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Plasma nitridation of atomic layer deposition–Al₂O₃ by NH₃ in PECVD

Ham cho rom Cha, Young Joon Cho, and Hyo Sik Chang*

Graduate School of Energy Science & Technology, Chungnam National University, Daejeon, South Korea

We have investigated the effect of plasma nitridation of atomic layer deposited-Al₂O₃ films of monocrystalline Si wafers and the thermal properties of nitridated Al₂O₃ films. Nitridation was performed on Al₂O₃ to form aluminum oxynitride (AlON) using NH₃ plasma treatment in a plasma-enhanced chemical vapor deposition and it was conducted at temperature of 400°C with various plasma power condition. After nitridation, we performed firing and forming gas annealing (FGA). For each step, we have observed the minority carrier lifetime and the implied Voc by using quasi-Steady-State photoconductance (QSSPC). We confirmed a tendency to increase the minority carrier lifetime and the implied Voc after the nitridation. On the other hand, the minority carrier lifetime and the implied Voc was decreased after Firing and forming gas annealing (FGA). To get more information, we studied properties of the plasma treated Al₂O₃ films by using Secondary Ion Mass Spectroscopy (SIMS) and X-ray Photoelectron Spectroscopy (XPS).

Keywords: Nitridation, Aluminum oxynitride (AlON), NH₃ plasma treatment, Aluminum oxide (Al₂O₃), plasma-enhanced chemical vapor deposition (PECVD)

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Characteristics of HfO₂-Al₂O₃ Gate insulator films for thin Film Transistors by Pulsed Laser Deposition

Jae Won Hwang, Sang Woo Song, Mansik-Jo, Kwang-hee Han,
Dong woo Kim, Byung Moo Moon*

Department of Electrical Engineering, Korea University

Hafnium oxide-aluminum oxide (HfO₂-Al₂O₃) dielectric films have been fabricated by Pulsed Laser Deposition (PLD), and their properties are studied in comparison with HfO₂ films. As a gate dielectric of the TFT, in spite of its high dielectric constant, HfO₂ has a small energy band gap and microcrystalline structure with rough surface characteristics. When fabricated by the device, it has the drawback of generating a high leakage current. In this study, the HfAlO films was obtained by Pulsed Laser Deposition with HfO₂-Al₂O₃ target(chemical composition of (HfO₂)86wt%(Al₂O₃)14wt%). The characteristics of the thin Film have been investigated by x-ray diffraction (XRD), atomic force microscopy (AFM) and spectroscopic ellipsometer (SE) analyses. The X-ray diffraction studies confirmed that the HfAlO has amorphous structure. The RMS value can be compared to the surface roughness via AFM analysis, it showed HfAlO thin Film has more lower properties than HfO₂. The energy band gap (E_g) deduced by spectroscopic ellipsometer was increased. HfAlO films was expected to improved the interface quality between channel and gate insulator. Apply to an oxide thin Film Transistors, HfAlO may help improve the properties of device.

Keywords: HfO₂, HfAlO, ZnO, Oxide TFTs, IGZO