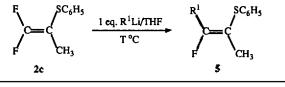
**Table 2.** Preparation of  $\alpha$ -Methyl  $\beta$ -Substituted  $\beta$ -Fluorovinyl Sulfides 5



Product	R	(ゴ) T	Yield (%) <sup>4be</sup>	Z/E <sup>d</sup>
54	n-C₄H9	-78→15	83	60/40
5e	s-C₄H9	-78→15	60	64/36
5f	t-C₄H <sub>9</sub>	-78→15	NR'	-
5g	C₅H₅	-78→15	80	66/34
5h	$H_2C = CH$	-78→15	53	63/37
<b>5</b> i	$C_6H_{13}C = C$	0→15	81	67/33
5j	$C_6H_5C \equiv C$	0→15	80	68/32

<sup>e</sup>Isolated yield. <sup>b</sup>All products are (E) and (Z) isomeric mixtures. <sup>c</sup>All products were isolated by column chromatography. <sup>d</sup>Ratio was determined by <sup>1</sup>H-NMR and <sup>19</sup>F-NMR spectrum. <sup>e</sup>No reaction.

of 2c with alkyllithium, vinyllithium, phenyllithium, and lithium alkyl or aryl acetylide at  $-78^{\circ}$ , followed by slow warming to ambient temperature, resulted in the formation of corresponding vinyl sulfides 5 in moderate to high yields. However, reaction of 2c with *t*-BuLi did not occur even at room temperature. The results of these reactions are summarized in Table 2. In particular, compound 2c can be utilized in the addition-elimination reaction<sup>16</sup> with various types of nitrogen and oxygen nucleophiles which cna not be reacted with compound 1c. Although reactions of 1c with organolithium compounds except for lithium phenyl acetylide and t-BuLi provided the corresponding vinyl sulfides 5, the use of intermediate 2 in these reactions resulted in the clean formation and easy isolation of 5.

In a typical procedure, a 250 ml two-neck flask equipped with a septum, a magnetic stir bar and a nitrogen tee connected to a source of argon, was charged with 1,1-bis(phenylthio)-2,2,2-trifluoroethylbenzene (3.76 g, 10.0 mmol) and 50 m/ dry THF. The reaction mixture was cooled to  $-78^{\circ}$ by using dry-ice/isopropanol slush and phenyllitium (1.8 M solution, 11.2 m/, 20.2 mmol) was added dropwise at  $-78^{\circ}$ C, followed by slow warming to ambient temperature. The reaction mixture was quenched with water (50 m/) and extracted with ether (50 ml  $\times$  2). After the ether layer was dried with anhydrous MgSO4, column chromatography (hexane) provided 2.87 g (94% yield) of 1,2-diphenyl-2-fluorovinyl phenyl sulfide 3g: m.p. 53°C; <sup>1</sup>H-NMR (CDCl<sub>3</sub>) & 7.83-7.50 (m, 5H), 7.41-7.07 (m, 10H); <sup>19</sup>F-NMR (CCl<sub>4</sub>, external standard CF<sub>3</sub> COOH)  $\delta$  -6.67 (s, 1F), -10.57 (s, 1F); IR (KBr) 3050 (w), 1616 (m, C=C), 1577 (m, aromatic C=C), 1473 (m, aromatic C=C), 1438 (m, aromatic C=C), 1215 (m, C-F), 1064 (m), 1022 (m), 929 (m), 736 (s, =C-H OOP), 690 (s, =C-H OOP) cm<sup>-1</sup>; MS, m/e (relative intensity) 306 (M<sup>+</sup>, 100), 196 (43), 185 (25), 121 (32).

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## Separation of Fullerene with Poly-p-Phenylene

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Because of its various chemical reactivity and applicability,

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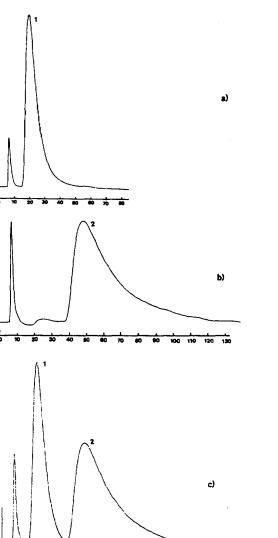
Figure 1. SEM photograph of poly-p-phenylene (PPP).

fullerene, a new form of solid carbon allotropes, has been required for macroscopic quantities in order to satisfy the growing interests of many researchers in this area.<sup>1-4</sup> Fullerene, however, is obtained from the soots in the form of mixture mainly constisting of  $C_{60}$  and  $C_{70}$  in toluene extracts. Therefore complete separation of  $C_{60}$  from  $C_{70}$  is essential in the fullerene chemistry.

Several separation methods using various chromatographic techniques such as normal/reversed phase and gel permeation columns have already been reported.<sup>5-13</sup> One of the conventional methods in the preparation of pure C60 and C70 until now, is to use an alumina/hexane system.7-11 Because the dissolving power of n-hexane for fullerene is so poor to be used in the preparative scale that the separation of  $C_{70}$  in this system is incomplete, there are lots of efforts to find a chromatographic system utilizing toluene itself as a solvent. One of the promising techniques recently reported is the system utilizing a ground graphite<sup>12</sup> or activated charcoal<sup>13</sup> as the stationary phase. W. A. Scrivens et al. developed an activated charcoal-silicagel/toluene system which demonstrated an excellent separation efficiency for C<sub>60</sub>.<sup>13</sup> Even in this method, the separation of  $C_{70}$  was incomplete and some of the fullerenes were irreversibly adsorbed into the charcoal.

On the other hands, the fullerene compounds have unique geometrical structures. They are consisted of 12 pentagonal faces, but have different number of hexagonal faces; C60 has 20 six-membered rings while C<sub>70</sub> has 25 six-membered rings. As a result,  $C_{60}$  is spherical and  $C_{70}$  is ellipsoidal. As the symmetrical difference due to the number of six-membered rings between  $C_{60}$  and  $C_{70}$  could play an important role in their separation, we examine the poly-p-phenylene (PPP) as the stationary phase which is a typical compound with sixmemdered ring only.<sup>14</sup> Fortunately, since PPP is a fine particle which is insoluble in organic solvent and thermally stable, it can be selected as a packing material for the chromatographic column.<sup>15</sup> Namely, in this communication, in order to obtain the complete separation of  $C_{60}$  and  $C_{70}$  in the fullerene mixture, we developed a new liquid chromatographic system with PPP as the stationary phase and pure toluene as the mobile phase respectively.

PPP was prepared from polymerization of benzene according to Kovacic's method<sup>16</sup> and characterized by Fourier trans-



**Figure 2.** Typical chromatogram of a) standard  $C_{60}$ ; b) standard  $C_{70}$ ; and c) fullerene mixture. (1)  $C_{60}$ , (2)  $C_{70}$ Conditions: PPP as the stationary phase; Toluene as the mobile phase; flowrate 0.7 ml/min; UV detection at 330 nm.

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40 70 **40** 

form infrared spectroscopy (FTIR, IFS-48, Bruke Co.), X-ray powder diffractometer (XRD, PW-1710, Philips), and thermal analyzer (TA, TA-9200 system, 951 TGA, 2910 DSC, TA Instruments). It was grounded in the mortar and its size was determined by scanning electron microscope (SEM, JSM-35 CF, JEOL). The column was packed with PPP into a stainless steel tubing (4.6 mm I.D., 30 cm length) under flowing of toluene at 100 psi. A single-piston reciprocating pump (Waters 510, Millipore Co.) was used to deliver toluene as the mobile phase at the flow rate of 0.7 ml/min. Fullerene mixtures were prepared by mixing  $C_{60}$  (2×10<sup>-4</sup> M, 50  $\mu$ ) and  $C_{70}$  (2×10<sup>-4</sup> M, 100 µl).<sup>17</sup> Each  $C_{60}$ ,  $C_{70}$  and mixture was introduced into the column by using a 200  $\mu^{18}$  injection value (C10U, Valco Instruments). The eluent from the column flowing through a UV-absorbance detector (Waters 486, Millipore, Milford, MA) at the wavelength of 330 nm and the signal was displayed on a chart recorder (Model 585, Linear instruments).

The instrumental data of PPP obtained from FTIR, XRD, and TA are well agreed with those of Kovacic. From the result of SEM showing in Figure 1, the particle diameter of PPP is about 10 µm, but irregularly large particles are observed, too. As PPP particles have weak cohesive properity, it is difficult to make their size be uniform. The chromatograms for the separation of C<sub>60</sub> and C<sub>70</sub> in PPP/toluene system are plotted in Figure 2. In Figure 2a, the retention time of air<sup>18</sup> and  $C_{60}$  at the flow rate of 70 m//min is 7 and 20 minutes respectively. In Figure 2b, retention time of C70 is 48 minutes and the impurity peak of  $C_{60}^{17}$  in  $C_{70}$  is also obserbed. The resolution capacity factor of C70 is about 3 times higher than that of  $C_{60}$ , so the chromatogran of  $C_{70}$ is much broader than that of C<sub>60</sub>. Figure 2c shows the separation of C<sub>50</sub> from C<sub>70</sub> in its mixture. The retention times of  $C_{60}$  and  $C_{70}$  in the mixture are exactly the same as those of individual compound, that is, 20 and 48 min respectively. The complete separation of  $C_{60}$  and  $C_{70}$  with the resolution of about 1.5 was achieved. And C20 is retained over twice longer than  $C_{60}$ . As mentioned above, it is anticipated that the spherical  $C_{60}$  seems to elute faster than ellipsoidal  $C_{70}$ in the present chromatographic condition. It is, however, insufficient to describe the retention mechanism of fullerenes in this system. We hope to perform more detailed investgation for the separation mechanism in further study.

Note that our experimental conditions were not optimized for the separation of fullerene in the standard mixture or in the toluene extracts. However the separation ability preliminarily reported here was found to be superior to the existing methods at least by obtaining complete separation of  $C_{60}$  and  $C_{70}$  with pure toluene solvent. Clearly, this method could separate larger quantities of raw material from the toluene extracts rapidly using much smaller volume of solvent. Additionally, because the pressure of this system was selected at 100 psi, it is possible to make to pump free system.<sup>19</sup> In the condition of high-pressure packing of PPP, the separation efficiency could be significantly improved.

In conclusion, based on the ideas and data described above, the PPP/toluene system promises a strong possibility that can be used for the separation method of fullerene in toluene extracts. This system can also be extended into a preparatory scale and be an alternative for the conventional activated charcoal/toluene system due to its high separation ability of  $C_{70}$ 

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- 18. When the solvents has been used as mobile phase, in order to make the reference peak, the air was injected with sample using the injection valve.
- 19. 100 psi is the obtainable pressure from conventional  $N_2$  regulator. So ordinary nitrogen tank could substitute the expensive high pressure pump.

## Effect of Fe(II)-Tetradentate Schiff Base Complex on the Electrochemical Reduction of Thionyl Chloride

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The lithium thionyl chloride system has emerged as one of the best primary batteries having combined characteristics of high rate capability, high energy density, long shelf life, and efficient low temperature operation. The electrochemical reduction of thionyl chloride has been studied extensively