

Facile Synthesis of high moment α -Fe/oxide and FeCo/oxide core/shell nanoparticles using modified polyol route

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α -Fe/oxide and FeCo/oxide core/shell nanoparticles were synthesized by surfactantless polyol method followed by hydrogen reduction process. Iron oxide (Fe_3O_4) and (CoFe_2O_4) nanoparticles were first synthesized through modified Polyol process, followed by thermal annealing in presence of hydrogen (H_2) gas for 2 hours for reduction into Fe and FeCo nanoparticles. Polyethylene glycol (PEG) has played a key role as solvent and reducing agent simultaneously in this synthesis process. X-ray diffraction (XRD) confirmed that the nanoparticles were Fe_3O_4 and CoFe_2O_4 before reduction process and composed of Fe_3O_4 , CoFe_2O_4 and α -Fe, FeCo phases after reduction process. The structural and magnetic characterizations of the synthesized nanoparticles after oxidation by transmission electron microscope and vibration sample magnetometer measurements confirm the formation of core-shell Fe/oxide and FeCo/Oxide nanospheres. In view of the obtained high magnetic core Fe, FeCo and biocompatible oxide shell, these core-shell Fe/oxide and FeCo/oxide nanoparticles are expected to be promising materials for different bio-sensing applications.

Keywords: α -Fe/oxide, FeCo/oxide nanoparticles, Core/Shell nanostructures, polyol method, magnetic properties, immobilization.