

全世界 타이어製造會社 및 工場別 生産能力現況

協會 李 源 善

本資料는 Rubber & Plastics News 유럽 通信員 Bruce Davis 와 R.P.N. 特種記事編輯者 Chuck Slaybaugh 에 의해 調査된, 全世界 타이어 製造會社 現況과 會社別 타이어工場所在地 및 工場別 生産能力 등을 概括的으로 要約表示한 것이다. 그리고 本調査에서는 全世界를 7個地域, 즉 北美(美國, 캐나다), 中南美, 西歐(핀란드包含), 東歐 및 소聯, 아시아, 中東 및 아프리카, 大洋洲 등으로 나누어서 各 地域別 타이어 生産工場의 分布狀況을 地圖上에 表示하여 一目瞭然하게 알 수 있도록 하였다. 특히, 이번 調査에서는 各地域 全般에 걸쳐 잘 알려지지 않았던 타이어工場들까지도 자세히 調査하여 收錄하였다.

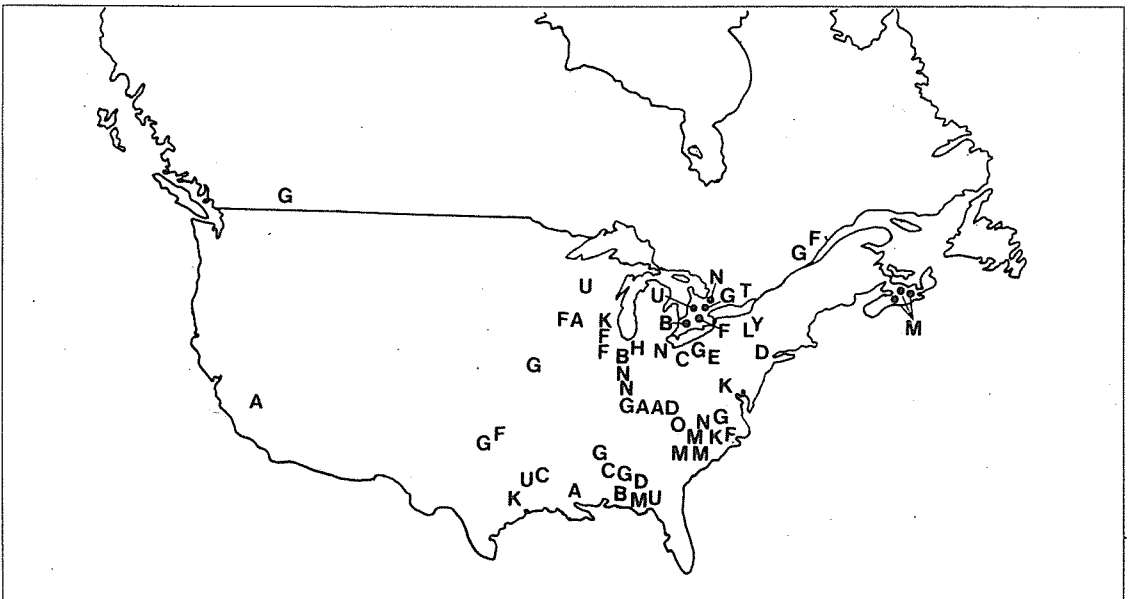
1. 北美(美國, 캐나다) 타이어 製造工場現況

會社別工場所在地	操業開始年度 ^①	DOT No.	從業員數(名)	타이어種類 ^②	生産能力 (1000個/日)
GOODYEAR					
Akron, Ohio	1983	MA(MB)	100	1(race)	0.1
Danville, Va	1966	MC(PT, JE)	1,900	3,8	10
Gadsden, Ala	1928 / 78	MD(PU, JJ)	3,600	1,2	65
Topeka, Kan	1944	MJ(P4, JN)	1,600	3,4,6	7
Union City, Tenn	1968	MK(TA, JT)	2,700	1,2	55
Madisonville, Ky	1966	M2(P2, K2)	200	7	12
Lawton, Okla.	1978	M6(P6, K6)	1,400	1	36
Medicine Hat, Alberta	1960	PC(UK, JU)	130	1,3	2.2
Valleyfield, Quebec	1964	PD(UL, JX)	1,100	1	15
Toronto, Ontario	1917	PF(UN, JV)	1,650	1,3	15
KELLY-SPRINGFIELD (Goodyear subsidiary)					
Cumberland, Md.	1935	M2(K2, P2)	1,316	3,4	15
Freeport, Ill.	1964	MN(PK, JH)	1,349	1,2,4	18
Tyler, Texas	1962 / 85	MP(PL, JP)	1,324	1	25
Fayetteville, N. C.	1969	NM(PJ, JF)	2,400	1,2	50

會社別工場所在地	操業開始年度 ^①	DOT No.	從業員數(名)	타이어種類 ^②	生産能力 (1000個/日)
FIRESTONE					
Decatur, Ill.	1963	VD (YD, YT)	1,980	1, 2, 3	31
Des Moines, Iowa	1945	VE (YE, YU)	1,605	1, 3, 4, 6	15
Wilson, N. C.	1973	W2 (Y2, Y3)	1,135	1	21
Oklahoma City	1969	H8 (HY)	1,530	1, 2	27
Bloomington, Ill.	1965	-	275	6	0.1
Hamilton, Ontario	1922 / 36	VL (XV)	1,760	1, 3, 4, 6	9
Joliette, Quebec	1965	VN (XY)	1,000	1	9
MICHELIN TIRE					
Greenville, S. C.	1975	M3	2,100	1	23
Spartanburg, S. C.	1978	B6	1,500	3	5
Lexington, S. C.	1981	B9	1,000	1	22
Dothan, Ala.	1979	B7	1,500	2, 3	6
New Glasgow, Nova Scotia	1971	HN	1,530	1, 3	6
Waterville, Nova Scotia	1982	M5	750	3, 6	6
Bridgewater, Nova Scotia	1971	B3	980	1, 2, 3	8
GENERAL TIRE					
Charlotte, N. C.	1967	AC	1,400	1	23
Bryan, Ohio	1969	AG	355	6	0.1
Mayfield, Ky.	1961	AD	1,590	1, 3	35
Mount Vernon, Ill.	1973	A3	1,200	1, 3	15
Barrie, Ontario	1953	LV	800	1, 2, 3	9

北美地域 타이어工場 分布狀況

- Goodyear G B. F. Goodrich B Denman E
- Kelly-Springfield K Armstrong A Hoosier H
- Firestone F Cooper C Mohawk O
- Michelin M Dunlop D United Tire T
- General Tire N Bridgestone R McCreary Tire Y
- Uniroyal U Carlisle L



會社別工場所在地	操業開始年度 ^①	DOT No.	従業員數(名)	타이어種類 ^②	生産能力 (1000個/日)
UNIROYAL^③					
Eau Claire, Wis.	1916 / 40	AL	1,538	1, 2	28
Opelika, Ala.	1963	AN	1,250	1, 2	26
Ardmore, Okla.	1969	AP	1,700	1	33
Kitchener, Ontario	1914	AU	1,282	1, 2	20
B. F. GOODRICH^{③④}					
Tuscaloosa, Ala.	1946	BE	1,870	1, 2	34
Fort Wayne, Ind.	1961	BF	1,500	1, 2	28
Kitchener, Ontario	1925 / 62	BH	800	1, 2	12
ARMSTRONG RUBBER					
Des Moines, Iowa	1943 / 84	CF	1,300	1, 2, 3, 4	17
Hanford, Calif.	1962	CH	700	1, 3	17
Natchez, Miss.	1938	CV	900	1, 3	13
Clinton, Tenn.	1974	C4	650	4, 6, 7, 8	14
Nashville, Tenn.	1973 / 76	BX	—	1	15
COOPER TIRE					
Findlay, Ohio	1919	UP	1,500	1, 2, 3	18
Texarkana, Ark.	1964 / 82 / 85	UT	1,400	1, 3	23
Tupelo, Miss.	1959 / 84	U9	450	1	7
DUNLOP TIRE					
Buffalo, N. Y.	1923	DA	1,350	1, 2, 3	16
Huntsville, Ala.	1969	DB	1,025	1, 2	25
BRIDGESTONE (USA) INC.					
La Vergne, Tenn.	1972 / 83	Y7	1,109	3	45(月間)
CARLISLE TIRE & RUBBER					
Carlisle, Pa.	1917	UU	482	5, 7	12
DENMAN RUBBER					
Warren, Ohio	1920 / 82	DY	400	1, 2, 7	3
HOOSIER RACING TIRE					
Lakeville, Ind.	1979	—	500	1	—
McCREARY TIRE^⑤					
Indiana, Pa.	1915 / 73	CY	240	2, 3, 7, 8	3
MOHAWK					
Salem, Va.	1968	CC	500	1	14
UNITED TIRE & RUBBER					
Cobourg, Ontario	1972	D3, D9	150	6, 7	1
Rexdale, Ontario	1980	D9	42	3, 6, 7	1

註 : ① 操業開始年度에는 主要施設改替 또는 所有權變動年度도 併記하였음.

② 타이어 種類 ; 1 - 乘用車用, 2 - 小型트럭用, 3 - 트럭·버스用, 4 - 農機械用, 5 - 모터사이클用, 6 - 建設車輛用, 7 - 産業車輛用, 8 - 航空機用.

③ Uniroyal 과 BF Goodrich 는 86년에 그들의 타이어事業部門을 合併하여 新會社 "Uniroyal-Goodrich inc" 를 設立한다.

④ Goodrich 는 86年 航空機用타이어工場을 Norwood N. C. 에 設立할 豫定이며, 従業員은 300名規模.

⑤ 1987年 North Carolina 에서 競走用타이어工場을 稼動시킬 計劃임.

2. 中南美 타이어 製造工場現況

會社別工場所在地	操業開始年度 ^①	DOT No.	從業員數(名)	타이어種類 ^②	生産能力 (1000個/日)
GOODYEAR					
Mexico City	1941	NP (TY, KU)	2,800	1, 2, 3	—
Buenos Aires, Argentina	1930	MU(TB, JY)	—	—	—
Sao Paulo, Brazil	1939	MX(TE, KC)	—	6, 8	—
Americana, Brazil	1971	Y1(CZ, AZ)	—	6	—
Cali, Columbia	1955	MY(TF, KD)	—	—	—
Santiago, Chile	1978	M7 (P7, K7)	—	—	—
Guatemala City, Guatemala	1965 / 68	NH(TP, KL)	—	—	—
Morant Bay, Jamaica	1966	NN(TX, KV)	—	—	—
Lima, Peru	1945	NT(UA, KW)	—	1	540
Valencia, Venezuela	1956	PB(UJ, LE)	—	—	—
FIRESTONE					
Mexico City, Mexico	1958	V5	—	—	3
Cuernavaca, Mexico	—	V6	—	1, 2, 3	1
Buenos Aires, Argentina	1930	W5	—	—	—
Sao Paulo, Brazil	1939	EZ	—	1, 3	1,500
Valencia, Venezuela	1954	FZ	—	—	4
PIRELLI					
Sao Paulo (Campinas), Brazil	—	XL	—	1	—
Sao Paulo (Sumare), Brazil	—	XK	—	5	—
Santo Andre, Brazil	—	—	—	3, 4, 6	—
Gravata, Brazil	—	—	—	—	—
Buenos Aires, Argentina	1968	XM	700	1, 2, 3, 5	—
B. F. GOODRICH					
Mexico City, Mexico	1933	LN	—	1, 2, 3, 4	6
Guadalajara, Mexico	—	WY	—	1, 2, 3	4
La Pressa, Mexico	—	WX	—	1, 2, 3	—
Lima Caucho, Peru	1955	—	—	1, 2, 3, 4	—
Industria Columbiana, Columbia	1945	—	—	1, 2, 3, 4	—
UNIROYAL					
Tacuba, Mexico	1940	LN	740	1, 2, 3	9
Queretaro, Mexico	1977	K4	475	1, 2, 3	7
CARIBBEAN TYRE CO. (Dunlop)					
Port Fortin, Trinidad	—	—	—	—	—
GENERAL TIRE					
Mexico City, Mexico	1932	AH	1,100	3	10
San Luis Obispo, Mexico	1972	P5	700	1, 2	11
MICHELIN					
Rio de Janeiro, Brazil	1981	B8	—	3	—
TORNEL					
Mexico City, Mexico	1951	—	1,100	1, 2, 3	2
FATE					
Buenos Aires, Argentina	—	F5	—	—	—
ZIMERI					
Cochabamba, Bolivia	—	—	—	—	—

會社別工場所在地	操業開始年度 ^①	DOT No.	従業員數(名)	타이어種類 ^②	生産能力 (1000個/日)
TROPICAL Fiera de Santana, Brazil	—	—	—	—	—
NEUMATICOS de CHILE (Sold by Firestone, 1984) Coquimbo, Chile	1975 / 84	—	—	—	2
INCOLLANTES Bogota, Columbia	—	BL	—	—	—
CROYDON Cali, Columbia	—	LK	—	—	—
FIRST BOSTON INVESTMENTS (Ex-Firestone) San Jose, Costa Rica	1966 / 86	—	475	1, 3, 4	1.5
CUBAN GOVERNMENT Cuaro Caminos Puentes Grandes Lama de Tierra San Jose	— — — —	— — — —	— — — —	— — — —	— — — —

中南美地域 타이어工場 分布狀況



會社別工場所在地	操業開始年度 ^①	DOT.No.	従業員數(名)	타이어種類 ^②	生産能力 (1000個/日)
ECUADORIAN RUBBER Cuenca, Ecuador	—	—	—	—	1.8
TECHNILLANTES San Salvador, El Salvador	—	—	—	—	0.1
PERUVIAN GOVERNMENT Chiclayo, Peru	—	—	—	—	1
FUNSA (Firestone) Montevideo, Uruguay	—	—	—	—	3
GHIRINGHELLI Montevideo, Uruguay	—	—	—	—	0.5
MONZA Montevideo, Uruguay	—	—	—	—	0.3
NEUMAVEN Valencia, Venezuela	1985	—	530	1, 2, 3	3.9

註: ①, ② 前과 同

3. 아시아 타이어 製造工場現況

會社別工場所在地	操業開始年度 ^①	DOT No.	従業員數(名)	타이어種類 ^②	生産能力 ^③ (1000個/日)
YOKOHAMA					
Hiratsuka, Japan	1952	FA	2,367	3, 8	3,000**
Mishima, Japan	1946	FC	746	1, 2, 9	2,700**
Ageo, Japan	1950	FE	225	1, 2, 5	550**
Shinshiro, Japan	1964	FD	833	1, 2	3,600**
Mie, Japan	1944	FB	1,299	1, 2, 3, 4, 7	5,200**
Onomichi, Japan	1974	—	206	6	750**
SUMITOMO					
Kobe, Japan	1909	ET	1,910	All types	850**
Nagoya, Japan	1961	EV	1,170	1, 2, 3	4,600**
Shirakawa, Japan	1974	U2	1,100	1, 2, 3	5,100**
BRIDGESTONE					
Tosu, Japan	1970	EJ	1,023	1	835*
Hofu, Japan	1976	H4	632	1, 6	436*
Kurme, Japan	1931	EH	2,144	1, 2, 3	815*
Tokyo, Japan	1960	EM	3,328	1, 2, 3	850*
Nasu, Japan	1962	EN	890	1, 4, 5	1,291*
Hikone, Japan	1968	EK	1,411	1	994*
Tochigi, Japan	1971	EP	1,043	1, 3	476*
Amagi, Japan	1973	EK	959	3	224*
Shimonoseki, Japan	1970	—	665	6	9*
Djarkata, Indonesia	1968	A8	843	1	125*
Bangkok, Thailand	1969	A7	732	1, 2, 3	85*
Hsin-chu, Taiwan	1972	C8	—	1	66*
Tao-Yuan, Taiwan	1972	—	539	—	—

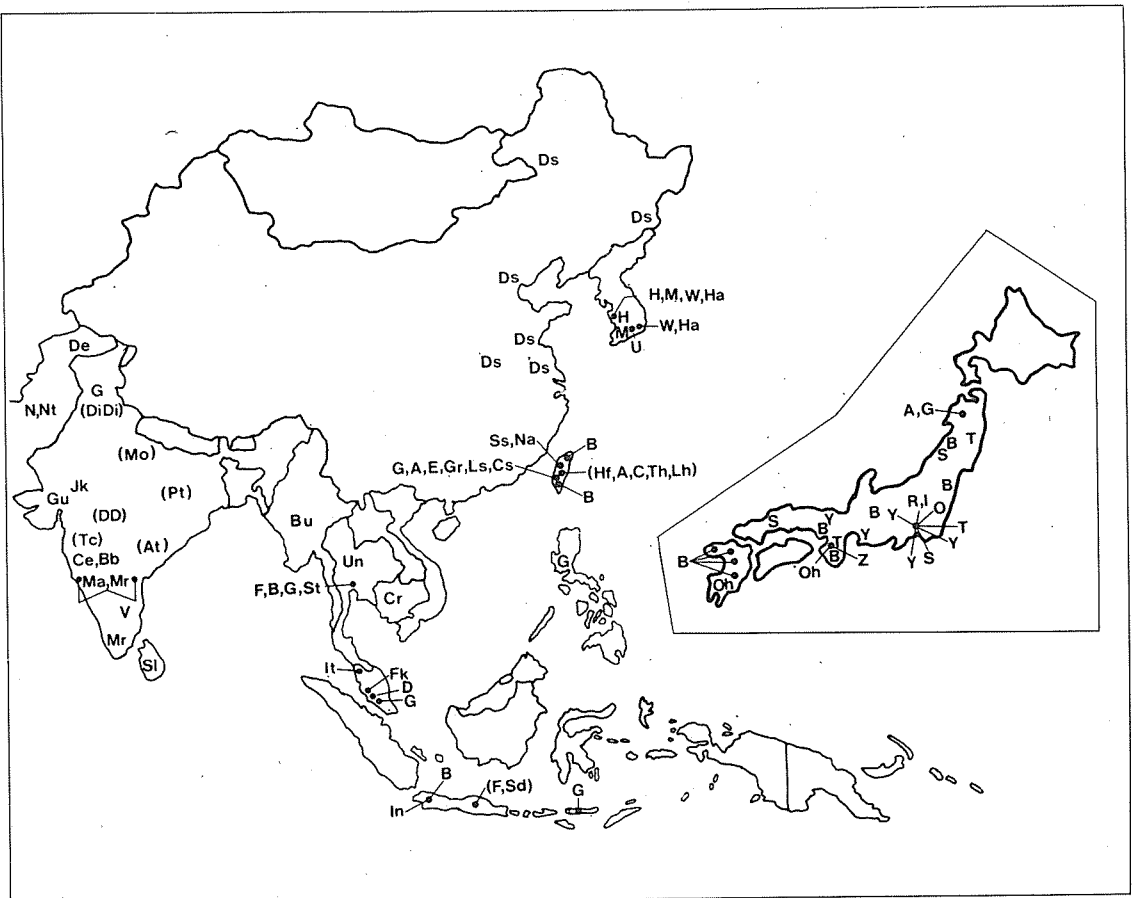
會社別工場所在地	操業開始年度 ^①	DOT No.	従業員數(名)	타이어種類 ^②	生産能力 ^③ (1000個/日)
DUNLOP /BTR Selangor, Malaysia Suhanganji, India Ambattur, India	1964 1936 —	B2 D4 D5	— 7,200 2,800	— 1, 2, 3, 4, 5 1, 2, 3, 4, 6, 8	— Total 2,320 [†]
TOYO TIRE Itami, Japan Sendai (Miyagi), Japan Kuwana, Japan	1953 1965 1980	CW CX —	800 1,130 470	2, 3 1, 2, 3 1	3.3** 4.6** 1.6
GOODYEAR New Delhi, India Bogor, Indonesia Manila, Philippines Bangkok, Thailand Kuala Lumpur, Malaysia Tatsuno ^④ , Japan Taipei, Taiwan	1961 1935 1956 1968 1972 1985 1971	NK(TU, KN) NL(TV, KP) NV(UB, LX) NY(UF, LC) T8(K8, N8) L1 M1	2,400 1,600 650 630 800 — —	All types 1, 5 1, 2 1, 2, 3, 8 1, 3, 5 6 —	1,070 [†] 6.5 2 — 6 — —
KZOWA RUBBER INDUSTRY CO. Nishinariku (Osaka), Japan	—	UV	—	—	—
OKADA TIRE INDUSTRY CO. Katsushika (Tokyo), Japan	—	UW	—	—	—
OHTSU TIRE & RUBBER CO. Miyazaki, Japan Osaka, Japan	— —	V4 VW	— —	— —	— —
RIKEN Tokyo, Japan	—	ED	450	1, 2	350 ^{**}
GENERAL TIRE Karachi, Pakistan	—	—	200	1, 3, 4	750 ^{**}
FIRESTONE Makti, Philippines Bangkok, Thailand	1957 —	W6 —	— —	2, 3, 4 —	2 —
INQUE RUBBER Tokyo, Japan	—	CJ	—	—	—
HANKOOK TIRE Dajun, Korea Yong Dungpo, Korea	1976 1945	T7 T1	3000 —	1, 2, 3 radial 1, 2, 3, 6, 7 bias	3.5mil. yr. 10
KUMHO/SAM YANG Kwangju, Korea	1960	H2	3,500	1, 2, 3, 4, 6, 7, 8	20
WUON POONG Pusan, Korea Yang San, Korea	1958 1986	L2 —	650 300	1, 2, 3, 4, 6, 7 1, 3	1 mil. yr. 2 mil. yr.
HUNG A Pusan, Korea	—	A4	—	5	1.5

會社別工場所在地	操業開始年度 ^①	DOT No.	従業員數(名)	타이어種類 ^②	生産能力 ^③ (1000個/日)
SHIN HUNG Kyung Nam, Korea	—	H6	—	—	—
LI HSIN Yuan Lu, Taiwan	—	H7	—	—	—
HWA FONG Yuanlin, Taiwan	—	X2	—	—	—
NANKANG RUBBER Taipei, Taiwan Hsin Fung, Taiwan	— —	WE U8	— —	— —	4 —
TAY FENG Taipei, Taiwan	—	UY	—	—	2
KENDA RUBBER Yumalin, Taiwan	—	K3	—	—	—
NATIER Changhua, Taiwan	—	K9	—	—	—
CHUNG HSING Taichang Hsin, Taiwan	—	E1	—	—	—
GENERAL RUBBER CORP Taipei, Taiwan	—	WV	—	—	—
CHENG SHIN RUBBER Taipei, Taiwan	—	U1	—	—	—
LIEN SHIN Taipei, Taiwan	—	U1	—	—	—
TA HSIN RUBBER Hsiengi, Taiwan	—	V3	—	—	—
SEVEN STAR RUBBER Changhua, Taiwan	—	C9	—	—	—
LI HSIN RUBBER Yuan Lu Road, Taiwan	—	—	—	—	—
J. K. INDUSTRIES Kankroli, India	1977	X5	1,400	1, 2, 3, 4	1,280 [†]
MADRAS RUBBER Madras, India Goa, India	1962 1973	WT(P9, T9) —	— —	— —	— —
GUJARAT TYRES Gujarat, India	—	—	—	—	—
INCHEK Kankinarrah, India	—	—	—	1, 2, 3, 4, 5	—
DELTA TYRE & RUBBER CO. Islamabad, Pakistan	1986	—	200-400	1, 2, 5	200 [†]

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BURMA TIRE Burma	—	—	—	—	0.5
CAMBODIAN RUBBER Takham, Cambodia	—	—	—	1, 2, 6	0.4
P. T. INTIRUB Jakarta, Indonesia	—	J9	—	—	—
SIME DARBY (Ex- B. F. Goodrich) Makti, Philippines	1980	BN	—	—	1.8
SRI LANKA TIRE Kelaniya, Sri Lanka	1967	—	1,812	1, 2, 3, 4, 7	9.3 [†]
DA SING (CHINESE GOVERNMENT)					
Da Chung Hau	—	J8	—	—	—
Da Sing, Shanghai	1980	—	—	1, 2, 3	—
Da Sing, Shandong	—	P8	—	—	—
Tsen Tai, Shanghai	—	Y5	—	—	—
Chao Yang, Liaoning	1987	—	—	3	150 ^{††}
Tianjin	1987	—	650	6	100 [†]
Manchuria	1987 / 88 (稼動)	—	—	3	100 [†]
Guangzhou	—	—	—	3	—
I. T. INTERNATIONAL Kedah, Malaysia	1981	Y6	—	1, 5	2
FUNG KEONG RUBBER MANUFACTORY (General Corp. Bhd.) Kelang, Malaysia	1940	—	—	4, 5, 7	—
SIAM TIRE Bangkok, Thailand	—	—	—	—	1.7
UNIVERSAL Buang, Thailand	—	—	—	—	0.2
DUNLOP INDIA Sahgunj, India Ambattun, India	1936 —	D4 D5	7,200 2,800	1, 2, 3, 4, 6, 8 1, 2, 3, 4, 5	2.3 mil. yr.
BOMBAY Bombay, India	1940/81	Y8	2,300	1,2,3,4,5,6,8	1.1 mil. yr.
NATIONAL TYRES CHINA NATIONAL CONSTRUCTION CO. Karachi, Pakistan	1986 / 87 (稼動)	—	—	1, 3	537 [†]
TYRE CORP. OF INDIA Kankinara, India	1960	—	1,500	1, 2, 3, 5	500 [†]

아시아地域 타이어工場 分布狀況

Bridgestone	B	Nankang Rubber	A	Intirub	In
Yokohama	Y	Tay Feng	E	Sime Darby	Sd
Sumitomo	S	Kenda Rubber	K	Sri Lanka Tire	Sl
Dunlop / BTR	D	Natier	Na	Da Sing	Ds
Toyo	T	Chung Hsing	C	I. T. International	It
Goodyear	G	General Rubber	Gr	Fung Keong	Fk
Kzowa	Z	Cheng Shin	Cs	Siam Tire	St
Okada Tire	O	Lien Shin	Ls	Universal	Un
Riken	R	Ta Hsin	Th	Modi Rubber	Mo
General Tire	N	Seven Star	Ss	Apollo Tyres	At
Firestone	F	Li Hsin	Lh	Ceat Tyres	Ce
Inque Rubber	I	J. K. Indurtries	Jk	Premier Tyres	P
Hankook	H	Madras Rubber	Ma	MRF	Mr
Kumho	M	Gujarat Tyres	Gu	Vikrant Tyreses	V
Wuon Poong	W	Inchek	Ik	Dunlop India	Di
Hung A	Ha	Delta	De	Bombay	Bb
Shin Hung	U	Burma	Bu	National Tyres	Nt
Hwa Fong	Hf	Cambodian Rubber	Cr	Tyre Corp. of India	Tc
Ohtsu	Oh				



會社別工場所在地	操業開始年度 ^①	DOT No.	従業員數(名)	타이어種類 ^②	生産能力 ^③ (1000個/日)
MODI RUBBER LTD. Modipuram, India	1974	L6	2,300	1, 2, 3, 4	1,860 [†]
APOLLO TYRES LTD. Perambra, India	1977	A6	1,200	1, 2, 3, 4	441 [†]
CEAT TYRES OF INDIA Bombay, India	1961	WU	2,700	All types	2.01mil. yr.
PREMIER TYRES LTD. Kalamassery, India	1960	M8	1,600	1, 2, 3, 4, 5	600 [†]
MRF LTD. Madras, India Kottayam, India Goa	1962 1971 1973	WT P9 T9	1,800 800 1,400	1, 2, 3, 4, 5 1, 2, 3, 4, 5 1, 2, 3, 4	Total of 2,300 [†]
VIKRANT TYRE LTD. Mysore, India	1980	F8	1,400	1, 2, 3, 4, 5	867 [†]

註: ①, ②는 前과 同, ③ 工場生産能力은 推定値, ④ Toyo Giant Tire Co. Ltd와 合作.
*...個/月, **...톤/月, †...年間, "..."週間

(다음 號에 계속)



■ 타이어 소비자 불만신고소 이용안내 ■

신고요령

1. 신고 대상 : 일반 시중에서 구입한 타이어 불량품
2. 신고접수처 : 대한 타이어 공업협회 (전화 : ☎ 4136)
주소 : 서울·중구회현동 2가10-1(무역회관 1806호)
3. 신고 방법 : ○ 전화 신고 ○ 우편 신고 ○ 직접 방문 신고
4. 신고 내용

신고자	· 주소(전화번호)	· 성명
신고사항	· 품명(규격) · 제조업체 및 주소(전화번호) · 구입처 및 주소(전화번호)	· 구입일시 · 불량내용 점