폴리이미드 표면에서의 열적 스트레스에 의한 TN셀의 잔류 DC 특성 연구

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Study on the residual DC characteristic of Twisted Nematic Liquid Crystal Display on the Polyimide Surface by the Thermal Stress

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Abstract: In this study, the threshold voltage and the response time of thermal stressed TN-LCDs showed the same performances on none thermal stressed TN-LCDs. There was little change in TN cells. Also, while increasing thermal stress time, the transmittances of TN-LCDs on the rubbed PI surface were almost the same, But the thermal stability of TN cell was deteriorated.

Key Words: transmittance, response time, polyimide (PI), twisted nematic (TN), residual DC, thermal stress

1. 서 론

Recently, thin film transistor(TFT)-liquid crystal displays (LCDs) have been widely used in information display devices such as notebook computers, desktop monitors and car navigation systems. It is critical that for the long duration, the function of the display should be maintained properly. So it is necessary to examine the problems coming from the long period display [1-2]. The major part of the study of the display stability is the thermal stability, above all, in the area of the projector type LCD. This projector type of LCD has low brightness on the ground of actualization principle. Therefore, to improve brightness, strong source of light is needed and this will induce intensively high heat, causing the characteristics of the LCD to be deteriorated. Therefore, we support that LCD cell used in the LCD projector and projection TV should qualify fast response and high thermal stability. In this paper, we designed to investigate the electro-optic change of LCD when exposed to intense heat for the duration.

2. 실 험

In these experiments, the polymer (SE-7492, Nissan Chemical Industries Co.) with side chains was used as a homogeneous alignment layer and coated on ITO-coated glass substrates by spin-coatings, which was then imidized at 22 $0\,^{\circ}$ C for 1 h. The thickness of the PI layers was 500 Å. The PI films were rubbed by using a machine equipped with a nylon roller (Y₀-15-N, Yoshikawa Chemical Industries Co.). A definition of rubbing strength (RS) has been given in

previous papers [3-8]. The RS used was 187 mm for the medium-rubbing region. The TN cell was used with both-sides rubbed PI surfaces. The LC layer thickness of TN cells was set at 5 μ m. NLCs(Nematic Liquid Crystals)(MJ001929, Merck Co.) in positive dielectric anisotropy were used. TN cells were fabricated at room temperature, annealed at 100°C during 6 hr and 12 hr to measure thermal characteristics.

3. 결과 및 검토

We investigated thermal ability of 90° TN-LCD. This ability in the LCD is important to evaluate the LCD duration because LCD in the projection TV was exposed by high temperature. All 90 °TN cells had $5.0\mu m$ cell gap.

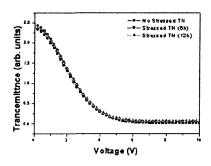


Fig. 1. The V-T curves of no stressed 90°TN cell and stressed 90°TN cells for 6 h and 12 h on the rubbed PI surfaces.

The transmittances of the 90° TN cells were almost the same regardless of increasing of the thermal stress, as shown in Figure 1. Furthermore, response time characteristics of none stressed TN cell and stressed TN cells for 6 h and 12h on the rubbed PI surfaces had little change in values, as shown in Figure 2. Moreover, this change of the response time is negligible enough to be considered the universal characteristic of LCD evaluation.

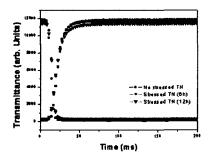


Fig. 2. The response time characteristics of no stressed TN cell and stressed TN cells for 6 h and 12 h on the rubbed PI surfaces.

Figure 3 shows the capacitance-voltage (C-V) characteristics of no stressed TN cell and stressed TN cells for 6 hr and 12hr on the PI surfaces. As shown in the Figure 4, as the time of thermal stress increases, the width of the hysteresis curve increased more and more.

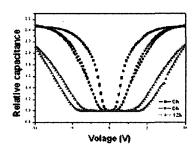


Fig. 3. The capacitance-voltage (C-V) characteristics of no stressed TN cell and stressed TN cells for 6 hr and 12 hr on the PI surfaces

The increase of the width of the hysteresis curve means the residual DC [1]. This characteristic of the residual DC is attributed to the ion impurities inside the LC. The ion impurities are absorbed to the surface of enshrined screen as the DC voltage is stressed and because of this ion absorbed to the enshrined screen, even though there is no voltage applied from the outside, the DC voltage is applied on the layer of the LC. Consequently the residual DC voltage depends on the LC, its operation, enshrined screen and the

production method of the LC cell [2]. Therefore, as the continuous thermal stress is given to the LC cell, the movement of the impurity ions is active, contributing to the deterioration of the hysteresis characteristics. Moreover, at the same time this residual DC characteristics affect the flickering among other characteristics of the display. When the LCD runs for the duration, the electro-optic value of the threshold voltage, the vibration properties and so on were not affected, but the residual DC property was much affected. It is considered that these properties contribute to the deterioration of the display function afterwards.

4. 결 론

In this study, the threshold voltage and response characteristics by the TN cell of no thermal stress and the TN cell of the thermal stress showed the similar trends. Also the transmittance of the TN cell was almost the same as the thermal stress increases. On the other hand, residual DC was decreased as the thermal stress increases. Especially, when TN cell was stressed more and more by heating, residual DC was changed a lot. As a result, the residual DC property of LCD in projection TV is affected very much by heating.

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