

# Reproducible Resistance Switching and Physical Characteristics of TiO<sub>x</sub> films with Oxidation Temperature and Time

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In this work, we investigated the effect of the oxidation temperature on the unipolar and bipolar resistance switching behaviors of the oxidized TiO<sub>x</sub> films. TiO<sub>x</sub> films on Pt electrodes were fabricated by the oxidation of Ti films at 550°C for 1 to 3 hours. The unipolar and bipolar resistance switching properties were investigated with the oxidation temperature and time. Also, the crystal structure and the physical properties such as chemical bonding states of TiO<sub>x</sub> layers were characterized in addition to the resistance switching characteristics.

The resistance switching behaviors of TiO<sub>x</sub> films oxidized at above 450°C and below 650°C was shown. So, we investigated that the resistance switching behaviors of TiO<sub>x</sub> films oxidized at 550°C with the oxidation time from 1 to 3 hour. The memory windows of unipolar switching in the oxidized TiO<sub>x</sub> films were reduced with increasing the oxidation time, but those of the bipolar switching were slightly enlarged. The enlargement of rutile TiO<sub>2</sub> peak with increasing the oxidation time and temperature was studied by X-ray diffraction. An increase of non-lattice oxygen and Ti<sup>3+</sup> in the TiO<sub>x</sub> films with the oxidation times was investigated by X-ray photoemission spectroscopy. It was expected that the unipolar and bipolar resistive switching of the oxidized TiO<sub>x</sub> film was strongly related with the migration of non-lattice oxygen anions and schottky barrier height, respectively.