

# PDP 유지 전원단에 적합한 새로운 고효율 능동형 클램프 포워드 컨버터

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## A new high efficiency active clamp forward converter suitable for the sustaining power module of a plasma display panel

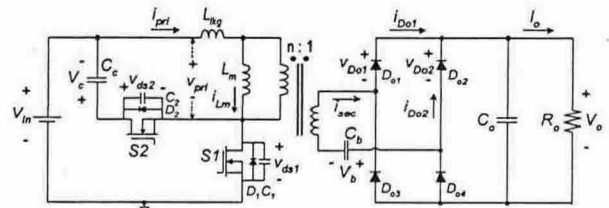
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### ABSTRACT

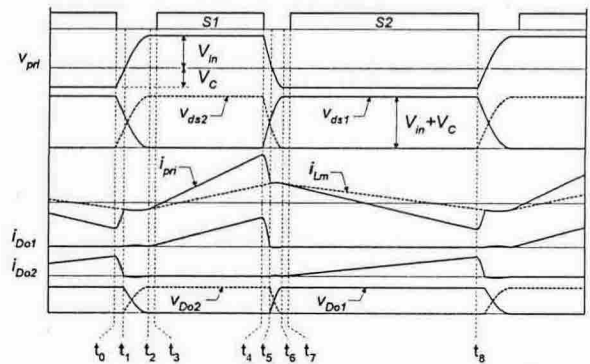
A new high efficiency active clamp forward converter suitable for the sustaining power module (SPM) of a plasma display panel (PDP) is proposed. It has a wide zero voltage switching (ZVS) range without inserting additional resonant inductor. Also, it features simpler structure, lower cost, less mass, and no effective duty loss. Furthermore, voltages across all rectifier diodes are clamped on the output voltage, which results in a higher efficiency.

### 1. Introduction

Nowadays, the PDP is one of the most leading candidates for the large screen TVs, due to its desirable merits such as the wide view angle, lightness, thinness, long lifetime, high contrast, and large screen<sup>[1]</sup>. Since the SPM among various power modules used in the PDP handles most of power over 85%, it determines the overall system efficiency. Therefore, it is necessary to increase the efficiency of the SPM in order to improve the overall system efficiency. Since a prior active clamp forward (ACF) converter with a center-tapped transformer (CTT) presented in [2] achieves the ZVS of switches by using the additional resonant inductor, it features the low switching losses, low electromagnetic interference (EMI) noise, and high efficiency. Furthermore, since rectifier diodes have a full rectification configuration, its voltage conversion ratio is higher than that of the traditional single ended ACF converter, resulting in a higher efficiency. Due to these advantages, it is adopted for the SPM of the PDP. However, in high voltage low current applications such as the SPM,



a circuit diagram



b key waveforms

Fig. 1 The proposed converter

since the additional large resonant inductor in series with the leakage inductor  $L_{lk}$  is necessary to achieve the ZVS of all switches over the wide load range, it has several serious problems such as the large effective duty loss, serious voltage ringing in the rectifier diodes, considerable heating, and noisy output voltage. Above all, the dissipative resistor-capacitor (RC) snubber is necessary to absorb the serious ringing voltage across the rectifier diodes, resulting in degrading the overall system efficiency. In this paper, to overcome these problems, a new high efficiency ACF converter suitable for the SPM is proposed as shown in Fig. 1a. In the proposed converter, since the magnetizing inductor  $L_m$  is used to achieve the ZVS of all switches, no additional large resonant

inductor is required for the wide ZVS range. In addition, since it has no large output filter inductor, it features the simpler structure, lower cost, less mass, and no effective duty loss. Furthermore, since voltages across all rectifier diodes are clamped on the output voltage, there is no need for the RC snubber, resulting in a higher efficiency.

## 2. The operation of the Proposed Converter

Fig. 1b shows the key waveforms of the proposed converter. It is assumed that all components are ideal except for the output capacitors of switches and  $L_{lk}$ . One operation cycle can be divided into eight modes as follows:

**Mode 1( $t_0 \sim t_1$ ):** When  $S_2$  is turned off at  $t_0$ , the output capacitor  $C_2$  of  $S_2$  begins to be charged and the output capacitor  $C_1$  of  $S_1$  discharged by  $L_{lk}$ . The  $i_{sec}$  still flows through  $D_{o2}$  and  $D_{o3}$ .

**Mode 2( $t_1 \sim t_2$ ):** When  $i_{pri}$  becomes equal to  $i_{Lm}$  at  $t_1$ ,  $C_2$  begins to be charged and  $C_1$  discharged by  $L_m$  together with  $L_{lk}$ . At the same time, the direction of  $i_{sec}$  is reversed and the commutation between  $D_{o1}$  and  $D_{o2}$  begins.

**Mode 3( $t_2 \sim t_3$ ):** At  $t_2$ , the discharge of  $C_1$ , charge of  $C_2$ , and commutation between  $D_{o1}$  and  $D_{o2}$  are finished completely.  $i_{pri}$  flows through the body diode  $D_1$  of  $S_1$  with the slope of  $\{V_{in} - n(V_o + V_b)\}/L_{lk}$ , and  $i_{sec}$  flows through  $D_{o1}$  and  $D_{o4}$ .

**Mode 4( $t_3 \sim t_4$ ):**  $S_1$  is turned on with the ZVS at  $t_3$ . In this mode, the directions of  $i_{pri}$  and  $i_{Lm}$  are reversed.

In the prior ACF converter with a CTT, although  $S_1$  is turned on with the ZVS due to the external large inductor, it increases the freewheeling interval when all output rectifier diodes are simultaneously turned on, resulting in a large effective duty loss. However, since there is no output filter inductor in the proposed converter, there are no freewheeling interval and no effective duty loss. The circuit operation of  $t_4 \sim t_8$  is similar to that of  $t_0 \sim t_4$ .

## 3. Design Considerations

For the convenience of the steady state analysis, it is assumed that the dead time between  $S_1$  and  $S_2$  is neglected, and  $V_c$ ,  $V_b$ , and  $V_o$  are constant. The voltage  $V_b$  can be obtained as  $V_b = (1-2D)V_o$  from the voltage second balance rule on  $L_m$ . Also, since the average current of  $D_{o1}$  is equal to that of  $D_{o2}$  from

the current second balance rule on  $C_b$ , the output current  $I_o$  is equal to the sum of the average currents of  $D_{o1}$  and  $D_{o2}$ . Therefore, the voltage conversion ratio of the proposed circuit can be obtained from the above equation and average current of  $D_{o1}$  as follows:

$$\frac{V_o}{V_{in}} = \frac{1}{2n(1-D)(1+L_{lk}/L_m) + L_{lk}f_s/(nD^2R_o)} \quad (1)$$

where  $f_s$  and  $D$  are the switching frequency and duty ratio of  $S_1$ , respectively.

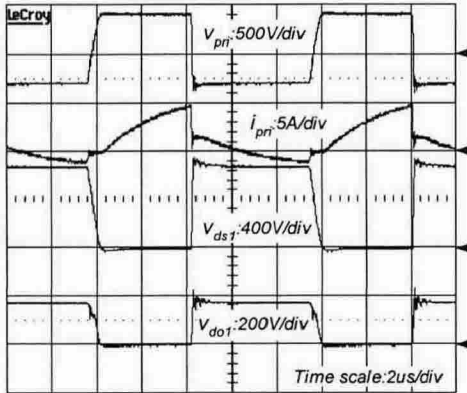
Since the energy stored in both  $L_m$  and  $L_{lk}$  at  $t_4$  is larger than that at  $t_0$ , it is easier to achieve the ZVS of  $S_2$  than  $S_1$ . Therefore, the value of  $L_m$  should be carefully chosen to achieve the ZVS of  $S_1$  over the whole load variations. The ZVS condition of  $S_1$  can be approximately obtained as follows:

$$\begin{aligned} & \frac{1}{2} L_{lk} i_{pri}^2(t_0) + \frac{1}{2} L_m i_{Lm}^2(t_0) \\ & \geq \frac{1}{2} (C_1 + C_2) (V_{in} + V_o)^2 + \frac{1}{2} \left( \frac{4C_D}{n^2} \right) (nV_o)^2 \end{aligned} \quad (2)$$

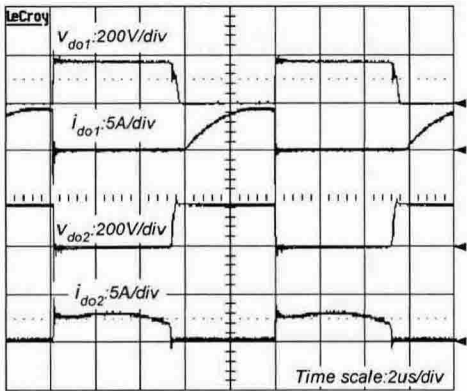
where  $C_D$  is the junction capacitor of the rectifier diode. When  $L_{lk}$  is given in manufacturing the transformer, this equation provides the design guideline for  $L_m$  ensuring the ZVS of all switches  $S_1$  and  $S_2$  over the whole load ranges.

## 4. Experimental Results

To verify the operation and analysis of the proposed converter, the prototype is implemented with specifications of  $V_{in}=385V$ ,  $V_o=170V$ ,  $P_{o,max}=425W$ ,  $f_s=100kHz$ ,  $L_m=477\mu H$ ,  $L_{lk}=5.2\mu H$ ,  $C_c=C_b=4.4\mu F$ ,  $n=2$ ,  $S_1$  and  $S_2=17N80C3$ ,  $D_{o1} \sim D_{o4}=15ETH03$ ,  $C_1=C_2=59pF$ , and  $C_D=45pF$ . Fig. 2a and 2b shows key waveforms at the full load. Since the voltages across rectifier diodes are clamped on the output voltage as shown in these figures, there is no serious voltage ringing across them. Also, since there is no freewheeling interval of rectifier diodes, there is no effective duty loss. The small difference between Fig. 1b and Fig. 2b is caused by the reverse recovery of the rectifier diodes and resonance between  $L_{lk}$  and  $C_b$ . Fig. 3a and 3b show the ZVS condition of switches at the full and 10 % load, respectively. As shown in these figures, the ZVS of switches can be ensured over the whole load variations. Fig. 4 shows that the proposed



a key waveforms of  $v_{pri}$ ,  $i_{pri}$ ,  $v_{ds1}$ , and  $v_{do1}$



b key waveforms of  $v_{do1}$ ,  $i_{do1}$ ,  $v_{do2}$ , and  $i_{do2}$

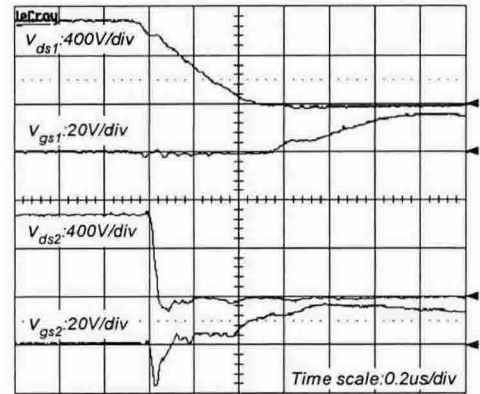
Fig. 2 Key waveforms

converter has the maximum efficiency of 97.7 % at a 90 % load. Moreover, the efficiency over a wide load range is as high as above 90 %, which is a very desirable feature for severe load varying applications such as PDPs and digital audio amplifiers.

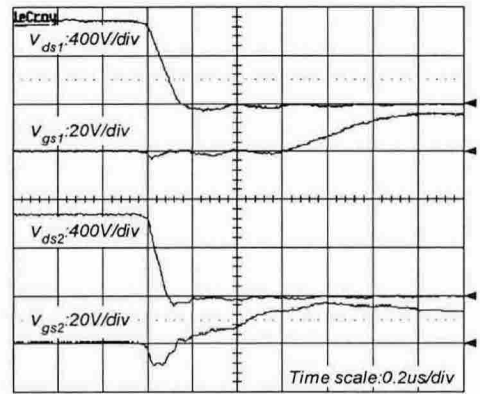
## 5. Conclusions

A new high efficiency active clamp forward converter for the SPM of the PDP is proposed. It ensures the ZVS operation of all power switches over the whole load variations without the additional resonant inductor. Furthermore, since there is no large output filter inductor, it features the simpler structure, lower cost, less mass, higher efficiency, and no effective duty loss. The efficiency over a wide load range is as high as above 90 %. Therefore, the proposed converter is well suitable for the SPM of the PDP.

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a at full load



b at 10% load

Fig. 3 ZVS conditions

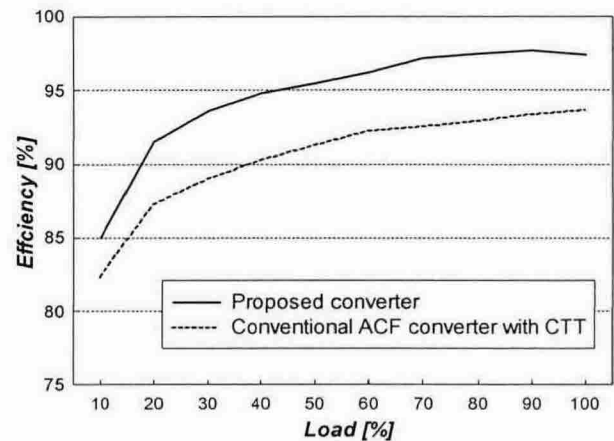


Fig. 4 Measured efficiency

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