## 총의치교합면의 사용재료에 따른 마모도 측정에 관한 실험적 연구

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#### Abstract

# An Experimental Study on the Abrasion Tests as a Result of using Materials of Full Denture Occlusal Surface.

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I got a conclusion as a result of that in case of constructing a full denture using acrylic resin teeth, porcelain teeth, and forming posterior occlusal surface of the artificial teeth by Type Gold and Nickel crome alloy thus constructing a full denture and therfore comparing the above case with abrasion of Natural teeth.

The result were as follows:

- 1. The abrasion of Natural teeth and the abrasion of full denture constructed by Type gold has a close resemblance.
- 2. The one that has the hightest degree of abrasion is full denture that 's using, with acrylic resin teeth, maxillary and mandibular And the lowest abrasion is natural teeth-natural teeth.
- 3. In case of single denture, that 's opposing to natural teeth, the one that has the hightest degree of abrasion is a full denture that 's using Acrylic resin teeth and the lowest abrasion is a full denture that 's forming occlusal surface by Type gold.
- 4. The single denture, which is opposing to type gold teeth, was abraded above everything by full denture which is constructed by porcelain teeth.
- 5. In the same teeth, the abrasion of mandibular teeth was greater than that of mandibular teeth was greater than that of maxillary teeth.
- 6. The abrasion degree of Acrylic resin teeth has no direct mutual connection with material hardness which is opposing to.

**목 차** . 實驗成績 .

│.서 론

著者

gold

Acrylic resin teeth

teeth

가

porcelain teeth

Type

機能差 縮小

檢討가

가

가

便安感

Ⅱ. 실험재료 및 측정방법

가

Acrylic resin

Porcelain 齒

磨耗度 . 1931

獨逸 Geier가 Bridge

Acrylic resin 1938 Selbach

Wilson Bridge, Crown, Inlay

Acrylic resin

1951 Sexon Phillips가

Denture Cleanser 가 Acrylic resin

Terry

Harrington Selfcuring acrylic Heat-curing acrylic hand brushing abrasion test machine . フト

Wallace Acrylic resin teeth

Acrylic resin

□ • 크림제표 첫 국 6 6 년

Nickel chrome alloy

1. 실험재료

對象材料 1

Natural teeth Acrylic resin teeth, Type gold teeth, Nickel chrome alloy teeth, porcelain teeth 12mm,

7.3mm .( 7.3mm

Out side micrometer Emble Spindle 7.3mm .)

Natural teeth Disc

Dentin

Enamel質

Acrylic resin

teeth Porcelain teeth

Direct resin

natural teeth 形態

Stone wheel Stone point

Nickel chrome alloy teeth Type gold teeth Natural

teeth Wax

Schultz, Wood Ward, Koehne

1. Tested Materials

Code Materials Brands Manufac tur er Let ter Natural Teeth Α Dae Sung Dental Industrial Co.LTD(韓) В Acrylic Resin Teeth Resin Tiger Teeth Casting Palla Alloy (Type A) С Type | Gold Teeth 三信商會(韓) D Nickel Chrome Alloy Washilov Kememizu Chemical Teet h Industry ConLTD(日) Ε New Vilux Porcelain Teeth G-C Dental Ind Corporation (美)

20

#### Drill Bice

File Sand paper

0.001mm Out side

micrometer(規格:0-25mm)

0.01mm

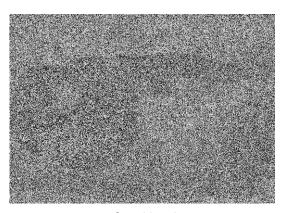
Natural teeth

35

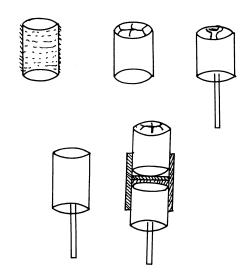
High speedmotor, Balance,

Direct resin, Timer

Abrasive instrument



1. Out side micrometer A. Emble B. Spindle



2. A. Arbor band C. Arbor band mandrel

E: Arbor band

B. Tooth D: Stone point

2. 측정방법

條件 teeth

2

Arbor band

13mm, 7mm 1/2

Stone point 가

Arbor band

Stone point

7mm

Arbor

.(Arbor band Arbo

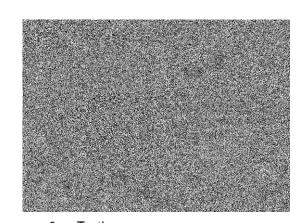
bnad meandrel

band

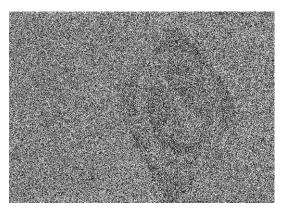
가

Arbor band meandrel(口腔常態

) 3500 RPM High speedmotor



Teeth High Speedmotor 附着方法



Balance

4, 5 1kg 가 Arbor band 1/2 周圍 Boxing Direct resin 가 接觸

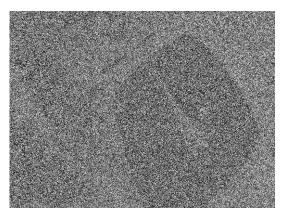
6 High speedmotor
High speedmotor

가 荷重

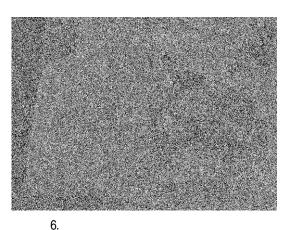
400g

가 ...
Timer 3
3
100 合 5

High Speedmotor
0.01mm Out side micrometer



5. Tooth Balance



### Ⅲ. 實驗成績

가 Natural teeth Acrylic resin teeth, Type gold teeth, Nickel chrome alloy teeth, porcelain teeth

2 . 各個

Acrylic resin teeth, Nickel chrome alloy teeth, porcelain teeth, Type aold teeth. 가 Natural teeth Acrylic resin teeth Acrylic resin teeth Natural teeth 가 가 Natural teeth Natrural teeth Acrylic resin gold teeth, Nickel chrome alloy teeth, Type teeth, Porcelain teeth Natural teeth Acrylic resin teeth Type gold teeth Nickel chrome alloy teeth Porcelain teeth Natural teeth 가 Acrylic resin 가 가 teeth Type gold teeth . Acrylic resin teeth Type gold teeth, Natural teeth, Nickel chrome alloy teeth, porcelain teeth Table 4. Acrylic resin teeth Porcelain Teeth, Natural teeth, Nickel chrome alloy teeth, gold teeth Acrylic resin teeth porcelain teeth 가 甚 가 가 가 Type gold teeth Acrylic resin teeth, Type gold teeth Natural teeth, Nickel chrome alloy teeth,

Natural teeth, Nickel chrome alloy teeth, porcelain teeth 5
Acrylic resin teeth Type gold teeth 7 7 7 Porcelain teeth, Nickel chrome alloy teeth, Natural teeth Type gold teeth

Nickel chrome alloy teeth Acrylic resin teeth, Type gold teeth, Natural teeth, porcelain teeth 6
Acrylic resin teeth, type gold teeth, Natural teeth porcelain teeth

Nickel chrome alloy teeth7

Porcelain teeth Acrylic resin teeth, Type gold teeth, Natural teeth, Nickel chrome alloy teeth 7

Type gold teeth, Natural teeth, Nickel chrome alloy teeth .( 2 7 5 算出

Acrylic resin teeth 가

2. ( : mm)

)

分	類	Natural teeth	Acrylic Resin Teeth	Type ∭ gold Teeth	Nickel chrome Alloy Teeth	Porcelain Teeth
回轉齒	牙磨耗度	0.02	2.42	0.03	0.06	0.04
固定齒	<b>牙磨耗度</b>	0.01	3.28	0.02	0.04	0.02

3. Natural Teeth 對 Acrylic Resin Teeth, Type gold Teeth, Nickel chrome Alloy Teeth, Porcelain Teeth (: mm)

分	類	區	分	J	善 耗	度	
Natural Teeth			轉	0	0	0.04	0.07
Acrylic Resin T	eeth	固	定	8			
Type II Gold Tee	eth	固	定		0.01		
Nickel chrome A	alloy Teeth	固	定			0	
Porcelain Teeth		固	定				0

4. Acrylic Resin Teeth 對 Type gold Teeth, Natural Teeth, Nickel chrome Alloy Teeth, Porcelain Teeth (: mm)

分 類	區分	<b>摩</b>	耗 耗	度	
Acrylic Resin Teeth	回轉	0.2	6	0.3	7
Type Ⅲ Gold Teeth	固定	0			
Natural Teeth	固定		0		
Nickel chrome Alloy Teeth	固定			0	
Porcelain Teeth	固定				0

5. Type gold Teeth 對 Acrylic Resin Teeth, Natural Teeth, Nickel chrome Alloy Teeth, Porcelain Teeth (: mm)

分類	區 分		磨料	度	
Type ∭ Gold Teeth	回轉	0	0.02	0.04	0.06
Acrylic Resin Teeth	固定	0.3			
Natural Teeth	固定		0		
Nickel Chrome Alloy Teeth	固定			0	
Porcelain Teeth	固定				0

6. Nickel chrome Alloy Teeth 對 Acrylic Resin Teeth, Type gold Teeth, Natural Teeth, Porcelain Teeth (: mm)

分 類	區分		磨料	度	
Nickel chrome Alloy Teeth	回轉	0	0	0	0.03
Acrylic Resin Teeth	固定	0.4			
Type ∭ Gold Teeth	固定		0.03		
Natural Teeth	固定			0.02	i
Porcelain Teeth	固定。				0

7. Porcelain Teeth 對 Acrylic Resin Teeth, Type gold Teeth, Natural Teeth, Nickel chrome Alloy Teeth (: mm)

分 類	區分		磨料	度	
Porcelain Teeth	回轉	0	0	0	0
Acrylic Resin Teeth	固定	9			
Type ∭ Gold Teeth	固 定		0.05		
Natural Teeth	固定			0.04	
Nickel chrome Alloy Teeth	固定				0.02

□Ⅴ. 총괄 및 고찰	( 5參照) Woelfel; paffenbarger Sweeney가
High speedmotor Balance	가
Natural teeth Acrylic resin	Resin影響
teeth	•
, A, C D, E 가 摩擦力 가 .( 1 2參照)	檢查 著者
·( 1 25 m)	Skinner Acrylic resin
比較考察	自家溫成 及水硬溫度 resin
Vieira Phillips 2 Acrylic	K.H.N.16 가
Veneering resin meterial	受到
curing cycles 硬度	適合
温成過程 가	年齢 ・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・
resin	減退
,實際 resin 硬度 resin	抵抗力 機能 가 ,
plasticizer	가
. Acrylic resin teeth	A arrulia regin tooth
境遇 Type gold teeth Nickel chrome alloy teeth	Acrylic resin teeth 果
では、	*
Natural teeth	

Single denture Nickel chrome alloy 가 甚 space 移動

, Porcelain teeth

破切 憂慮性

가 恰似 Type gold 가 가

### ∨. 결 론

Acrylic resin teeth porcelain teeth

Type gold Nickel chrome alloy

- 1. Natural teeth 가
  - Type gold .. 가
- 2. 가 Acrylic resin teeth

Natural teeth

3. Natural teeth 對抗 Single denture 가 Acrylic resin teeth

Type gold

- 4. Type gold Single denture Porcelain teeth
- 5.

가

6. Acrylic resin teeth

直接的 相關關係

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