## 자동차 부품의 최적 해체경로 생성 시스템의 개발 이건상<sup>†</sup>(국민대)

## The Development of Optimum Disassembly Sequence Generation of Automobile Parts

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Key Words: Disassembly Sequence(해체경로), Optimization(최적화), Recycling(리사이클링)

Abstract: This paper represents a study on disassembly sequence generation for automobile parts. This is particularly useful because adequate end-of-life disassembly becomes crucial as take-back obligations are imposed for environmental reasons. Therefore in this paper a method is suggested to automatically derive all the feasible subassemblies and feasible actions between them from the assembly modeling files. As a result, in consideration of the all parts and subassemblies the optimum disassembly sequence is generated. And the optimum disassembly sequence for a certain part or subassembly can be also generated.

## 대한기계학회 창립 60주년 기념 추계학술대회 강연 및 논문 초록집

KSME 05F457

리사이클링을 위한 부품의 해체순서 결정 소프트웨어 개발 유병철<sup>†</sup>(국민대 원)·이건상<sup>\*</sup>(국민대)

## The Development of Disassembly Sequence Generator of Parts for Recycling

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**Key Words:** Design for Disassembly(해체를 고려한 설계), Disassembly(해체), Recycling(리사이클링)

Abstract: Today recycling has been one of the most important issues in industry as it is required to save the limited amount of natural resources and to keep the environment green. In spite of many efforts to increase recycling rate in industry, however, the practical solutions are very limited. The difficulties are caused by the existence of many parts made of diverse materials and their inevitably complicated assembly structures to satisfy different needs. This paper represents a study on the disassembly sequence generator system for parts recycling. With disassembly costs and revenues, the optimum disassembly sequence can be found with a linear programming.