)	12,000
San Luis Potosi	1975	659	1,2(r)	7,500
Uniroyal S.A. de C.V.(Group Michelin) Queretaro	1977	440	1,2(r)	4,500
Tacuba	1946	350	1,2,3(b)	3,200
〈페 루〉				
Compania Goodyear del Peru S.A.(Goodyear) Lima	1945	300	1,2,3,4(r,b)	1,900
Lima Caucho S.A.(ICOLLANTAS) Lima	1955	161	1,2,3,4(r,b)	1,800
〈트리 니 닥 드 토 바 고〉				
Carlisle Tire & Wheel Co.(Carlisle Companies Inc.) Point Fortin	1968	100	1,2(b)	2,000
〈우 루 과 이〉				
Fabrica Uruguaya de Neumaticos S.A.(FUNSA) Montevideo	1935	504	1,2,3,4,5,6(r,b)	2,010
〈베 네 수 엘 라〉				
Bridgestone/Firestone Venezolana C.A. (Bridgestone/Firestone Inc.)				

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Valencia C.A. Goodyear de Venezuela(Goodyear)	1955	1,150	1,2,3(r)	8,950
Valencia Pirelli de Venezuela C.A.(Pirelli Group)	1956	1,150	1,2,3,4,6(r,b)	10,930
Guacara	1950	580	1,2,3(r,b)	4,000

3. 유럽지역의 타이어회사 및 공장별 생산능력

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)	
(오스트리아)					
Semperit Reifen A.G.(Continental A.G.) Traiskirchen	1897	2,000	1,3(r,b)	10,000	
(벨라루스)					
Belshina Bobruisk	1972	14,000	1,3,4(b)	500만개/년	
(벨기에)					
Trelleborg Industri A. B.(Trelleborg A. B.) Ghent, Bergougnan	1991	20	4(b)	75톤/월	
Ghent, Trelleborg	1921	212	7	-	
Uniroyal Englebert Reifen GmbH(Continental A.G.) Herstal, Liege	1964	1,100	2,3(r)	2,070	
(불가리아)					
Dynamic Pneumatic Tire Factory G.Sofia	-	-	1,2,3,4,7	139,000개/월	
Kauchuk Co. Pazardjik	1931	-	5,7	-	
Vidachim P.L.C. Vidin	-	-	1,2,3,4,7	125,000개/월	
(체코)					
Barum Continental S.R.O. (Continental A.G., Barum Holding joint venture) Otrokovice	1949	3,700	1,2,3,4,5(r,b)	362,525개/월	
Barumtech S.R.O. Zlin	1993	629	2,4,5,7,8(b)	630,000개/년	
Mitas A.S.(Barum Holding A.S.) Prague	1929	4,000	1,2,3,4(r,b)	250톤/일	
(핀란드)					
Nokian Tyres Ltd. Nokia	1932	664	1,4,7(r)	3,500톤/월	
(프랑스)					
Continental Holding France S.A.R.L.(Continental A.G.) Sarreguemines	1962	1,000	1(r)	15,050	
Dunlop France S.A.(Sumitomo Rubber Industries Ltd.) Amiens	1957	730	1(r)	18,500	
Montlucon	1920	1,170	2,3,4,5,6(r,b)	9,300	
Firestone France S.A.(Bridgestone/Firestone Europe S. A.) Bethune	1960	1,550	1,2(r)	30,000	
Goodyear France(Pneumatiques) S.A.(Goodyear) Amiens	1960	1,500	1,2,4(r,b)	20,000	
Group Michelin Bourges	1953	1,400	1,2,3,4,6,8(r)	3,545톤/월	
Cholet	1970	1,600	1,2(r)	4,000	
Clermont-Ferrand, Les Carmes	1889	13,000	3,7(r)	} 6,725톤/월	
Clermont-Ferrand, Gravanches	1888	320	1(r)		
Clermont-Ferrand, Cataroux	1921	13,000	1,2,4,5,6,9(r)		
Clermont-Ferrand, No.4	1993	50	1(r)		
Le Puy	1977	600	6(r)		1,835톤/월
Montceau, Mines	1970	1,440	1,6(r)		3,000톤/월
Poitiers	1972	820	3(r)	3,020톤/월	
Roanne	1974	600	1(r)	1,625톤/월	
Tours	1960	2,340	1,3(r)	6,700톤/월	
Pneu Uniroyal Englebert S. A.(Continental A.G.) Clairoix	1936	1,300	1(r)	24,000	
Pneumatiques Kléber(Group Michelin) Toul	1969	800	1,2(r)	-	
Troyes	1963	1,000	1,4(r)	-	
(독일)					
Continental A.G. Hannover, Stocken	1939	3,000	1,3,7(r,b)	19,000	
Korbach	1908	2,000	1,7(r,b)	27,600	
Deutsche Goodyear GmbH(Goodyear) Philippsburg	1967	900	1,2(r)	14,000	

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Gummiwerke Fulda GmbH(Goodyear) Fulda	1946	1,500	1,3,4(r,b)	18,063
Metzeler Reifen GmbH(Pirelli Group) Breuberg, Odenwald	1957	355	5(r,b)	5,000
Michelin Reifenwerke K.G.(Group Michelin) Bad-Kreuznach	1966	2,000	1,2(r)	28,000
Hallstadt, Bamberg	1971	850	1(r)	17,000
Homburg, Saar	1971	1,450	1,3(r)	-
Karlsruhe	1931	800	3(r)	-
Pirelli Reifenwerke(Pirelli Group) Breuberg, Odenwald	1945	2,400	1(r)	20,200
Pneumant Reifen & Gummi Werke GmbH (Sumitomo Rubber Industries Ltd.) Fuerstenwalde	1906	400	1(r)	700
Riesa	1945	450	1,2(r)	5,000
SP Reifenwerke GmbH(Sumitomo Rubber Industries Ltd.) Hanau	1946	1,527	1,2,3,4,6,7(r)	20,000
Wittlich	1971	708	1,2,3(r)	7,000
Uniroyal Englebert Reifen GmbH(Continental A.G.) Aachen	1931	1,700	1(r)	20,000
〈헝가리〉				
Taurus Rubber Co. Ltd. Budapest	1912	1,200	3(r,b)	2,000
Nyiregyhaza	1979	1,100	4(r,b)	1,000
〈아일랜드〉				
Semperit(Ireland) Ltd.(Continental A.G.) Dublin	1967	700	1,2(r)	11,500
〈이탈리아〉				
Bridgestone/Firestone Italia S.p.A. (Bridgestone/Firestone) Bari	1962	1,045	1,2(r)	12,300
Goodyear Italiana S.p.A.(Goodyear) Latina	1964	900	1,2,4(r)	16,000
Marangoni Tyre S.p.A.(Marangoni S.p.A.) Anagni	1961	250	1,2(r)	7,000
S.A. Michelin Italiana(Group Michelin) Alessandria	1971	6,000	1,2,3(r)	20,000
Cuneo	1963		1,2,3,5(r)	26,000
Turin, Stura	1972		1(r)	35,000
Turin, Dora	1906		5(r)	-
Societa Pneumatici Pirelli S.p.A.(Pirelli Group) Milan, Bollate	1988	350	1(r)	10,600
Settimo, Veicoli	1961	540	3(r)	1,700
Settimo, Vettura	1954	1,270	1,2(r)	15,000
Tirol	1939	350	4(r)	800
〈룩셈부르크〉				
Goodyear S.A.(Goodyear) Colmar-Berg	1951	1,700	1,2,3(r)	8,900
〈네덜란드〉				
Vredestein Banden B.V. Enschede	1947	1,073	1,2,4(r)	16,000
〈폴란드〉				
Stomil-Olsztyn S.A.(Group Michelin) Olsztyn	1967	4,337	1,2,3,4(r,b)	12,544
TC Debica S.A.(Goodyear) Debica	1939	5,600	1,3,4,7(r,b)	26,700
Stomil-Poznan Poznan	1928	800	3,4,6,7(b)	800톤/월
〈포르투갈〉				
Companhia Nacional de Borrachas S.A.(CNB/CAMAC) Santo Tirso	1967	500	1,2,3,4(r,b)	3,500
Continental Mabor Industria de Pneus S.A. (Continental A.G.) Lousado	1946	800	1(r)	21,000
〈루마니아〉				
Danubiana S.A. Tyre Co. Bucharest	1962	4,530	1,2,3,4(r,b)	4,500
Olt Tyre S. A. Tyre Co. Caracal	1983	930	1	3,000
Rotras Tyre Drobeta	1983	825	4,6	156

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Silvania Tyres Co. Zalau	1981	1,195	3(r)	1,023
Victoria S. A. Floresti	1939	4,578	1,2,3,4,7(r,b)	8,000
(러 시 아)				
Barnaul Tire Barnaul(in Asia)	1968	7,100	1,3,4	300만개/년
Kirov Tire Kirov	1943	6,950	1,3,4	400만개/년
Krasnoyarsk Tire Krasnoyarsk(in Asia)	1960	4,504	1,3,4(b)	200만개/년
Matador Omskshina(Matador and Omsk Tire joint venture) Omsk	1996	—	1,3(r)	4,000
Moscow Tire Co. Moscow	1945	3,720	1,3	300만개/년
Nizhnekamskshina(Tat Tyre) Nizhnekamsk	1974	16,000	1,3,4(r,b)	34,100
Omsk Tire Omsk(in Asia)	1942	12,700	1,3,4,5	600만개/년
St. Petersburg Tire St. Petersburg	—	1,520	3,5	200만개/년
Sverdlovsk Tire Sverdlovsk(in Asia)	1944	2,650	3,5	300만개/년
Volzhsky Tire Co. Volzhsky	1964	5,080	1,3,4	300만개/년
Voronezh Tire Co. Voronezh	1950	7,958	1,3,4(b)	700만개/년
Yaroslavl Tyre Yaroslavl	1932	11,051	1,3,4	700만개/년
(슬로바키아)				
Matador A.S. Puchov	1950	3,030	1,2,3,4,6(r,b)	400만개/년
(슬로베니아)				
Sava Kranj Kranj	1945	51	5,7(b)	100만개/년
Sava Semperit (Sava Kranj and Semperit Reifen A. G. joint venture) Kranj	1945	852	1,2,3(r)	400만개/년
(스 페 인)				
Bridgestone/Firestone Hispania S.A.(Bridgestone/Firestone) Bilbao	1931	1,800	3,4,6(r)	2,000
Burgos	1976	1,275	1,2(r)	21,000
Puerta San Miguel	1965	1,045	2,3,4,7(r)	5,000
Pirelli Pneumaticos S.A.(Pirelli Group) Manresa	1924	1,150	1,2(r)	17,500
S.A. Para la Fabricacion en Espana(Group Michelin) Aranda de Duero	1970	8,500	1,3(r)	1,160만개/년
Lasarte	1934		1,2,3,4,5(r)	
Valladolid	1974		1,4(r)	
Vitoria	1966		1,3,6(r)	
(스 웨 덴)				
Continental Gislaved Dack A.B.(Continental A.G.) Gislaved	1905	550	1(r)	13,000
Trelleborg Industri A.B.(Trelleborg A.B.) Trelleborg	1897	280	2,4,5,6,7(r,b)	45,000개/월
(우크라이나)				
Belotserkovshina Belaya Tserkov	1972	12,100	1,3,4(r,b)	700만개/년
Dnepropetrovskshina Dneprotrovsk	1961	12,000	1,3,4,5	500만개/년
Vasla Belaya Tserkov	1986	—	—	—
(영 국)				
Avon Tyres Ltd.(Avon Rubber P.L.C.) Melksham, England	1889	1,400	1,2,3,4,5,7,9(r)	2,000톤/주
Dunlop Ltd. Aircraft Tyres Division(BTR P.L.C.) Fort Dunlop, England	1916	240	8(b)	—
Goodyear Great Britain Ltd.(Goodyear) Wolverhampton, England	1927	3,200	1,2,3,4,6(r,b)	27,000
Michelin Tyre P.L.C.(Group Michelin) Ballymena, Northern Ireland	1969	1,000	3(r)	—
Burnley, England	1960	500	3(r)	—
Dundee, Scotland	1972	950	1(r)	6,000

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
Stoke-on-Trent, England Pirelli Ltd.(Pirelli Group)	1927	2,800	1(r)	22,000
Carlisle, England SP Tyres U.K.(Sumitomo Rubber Industries Ltd.)	1969	800	1(r)	13,000
Birmingham, England	1917	1,020	1,2,3,5,9(r,b)	11,300
Washington, England	1968	560	1(r)	10,200
Uniroyal Englebert Tyres Ltd.(Continental A.G.) Newbridge, Scotland	1967	1,000	1(r)	14,000
〈유고슬라비아〉				
Rekord Rubber Factory (Fabrika Gumenih Proizvoda Rekord) Belgrade, Serbia	1925	800	4,6	1,850
Zrenjanin, Vojvodina	1986	100	7	900톤/월
Ruma-Guma Ruma, Serbia	1964	1,178	4,7	950
Tigar Rubber Products Piot, Serbia	1935	1,125	1,2,3,4,7	11,700
Trayal Corp. Cicevac, Serbia	1978	690	5(b)	12,000
Krusevac, Serbia	1976	740	1,2(r)	4,500
Krusevac, Serbia	1961	1,052	4,6,7(b)	6,000

4. 아시아지역의 타이어회사 및 공장별 생산능력

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
〈버마〉				
Burma Tire Rangoon	-	-	-	-
〈중국〉				
Anhui Tyre Factory Anhui, Hefei	-	2,000	2,3,4(b)	200만개/년
Beijing First Rubber Beijing	1995	-	3,4(r)	-
Beijing Tyre Factory Beijing	1993	-	1,2(r)	300,000개/년
Carlisle Tire & Rubber Co.(Carlisle Companies Inc.) Buji	1917	400	3,7(b)	10,000
Chan Chun Chan Chun	1994	-	1,2(r)	750,000개/년
Chaoyang Tyre Liaoning	1988	-	2,3(r)	150,000개/년
Cheng Shin Rubber Industry Co. Ltd. Xiamen	1992	2,000	5,7(b)	70,000
China Tire Holdings Ltd. Chongqing CSI, Sichuan	1992	3,600	3(r)	150,000개/년
Chongqing CSI, Sichuan	1958	3,600	3,5(b)	-
Dalian CSI, Dalian, Liaoning	1964	1,100	1,3,4,7(b)	200,000개/년
Hangzhou Zhongee, Hangzhou	1992	5,200	1,3,7(r)	100만개/년
Taiyuan	1970	1,900	2,4	100만개/년
Yantai CSI, Yantai	1965	600	7(b)	100,000개/년
Yinchuan CSI, Yinchuan	1965	3,280	1,3,8(b)	100만개/년
Dong Feng Lion Tyre Co. Ltd. (Lion Rubber Industry Pte. Ltd. and Dong Feng Tyre joint venture) Dong Feng, Wuhan	1995	-	1,2(r)	765,000개/년
Wuhan	1987	-	1,3(r)	300,000개/년
Double Happiness Tyre Taiyuan	1970	1,900	2,3,4	100만개/년
Five Stars Industrial Buji, Guang Dong	-	-	-	-
Goodyear-Dalian (Goodyear and Rubber General Factory joint venture) Dalian	1992	300	1(r)	100만개/년
Guangzhou No.7 Canton	-	-	-	-
Guilin Tyre Factory(South China Industries) Guilin	1993	3,000	3(r)	300,000개/년
Guilin	-	-	6(b)	100만개/년
Guizhou Tyre Factory Guiyang, Guizhou	-	-	-	-
Hebei Tyre Factory	-	-	-	-

해외타이어회사 현황

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
Xingtai, Hebei	-	-	-	-
Henan Tyre Factory	-	-	-	-
Jiaozhuo, Henan	-	-	-	-
Hualin Group Corp.	1938	9,500	1,2,3,6,7	100만개/년
Heilongjiang	1988	-	1,2,4,7(b)	-
Heilongjiang	-	-	-	-
Hwa Fong Rubber Ind. Co. Ltd.	1995	1,000	5,7	-
Shanghai	-	-	-	-
Jiangxi Rubber Factory	-	-	-	-
Nanchang, Jiangxi	-	-	-	-
Kenda Rubber Industrial Co. Ltd.	-	-	-	-
Mainland	1990	1,600	2,4,5,7	100만개/년
Shen-Zehn	-	-	-	-
Kunming	-	3	-	-
Kunming	-	-	-	-
Liaoning Tyre Factory	-	-	-	-
Chaoyang, Liaoning	-	-	-	-
Michelin Shen Yang Tire Co.(Group Michelin)	1996	-	1,2(r)	100만개/년
Shen Yang, Liaoning	-	-	-	-
Nan Jing Kumho Inc.(Kumho-Nan Jing joint venture)	1996	-	1,2,3(r)	300만개/년
Nan Jing	-	-	-	-
Pearl River Tyre	1970	-	3,4,6(b)	100만개/년
Guangzhou	-	-	-	-
Qingdao No.2 Rubber Factory	-	-	1,2,3	100만개/년
Shandong	-	-	-	-
Qingdao Rubber Group(No.2)	1940	6,373	1,2,3(r,b)	200만개/년
Qingdao	-	-	-	-
Qingjiang Rubber Factory	-	-	2,3,4(b)	800,000개/년
Qingjiang, Jiangsusheng	-	-	-	-
Rong Cheng Guotai Tyre Co. Ltd.(Shandong Chengshan Rubber Group Corp. and H & Q Asia Pacific joint venture)	1976	5,000	1,2,3,4,6(r,b)	700만개/년
Rong Cheng City, Shandong Province	-	-	-	-
Shandong Tyre Factory	1982	-	1,2,3,4,6(b)	200만개/년
Dong Hai	1993	-	3(r)	300,000개/년
Weihai, Shandong	-	-	-	-
Shanghai Tyre & Rubber Co., Ltd.(STARC)	1928	-	2,3,5(b)	200만개/년
Ta Chung Hua, Shanghai	1991	-	3(r)	650,000개/년
Ta Chung Hua, Shanghai	1993	-	1,2(r)	100만개/년
Tsen Tai, Shanghai	1927	-	1,2,3,4,6(r,b)	200만개/년
Tsen Tai, Shanghai	1961	3,348	1,2,3,4,6,7(b)	250,000개/년
Xuzhou	-	-	-	-
Shenyang Santai Tire Co.	1994	-	3(r)	-
Shenyang, Liaoning	-	-	-	-
South China Tire & Rubber Co. Ltd.	-	-	1,3(r)	500,000개/년
Guangzhou	-	-	-	-
Tianjin Kumho Tire Co. Ltd. (Kumho and Tianjin Tyre joint venture)	-	-	2,3,4	700,000개/년
Tianjin	-	-	-	-
Tianjin United Tire & Rubber International Co. Ltd.(TUTRIC)	1987	1,000	6(b)	50,000개/년
Tianjin	-	-	-	-
Wenzhou Autoway Tyres	-	-	-	-
Wenzhou	-	-	-	-
Xiamen Rubber Factory	1970	3,096	2,3,4,6(b)	600,000개/년
Xiamen, Fujien	-	-	-	-
Xin Xing Tyre Co.	-	-	-	-
Guangzhou	-	-	-	-
Yunnan Tire Co.	-	1,000	2,3,4,7(b)	2,000
Kunming	-	-	-	-
(인 도)	-	-	-	-
Apollo Tyres Ltd.	1991	1,000	1,2,3	2,240
Baroda	1977	1,900	1,2,3,4(r,b)	2,310
Perambra	-	-	-	-
Balkrishna Tyres	1988	-	1,2,4,5	166,500개/월
Waluj	-	-	-	-
Birla Tyres(A consortium of Kesoram Industries Ltd.)	1991	1,400	1,2,3,4(r,b)	100만개/년
Balasore	-	-	-	-
CEAT Ltd.	1991	-	1,2,5,6	300만개/년
Aurangabad	1958	2,131	1,2,3,4,5,6,7(r)	100만개/년
Mumbai, Bombay	1974	1,254	1,2,3,5	200만개/년
Nasik	-	-	-	-
Dewan Tyres	-	-	6(b)	-
Meeruti	-	-	-	-

세계 타이어회사 현황

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
Dunlop India Ltd.				
Calcutta	1936	4,007	1,2,3,4,5,6,8(b)	3,250톤/월
Madras	1959	1,176	1,2,3,4,6(r,b)	4,700톤/월
Falcon Tyres Ltd.				
Mysore	1975	600	1,5	100만개/년
Goodyear India Ltd.(Goodyear)				
Hariani, New Delhi	1961	1,700	1,2,3,4,6(r,b)	3,600
Hindustan Tyres Pvt. Ltd.				
Ludhiana	1968	1,200	1,4,5	—
J.K. Industries Ltd.				
Banmore	1991	900	1,2,3,4(r,b)	3,800
Kankroli	1976	2,200	1,2,3,4(r,b)	4,100
Metro Tyres Ltd.				
Ludhiana	1968	3,423	2,4,5(b)	2,700
Modi Rubber Ltd.				
Modinagar U.P.	1993	—	1,2,4,7(b)	—
Modipuram	1974	2,300	1,2,3,4,5	155,000톤/월
Modistone Ltd.(Under operating control of Modi Rubber Ltd.)				
Bombay	1940	1,769	1,2,3,4,5,6(b)	3,200
MRF Ltd.				
Arkonam	1973	732	1,2,3,4,6(r,b)	7,600
Goa	1973	1,035	2,3(b)	2,300
Kottayam	1971	571	1,4(b)	200
Madras	1962	1,032	2,3,4,6,7(b)	2,450
Medak	1991	711	1,2,3,4,5(b)	3,800
Premier Tyres Ltd.(Apollo Tyres Ltd.)				
Kalamaserry	1962	942	1,2,3,4	100톤/일
Ramkish Tires Ltd.				
Vissakhapatnam	1993	—	1,2,5	100만개/년
S. Kumar				
Indore	—	—	5(b)	—
South Asia Tyre(Goodyear and CEAT joint venture)				
Aurangabad	1996	—	2,3(r)	500,000개/년
Srichakra Tyres Ltd.				
Vellaripatti, Madurai District	1983	1,190	1,2,3,5,7(b)	8,000
Stallion				
Hyderabad	1976	—	5	40,000개/월
Tyre Corp. of India Ltd.				
Kankinara	1960	854	1,2,3,5	10,250개/월
Vikrant Tyres Ltd.				
Mysore No.1	1980	1,678	1,2,3,4(b)	2,000
Mysore No.2	1991	216	2,3(r)	2,000
Wearwell Tyres & Tubes Ind. Pvt. Ltd.				
Betul	1982	400	1,2,3,4(b)	—
〈인도네시아〉				
P.T. Bridgestone Tire Indonesia(Bridgestone Corp.)				
Bekasi-Jawa Bara	1976	832	1,2,3,4,5,6(r)	7,900
Jakarta	1976	1,700	2,3	—
P.T. Deli				
Medang	1958	3,000	1,2,7	2,250
P.T. Gajah Tunggal(P.T. Andayani Megah)				
Tangerang	1985	500	1,5(r,b)	800만개/년
P.T. Goodyear Indonesia(Goodyear)				
Bogor	1935	900	1,2,3,4,6(r,b)	6,400
P.T. Intrub				
Jakarta	1951	4,400	1,2,3	—
Jakarta	1959	733	1,2,3	800
P.T. Mega Rubber				
Salatiga	1995	—	1(r)	—
Semarang	1964	1974	1,2,3,5(b)	200만개/년
P.T. Oroban Perkasa				
Jakarta	1993	—	1(r)	—
〈일본〉				
Bridgestone Corp.				
Amagi	1973	863	3(r)	9,000
Hikone	1968	1,173	1(r)	42,000
Hofu	1976	638	1,6(r,b)	15,000
Kurume	1931	1,555	1,2,3,4,7,8,9(r)	24,000
Nasu	1962	730	1,2,4,5,7(r,b)	33,000
Shimonoseki	1970	637	6(r,b)	300
Tochigi	1971	1,099	1,2,3(r)	22,000
Tokyo	1960	1,481	1,2,3,4,8(r,b)	32,000
Tosu	1970	892	1(r)	26,000

해외타이어회사 현황

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/월)
Inoue Rubber Co. Ltd. Ikeda	1961	100	5(r,b)	500
Michelin Okamoto Tire Corp.(Group Michelin) Ohta	1964	450	1,2(r)	500,000개/월
Nippon Giant Tire Co. Ltd. (Goodyear and Toyo Tire & Rubber Co. joint venture) Tatsuno	1971	260	6(r,b)	1,250톤/월
Ohtsu Tire & Rubber Co. Ltd. (Sumitomo Rubber Industries Ltd. affiliate) Izumi, Ohtsu	1944	500	1,2,3,4,7(r,b)	1,950톤/월
Miyazaki	1976	840	1,2,3(r)	4,300톤/월
Sumitomo Rubber Industries Ltd. Nagoya	1961	1,000	1,2,3(r,b)	4,700톤/월
Shirakawa	1974	1,090	1,2,3(r)	6,200톤/월
Toyo Tire & Rubber Co. Ltd. Itami	1953	600	3(r)	2,700톤/월
Kuwana	1980	470	1(r)	2,400톤/월
Sendai	1965	1,100	1,2(r)	5,000톤/월
Yokohama Rubber Co. Ltd. Hiratsuka	1952	2,524	3,8(r,b)	2,900톤/월
Mie	1944	1,279	1,2,3,7(r,b)	6,200톤/월
Mishima	1946	749	1,2,9(r,b)	3,500톤/월
Onomichi	1974	194	6(b)	850톤/월
Shinshiro	1964	894	1,2(r)	4,700톤/월
〈 캄 푸 치 아 〉				
Government operated Takh Mao	—	—	—	3,500개/월
〈 카자흐스탄 〉				
Government operated Chimkent	1981	6,147	1,3,4	500만개/년
〈 말레이시아 〉				
DMIB Bhd.(Sime Darby Bhd.) Selangor	1962	949	1,2,3,6,7(r,b)	4,500
Fung Keong Rubber Manufactory(M) Sdn. Bhd.(General Corp. Bhd.) Kelang	1940	660	4,5(b)	27,000
Goodyear Malaysia Bhd.(Goodyear) Selangor	1962	600	1,2,3,4,6(r,b)	5,100
Michelin-Sime Aircraft Tire Co.(Sime Darby) (Michelin and Sime Darby joint venture) Selangor	1988	56	8(b)	35
Silverstone Tire & Rubber Co. Sdn. Bhd.(Lion Group) Kamunting	1988	650	1,2,3(r)	200만개/년
Sime Tyres International Sdn. Bhd.(Sime Darby Bhd.) Kedah	1988	1,000	1,2,3,5(r,b)	8,000
Vredestein FKR(M'sia)(Vredestein and Fung Keong joint venture) Kelang	1996	40	7(b)	100만개/년
〈 네 팔 〉				
Government operated Ghorka	1991	—	3(b)	7,350개/월
〈 파 키 스 탄 〉				
Atlas Tyres(Pvt.) Ltd.(Atlas Group of Industries) Lahore	1985	250	1,2,4,5	1,000
Delta Tyre & Rubber Co. Islamabad	1987	—	1,2,5	—
General Tyre & Rubber Co. of Pakistan Ltd.(Continental A.G.) Karachi	1963	1,000	1,2,3,4,9(r,b)	2,400
Kings Tyre Industries Lahore	—	200	1,2(r,b)	2,700
Master Tyres(Pvt.) Ltd. Karachi	1950	250	1,2	1,250
Mian Tyre & Rubber Co.(Pvt.) Ltd. Lahore	—	—	1,2	—
Service Industries Ltd. Gujarat	1971	—	1,2,5,7(b)	200만개/년
〈 필 리 핀 〉				
Dura Tire & Rubber Manila	1983	80	1,2(b)	300
Goodyear Philippines Inc.(Goodyear) Manila	1956	450	1,2,3,4,6(r,b)	4,200
MSF Tyre & Rubber Inc.(Siam Tyre-Philtread joint venture) Manila	1956	800	1,2,3,4(r,b)	3,200
Sime Darby Pilipinas Inc.(Sime Darby Bhd.) Manila	1956	673	1,2,3,4,6(r,b)	1,100톤/월

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/년)
〈한 국〉				
Hankook Tire Co. Ltd.				
Kumsan	1996	—	1,2,3(r)	500만개/년
Taejeon	1979	3,700	1,2,3(r)	2,100만개/년
Yongdeungpo	1941	890	2,3,4,6,7(r,b)	400만개/년
Korea Inoue Kasei(Inoue Rubber Co.)				
Masan	1973	130	5(b)	2,500
Kumho Tire Co. Inc.				
Koksung	1988	560	1,3(r)	15,000
Kwangju	1960	2,300	1,2,3,4,6,7,8(r,b)	43,190
Woosung Tire Corp.				
Yangsan	1986	1,100	1,2,3,4,6,7(r,b)	43,000톤/년
〈스 리 랑 카〉				
Associated Ceat Ltd.				
Colombo	1993	—	1,2	100,000개/년
Associated Rubber Ind.				
Colombo	1959	—	5	—
Bergougnan Lanka(Trelleborg A.B.)				
Colombo	1993	313	7(b)	400,000개/년
Kelani Tyres Ltd.				
Colombo	1967	1,470	1,2,3,4	—
〈대 만〉				
Bridgestone Taiwan Co. Ltd.(Bridgestone Corp.)				
Hsiu-Chu	1982	555	1,2,3(r,b)	5,500
Cheng Shin Rubber Industry Co. Ltd.				
Yuanlin	1967	2,800	1,2,3,4,5,7(r,b)	225,000개/월
Federal Corp.				
Taipei	1955	663	1,2,3(r,b)	9,000
General Rubber Corp.				
Taipei	—	—	—	1,800
Goodyear Taiwan Ltd.(Goodyear)				
Taipei	1972	250	1,2,3(r,b)	1,800
Hwa Fong Rubber Ind. Co. Ltd.				
Yuanlin	1974	1,100	5,7(b)	18,000
Kee Liberty Tire Inc.				
Chang-Hua	1989	45	5,7(b)	3,000개/월
Kenda Rubber Industrial Co. Ltd.				
Yuanlin	1962	1,000	2,4,5,7(b)	1,000톤/월
Yun-Lin	1986	400	4,5,7(b)	15,000
Nankang Rubber Tire Corp. Ltd.				
(Yokohama Rubber Co. Ltd. affiliate)				
Hsin Fung	1973	422	1,2,3,4,5,7(r,b)	15,000
Taipei	1940	696	1,2,3,4,5,7(r,b)	1,300톤/월
Natier Tire & Rubber Co. Ltd.				
Changua	1973	600	5,7(b)	—
〈태 국〉				
Deestone Ltd.				
Samutsakorn, Oam-Noi	1976	1,138		1,100톤/월
Goodyear Thailand Ltd.(Goodyear)				
Bangkok	1966	400	2,3,5,7(b)	2,600
Hwa Fong Rubber (Thailand) Co. Ltd.(Hwa Fong)				
Bangkok	1989	1,100	1,2,3,6,8(r,b)	10,000
Inoue Rubber Co. Ltd.				
Bangkok	1970	400	7(b)	13,000
Michelin Siam Co. Ltd.				
(Michelin and Siam Cement Public Co. joint venture)				
Laem Chabang	1990	846	1,2	6,100
Roadstone Tyre & Rubber Co. Ltd.				
Nontaburi	1986	130	2.6(b)	100,000개/년
Siam Tyre Public Co., Ltd.				
Chonburi	1988	846	1,2(r)	6,600
Samutprakam	1993	1,183	1,2,3,5,6(r,b)	5,000
Saraburi, Nongkhae	1992	572	3(r,b)	1,400
Siamese Rubber Co.				
Bangkok	—	—	5(b)	—
Thai Bridgestone Co. Ltd.(Bridgestone)				
Nong khae	1995	300	2,3,4(r,b)	30톤/일
Rangsit	1969	1,700	1,2,3(r,b)	9,700
〈우즈베키스탄〉				
B.V. Uzbek Gummi				
Angren	—	—	—	—

해외타이어회사 현황

5. 중동지역의 타이어회사 및 공장별 생산능력

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/년)
(아르메니아) Government operated Yerevan	1940	2,167	1,3,4	200만개/년
(아제르바이잔) Government operated Baku	1960	2,530	1,3,4,5	200만개/년
(이 란) Dena Tyre Shiraz	1975	-	1,2,3(r,b)	30,000톤/년
Iran Tire Savah	1965	-	1,2,3,4(b)	32,000톤/년
Kavir Tyre Co. Birland	1993	-	1,2,3(r)	25,000톤/년
Kerman Tyre Kerman	1993	1,000	1,2,3,4(r,b)	842,000개/년
Kian Tire Tehran	1960	-	1,2,3,4(b)	32,000톤/년
Pars Tyre Savah	1984	-	1,2,3	40,000톤/년
(이 라 크) Iraq State Enterprises An Najaf	1991	-	1,2,3,4	167,000개/월
Diwaniya	1976	-	1,2,3,5	9,000개/월
(이 스 라 엘) Alliance Tire Co. Ltd. Hadera	1952	400	1,2,3,4,6,7(r,b)	27,000톤/년
Petach-Tikva	1952	123	4,6,7(r,b)	10,000톤/년
(시 리 아) Government operated Maha	-	-	1,2,3,4,5	2,700
(터 키) Anlas Anadolu Lastik Sanayli Ve Ticaret A.S. Bolu/Duzce	1974	190	5(b)	2,000
BRISA(Bridgestone Sabanci Tire Mfg. & Trading Inc.) (Bridgestone Corp., Sabanci joint venture)				
Izmit	1977	991	1,2,3,4,6(r,b)	16,900
Goodyear Lastikleri Turk A.S.(Goodyear)				
Adapazari	1960	1,050	1,2,3,4,6(r,b)	7,550
Izmit	1963	500	3,4(r,b)	1,285
Petlas Rubber Industry and Trade Co. Kirsehir	1991	350	1,2,3,4,6,8(r,b)	100만개/년
Turk Pirelli Lastikleri(Pirelli Group)				
Izmit	1960	900	1,2,3,4(r,b)	7,500

6. 아프리카지역의 타이어회사 및 공장별 생산능력

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/년)
(앙 골 라) Mabor Manufactura Angolana Luanda	1967	-	1,2,3	700
(카 메 룬) Compagnie des Industries Africaines du Caoutchouc(C.I.A.C) Douala	-	-	1,2,5	-
(이 집 트) Alexandria Tire Co. S.A.E. (Trenco and Pirelli Group joint venture)	1995	700	3(r)	350,000개/년
Alexandria Transport & Engineering Co.(Trenco)	1956	4,000	1,2,3,5(b)	200만개/년
(이디오피아) Addis Tyre Co.(Govt., Yokohama and Mitsubishi joint venture) Addis Ababa	1972	745	1,2,3(b)	400
(가 나) Bonsa Tire Co. Bonsasa	1967	-	1,2,3,4(r)	1,200
(케 나) Firestone East Africa Ltd. Nairobi	1971	383	1,2,3,4,6(r,b)	1,889

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
〈리 비 아〉 Tajoura Tyre Tripoli	1984	800	1,2,3,4	37,500개/월
〈모 로 코〉 General Tire & Rubber Co. of Morocco(Continental A.G.) Casablanca	1961	700	1,2,3,4,6(r,b)	1,856
Goodyear Maroc S.A.(Goodyear) Casablanca	1971	450	1,2,3,4(r,b)	1,700
〈모 잠 비 크〉 Mabor de Mocambique (Manufactura de Borracha S.A.R.L.) Maputo	1972	650	1,2,3,4(r,b)	813
〈나이제리아〉 Dunlop Nigeria P.L.C.(BTR P.L.C.) Lagos	1962	803	1,2,3,4,6(r,b)	3,500개/주
Michelin(Nigeria) Ltd.(Group Michelin) Port Harcourt	1962	-	1,2,3(r,b)	2,000
〈남아프리카〉 Dunlop Tyres(Pty.) Ltd.(BTR P.L.C.) Durban	1938	1,300	1,2,3,4,6,8(r,b)	2,800톤/월
Ladysmith	1972	700	1,2(r)	1,125톤/월
Firestone South Africa(Pty.) Ltd. Brits	1971	1,000	1,2,3(r)	6,000
Port Elizabeth	1936	1,500	1,2,3,4,6(r,b)	5,000
Gentyre Industries Ltd. Port Elizabeth	1949	2,050	1,2,3,4,6(r,b)	150톤/일
Tycon(Pty.) Ltd. Uitenhage	1947	1,374	1,2,3,4,6(r,b)	-
〈수 단〉 International Tyre Mfg. Port Sudan	1980	1,500	1,2,3,4,6	1,500
〈탄 자 니 아〉 General Tyre East Africa Ltd.(Continental A.G.) Arusha	1971	320	1,2,3(r,b)	1,400
〈튀 니 시 아〉 Societe Nationale des Pneumatiques(Sonap) Menzel-Bourguiba	1966	440	1,2,3,4	4,000톤/년
Societe Tunnisienne Industries Pneumatiques(S.T.I.P.) (Pirelli Group) Sousse	1986	500	1,2,3	42,000개/월
〈자 이 레〉 Compagnie Industrielle des Pneumatiques au Zaire(Copneuz) Kinshasa	1971	300	1,2,3(r,b)	1,000
〈잠 비 아〉 Dunlop Zambia Ltd.(BTR P.L.C.) Ndola	1968	244	1,2,3,4,6(r,b)	604
〈짐 바 브 웨〉 Dunlop Zimbabwe Ltd.(BRT P.L.C.) Bulawayo	1959	990	1,2,3,7(r,b)	1,100톤/월

7. 대양주지역의 타이어회사 및 공장별 생산능력

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
〈오스트레일리아〉 Bridgestone Australia Ltd.(Bridgestone Corp.) Salisbury	1965	906	1,2,3(r)	9,500
South Pacific Tyres Ltd. (Goodyear and Pacific Dunlop Ltd. joint venture) Somerton	1961	926	1,2,3(r)	11,000
Thomastown	1927	450	1(r)	10,500
West Footscray	1934	503	2,3,4	2,200
〈뉴 질 랜드〉 Firestone Tyre & Rubber Co. of New Zealand(Bridgestone Corp.) Christchurch	1948	285	1,2,4(r)	4,200
South Pacific Tyres New Zealand Ltd.(Goodyear and Pacific Dunlop Ltd. joint venture) Wellington	1949	290	1(r)	4,500

자료 : Tire Business(1996.8.19)

번역 : 李源澤/大韓타이어工業協會 會誌次長