# Effects of Y<sub>2</sub>O<sub>3</sub> Addition on the Microstructure and Electrical Property of TiO<sub>2</sub>-excess BaTiO<sub>3</sub>

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## Abstract

When  $Y_2O_3$  was added to Ti-excess BaTiO<sub>3</sub> ((Ba+Y)/Ti = 1), the area occupied by  $Y^{3+}$  ion was confirmed by its microstructure development, electrical conductivity behavior and lattice constant. Grain growth inhibition was observed when the content of donor dopant exceeded a critical value ( $x \approx 0.01$ ) in BaTiO<sub>3</sub>+ $x(0.5Y_2O_3+TiO_2)$  system. A donor-doped behavior was observed at various Y contents ( $0.2\sim3.0$  mol% Y) when  $Y_2O_3$  was added to TiO<sub>2</sub>-excess BaTiO<sub>3</sub>. As Y content was increased, (002) and (200) peaks shifted to higher angles and the lattice constant (a and c axis) decreased gradually.

# Keywords: BaTiO<sub>3</sub>, Y, electrical conductivity, defects, lattice constant

## 1. Introduction

The ionic radius of  $Y^{3+}$  ion (0.09nm) is somewhere between that of Ba<sup>2+</sup> ion (0.14nm) and Ti<sup>4+</sup> (0.06nm) ion. Thus,  $Y^{3+}$  can be used on either cation site of BaTiO<sub>3</sub> sub-lattice, depending on the Ba/Ti ratio [1]. Recent results showed that  $Y^{3+}$  acts like a donor impurity when  $Y_2O_3$  is added to the stoichiometric BaTiO<sub>3</sub> (Ba/Ti=1) or BaO-excess BaTiO<sub>3</sub> [2-3]. Furthermore, according to our recent results,  $Y_2O_3$  addition to Ba-excess BaTiO<sub>3</sub> showed a donor-doped behavior at low levels of  $Y_2O_3$  ( $\leq 1.0$  mol%) and an acceptor-doped behavior at higher levels (>1.0mol%). This result imply that below 1 mol% Y,  $Y^{3+}$  ions preferentially occupy Ba sites even in BaTiO<sub>3</sub>+ x(BaO+0.5Y<sub>2</sub>O<sub>3</sub>), with excess BaO.

In this paper, the effect of yttrium addition on electrical conductivities of Ti-excess  $BaTiO_3$  ((Ba+Y)/Ti =1) is investigated. The occupancy of the [] site by yttrium will be discussed in terms of microstructure development, equilibrium electrical conductivity and lattice constant.

### 2. Experimental and Results

Samples were prepared by a conventional ceramic processing and using  $BaTiO_3$  (Sakai BT04),  $TiO_2$ (Aldrich) and  $Y_2O_3$ (NanoTek). These samples were sintered at 1300 °C for 3 h in air. The conductivity was measured at 1100 °C using a four point d.c. method. The desired oxygen partial pressure was obtained by using  $N_2$ - $O_2$  and CO-CO<sub>2</sub>. The oxygen activity was measured using a closed-end tube of stabilized zirconia. Figure 1 shows the microstructures of specimens having nominal compositions of

 $BaTiO_3 + x(0.5Y_2O_3 + TiO_2)$  where x = 0, 0.002, 0.005, 0.01, 0.02, and 0.03. At lower levels of Y addition, larger grains were developed as shown Fig.  $1(a) \sim (c)$ , whereas the grain growth was suppressed at higher Y levels as shown in Fig.  $1(d) \sim (f)$ . A significant grain growth inhibition was observed at the doping level of 1.0 mol% Y, compared with 0.5 mol% Y. This result is similar to the window of grain growth inhibition threshold (GGIT) of donor doped BaTiO<sub>3</sub> with  $TiO_2$  excess [2-5]. Figure 2 shows the electrical conductivity profiles measured as a function of oxygen partial pressure at 1100 °C. The electrical conductivity profiles of TiO<sub>2</sub>-excess BaTiO<sub>3</sub> with 0.5 mol% or 1.0 mol% Y showed a donor-doped behavior as in Fig. 2. When  $Y^{3+}$ ions used as donor in the Ba sites, Y<sub>Ba</sub> is compensated either by electrons or by cation vacancies [6-7]. The electrical conductivity at low Po<sub>2</sub> (reduced atmosphere) increases with Y contents, which indicates that Y<sub>Ba</sub> is compensated by electrons. At the ambient atmosphere, electrical conductivities follow the  $-1/4^{\text{th}}$  power of Po<sub>2</sub> [6,8,9]. This implies that Y<sup>3+</sup> ions effectively substituted for Ba sites and are compensated by cation vacancies at higher Po<sub>2</sub>. Figure 3 shows partial X-ray diffractograms for BaTiO<sub>3</sub> doped with various levels of Y<sub>2</sub>O<sub>3</sub>. As Y content was increases, (002) and (200) peaks shift to higher angles, leading to the contraction of BaTiO<sub>3</sub> unit cell. These samples were quenched after sintering at 1300°C for 3 h, preventing significant diffusion and segregation of dopants and defects. Since the ionic radius of  $Y^{3+}$  ion (0.09nm) is somewhere between that of  $Ba^{2+}$  ion (0.14nm) and  $Ti^{4+}$  (0.06nm) ion, the lattice constant may decrease with increasing the yttrium substitution for Ba sites  $(Y_{Ba})$ . This result supports that  $Y^{3+}$  ions replace Ba sites in BaTiO<sub>3</sub>+x(0.5Y<sub>2</sub>O<sub>3</sub>+TiO<sub>2</sub>).



Fig. 1. SEM photomicrographs of  $BaTiO_3 + x$ (0.5Y<sub>2</sub>O<sub>3</sub>+TiO<sub>2</sub>) sintered at 1300°C for 3 h: (a) un-doped BaTiO<sub>3</sub> (b) x = 0.002, (c) x = 0.005, (d) x= 0.01, (e) x = 0.02, (f) x = 0.03



This data is compatible with the equilibrium electrical conductivity behavior shown in Fig. 2, where the donor doped-behavior was clearly obvious.

#### 3. Summary

The Y<sub>2</sub>O<sub>3</sub> addition to Ti-excess BaTiO<sub>3</sub>((Ba+Y)/Ti =1) showed a typical microstructure development; larger grains were observed at low levels( $\leq 0.5 \text{ mol}\%$  Y) and small and uniform grain size distribution, at high levels( $\geq 1.0 \text{ mol}\%$ ). Equilibrium electrical conductivity data followed the  $-1/4^{\text{th}}$  sloped of oxygen partial pressure dependence at near ambient. As Y content was increased, (002) and (200) peaks

shifted to higher angles and the lattice constant (a and c axis) decreased gradually. These results confirms that  $Y^{3+}$  ions preferentially occupy Ba sites when Ba/Ti < 1.



Fig. 3. Partial X-ray diffractogram for  $BaTiO_3+x(0.5Y_2O_3+TiO_2)$ : (a) x = 0, (b) x = 0.01, (c) x = 0.02, (d) x = 0.03.

#### 4. References

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