(q,  ${}^{3}J$ =3.2 Hz, SiH, 1H), 7.27-7.61 ppm (m, C<sub>6</sub>H<sub>4</sub>Me, 4H). <sup>13</sup>C NMR (CDCl<sub>3</sub>, 125 MHz): 19.37 ppm, 21.71 ppm, 22.93 ppm, 23.14 ppm, 129.00 ppm, 130.99 ppm, 132.34 ppm, 134.71 ppm, 139.62 ppm. Mass (m/z, relative intensity): 202 (56, M<sup>+</sup>), 187 (11), 159 (13), 121 (10), 110 (100), 95 (36), 67 (16).

7. (*o*-Tolyl)silane (**11a**): <sup>1</sup>H NMR ( $C_6D_6$ , 500 MHz): 2.20 ppm (s,  $C_6H_4Me$ , 3H), 4.24 ppm (s, SiH<sub>3</sub>, 3H), 6.93-7.46 ppm (m,  $C_6H_4Me$ , 4H). Mass (m/z, relative intensity): 122 (63, M<sup>+</sup>), 119 (22), 105 (26), 91 (100), 77 (6), 67 (9), 53 (12). (*m*-Tolyl)silane (**11b**): <sup>1</sup>H NMR ( $C_6D_6$ , 500 MHz): 2.37 ppm (s,  $C_6H_4Me$ , 3H), 4.20 ppm (s, SiH<sub>3</sub>, 3H), 7.23-7.43 ppm (m,  $C_6H_4Me$ , 4H). Mass (m/z, relative intensity): 122 (78, M<sup>+</sup>), 105 (23), 93 (19), 91 (100), 67 (7), 53 (9), 42 (5).

(*p*-Tolyl)silane (11c): <sup>1</sup>H NMR (C<sub>6</sub>D<sub>6</sub>, 500 MHz): 2.39 ppm (s, C<sub>6</sub>H<sub>4</sub><u>Me</u>, 3H), 4.22 ppm (s, SiH<sub>3</sub>, 3H), 7.22 ppm (d,  ${}^{3}J=7.8$  Hz, C<sub>6</sub>H<sub>4</sub>Me, 2H), 7.52 ppm (d,  ${}^{3}J=7.7$  Hz, C<sub>6</sub>H<sub>4</sub>Me, 2H). Mass (m/z, relative intensity): 122 (54, M<sup>+</sup>), 105 (20), 91 (100), 90 (8), 67 (9), 65 (19), 53 (20), 39 (12).

1,2-Benzo-3-sila-1-cyclobutene (12a): <sup>1</sup>H NMR (C<sub>6</sub>D<sub>6</sub>, 80 MHz): 2.23 ppm (t,  ${}^{3}J=4$  Hz, CH<sub>2</sub>, 2H), 4.63 ppm (t,  ${}^{3}J=4.8$  Hz, SiH<sub>2</sub>, 2H), 6.69-7.07 ppm (m, C<sub>6</sub>H<sub>4</sub>, 4H). Mass (m/z, relative intensity): 120 (100, M<sup>+</sup>), 106 (3), 105 (80), 93 (29), 79 (4), 77 (7), 66 (11), 53 (16).

Bis(*m*-tolyl)silane (13b): <sup>1</sup>H NMR ( $C_{e}D_{6}$ , 500 MHz): 2.05 ppm (s,  $C_{6}H_{4}Me$ , 3H), 5.16 ppm (s, SiH<sub>2</sub>, 2H), 7.00-7.44 ppm (m,  $C_{6}H_{4}Me$ , 4H). Mass (m/z, relative intensity): 212 (40, M<sup>+</sup>), 195 (3), 134 (5), 120 (100), 104 (53), 93 (16), 912 (12), 67 (4), 53 (6).

- 8. 1,1,1-Triethyl-2-(*m*-tolyl)disilane (**5b**): <sup>1</sup>H NMR (C<sub>6</sub>D<sub>6</sub>, 500 MHz): 0.68 ppm (q, <sup>3</sup>*J*=7.9 Hz, SiCH<sub>2</sub>CH<sub>3</sub>, 6H), 0.98 ppm (t, <sup>3</sup>*J*=7.8 Hz, SiCH<sub>2</sub>CH<sub>3</sub>, 9H), 2.11 ppm (s, C<sub>6</sub>H<sub>4</sub>Me, 3H), 4.45 ppm (s, SiH<sub>2</sub>, 2H), 6.98-7.46 ppm (m, C<sub>6</sub>H<sub>4</sub>Me, 4H). Mass (m/z, relative intensity): 236 (17, M<sup>+</sup>), 207 (4), 179 (9), 151 (22), 115 (100), 87 (85), 59 (18), 43 (3). 1,1,1-Triethyl-2-(*p*-tolyl)disilane (**5**c): <sup>1</sup>H NMR (C<sub>6</sub>D<sub>6</sub>, 500 MHz): 0.67 ppm (q, <sup>3</sup>*J*=7.9 Hz, SiCH<sub>2</sub>CH<sub>3</sub>, 6H), 0.98 ppm (t, <sup>3</sup>*J*=8.0 Hz, SiCH<sub>2</sub>CH<sub>3</sub>, 9H), 2.08 ppm (s, C<sub>6</sub>H<sub>4</sub>Me, 4H). 4.46 ppm (s, SiH<sub>2</sub>, 2H), 7.00-7.53 ppm (m, C<sub>6</sub>H<sub>4</sub>Me, 4H). Mass (m/z, relative intensity): 236 (20, M<sup>+</sup>), 207 (4), 179
- (10), 151 (24), 115 (100), 87 (90), 59 (22), 53 (4).
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- Dimethoxy(o-tolyl)silane (6a): <sup>1</sup>H NMR (C<sub>6</sub>D<sub>6</sub>, 500 MHz):
   2.47 ppm (s, C<sub>6</sub>H<sub>4</sub>CH<sub>3</sub>, 3H), 3.40 ppm (s, SiOMe, 6H),
   5.17 ppm (s, SiH, 1H), 6.97-7.79 ppm (m, C<sub>6</sub>H<sub>4</sub>CH<sub>3</sub>, 4H).
   Mass (m/z, relative intensity): 182 (14, M<sup>+</sup>), 152 (2), 151 (5), 119 (4), 105 (4), 91 (100), 77 (3), 61 (41).
   Dimethoxy(m-tolyl)silane (6b): Mass (m/z, relative inten-

sity): 182 (52,  $M^+$ ), 181 (64), 151 (22), 133 (2), 121 (10), 91 (100), 77 (3), 59 (39), 45 (4).

Trimethoxy(o-tolyl)silane (7a): Mass (m/z, relative intensity): 212 (15, M<sup>+</sup>), 180 (8), 165 (4), 150 (7), 121 (100), 92 (11), 91 (99), 59 (30).

Trimethoxy(*m*-tolyl)silane (7b): Mass (m/z, relative intensity): 212 (33, M<sup>+</sup>), 181 (20), 167 (3), 151 (8), 120 (100), 91 (58), 59 (20), 45 (3).

Trimethoxy(p-tolyl)silane (7c): Mass (m/z, relative inten-

sity): 212 (24, M<sup>+</sup>), 181 (14), 151 (8), 123 (3), 120 (100), 90 (59), 59 (20), 45 (3).

Methoxybis(*m*-tolyl)silane (8b): Mass (m/z, relative intensity): 242 (10, M<sup>+</sup>), 211 (6), 179 (2), 150 (100), 119 (12), 105 (21), 65 (5), 59 (45).

Methoxybis(*p*-tolyl)silane (8c): Mass (m/z, relative intensity): 242 (14, M<sup>+</sup>), 211 (14), 179 (2), 150 (100), 119 (10), 105 (5), 91 (8), 59 (18).

Dimethoxybis(*m*-tolyl)silane (**9b**): Mass (m/z, relative intensity): 272 (20, M<sup>+</sup>), 241 (4), 183 (10), 181 (100), 151 (27), 105 (36), 91 (13), 59 (22).

Dimethoxybis(p-tolyl)silane (9c): Mass (m/z, relative intensity): 272 (22, M<sup>+</sup>), 241 (4), 211 (4), 181 (100), 151 (23), 121 (23), 91 (9), 59 (14).

# Unusual Effect of the Connecting Tether Direction of a Liquid Chromatographic Chiral Stationary Phase on the Chiral Recognition

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Subtle structural changes of Pirkle-type chiral stationary phases (CSPs) for the liquid chromatographic resolution of enantiomers have been known to show often remarkable influences on enantioselectivity. For example, increasing the  $\pi$ -basicity of the aryl functionality of  $\pi$ -basic Pirkle-type CSPs or changing the conformational rigidity of CSPs has affected their enantioselectivities.<sup>1</sup> The manner of connecting a chiral selector to solid column support has been another important factor influencing the degree of enantioselectivity.<sup>2</sup> Especially, the direction and the length of the connecting tether of Pirkle-type CSPs have been engineered to manipulate the resolution trends for resolving a homologous series of racemic analytes in elucidating the chiral recognition mechanism or to enhance the enantioselectivity.<sup>3</sup>

In this study, we prepared a new CSP (1) by bonding N-(3,5-dinitrobenzoyl)-(R)-4-hydroxyphenylglycine to silica gel through the 4-hydroxy functionality.<sup>4</sup> CSP 1 maintains the integrity of the structure of a representative commercial  $\pi$ -acidic CSP (2) derived from N-(3,5-dinitrobenzoyl)-(R)-phenylglycine except the direction of the connecting tether. To elucidate the characteristics of CSP 1, we resolved various racemic  $\alpha$ -amino acid derivatives on CSP 1 and compared the resolution results with those on CSP 2. We consequently found there are drastic discrepancies between the chromatographic resolving ability of CSP 1 and 2 for the two enantio-

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Table 1. Comparison of the resolution of  $\pi$ -acidic N-(3,5-dinitrobenzoyl) derivatives 3 and 4 on CSP 1 and CSP 2<sup>e</sup>

Analyte	R	Y	CSP 1			CSP 2			
			k1''	$a^{d}$	Configuration	kı"	ad	Configuration	
3a	CH3	CH <sub>2</sub> CH <sub>3</sub>	12.60	1.54	S	18.58	1.00		
b	CH(CH <sub>3</sub> ) <sub>2</sub>	CH <sub>2</sub> CH <sub>3</sub>	10.36	1.88	S	13.83	1.00		
c	$CH_2CH(CH_3)_2$	CH <sub>3</sub>	10.56	2.08	S	14.47	1.22	S	
d	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	CH <sub>2</sub> CH <sub>3</sub>	8.60	2.13	S	10.94	1.10	S	
e	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	$(CH_2)_3CH_3$	7.17	2.36	S	8.98	1.00		
f	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	(CH <sub>2</sub> ) <sub>7</sub> CH <sub>3</sub>	5.63	2.77	S	6.60	1.00		
g	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	$(CH_2)_9CH_3$	5.00	2.90	S	5.85	1.00		
h	(CH <sub>2</sub> ) <sub>2</sub> CH <sub>3</sub>	CH <sub>2</sub> CH <sub>3</sub>	9.83	1.92		12.53	1.05		
i	$(CH_2)_4CH_3$	CH <sub>2</sub> CH <sub>3</sub>	9.11	2.08		10.32	1.10		
i	(CH <sub>2</sub> ) <sub>6</sub> CH <sub>3</sub>	CH <sub>2</sub> CH <sub>3</sub>	8.23	2.16		8.76	1.13		
k	(CH <sub>2</sub> ) <sub>7</sub> CH <sub>3</sub>	CH <sub>2</sub> CH <sub>3</sub>	7.98	2.24		8.52	1.15		
L	(CH <sub>2</sub> ) <sub>9</sub> CH <sub>3</sub>	CH <sub>2</sub> CH <sub>3</sub>	7.44	2.41		7.59	1.15		
m	Phenyl	CH <sub>2</sub> CH <sub>3</sub>	19.05	1.57	S	23.57	1.00		
n	Benzyl	CH <sub>2</sub> CH <sub>3</sub>	18.31	1.82		22.20	1.00		
<b>4a</b>	CH <sub>3</sub>	$(CH_2)_2 CH_3$	3.74	4.03	S	5.92	1.22	S	
b	CH(CH <sub>3</sub> ) <sub>2</sub>	(CH <sub>2</sub> ) <sub>2</sub> CH <sub>3</sub>	2.70	6.16	S	3.20	1.58	S	
c	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	$(CH_2)_2CH_3$	3.03	6.23	S	3.01	1.52	S	
d	Phenyl	$(CH_2)_2CH_3$	5.98	3.72	S	6.88	1.42	S	
е	Benzyl	$(CH_2)_2 CH_3$	6.72	5.26		6.58	1.52		

<sup>a</sup> Chromatography was performed with a system consisting of a Waters Model 510 pump, a Rheodyne Model 7125 Injector with a 20  $\mu$ L sample loop, a Youngin Model 710 Absorbance Detector and a Youngin D520B Computing Integrator. Data for 3a and 4a were obtained respectively using 10% and 20% isopropyl alcohol in *n*-hexane as a mobile phase with flow rate of 2 mL/min at 254 nm UV. <sup>a</sup>Racemic analytes resolved on CSP 1. <sup>c</sup>Capacity factors. <sup>d</sup>Separation factors. <sup>c</sup>Absolute configuration of the second eluted enantiomer. For blanks, the elution orders have not been established.

#### mers of $\pi$ -acidic racemates.<sup>5</sup>

Table 1 summarizes the results for resolving  $\pi$ -acidic N-(3,5-dinitrobenzoyl) derivatives of  $\alpha$ -amino esters 3 and  $\alpha$ amino amides 4 on CSP 1 and 2. Typical chromatograms for resolving racemic leucine derivative 4c on CSP 1 and 2 are presented in Figure 1. As shown in Table 1 and Figure 1, CSP 1 resolves  $\pi$ -acidic racemates surprisingly well while CSP 2 does not. Particularly, CSP 1 shows excellent enantioselectivities for the N-(3,5-dinitrobenzoyl) derivatives of  $\alpha$ amino amides (4). The results summarized in Table 1 are very interesting in that CSP 1, which contains 3,5-dinitrobenzoyl group and thus is considered to be  $\pi$ -acidic, can resolve  $\pi$ -acidic analytes with quite large separation factors.

Pirkle-type CSPs have been known to require an effective  $\pi$ - $\pi$  donor acceptor interaction between the CSP and the analyte for the effective enantioseparation.<sup>5</sup> For the utilization of effective  $\pi$ - $\pi$  donor acceptor interaction between the CSP and the analyte,  $\pi$ -acidic CSPs have been used to resolve  $\pi$ -basic racemates<sup>7</sup> and, similarly,  $\pi$ -basic CSPs have been used to resolve  $\pi$ -acidic racemates.<sup>8</sup> In this context, the high enantioselectivities exerted by CSP 1 for resolving  $\pi$ -acidic racemates shown in Table 1 are unexpected because CSP 1 is not anticipated to induce an effective  $\pi$ - $\pi$  donor acceptor interaction with  $\pi$ -acidic racemates. The resolution of  $\pi$ -acidic racemates on other  $\pi$ -acidic cSPs has already been claimed by several workers including authors.<sup>9</sup> However, the chromatographic resolution results listed in Table 1 for the two enantiomers of  $\pi$ -acidic racemates are most significant.



The origin of the greater enantioselectivities for the  $\pi$ -acidic racemates on CSP 1 than on CSP 2 might be considered to stem from two factors. The one is the direction of the connecting tether and the other is the greater  $\pi$ -basicity of the *p*-alkoxyphenyl group of CSP 1 than that of the simple phenyl group of CSP 2. The increased  $\pi$ -basicity of the *p*-alkoxyphenyl group of CSP 1 compared to that of the simple phenyl group of CSP 2 may induce an effective  $\pi$ - $\pi$  donor

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Figure 1. Chromatograms for resolving 4c on (a) CSP 1 and on (b) CSP 2. For chromatographic conditions, see the footnote to Table 1.

acceptor interaction with  $\pi$ -acidic racemates. The effect of the increased  $\pi$ -basicity of the *p*-alkoxyphenyl group of CSP 1 on the enantioselectivities for the two enantiomers of  $\pi$ acidic racemates may be considered separately from that of the direction of connecting tether by preparing CSP 5.4 The direction of the connecting tether of CSP 5 is the same as that of CSP 2 and, consequently, the chromatographic resolution results on CSP 5 is expected to show only the effect of the increased  $\pi$ -basicity of the *p*-alkoxyphenyl group of the CSP. Based on this rationale, CSP 5 was prepared<sup>4</sup> and used in resolving  $\pi$ -acidic racemates. The chromatographic resolution results on CSP 5 are summarized in Table 2. The data in Table 2 show that the enantioselectivities on CSP 5 are a little greater than those on CSP 2 but much worse than those on CSP 1. These results indicate that the greater enantioselectivities for the two enantiomers of the  $\pi$ -acidic racemates on CSP 1 than on CSP 2 stem somewhat from the increased  $\pi$ -basicity of the *p*-alkoxyphenyl group of CSP 1 and quite largely from the different direction of the connecting tether of CSP 1.

As an effort to see the effect of the direction of the connecting tether of CSP 1 on the chiral recognition, we examined the resolution trends of a series of N-(3,5-dinitrobenzoyl) leucine alkyl esters (3c-g) and N-(3,5-dinitrobenzoyl)-a-alkylglycine ethyl esters (3a, 3h-I) on CSP 1 and found that the separation factors (a) increase continuously as the ester alkyl tail or the alkyl tail at the chiral center of the analytes increases in length as shown in Table 1. However, the separation factors (a) for resolving N-(3,5-dinitrobenzoyl) leucine alkyl esters (3c-g) on CSP 2 and 5 decrease continuously as the ester alkyl tail of the analytes increases in length while those for resolving N-(3,5-dinitrobenzoyl)-a-alkylglycine ethyl esters (3a, 3h-I) on CSP 2 and 5 increase continuously as the alkyl tail at the chiral center of the analytes increases in length as shown in Table 2 and 3. Those somewhat complicated chiral recognition trends cause our effort to elucidate the role of the connecting tether direction of CSPs in the chiral recognition from the study of CPK molecular models unsuccessful.

In conclusion, CSP 1, which maintains the integrity of the structure of CSP 2 except the direction of the connecting tether, has shown much greater enantioselectivities than CSP 2 for the two enantiomers of  $\pi$ -acidic N-(3,5-dinitrobenzoyl)- $\alpha$ -amino esters and amides. At the present time, we specu-

**Table 2.** Resolution of  $\pi$ -acidic N-(3,5-dinitrobenzoyl) derivatives 3 and 4 on CSP 5.<sup>a</sup>

Analyte <sup>®</sup> R		Y k1"		$\alpha^d$	Configuration
3a	СН₃	CH <sub>2</sub> CH <sub>3</sub>	8.85	1.08	s
b	CH(CH <sub>3</sub> ) <sub>2</sub>	$CH_2CH_3$	8.37	1.09	S
c	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	CH <sub>3</sub>	7.70	1.35	S
d	$CH_2CH(CH_3)_2$	$CH_2CH_3$	6.63	1.27	S
e	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	(CH <sub>2</sub> ) <sub>3</sub> CH <sub>3</sub>	5.68	1.15	S
f	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	(CH <sub>2</sub> ) <sub>7</sub> CH <sub>3</sub>	4.60	1.05	S
g	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	(CH <sub>2</sub> ) <sub>9</sub> CH <sub>3</sub>	4.06	1.00	
h	$(CH_2)_2CH_3$	$CH_2CH_3$	7.45	1.19	
i	(CH <sub>2</sub> ) <sub>4</sub> CH <sub>3</sub>	CH <sub>2</sub> CH <sub>3</sub>	6.21	1.25	
j	$(CH_2)_6CH_3$	CH <sub>2</sub> CH <sub>3</sub>	5.36	1.29	
k	(CH <sub>2</sub> ) <sub>7</sub> CH <sub>3</sub>	CH <sub>2</sub> CH <sub>3</sub>	5.12	1.33	
I	$(CH_2)_9CH_3$	CH <sub>2</sub> CH <sub>3</sub>	4.64	1.36	
m	Phenyl	CH <sub>2</sub> CH <sub>3</sub>	13.28	1.00	
n	Benzyl	CH <sub>2</sub> CH <sub>3</sub>	18.65	1.00	
<b>4a</b>	CH <sub>3</sub>	$(CH_2)_2CH_3$	3.48	1.62	S
Ъ	CH(CH <sub>3</sub> ) <sub>2</sub>	$(CH_2)_2CH_3$	2.63	2.12	S
e	CH <sub>2</sub> CH(CH <sub>3</sub> ) <sub>2</sub>	$(CH_2)_2 CH_3$	2.49	5.42	S
d	Phenyl	$(CH_2)_2CH_3$	4.11	1.68	s ·
e	Benzyl	$(CH_2)_2CH_3$	4.83	1.91	

For a, b, c, d and e, see the footnote to Table 1.

late that the significantly enhanced chiral recognition ability of CSP 1 compared to that of CSP 2 may stem mainly from the different direction of the connecting tether of the CSP. However, the details about the chiral recognition mechanism including the role of the direction of the connecting tether in the chiral recognition are not yet clear. Efforts to elucidate the more details of the chiral recognition mechanism are under way in our laboratory.

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- 4. The detailed procedure of preparing CSP 1 and 5 by bonding chiral selector to 5 μm Rexchrom silica gel will be described elsewhere. Elemental analysis of CSP 1 (found : C, 6.43%; N, 1.14%) showed a loading of 0.23 mmol (based on C) or 0.20 mmol (based on N) of chiral selector per gram of stationary phase. Elemental analysis of CSP 5 (found : C, 4.51%; N, 0.88%) showed a loading of 0.17 mmol (based on C) or 0.16 mmol (based on N) of chiral selector per gram of stationary phase. CSP 1 and 5 prepared was packed into a 4.6 mm I.D.×250 mm stain-

less-steel HPLC column using a conventional slurry packing method.

- 5. The chromatographic results for resolving  $\pi$ -basic analytes on CSP 1 were similar to those on CSP 2.
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## Photopolymerization of Methyl Methacrylate Initiated by CCl4/Group VIII Metallocene

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Photopolymerization technology applicable conveniently is amply used on a commercial basis today in the areas of surface coatings, photoresists, adhesives, and holography.<sup>1</sup> Organometallic photochemistry has received a great amount of attention because irradiation of organometallics can lead to catalytically and synthetically useful transformations.<sup>2</sup> Inter alia, numerous cyclopentadienyl complexes, a historically important class of organometallics, have been prepared and their photochemical properties have been intensively investigated.3 A number of halogenated organic compounds have been used as effective photoinitiators.4 A practical problem with halogenated photoinitiators is the corrosion of reactor system caused by acid hydrogen halides which are produced as byproducts during the photopolymerization. The use of ferrocene (Cp<sub>2</sub>Fe) as a photopolymerization catalyst (to activate the halogenated photoinitiator) and as a halide-radical trap (to prevent the troublesome acid formation) in combination with halogenated compounds has been reported.<sup>5</sup> To our knowledge, the other group VIII metallocenes such as cobaltocene (Cp<sub>2</sub>Co) and nickelocene (Cp<sub>2</sub>Ni) have never been used for this type of photopolymerization. Here we wish to report the photopolymerization of methyl methacrylate (MMA) initiated by CCl<sub>4</sub>/group VIII metallocene.

In a typical experiment, a quartz test tube (1 cm×20 cm) charged with MMA (2.14 mL, 20 mmol), CCl<sub>4</sub> (0.19 mL, 2 mmol), Cp<sub>2</sub>Fe (0.37 mg, 2 µmol), and benzene (2 mL) was degassed, sealed, and irradiated with 300 nm UV-light (monochromatic UV lamp intensity,  $6.93 \times 10^{18}$  hv mL<sup>-1</sup> min<sup>-1</sup>)

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Table 1. GPC Characterization	ιof	Photope	юly	merization	of	MMA⁴
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Initiator	V:.14 (07)	mol wt <sup>6</sup>				
Initiator	neia (%)	M <sub>*</sub>	M <sub>s</sub>	PDF		
CCL+Cp <sub>2</sub> Fe	22	110600	55700	2.0		
$CCl_4 + Cp_2Co$	3	232000	103300	2.3		
CCL+Cp2Ni	11	180600	84900	2.1		
CHCl <sub>3</sub> +Cp <sub>2</sub> Fe	10	-	-	_		
$Ph(C=O)CH_2Br+Cp_2Fe$	0	_				
Cp <sub>2</sub> Fe	trace	_	_	_		
CCL	trace	—	-			

<sup>a</sup>UV-irradiation for 2 h. <sup>b</sup>Measured with GPC in THF. <sup>c</sup>Polydispersity Index,  $M_w/M_s$ .

for 2h. The polymer was precipitated in hexane, filtered off, and dried under reduced pressure to give 0.44 g (22%) of white solid.<sup>6</sup> Cobaltocene and nikelocene instead of ferrocene were also used with CCl<sub>4</sub> for the photopolymerization. Other halocarbons such as CHCl<sub>3</sub> and Ph(C=O)CH<sub>2</sub>Br were examined as a possible substitute for CCl<sub>4</sub>. The results are summarized in Table 1.

We used monomer : halide : metallocene with a fixed mole ratio of 10000 : 1000 : 1. We are studying their relative concentration effect on the photopolymerization and will be reported as a separate paper in the future. Fujisaki *et al.* suggested that the photopolymerization of MMA may be initiated by ferrocene/CCl<sub>4</sub> system as follows :<sup>5b</sup>

$$Cp_2Fe + CCl_4 \xrightarrow{b+} Cp_2Fe^{----Cl_2CCl_3} \xrightarrow{hv} Cp_2Fe^{+} + Cl_4 \xrightarrow{m-+} Cl_2Fe^{+} + Cl_4 \xrightarrow{hv} Cl_4 \xrightarrow{hv} Cl_6$$

A charge-transfer (CT) complex formed between ferrocene and CCl<sub>4</sub> by the iron atom serving as an electron donor and the chlorine atom as an electron acceptor. The primary process of photochemical initiation of the polymerization could be the absorption of light by this CT complex which will then dissociate into trichloromethyl radical and ferricenium chloride. The trichloromethyl radical will finally initiate the photopolymerization. The CT complex formation seems to be a mandatory condition for the photopolymerization. As a control experiment, ferrocene or CCl<sub>4</sub> alone is practically ineffective on the photopolymerization. As shown in Table 1, Ph(C=O)CH<sub>2</sub>Br was ineffective because of inability of forming the CT complex with ferrocene. CHCl<sub>3</sub> was found to be less effective than CCl<sub>4</sub> (polymerization yield 10% vs. 22%). Radicals are particularly strongly stabilized when both an electron-withdrawing and an electron-donating substituent are located at the radical site.7 Chlorine atom on the radical site could be more stabilizing the corresponding radical than hydrogen atom. Furthermore, the C-Cl bond dissociation energy in CCl<sub>4</sub> (84 kcal/mol) is smaller than the C-H bond dissociation energy (96 kcal/mol) in CHCl<sub>3</sub>.8 Such arguments were recently supported by the worldwide replacement of chlorofluorocarbons (CFCs) by hydrochlorofluorocarbons (HCFCs) because of ozone depletion in winter.<sup>9</sup>