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LETTERS

Photochlorination Reaction of Trichlorosilane (SiHCl₃) at 337.1 nm

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In this communication we report the successful attainment of two separate objectves: (a) The use of the rotating sector technique for the kinetic study of photochlorination of SiHCl₃ system; and (b) the test of a new means of purification of SiCl₄ by adopting photochlorination technique at 337.1 nm to its major impurity, *i.e.*, SiHCl₃.

Almost all results reported to date on the study of photochlorination involving gas phase polyatomic molecules have been limited to the studies of carbon compounds.¹⁻⁸ In recent years the importances of silane compounds in semiconductor industry and its chlorinated compounds in optical fibre industry have attracted some attentions⁹⁻¹¹ but has never been thoroughly studied the present system. We now report a successful demonstration of the technique in the photochlorination of SiHCl₃ at 337.1 nm.

The photochlorination was performed at the temperature range of 22-70°C in a 309.09 cm³ Pyrex reaction vessels equipped with a flat Pyrex window and was thermostated in an aluminum block furnace. Parts of vacuum line and reservoir flasks were painted black to prevent the dark reaction by the room light. The light source was a 150W high pressure Xe arc lamp (Oriel Co, XBO-150W) and 337.1 nm light was selected by a monochromator (Spex Industries Inc., Minimate 1670). The light beam from the monochromator was introduced into the reaction vessel in a homogenous and parallel light through a beam expander which was composed of two quartz lenses. Both slits of the monochromator had target dimensions of 1.5mm diameter which corresponds to spectral band width of 6 nm. The photon intensity entering the reaction vessel was determinated to be $I_0 = 1.25 \times 10^{14}$ quanta/sec on the basis of potassium ferrioxalate actinometry¹² and azomethane actinometry.^{13, 14} The absprotion coefficient, κ , of Cl₂ was calculated using Beer-Lambert law and found to be $6.75 \times 273/T$ (atm. T.K)⁻¹cm⁻¹.^{13,15} In the intermittent illumination, a variable speed mechanical light chopper

*Present address, Korea Advanced Energy Research Institute, Daejeon 300-32, Korea. (EG & G Princeton Applied Research, Model 125A) was used. Its aperture wheel was opened for 90° of rotation and one of them was closed with black paper to incrase the ratio of dark to light period. The reaction product, SiCl₄, was analyzed by HP 5880A gas chromatograph equipped with a TCD and a $1/8'' \times 7.0m \times 20$ % OV 101/80-100 mesh Chromosorb W s.s. column at 60 °C using He as carrier gas.

From our separate study where the variation of SiCl₄ has been measured in terms of the pressures of Cl_2 and SiHCl₃ at constant light intensity, we have obtained Eq.(1) as the rate expression when SiHCl₃ pressure is much greater than that of Cl_2 .

$$I(\operatorname{SiCl}_4)/dt = k_T^0(\operatorname{Cl}_2) I_a^{1/2} \tag{1}$$

where k_1^0 is the overall rate constant at T^0K and I_a is the light intensity absorbed by Cl_2 . The most plausible reaction mechanism compatible with the above empirical reaction rate (Eq. 1) can be expressed by the following reactions.^{1,16}

The detailed rate law derived from this mechanism by applying the stationary state approximation to $SiCl_3$ and Cl is then,

$$d(\text{SiCl}_4)/dt = k_3 k_4^{-1/2} (\text{Cl}_2) I_a^{-1/2}$$
(2)

Since Eq. (1) and Eq. (2) are identical, $k_T^0 = k_3 k_4^{-1/2}$.

The irradiation time dependence of the product, SiCl₄, at 4 different temperatures was measured and given in Table 1 and plotted in Figure 1. The overall rate constants at each temperature were calculated from the slopes of Figure 1. The absorbed light intensities and the concentrations of Cl_2 are given in Table 2 and displayed in Figure 2. The evaluated log k_2^n , the activation energy, E_a , and the pre-exponential

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factor, A, of the overall reaction from Figure 2. found to be $(7.96\pm0.96)-(8670\pm850)/4.58T$, 8.67 ± 0.85 kcal mol⁻¹, and $(9.13\pm0.69)\times10^{7}1^{1/2}$ mol^{-1/2} sec^{-1/2}, respectively.

In the stationary state the lifetime of the chain carrier, τ , is given by $1/2(I_ak_4)^{-1/2}$ and was determined to be $(1.65\pm$



Reaction Time (Min.)

Figure 1. Variation of product with reaction time 0,22 °C; X, 38 °C; \triangle , 50 °C; \square , 70 °C.



Figure 2. Arrhenius plot for the overall reaction.

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0.50)×10⁻² sec with the rotating sector technique.¹⁷ Therefore, the rate constant of k₄ was able to be calculated and was 5.42 ×10¹³ mol⁻¹ sec⁻¹. Since the activation energy of the overall reaction is given by $E_a = E_3 - \frac{1}{2}E_4$ and E_4 must be zero, which is a usual value for the recombination of radicals in photochlorination processes,¹ E₃ becomes 8.67±0.85 kcal mol⁻¹ and log k₃ is then 14.8-8670/4.58 T.

The activation energy of R3 and Arrhenius pre-exponential factors of R3 and R4 obtained in this study are somewhat larger than those of the photochlorination of $CHCl_3$.¹ These differences of SiHCl₃ from its carbon counterpart may be due to the contribution of silicon *d*-orbitals.¹⁸ Because of the scarcity of kinetic data on the silicon compounds, it is little premature to draw any definite conclusion at this stage. The more clear explanations on the kinetic behavior of silanes due necessary further studies for the photochlorination of silanes.

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TABLE 1: Product with Reaction Time at Various Temperatures*

Run No.	Rxn Temp. (°C)	Irr. Time (Min.)	P _{Clt/He} (Torr)	P _{SiHCI} , (Torr)	P _{SiCL} (Torr)
1	22	2.00	5.58	16.44	0,02
2		7.00	5.32	15.80	0.05
3		8.00	5.80	16.54	0.05
4		10.00	5.69	15.42	0.06
5		12.00	5.49	15.63	0.06
6	38	2.00	6.01	15.09	0.03
7		4.00	5.63	15.53	0.04
8		7.00	5.88	16.26	0.08
9		8.00	5.51	16.12	0.07
10	50	1.50	5.34	16.44	0.03
11		2.50	5.60	16.32	0.05
12		3.50	5.72	17.02	0.06
13		5.00	5.66	15.46	0.09
14		8.00	5.60	15.84	0.15
15	70	1.00	5.57	14.96	0.03
16		2.00	5.51	16.51	0.03
17		3.00	5.48	15.73	0.08
18		6.00	5.57	16.44	0.19

 $I_0=1.25\times10^{14}$ quanta/sec; Dilution factor (γ) of Cl₂/He are 0.086 at 22°C, 0.099 at 38°C, 0.098 at 50°C, and 0.098 at 70°C.

Table 2.	Overall	Rate	Constant	at	Various	Temperatures ^a
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 Rxn Temp. (K)	P _{Cl₂/He} (Torr)	r	(atm T [°] K) ⁻¹ mol	$R \times 10^4$ -1 (Torr sec ⁻¹)	$I_a \times 10^{-12}$ (quanta sec ⁻¹)	k_{τ}^{0} $(l^{1/2}$ mol ^{-1/2} sec ^{-1/2})
 295.15	5.58	0.086	6.25	0.70	8.57	38.66
311.15	5.76	0,099	5.93	1.35	9.62	59.22
323.15	5.58	0.098	5.71	3.07	8.91	145.77
343.15	5,53	0.098	5.37	5.72	8.33	283.57

*x, absorption coefficient; R, Slope obtained from Figure. 1 by the least square analysis.

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The Photochemistry of Co(III) Complex of Glycinemethylester

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Photochemical reactions of Co(III) complexes have often been described in terms of mechanisms involving an excited state of the metal ion which is charge transfer in character.^{1,2} Ligand field excited states play important roles in the photoreactions of transition metal complexes especially with regard to photodegradation of complexes by ligand labilization.^{3,4} Charge transfer irradiation promotes an intramolecular oxidation-reduction reaction which may be schematized as follows using the glycinato complex as an example⁵

$$\begin{array}{l} \operatorname{Co}(\operatorname{gly})_3 \xrightarrow{h\nu} \operatorname{Co}(\operatorname{gly})_3^* \\ \operatorname{Co}(\operatorname{gly})_3^* \longrightarrow \operatorname{Co}(\operatorname{gly})_2 + \operatorname{oxidation} \ \operatorname{products} \ \operatorname{of} \ \operatorname{glycine} \\ \operatorname{Co}(\operatorname{gly})_2 \xrightarrow{H_3O^+} \operatorname{Co}^{2+}(\operatorname{aq}) + 2\operatorname{glyH} \end{array}$$

In accordance with the intramolecular character of the photoreaction, the quantum yield was not affected by the acidity of the solution and only showed a small dependence on the glycinato and the steric arrangement of the complex.

The electronic spectra of Co(III) glycinato complexes suggest that there are significant interactions between ligand field states of the Co(III) centers. From the study of photochemical processes in Co(III) gltcinato complexes, it is possible to elucidate the reactivity of different excited states and to provide insight into nature of bonding in Co(III) methylester complexes.

In this paper we examine whether the photoreactivity is localized at the Co(III) center delocalized over the ligandmetal bonds. The photochemical behaviors of the complex will also be correlated with theoretical predictions based on the electronlic absorption spectra of Co(III) glycineester complexes.

The complex, $[Co(gly)_2(glycinemethylester)Cl]Cl_2$ was prepared by the published method.⁶ The crude product was recrystallized from hot water by adding sequentially methanol, absolute ethanol, and ether, and dried in vaccuo over Mg $(ClO_4)_2$, The spectral properties (UV-Vis. IR, ¹H nmr) of this compound prepared were identical with those reported.

Photolysis was carried out in aqueous HClO₄ solutions (pH 1-3). Irradiations (λ_{irr} =254 nm) were utilized in an apparatus equipped with a Hanovia low-pressure mercury lamp. Light intensities were determined by ferrioxalate actinometry.⁷

The electronic structure of Co(III) glycineester complex was calculated by the CNDO/2 method with semiempirical integrals as described previously.⁸

Atomic cartesian coordinates of the molecular system