

# Low-Temperature Operating SnO<sub>2</sub> Nanowire NO<sub>2</sub> Sensor

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## Abstract

The network structure of SnO<sub>2</sub> nanowires was fabricated on the electrodes by a simple thermal evaporation process from Sn metal powders and oxygen gas. The diameter of the nanowires was 20 ~ 60 nm depending on the processing conditions. The operating temperature of the sensor could be decreased down below 50°C by controlling the properties of the nanowires and the structures of the electrodes. The sensitivities were 10 ~ 15 when the NO<sub>2</sub> concentrations were 10 ~ 50 ppm at the operating temperature of 50°C.

## I. Introduction

In recent years, semiconducting nanowires and nanorods have attracted considerable interests for their potential use in various nanoscale devices using the integrity of the individual nanowires and nanorods [1]. Among them, SnO<sub>2</sub>, an n-type semiconductor with a large band gap ( $E_g = 3.6$  eV at 300K) showed interesting features in the aspects of the synthesis and the device applications.

In this work, a simple and efficient way of producing SnO<sub>2</sub> nanowire-based NO<sub>2</sub> sensors of high sensitivity with fast response, without an arduous and individual lithography process, was studied. In particular, the operating temperature of the sensor could be decreased down below 50°C by controlling the properties of the nanowires and the structures of the electrodes.

## II. Experimental

Firstly, for the fabrication of sensor devices, electrodes were defined on the Si substrate by a conventional photolithography process, as shown in Fig. 1 (a). The size of the electrodes were 3 \* 3 mm and the gap between the electrodes was 10 ~ 30um. The Pt (5000 Å) and Ti (500 Å) layer were deposited on the Si substrate in sequence by an e-beam, sputtering. The Au (200 Å) catalyst layer was sputtered by a thermal evaporation process. Upon the defined electrodes, SnO<sub>2</sub> nanowires were synthesized by a thermal CVD process from the Sn metal and the oxygen gas [2].

Fig. 1 (b) shows a typical example of SnO<sub>2</sub> nanowires cross-connected between two electrodes.

### III. Results and Discussion

Fig. 2 shows the NO<sub>2</sub> sensing characteristics of the SnO<sub>2</sub> nanowire gas sensor. The gas sensitivity is defined as  $R_g/R_a$ , where  $R_a$  is the electrical resistance in air and  $R_g$  is the resistance in NO<sub>2</sub> gas. The response and the recovery time is defined as the 90% of the time required to reach the maximum  $R_g$  and the minimum  $R_a$ , respectively. At the operating temperature of 200°C, the sensitivity of 40 ~ 60 could be obtained when the NO<sub>2</sub> gas concentration was 10 ~ 20ppm. The highest sensitivity of 60 was obtained when 20 ppm of NO<sub>2</sub> is injected. In the Fig. 2 (a), the response and the recovery time were 38 s and 25 s, respectively. The reaction time was noticeably faster than any other bulk and thin film type SnO<sub>2</sub> sensors. It is believed that the presented structure of the gas sensor in this work has an advantage in terms of the adsorption and desorption of gas molecules. According to the literature [3], the response time to detect the target gas strongly depends on the degree of diffusion of the gas molecules into the sensor. As the SnO<sub>2</sub> nanowires in this study are sufficiently randomly oriented to generate a highly porous structure, they can exhibit quite faster reaction time.

It is noteworthy that the operating temperature of the sensor could be decreased down below 50°C by controlling the structures of the nanowires and the electrodes. The sensitivities were 10 ~ 15 when the NO<sub>2</sub> concentrations were 10 ~ 50 ppm at the operating temperature of 50°C.

Table. 1 summarizes all the sensitivity, response time, and recovery time of a sample. At the temperatures below 100°C, the sensitivities were 10 ~ 20 were obtained. However, the response time and recovery time increases significantly as the operating temperature decreases, which could be explained lower reaction rate of the NO<sub>2</sub> gas species on the surface of the nanowires.

### References

[1] X. F. Duan, Y. Huang, Y. Cui, J. Wang and C. M. Lieber, Nature 409, 66 (2001).  
 [2] Z. Pan, Z. Dai and Z. L. Wang, Science 291, 1947 (2001).  
 [3] N. Barsan and U. Weimar, J. Electroceram. 7,143 (2001).

Table. 1 A summary of the sensitivity, response time, and recovery time of a sample with different NO<sub>2</sub> concentrations and the working temperatures.

	Sensitivity(S=R <sub>g</sub> /R <sub>a</sub> )			Response time(s), 90%			Recovery time(s), 90%		
	10ppm	50ppm	100ppm	10ppm	50ppm	100ppm	10ppm	50ppm	100ppm
	200°C	43	-	-	38	-	-	25	-
100°C	11	13	17	170	34	34	160	130	80
50°C	12	10	4.5	590	510	140	1850	2170	450

Figure Captions.

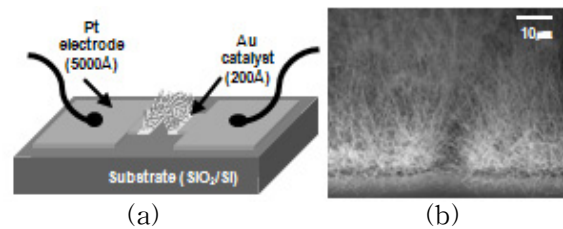


Fig. 1 (a) A schematic illustration of the gas sensor device. (b) A SEM image of the synthesized SnO<sub>2</sub> nanowires between the electrodes.

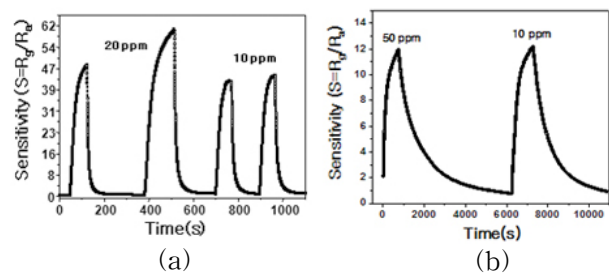


Fig. 2 NO<sub>2</sub> gas sensing characteristics of the SnO<sub>2</sub> nanowires with different NO<sub>2</sub> concentrations at the working temperatures of (a) 200°C (b) 50°C.