

멀티레벨 상변화 메모리 응용을 위해 화학기상증착법으로 저온에서 증착시킨  
InSbTe 박막의 특성평가

**Conformal Properties of InSbTe Thin Films Grown at a Low Temperature by MOCVD  
for Multi Level Phase-Change Memory Applications**

안준구, 허성기, 김청수\*, 이정용\*, 윤순길†

Jun Ku Ahn, Sung Gi Hur, Chung Soo Kim, Jeong Yong Lee, Soon Gil Yoon

충남대학교, \*한국과학기술원

Chungnam National University, \*Korea Advanced Institute of Science and Technology

**Abstract** : The feasibility of InSbTe (IST) chalcogenide materials prepared by metalorganic chemical vapor deposition (MOCVD) for phase-change memory (PRAM) applications was demonstrated. Films grown below 225 °C exhibited an amorphous structure, and the films grown at 300 °C included various crystalline phases such as In-Sb-Te, In-Sb, In-Te, and Sb-Te. The composition of the amorphous films grown at 225 °C was dependent on the working pressure. Films grown at 225 °C exhibited a smooth morphology with a root mean square (rms) roughness of less than 1 nm, and the step-coverage of the films grown on a trench structure with an aspect ratio of 5:1 was greater than 90%. An increase in deposition time increased the filling rate, while retaining the conformal step-coverage. Films grown at 225 °C for 3 h in a working pressure of  $13 \times 10^2$  Pa exhibited a reproducible and complete filling in a trench structure.

**Key Words** : InSbTe materials, MOCVD, Multi Level, Phase change memory.

## 1. 서 론

Phase-change memory (PCM) is one of the most promising candidates for next-generation, non-volatile memory devices. IST materials have many advantages for PRAM applications, deposition process of IST by metal-organic CVD (MOCVD) for filling in trenches is very sensitive to deposition conditions.[1-2] In the present study, we report the successful growth of IST films that possess the functional properties required for PRAM applications using both MOCVD and reliable filling of trench structures with a height of 500 nm and a diameter of 100 nm (aspect ratio of 5:1).

## 2. 결과 및 토의

The IST films grown below 225 °C using MOCVD exhibited an amorphous structure, while the films grown at 300 °C exhibited various crystalline phases. The films grown at a deposition temperature of 225 °C, a Sb-precursor bubbling temperature of 30 °C, and a working pressure of  $13 \times 10^2$  Pa showed a close stoichiometric composition ( $\text{In}_3\text{Sb}_1\text{Te}_2$ ) of IST. The films grown at 225 °C for 1 h in a trench with an aspect ratio of a 5:1 exhibited the step-coverage of approximately 90%. An increase in deposition time for 3 h at a working pressure of  $13 \times 10^2$  Pa increases the filling rate, while retaining the homogeneous conformal coverage.

## 감사의 글

This work was funded by a Korea Science and Engineering Foundation (KOSEF) grant funded by the Ministry of the Science and Technology (MOST) (R01-2007-000-21017-0), and by a KOSEF grant funded by the Ministry of the Economy, Science and Technology (MEST) (No. 2009-0079164). This work was funded by the Manpower Development Program for Energy & Resources, which is supported by the Ministry of Knowledge and Economy (MKE), and it was also supported by the Brain Korea 21 Project in 2006. The authors thank Nano-Fab. (in Korea) for the sample preparation with FIB technique.

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† 교신저자) 윤순길, e-mail: sgyoon@cnu.ac.kr, Tel: 042-821-6638  
주소: 대전광역시 공룡 220 충남대학교 재료공학과