# 義齒周圍組織의 機能印象 채득법에 의한 0°臼齒의 Full Denture 製作法

木浦實業專門大學 齒技工科

### 金 義 男

#### **ABSTRACT**

" A Study of Farbricating of Full Denture, Which is Used Functional Imp and Zero-degree Artificial Posterio Teeth"

Ui Nam Kim

Department of Dental Laboratory Technology Mog Po Junior College

When full denture is being fabricated, pronounciation, recovery of aesthetics of function and mastificatory function should be satisfies for patients.

To satisfy for the function of denture, following is the difference between this new way of fabricating and formerly one of it.

- 1. The size of fabricating tooth which is harmony of original oral structure for patients is deaded by manufacturing labial index and artificial tongue.
- 2. By the use of artificial tongue and labial index, the arranges of artificial tooth is to become harmony of oral structure.
- 3. Formation of gingival decided functional impression which is used by impression paste, is harmony of oral structure.

Therefore, this full denture can be satisfied with pronouncing oral function of recovery of aesthetics as well as mastificatory through physiological movement of oral tissue not disturbed with anything but cooperated drastically.

In manufacturing of this full denture, both dentist and dental technician under cooperation need to proceed the work on the base of importance of communication.

목 차

4. Labial index

5. 6.

. 緒 論

. . . .

- . 製作總論 製作方法
- 1. 製作總論
- 2. 製作方法

基礎床 製作 7.

Occlusal rim

3. 機能印象

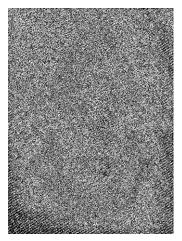
7. 生理的 齒 形成

#### │ . 緒 論 舌側. 가 義齒 機能 發音 審美性 口腔機 口脣, 頰, 舌 가 咀嚼機能 能 口腔各部 機能 充分 滿足 調和 가 周圍組織 Z.O.E wax 生理運動 2. 製作方法 基礎床 製作 occlusal rim Individual tray final inpression cast 齒 形成 boxing method . 基礎床 Cast shellac base plate 目的 通法 가 患者 heat gun 周圍組織 牛理運動 Cast 適合 pheripheral border 가 Cast 6mm 가 6mm 組織 構造가 全顎 Occlusal rim full denture Occlusal rim hard type base plate wax Occlusal rim (Fig. 1) 22mm. $17 \sim 18$ mm, □. 製作總論과 製作方法 4mm hard type Base plate wax 1. 製作總論 Occlusal rim Soft wax(Utillity 脣側, 頰側, 舌側 pheripheral border area 口蓋 wax) individual tray final 前方 Boxing method impression .(Fig. 2) cast 口唇、頰 近遠心 頰舌間 Wax denture Z.O.E

Fig 1. Occlusal rim

脣側 , 頰側,

口唇. 頰. 舌



### Fig 2. Soft wax(Utillity wax) Occ. Rim

# 3. 機能印象

hard type base plate wax soft wax(Utillity wax)

hand torch flame soft

Cast
ashesive powder

·

soft wax

# 嚥下運動

Occlusal rim 中心咬合 頰筋 口輪筋 ,

· 2~3 撒法

Soft wax

 $3 \sim 4$  soft wax

soft wax . 咬合床

## 口脣頰

 小水
 .
 最終回 氷

 水
 soft wax
 " "

 ・
 ・
 ・

 ・
 ・
 ・

口腔組織 咬合床 adhesive powder 口腔內

咬合床 cast 2~3 40 Soft wax adhesive powder 口腔内 20 가

 周圍組織
 嚥下運動
 印象

 象
 生理的
 .(Fig. 3)

 機能印象
 咬合床
 cast

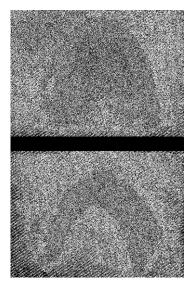
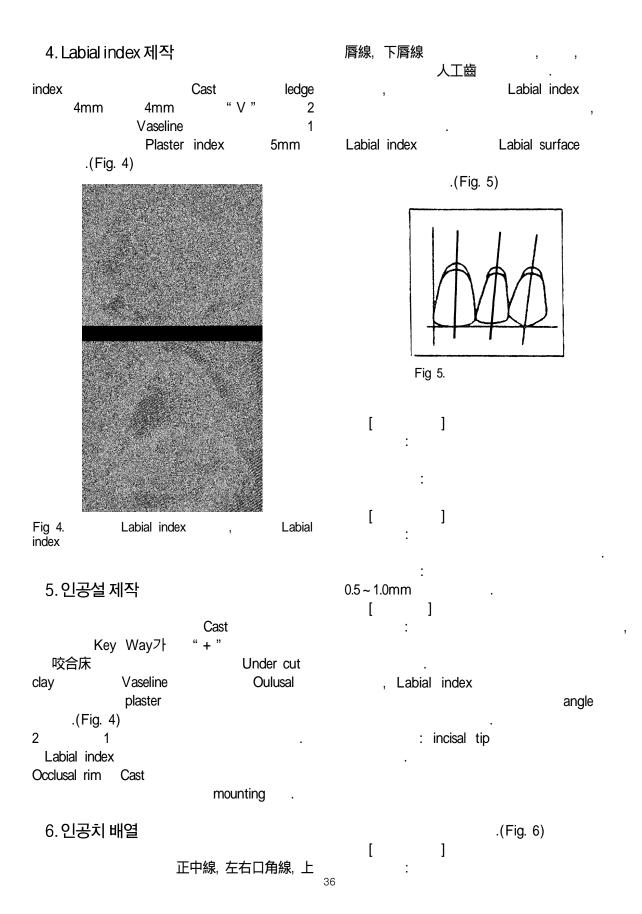
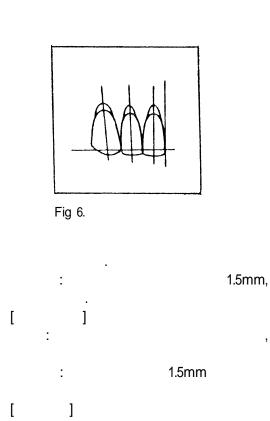


Fig 3. 口腔內 生理的 Occ. Rim.





: , : 1.5mm

. , 가 . , Fig 7 遠

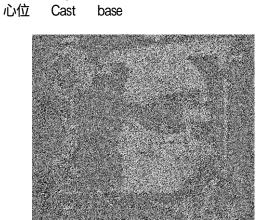
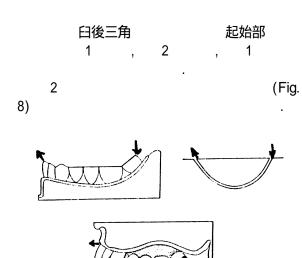
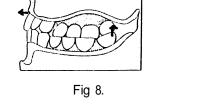


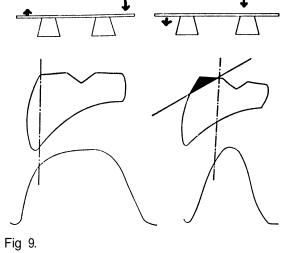
Fig 7. 1 , 2 , 1



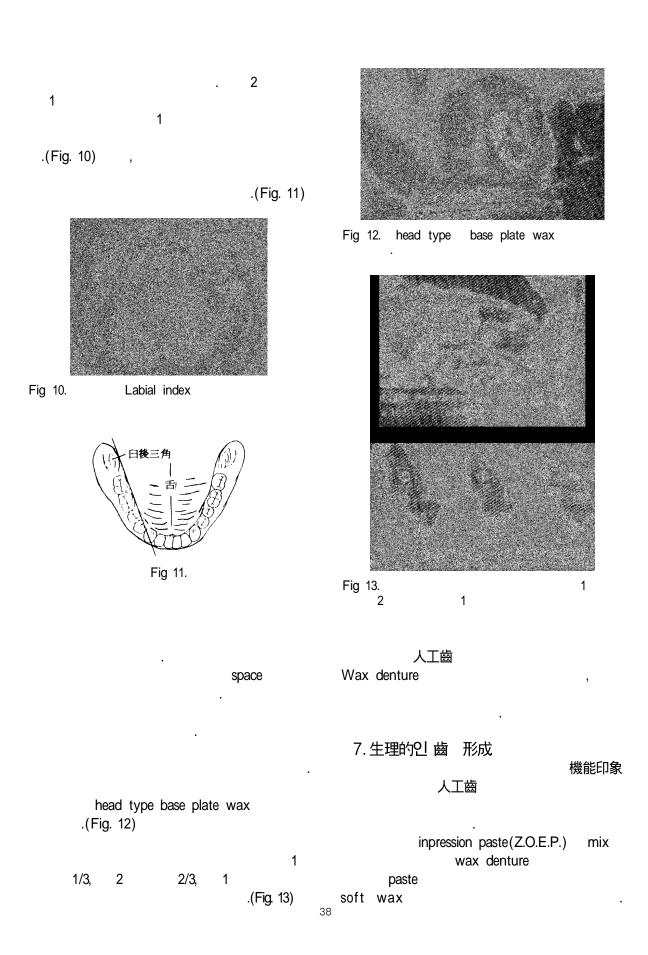


,

30。



30,

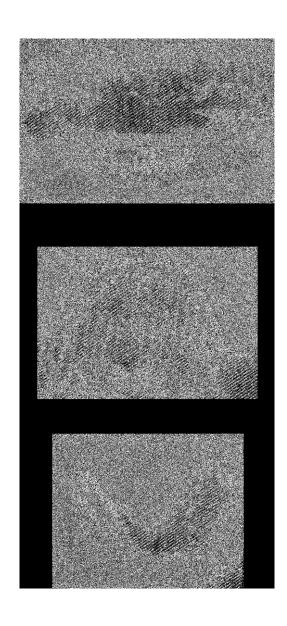


Impression paste wax denture 口脣,頰,舌 10~20 Impression paste 口脣,頰,舌 口蓋

Impression paste

full

denture flask



14. Z.O.E.P.

deflasking trimming resin trimming 機能印象 . 口腔各部 組織 調和

Full denture

### Ⅲ. 결 론

無齒顎 患者 義齒 製作 審美的 口腔機能 詛嚼機能 . 本 義齒 製作法

患者 口腔內 Soft wax Labial index

組織

**Impression** 

# 참고문 헌

- 1. 김영수 : 총의치 보철기공학, 서울대학교 치과대학, p.174.
- 2. 조광현 : 치과보철 ATLAS 교합상제작, 翰林閣, p. 249, 1984.
- 3. 김명국 : 구강해부학, 치과세계사, p.87, 1980.
- 4. Morrow-Rudd-Eissmann: Dental Laboratory Procedures Volume V, Mosby, 1984.
- 5. 김영수: Oral Rehabilitation, 有林社, p.44, p.844, 1983.
- 6. Skinner: Science of dental materials, saunders p.98-106, 1982.
- 7. 조광현: 치과보철 ATLAS I, 무치악작업모형제작, 翰林閣 p.309~331, 1984.
- 8. John B. Sawter: Dental Laboratory techno-

logy, p.32-34, 1982.

9. D.D. Krajicek  $\mathfrak{S}$   $2\,\mathfrak{S}$  : Observation on the histologic features of the human

edantulous ridge. Part II, Connective tissue, Mosby, p.682-687, 1984.