

## Ruthenium Thin Films Grown by Atomic Layer Deposition

Woong-Chul Shin<sup>1,\*</sup>, Kyu-Jeong Choi<sup>1</sup>, Hyun-June Jung<sup>2</sup>, Soon-Gil Yoon<sup>2</sup> and Soo-Hyun Kim<sup>3</sup>

<sup>1</sup>NCD technology

<sup>2</sup>School of Nano Science and Engineering, Chungnam National University

<sup>3</sup>School of Materials Science and Engineering, Yeungnam University

\*Electronic address: wshin@ncdtech.co.kr

**Abstract :** Ruthenium is one of the noble metals having good thermal and chemical stability, low resistivity, and relatively high work function(4.71eV). Because of these good physical, chemical, and electrical properties, Ru thin films have been extensively studied for various applications in semiconductor devices such as gate electrode for FET, capacitor electrodes for dynamic random access memories(DRAMs) with high-k dielectrics such as Ta<sub>2</sub>O<sub>5</sub> and (Ba,Sr)TiO<sub>3</sub>, and capacitor electrode for ferroelectric random access memories(FRAMs) with Pb(Zr,Ti)O<sub>3</sub>. Additionally, Ru thin films have been studied for copper(Cu) seed layers for Cu electrochemical plating(ECP) in metallization process because of its good adhesion to and immiscibility with Cu.

We investigated Ru thin films by thermal ALD with various deposition parameters such as deposition temperature, oxygen flow rate, and source pulse time. Ru thin films were grown by ALD(Lucida D100, NCD Co.) using RuDi as precursor and O<sub>2</sub> gas as a reactant at 200~350°C.

**Key Words :** ALD, Ru, Electrode, Cu, Seed layer