The Improvements of FBAR Devices performances by Thermal Annealing Methods

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ABSTRACT

In this paper, we emphasize the advantage of thermal annealing treatments for improvement characteristics of film bulk acoustic resonator (FBAR) devices. The FBAR devices were fabricated on multi-layer thin films, namely, Bragg reflectors. Sintering and/or annealing processes were applied in our experiments. The measurements confirm once again a considerable improvement of return loss (S_{11}) and quality factor ($Q_{s/p}$). These thermal treatment techniques are really promising for enhancing performance of FBAR resonators in industry fabrication of RF devices.

Keywords

Film bulk acoustic resonator (FBAR), Bragg reflector, Thermal annealing, Return loss (S11), Q-factor, Inter-fabrication annealing, and post-annealing.

I . INTRODUCTION

With the rapid growth of wireless communication in the range from 0.5 GHz to 6 GHz, there has been an increased demand for the integration of microwave devices on a *silicon wafer*. Thin-film bulk acoustic wave resonator (FBAR) filters are very suitable devices for microwave monolithic integrated circuits (MMICs) since they can be realized on Si or GaAs substrates. The basic FBAR structure consists of a piezoelectric thin-film sandwiched between top and bottom electrodes. There occurs a resonance in this sandwiched structure when an electric field is applied onto electrodes. Therefore, the piezoelectric thin film may play a critical role in determining the resonance characteristics of the FBAR devices. Lakin K. M. et al. [1] reported that the solidly mounted resonator (SMR) has Bragg reflector as a mirror, usually fabricated by alternately depositing two different high and low impedance materials. Even though there were several researches [2]-[5]related to improvements of FBAR device characteristics, no comprehensive reports have been made on thermal annealing treatments on such devices.

In this research, we present one more time, a comprehensive study on thermal treatments for improving significant characteristics of the FBAR devices. Thermal annealing processes were employed to improve the resonant characteristics. It was found that the resonance factors depend significantly on the annealing conditions and areas of the electrodes as well. Thus, these resonance factors could be improved considerably by proper thermal treatments.

II. EXPERIMENTAL

Fig. 1 shows the schematic structure of the FBAR device. Initially, SiO_2/W seven layers Bragg reflector (BR) was formed on a silicon wafer by using RF magnetron sputtering technique. The multi-layered SiO_2 and W films were alternately deposited on a Si wafer. Then, 0.6 μm thick W films were deposited at room temperature, under Ar gas pressure of 15 mTorr with DC power of 150 Watts and the 0.6 m thick SiO_2 films were deposited at room

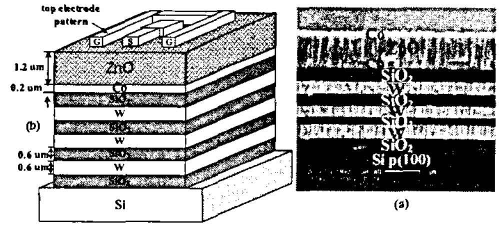

Fig. 1 FBAR device structure
a. Cross section view image of fabricated FBAR device; b. 3-D schematic structure of FBAR device

temperature, under Ar gas pressure of 4 mTorr with RF power of 300 Watts. This silicon wafer with BR of seven layers then was divided into five pieces, named sample N1 to N5. Then, these samples were used for the fabrication of FBAR. In order to investigate the temperature effect on FBAR devices, four samples were treated under different thermal annealing processes (samples N2 to N5), whereas the last one (sample N1) had no thermal treatment. The first thermal annealing process was carried out as follows: only two BR substrates of samples N3 and N4 were sintered for 30 minutes at 400°C in air, as shown in [2]&[3], and sample N5 was also sintered for 30 minutes at 400°C, but in Ar gas ambient by employing electric dehydrate furnace (EDF) equipment. Then, 0.2 μm Cobalt (Co) bottom electrodes (as floating grounds) were deposited on all samples under the condition of 20 mTorr Ar gas pressure and 150-Watts DC power. Above the bottom electrode, the 1.2 μm ZnO was deposited at room temperature, in 10 mTorr of Ar/O_2 high-purity mixture gas, and at RF power of 300 Watts. The second annealing process (called inter-fabrication annealing) was made when the formation of ZnO layer was finished. Three samples N2, N4, and N5 were annealed for 60 minutes at 200°C in Ar ambient by the furnace. The deposition and patterning of the top Co electrodes (0.2 μm) on top of the ZnO film completed the FBAR device fabrication. As a result, 5 resonator samples, namely, R1, R2, R3, R4, and R5 corresponding to BR samples N1, N2, N3, N4, and N5, were fabricated.

All the resonator samples were measured to extract return loss, S_{11} using probe station and network analyserPackard/HP 8722D. Then, four samples (R2, R3, R4, R5) were post-annealed in EDF equipment at 200°C for 120 minutes and measured. Annealing treatment conditions for the five samples R1 to R5 are summarized in table 1

Table 1. thermal processes

	Sample				
Thermal step	R1	R21	R3	R4	R5
1st - BR annealing 400°C/30min.			Air	Air	Ar
2nd - Inter-fabrication annealing 200°C/60min.		Ar		Ar	Ar
3rd - Post-annealing 200°C/120min.		Ar	Ar	Ar	Ar

III. RESULTS AND DISCUSSION

Fig. 2 shows the three resonator patterns and their return loss (S_{11}) characteristics versus frequency for various annealing conditions. Fig. 2 (a), (b), (c) compare the return loss characteristics of 5 FBAR devices (R1 to R5) with the same resonator pattern fabricated on N1, N2, N3, N4, and N5 Bragg reflectors, respectively.

The S_{11} values in Fig. 2 again confirmed the advantage of BR annealing method previously reported in [2], [3]. By thermal annealing BR just before the deposition of bottom electrodes, the authors achieved a considerable FBAR device characteristic improvement. Certainly, the return loss values of three resonator patternsthe same increasing trend with from resonators R1 and R2 (non-annealing BR), resonators R3 and R4 (annealed-BR), and resonator R5 (two steps of thermal treatment). Undoubtedly, thermal annealing can be one of important factors to enhance the return loss characteristics. From Fig. 2b, among 5 resonator samples, R1 and R2 have smallest return loss values (S_{11} = -18.55 dB and S_{11} = -22.53 dB, respectively). Meanwhile, the respective return loss values for samples R3, R4, and R5 are S_{11} = -24.46 dB, -29.93 dB, -31.61 dB, respectively. The reason why return loss values of samples R1, and R2 are smaller than R3, R4, and R5, can be explained detail in [2] and [3]. For example, the resonator R3 fabricated on BR N3 has about 5.4 dB return loss smaller than the resonator R4

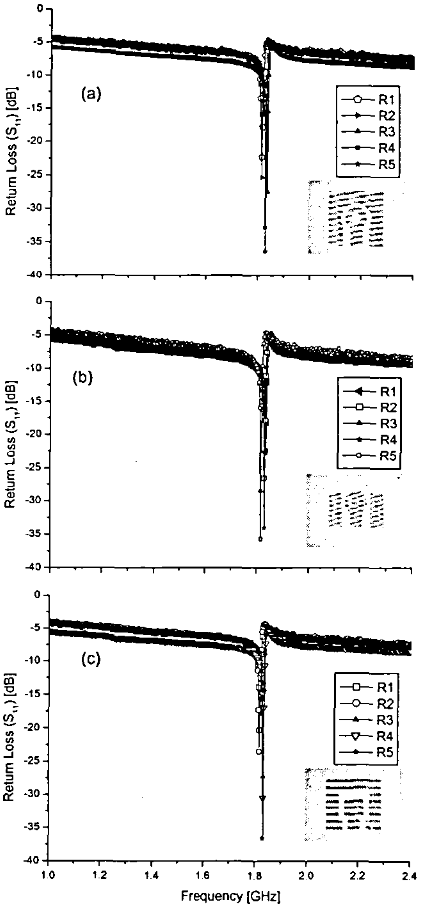

Fig. 2 Return loss characteristics versus frequency for various thermal processes.
a. Case of pattern 1; b. Case of pattern;
c. Case of pattern 3

Table 2. return loss values of five types of resonator with different pattern

Sample	R1 [dB]	R2 [dB]	R3 [dB]	R4 [dB]	R5 [dB]
Pattern 1	-18.32	-21.35	-23.50	-28.86	-32.40
Pattern 2	-18.55	-22.53	-24.46	-29.93	-31.61
Pattern 3	-16.27	-19.49	-23.20	-26.43	-32.51

fabricatedon BR N4 and added inter-fabrication annealing process. The return loss values of R3 and R4 are smaller than that of R5 by about 7.1 dB and 1.7dB, respectively. Table 2 shows the extracted values S_{11} at frequency 1.833 GHz of all cases in Fig. 2.

According to [2] and [3], the quality of BRs influences the FBAR characteristics. Inside the original SiO_2/W multiplayer BR may exist some physical imperfections in the film microstructures and/or some imperfect adhesions at interfaces between the physically deposited films, thereby degrading the device performances. These physical imperfections and imperfect adhesions also exist in the physical structure of resonator. In order to effectively reduce the above imperfect issues, the first step of BR-annealing process and the second step of inter-fabrication annealing process can be applied. As a result, the resonators have better resonance characteristics. There is one more step of thermal process for improving the FBAR device characteristics in this experiment. This third step is named post-annealing process. To investigate the influence of post-annealing on the resonator properties, four resonator samples with the same layout pattern 1 (R2 to R4) were post-annealed by EDF equipment in Ar gas ambient for 120 minutes. The return losses of these samples were extracted and given in table 3. In this table, the return losses of sample R1 are shown for reference.

Table 3. Return loss values comparison

Sample	Return loss S_{11} [dB]			$\lvert\Delta S_{11}\rvert$ [dB]
	Non annealing	Before post -annealing	After post -annealing	
R1	-18.32			
R2		-22.53	-24.52	1.99
R3		-24.46	-27.05	2.59
R4		-29.93	-31.04	1.11
R5		-31.61	-36.07	4.46

Based on the measured data in table 3, the post-annealing process shows a significant enhancement of the return loss characteristics for each sample R2 to R5. The increased-value ($|S_{11}| = S_{11}|_{after} - S_{11}|_{before}$) of the return loss from sample R2 to R4 are: 1.19, 2.59, 1.11, and 4.46dB, respectively. With the post-annealing temperature of 200^{0}C, when compared to the BR annealing at 400^{0}C, it is too small to have a significant impact on the properties of BR. Thus, the post-annealing process may only affect the sandwiched structure of resonator. A sandwiched-structure of resonator Co/ZnO/Co may have several physical imperfections caused

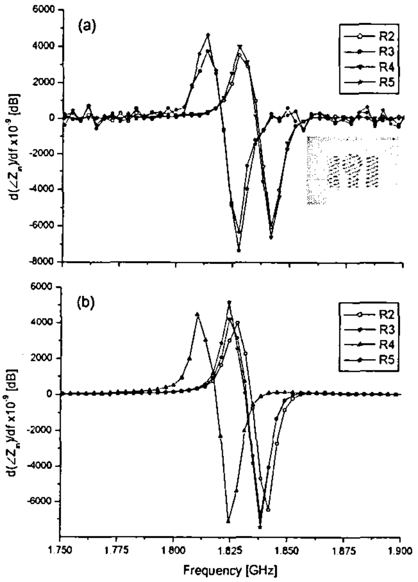

Fig. 3 Slop of input impedance phase ($\angle Z_{in}$) versus frequency for resonator pattern 2 with two cases: a. before post-annealing; b. after post-annealing

by the fabrication of device. Therefore, by applying the post-annealing process, we can eliminate any possibly negative properties, eventually leading to improvements of FBAR device performances.

The performance of the FBAR devices canbe determined by the figure of merit (FOM) [5] in term of Q factor. Based on the empirical definition that uses the local extrema in the slop of the input impedance phase (Z_{in}) [6], the series/parallel resonance frequencies ($f_{s/p}$) and the slop of Z_{in} versus frequency are obtained. Fig. 3 shows the slop of Z_{in} only for resonator pattern 2 before (fig. 3a) and after (fig. 3b) post-annealing process.

Table 4: Effect of thermal annealing on quality factors

State / Sample	Before post-annealing		After post-annealing	
	Q_s	Q_P	Q_s	Q_P
R2	3245	5554	3675	5940
R3	3424	5781	3871	6306
R4	3696	6061	4073	6492
R5	4236	6716	4742	6842

The series/parallel resonance frequencies ($f_{s/p}$) in fig. 3, with subscripts R2, R3, R4, R5 indicate the successional thermal processes in our experiments. The calculated series and parallel Q-factor values for FBAR resonators were tabulated in table 4. The resonators post-annealed show larger Q-factor compared to those non-post-annealed.

IV. CONCLUSION

In this paper, once again the resonance characteristics of ZnO-based FBAR resonators were studied comprehensively for various thermal treatments. These thermal treatments are Bragg-reflector annealing process, inter-fabrication annealing process, and post-annealing process. The use of these thermal treatments could improve the return loss and quality factors of FBAR devices.

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