Delamination of Buffer Layer From Metal Substrate for Coated Conductor

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Delamination of oxide buffer layers from metal substrate for coated conductor was investigated. The change of grain size, formation of carbide phases, and selective oxidation of metallic elements at the surface of substrate(Hastelloy C 276) and partial(or localized) crystallization in amorphous layer such as Al₂O₃ and Y₂O₃ were carefully modified and observed to understand the mechanism of delamination. Two samples, one buffered metal substrate with the architecture of LMO/Epi-MgO/IBAD-MgO/Y₂O₃/Al₂O₃/Hastelloy C276 and bare Hastelloy C276 metal specimens were heat treated at the temperatures of 7000~900°C in oxygen atmosphere, which is simulating the deposition conditions of oxide superconducting layer. The Hastelloy C276 specimen showed the increase of grain size, number of carbide and oxide phases near the surface. The XRD results for buffered Hastelloy C276 specimen showed no evidence for localized crystallization in amorphous layers of Al₂O₃ and Y₂O₃. Also, there are no peaks from other oxide such as Cr₂O₃ or Mo₂O₃ etc, which means the layers of LMO/Epi-MgO/IBAD-MgO/Y₂O₃/Al₂O₃ are sufficient for protecting the Hastelloy C276 from oxidation during YBCO deposition. Therefore the formation of carbide phase and the grain growth might be the major reason for delamination of buffer layer. The detail mechanism of delamination and the possible remedies will be discussed.

Keywords : coated conductor, delamination, carbide phase, oxide phase, grain growth, crystallization