



세계 각국별 타이어회사 및 공장별 생산능력(I)

李源澤* 譯

이 자료는 Rubber & Plastics News(1995. 8. 14)지가 전세계를 7개지역, 즉 북미(미국·캐나다), 유럽, 아시아, 아프리카, 중동, 중남미, 대양주로 나누어 각국별 타이어회사 현황과 회사별 타이어공장 소재지, 공장별 생산능력 등을 개괄적으로 요약한 것이다.
 [일러두기]
 * 종업원수 : 직접 생산에 참여한 인원
 * 타이어 종류 : 1-승용차용, 2-소형트럭용, 3-트럭·버스용, 4-농업기계용, 5-모터사이클용, 6-건설차량용, 7-산업차량용, 8-항공기용, 9-경주차량용
 * 타이어 구조 : r-레디알 타이어, b-바이어스 타이어

1. 북미지역의 타이어회사 및 공장별 생산능력

회사별 공장소재지 (캐나다)	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
Bridgestone/Firestone Canada Inc. Joliette, Quebec	1965	880	1(r)	12,500
Goodyear Canada Inc. Medicine Hat, Alberta	1960	230	1,4(b)	7,600
Napanee, Ontario	1990	550	1(r)	14,000
Valleyfield, Quebec	1964	1,300	1(r)	21,000
Michelin Tires(Canada) Ltd. Granton, Nova Scotia	1971	1,800	1,2(r)	9,000
Waterville, Nova Scotia	1982	1,000	3,6(r)	2,000
Bridgewater, Nova Scotia	1973	1,300	1,2(r)	11,000
Uniroyal Goodrich Tire Co.(Michelin) Kitchener, Ontario	1962	1,000	1,2(r)	17,000
United Tire & Rubber Co. Rexdale, Ontario	1967	60	2,3,6,7(r,b)	250
(미국)				
Bridgestone/Firestone Inc. Akron, Ohio	1991	-	9(r)	-
Bloomington, Ill.	1965	340	6	190
Decatur, Ill	1963	1,500	1,2(r)	25,000
Des Moines, Iowa	1945	1,850	1,3,4,6(b)	9,300
La Vergne, Tenn.	1972	1,850	1,2,3(r)	16,000
Oklahoma City, Okla.	1969	1,585	1,2(r)	34,500
Warren County, Tenn.	1990	600	3(r)	3,800
Wilson, N.C.	1973	2,150	1(r)	34,000
Carlisle Tire & Rubber Co. Carlisle, Pa.	1917	735	7(b)	26,000
Continental General Tire Inc.(Continental A.G.) Bryan, Ohio	1967	350	4,6,7(b)	260
Charlotte, N.C.	1967	1,848	1(r)	29,000
Mayfield, Ky.	1960	1,450	1,2,3,4(r,b)	24,000
Mount Vernon, Ill.	1974	1,961	1,3,9(r)	26,000

* 大韓타이어工業協會 會誌次長

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회사별 공장소재지	생산개시연도	종업원수(명)	타이어 종류	생산능력(개/일)
Cooper Tire & Rubber Co.				
Albany, Ga.	1991	600	2,3(r)	11,500
Findlay, Ohio	1919	1,000	1,2,3(r,b)	22,000
Texarkana, Ark.	1964	1,200	1,2(r)	38,000
Tupelo, Miss.	1984	1,000	1(r)	36,500
Denman Tire Corp.(Eagle Manufacturing Co.)				
Leavittsburg, Ohio	1919	425	1,2,3,4,6(r,b) 7,9(r,b)	2,600
Dico Tire Inc.(Titan Wheel International Inc.)				
Clinton, Tenn.	1974	270	7(r,b)	6,000
Dunlop Tire Corp.(Sumitomo Rubber Industries Ltd.)				
Buffalo, N.Y.	1923	1,240	1,2,3,5(r,b)	11,800
Huntsville, Ala.	1969	1,770	1,2(r)	29,100
Fidelity Tire Manufacturing Co.(Condere Corp.)				
Natchez, Miss.	1986	650	1,2,3,4(r,b)	10,000
Goodyear				
Akron, Ohio	1983	600	9(r,b)	2,000
Danville, Va.	1966	2,150	3,6,8(r,b)	12,000
Gadsden, Ala.	1929	2,300	1,2,3,4(r,b)	34,000
Lawton, Okla.	1978	2,300	1(r)	53,000
Topeka, Kan.	1944	2,000	2,4,6(r,b)	8,100
Union City, Tenn.	1968	3,000	1,2(r)	50,000
GTY Tire Co.(General/Continental, Toyo and Yokohama joint venture)				
Mount Vernon, Ill.	1991	450	3(r)	930,000개/년
Hoosier Racing Tire Corp.				
Lakeville, Ind.	1970s	-	9(b)	-
Lakeville, Ind.	1993	-	9(r)	-
Kelly-Springfield Tire Co.(Goodyear)				
Fayetteville, N.C.	1969	2,900	1,2(r)	59,500
Freeport, Ill.	1964	1,550	2,4,7(r,b)	26,000
Tyler, Texas	1962	1,500	1(r)	35,000
M & H Tire Co.				
Gardner, Mass.	1983	24	9(b)	84,000개/년
Michelin Aircraft Tire Co.				
Norwood, N.C.	1989	350	8(b)	12,500개/월
Michelin Tire Corp.				
Dothan, Ala.	1979	800	2(r)	4,500
Greenville, S.C.	1975	2,200	1(r)	23,000
Lexington, S.C.	1981	1,200	1(r)	15,000
Spartanburg, S.C.	1978	1,600	3(r)	5,000
Monarch Industrial Tire Co.				
Hartville, Ohio	1937	200	7(b)	750,000개/년
Pirelli Armstrong Tire Corp.(Pirelli Group)				
Hanford, Calif.	1962	585	1,2(r)	15,000
Nashville, Tenn.	1973	670	1,2(r)	17,000
Specialty Tires of America(Polymer Enterprises Inc.)				
Indiana, Pa.	1915	300	2,4,7,8,9	3,300
Titan Tire Corp.(Titan Wheel International Inc.)				
Des Moines, Iowa	1943	820	1,2,4(r,b)	10,500
Uniroyal Goodrich Tire Co.(Michelin)				
Opelika, Ala.	1963	1,600	1,2(r)	26,000
Ardmore, Okla.	1969	2,200	1(r)	32,000
Fort Wayne, Ind.	1961	1,800	1,2(r,b)	29,000
Tuscaloosa, Ala.	1945	2,300	1,2(r)	30,000
Yokohama Tire Corp.(Yokohama Rubber Co. Ltd.)				
Salem, Va.	1968	831	1,2(r)	18,500

2. 유럽지역의 타이어회사 및 공장별 생산능력

회사별 공장소재지	생산개시연도	종업원수(명)	타이어 종류	생산능력(개/일)
(오스트리아) Semperit Reifen A.G.(Continental A.G.) Traiskirchen	1897	2,600	1,3,6(r,b)	18,330
(벨라루스) Belshina Bobruisk	1972	14,948	1,3,4	517만개/년
(벨기에) Trelleborg/Bergougnan(Trelleborg Industri A.B.) Ghent	1991	20	4(b)	75톤/월
Uniroyal Englebert Reifen GmbH(Continental A.G.) Herstal/Liege	1964	1,100	2,3(r)	2,070
(불가리아) Dynamic Pneumatic Tire Factory G.Sofia	-	-	1,2,3,4,7	139,000개/월
Kauchuk Co. Pazardjik	1931	-	5,7	-
Vidachim P.L.C. Vidin	-	-	1,2,3,4,7	125,000개/월
(체코) Barum Continental Spol. S.R.O. (Continental A.G.) Otrokovice	1949	3,700	1,2,3,4,5(r,b)	362,525개/월
Barumtech Ltd. Zlin	1993	629	2,4,5,7,8	630,000개/년
Mitas Praha Prague	1929	4,000	1,2,3,4(r,b)	250톤/일
(핀란드) Nokian Tyres Ltd. Nokia	1932	778	1,4,7(r,b)	3,500톤/월
(프랑스) Firestone France S.A.(Bridgestone/ Firestone Inc.) Bethune	1960	1,250	1,2(r)	24,150
Continental Holding France S.A.R.L. (Continental A.G.) Sarreguemines	1962	1,000	1(r)	15,050
Dunlop France S.A.(Sumitomo Rubber Industries Ltd.) Amiens	1957	730	1(r)	18,500
Montlucon	1920	1,170	2,3,4,5,6,8(r,b)	9,300
Goodyear France(Pneumatiques) S.A. (Goodyear) Amiens	1960	1,500	1,2,4(r,b)	20,000
Michelin Bourges	1953	1,300	1,2,5,8(r)	3,545톤/월
Cholet	1970	1,600	1,2(r)	4,000톤/월
Clermont-Ferrand Cataroux	1921	-	1,2,4,5,6,9(r)	
Clermont-Ferrand Les Carmes	1889	13,000	3,7(r)	
Clermont-Ferrand Gravanches	1988	-	1(r)	6,725톤/월
Clermont-Ferrand Plant No.4	1993	50	1(r)	
Le Puy	1977	600	6(r)	1,835톤/월
Montceau/Mines	1970	1,340	1,6(r)	3,000톤/월
Poitiers	1972	720	3(r)	3,020톤/월
Roanne	1974	600	1(r)	1,625톤/월
La Roche/Yon	1972	720	3(r)	2,955톤/월
Tours	1960	2,200	1,3(r)	6,700톤/월
Pneumatiques Kleber(Michelin) Toul	1969	800	1,2(r)	-
Troyes	1963	1,000	1,4(r)	-

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회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
Pneu Uniroyal Englebert S.A. (Continental A.G.) Claairoix (독 일)	1936	1,300	1(r)	24,000
Continental A.G. Hannover/Stocken	1939	3,000	1,3,7(r,b)	19,000
Korbach	1908	2,000	1,7(r,b)	27,600
Deutsche Goodyear GmbH(Goodyear) Philippsburg	1967	900	1,2(r)	14,000
Gummiwerke Fulda GmbH(Goodyear) Fulda	1946	1,202	1,3,4(r,b)	18,063
Metzeler Reifen GmbH(Pirelli Group) Breuberg/Odenwald	1957	340	5(r,b)	5,500
Michelin Reifenwerke K.G. Bad-Kreuznach	1966	2,000	1,2(r)	28,000
Bamberg/Hallstadt	1971	850	1(r)	17,000
Homburg/Saar	1971	1,450	1,3(r)	-
Karlsruhe	1931	800	3(r)	-
Pirelli Reifenwerke GmbH Breuberg/Odenwald	1945	2,190	1(r)	20,200
Pneumant Reifen & Gummi Werke GmbH (Sumitomo Rubber Industries Ltd.) Fuerstenwalde	1906	400	2,3,4,6(r,b)	700
Riesa	1945	450	1,2(r)	5,000
Reifenwerk Heidenau GmbH & Co. K.G. (Gummi Hansen GmbH) Heidenau	1946	650	5,7	1,800
SP Reifenwerke(Sumitomo Rubber Industries Ltd.) Hanau	1946	1,145	1,2,4,6,7(r)	18,000
Wittlich	1971	636	1,2,3(r)	7,700
Uniroyal Englebert Reifen GmbH (Continental A.G.) Aachen	1931	2,200	1(r)	17,000
(그 리 스) Goodyear Hellas S.A.I.C.(Goodyear) Salonika	1968	350	1,2,3,4(r,b)	3,200
(헝 가 리) Taurus Rubber Co. Ltd. Budapest	1912	1,100	3(r,b)	2,000
Nyiregyhaza	1979	1,000	4(r,b)	1,000
(아 일 랜 드) Semperit(Ireland) Ltd.(Continental A.G.) Dublin	1967	700	1,2(r)	11,500
(이 탈 리 아) Bridgestone/Firestone Italia S.p.A. (Bridgestone/Firestone Inc.) Bari	1962	1,045	1,2,3(r)	12,300
Goodyear Italiana S.p.A.(Goodyear) Latina	1964	780	1,2,4(r)	16,000
Marangoni Tyre S.p.A Anagni	1961	250	1,2(r)	7,000
S.A. Michelin Italiana(Groupe Michelin) Alessandria	1971		1,2,3(r)	20,000
Cuneo	1963	6,000	1,2,3,5(r)	26,000
Turin/Dora	1906		5	-
Turin/Stura	1972		1(r)	35,000
Societa Pneumatici Pirelli S.p.A.(Pirelli Group) Milan/Bollate	1988	350	1(r)	10,600
Settimo Veicoli	1961	540	3(r)	1,700

해외타이어산업

회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류
Settimo Vettura Tivoli	1954 1939	1,270 350	1,2(r) 4(r)
〈룩셈부르크〉 Goodyear S.A.(Goodyear) Colmar-Berg	1951	1,700	1,2,3(r)
〈네덜란드〉 Vredestein Banden B.V. Enschede	1947	1,073	1,2,4(r,b)
〈폴란드〉 T.C. Debica Debica Stomil-Olsztyn S.A. Olsztyn Stomil-Poznan Poznan *자전거용 타이어 포함.	1939 1967 1928	3,300 3,800 2,000	1,3,4,5,7(r,b)* 1,2,3,4(r,b) 3,4,6,7
〈포르투갈〉 Companhia Nacional de Borrachas S.A. (CNB/CAMAC) Santo Tirso Continental Mabor Industria de Pneus S.A.(Continental A.G.) Lousado	1967 1946	500 800	1,2,3,4(r,b) 1(r)
〈루마니아〉 Danubiana S.A. Tyre Co. Bucharest Olt Tyre Caracal Rotras Tyre Drobeta Silvania Tyres Co. Zalau Victoria S.A. Floresti	1962 1983 1983 1981 1939	4,730 930 825 1,195 4,800	1,2,3,4,7(r,b) 1 4,6 3(r) 1,2,3,7,8(r,b)
〈러시아〉 Barnaul Tire Barnaul(in Asia) Kirov Tire Kirov Krasnoyarsk Tire Krasnoyarsk(in Asia) Moscow Tire Co. Moscow Nizhnekamskshina(TatTyre) Nizhnekamsk Omsk Tire Omsk(in Asia) St. Petersburg Tire St. Petersburg Sverdlovsk Tire Sverdlovsk(in Asia) Volzhsky Tire Co. Volzhsky Yaroslavl Tyre Yaroslavl	1968 1943 1960 1945 1974 1942 - 1944 1964 1932	7,100 6,950 4,504 3,720 16,000 12,700 1,520 2,650 5,080 11,051	1,3,4 1,3,4 1,3,4 1,3 1,3,4(r,b) 1,3,4,5 3,5 3,5 1,3,4 1,3,4
〈슬로바키아〉 Matador A.S. Puchov	1950	3,030	1,2,3,4,6(r,b)
〈슬로베니아〉 Sava Kranj Kranj	1945	51	5,7(b)

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회사별 공장소재지	생산개시년도	종업원수(명)	타이어 종류	생산능력(개/일)
Sava Semperit(Sava Kranj) Kranj 〈스 페 인〉	1945	852	1,2,3(r)	380만개/년
Bridgestone/Firestone Hispania S.A. (Bridgestone/Firestone Inc.) Bilbao Burgos Puente San Miguel	1931 1976 1965	1,800 1,275 1,045	3,4,6(r) 1(r) 2,3,4,7(r)	2,000 21,000 5,000
S.A. Para la Fabricacion en Espana (Groupe Michelin) Aranda de Duero Lasarte Valladolid Vitoria	1970 1934 1974 1966	8,500	1,3(r) 1,2,3,5(r) 1,4(r) 1,3,6(r)	1,160만개/년
Pirelli Pneumaticos S.A. Manresa 〈스 웨 덴〉	1924	1,150	1,2(r)	17,500
Continental Dack Norden A.B. (Continental A.G.) Gislaved Trelleborg Industri A.B. Trelleborg 〈영 국〉	1905 1897	550 280	1(r) 2,4,5,6,7(r,b)	12,000 45,000개/월
Avon Tyres Ltd. Melksham, England Dunlop Ltd.(BTR P.L.C.) Fort Dunlop, England Goodyear Great Britain Ltd.(Goodyear) Wolverhampton, England Michelin Tyre P.L.C.(Groupe Michelin) Ballymena, Northern Ireland Bürnley, England Dundee, Scotland Stoke-on-Trent, England Pirelli Ltd.(Pirelli Group) Carlisle, England SP Tyres U.K.(Sumitomo Rubber Industries Ltd.) Birmingham, England Washington, England Uniroyal Englebert Tyres Ltd. (Continental A.G.) Newbridge, Scotland	1889 1916 1927 1969 1960 1972 1927 1969 1960 1972 1927 1969 1917 1968 1967	1,400 240 3,200 1,000 500 950 2,800 800 1,020 560 1,000	1,2,3,4,5,7(r) 8 1,2,3,4,6(r,b) 3(r) 3(r) 1(r) 1(r) 1(r) 1,2,3,5,9(r,b) 1(r) 1(r)	2,000톤/주 - 27,000 - - 6,000 22,000 13,000 11,300 10,200 14,000
〈우크라이나〉 Government operated Belaya Tserkov Dnepropetrovsk	1986 1961	12,097 11,597	1,3,4 1,3,4,5	677만개/년 489만개/년
〈유고슬라비아〉 H.G.I. Miloje Zakic Cicevac, Serbia Krusevac, Serbia Krusevac, Serbia Rekord Belgrade, Serbia Zrenjanin, Vojvodina Ruma-Guma Ruma, Serbia Tigar Rubber Products Piro, Serbia	1978 1961 1976 1925 1986 1964 1935	690 1,052 740 800 100 1,178 1,125	5(b) 4,6,7(b) 1,2,(r) 4,6 7 4,7 1,2,3,4,7	12,000 6,000 4,500 1,850 900톤/월 950 11,700

(다음 호에 계속)