### 기능성 우유음료의 개발과 시장현황

박중수

한국테트라팩

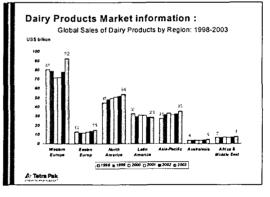
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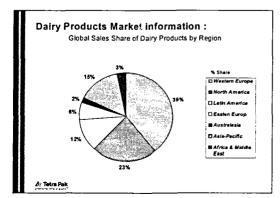
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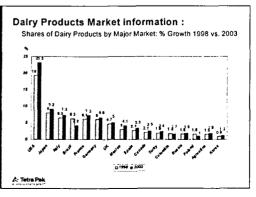


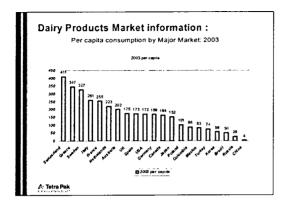


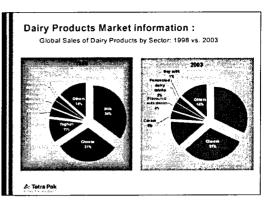


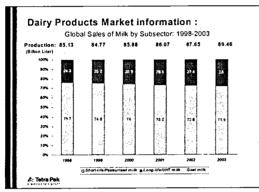


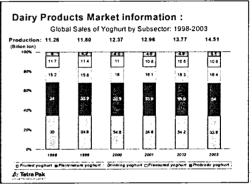




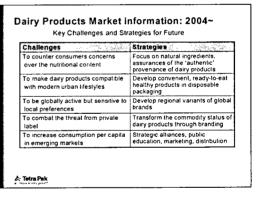


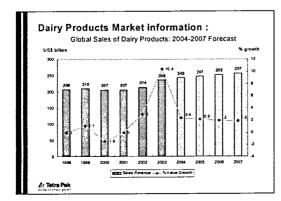


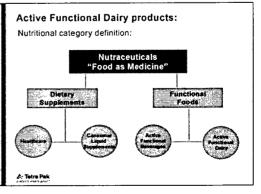


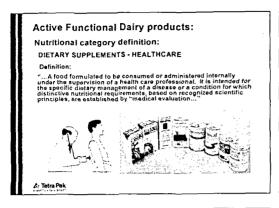


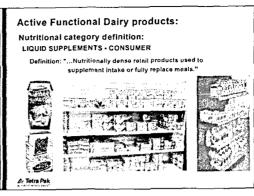
# Dairy Products Market information: 2003 The state of the Dairy Products Market 2003 Market summary • Drive by growth in the dominant Western European region -appreciation of the euro against the US dollar -added-value growth in malure market France, Italy -consumer demand for dairy products with 'functional' properties • Contribution of developing market: Asia-pacific, Africa -successful public health programs with UHT & ESU, -smaller size packaging: smaller households, longer working hours, less formal mealtimes, easy-to-use, portable & disposable • China continued to present potential for growth -school milk program designed to address calcum deficiency • Pro-biotic drinking yoghurt offers a winning formula of dairy products • Increased segmentation of the market also added vale in 2003 -consumer group: age.gender,medical condition.national culture

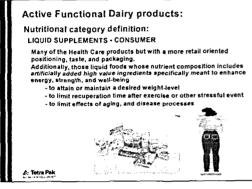


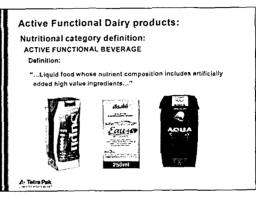


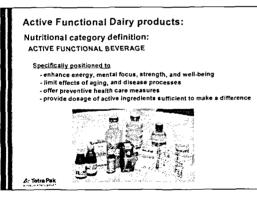


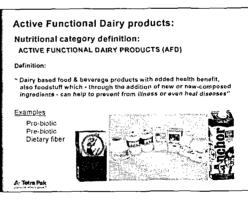


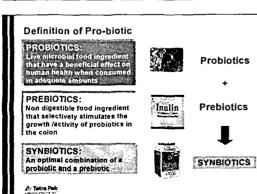


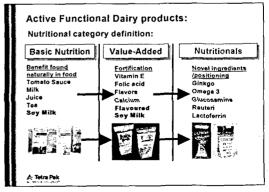












#### **Active Functional Dairy products:** Ingredient list - Active Functional Dairy Probiotics cultures Prebiotics

- - Acidophilus Bifidus Lactobecillus

  - GG L1A LC LC1 Casel Reuteri
- Life Top Slaw Synbiotics Combinations of both Problotics and prebiotics
- More than five added vitamins and more than one added mineral

- otics
  Inulin
  Oligosaccarides
  Gelatin
  Wheat Fibre
  Soluble Dietary fibres Fortified cereals

## Novel Ingredients Omega 3 Colostrum Lactoferrin Lactoperoxidase Benecol

- Active Herbs

- Spirolina
   Ginserig
   Ginke Blobe
   St. Johns Worth
   Estimaces

#### Ingredient list - Active Functional Beverages

Active Functional Dairy products:

- Novel Ingredients

  Onega 3

  Colostrum

  Lactoferrifi

  Lactoperoxidase

  Tatirine

  Creatine

- Glucosamine Ceffein Q10 Added protein

More than five added vitamins and more than one added mineral

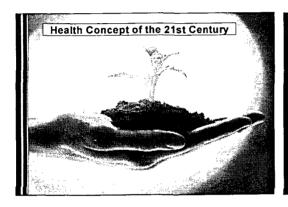
A: Tetra Pak

#### Prebiotics

- Inulin
   Oligosaccarides
   Wheat Fibre
   Soluble Dietary fibres
   Fortified cereals
- Life Top Straw

#### Active Herbs

- Spirulina
   Ginseng
   Ginko Brioba
   St. Johns Worth
   Echinacea
   Guarana Guarana



Health Concept: Pro-biotic From CURATIVE treatment...





A: Tetra Pak





A: Tetra Pak







#### Health Concept: Pro-biotic What is Probiotic ?

- Probiotic comes from the word probiosis, means 'CO-EXISTENCE'
- Probiotics are LIVING MICRO-ORGANISMS that benefit the host by improving the balance of intestinal flora
- Commercial Probiotics are made from beneficial bacteria that is found either in NATURE or in HEALTHY HUMAN BODIES



> Clear evidence of health-enhancing properties

- > Able to survive acid and bile in stomach, colonize in GI tract so as to play a governing role in the balance of microbes
- > Act like "natural" antibiotic, inhibiting disease-causing pathogens
- > Must be safe to consume

Health Concept: Pro-biotic

**True Commercial Probiotics** 

> Bacterial strain must be reported in scientific literature

- > Must be amenable to commercial-level production
- > Must not negatively affect other beneficial micro-organisms in
- **A:** Tetra Pak

A: Tetra Pak

#### Health Concept: Pro-biotic Why Probiotic supplement is needed?

- Modern lifestyle altered the balance of intestinal micro-organisms
- > Beneficial bacteria become depleted due to stress, diet, infections, medications, traveling, etc
- This sets the stage for elevated levels of harmful bacteria
- Dietary inclusion of Probiotics can shift the balance back in order to maintain optimal health



A: Tetra Pak

#### Health Concept: Pro-biotic Health Benefits on Human

Health benefits	Indicative	Confirmed	
Lactose intolerance	(3		~
Diarrhea	0		7
Immune system	0		7
Blood-cholesterol	0	1	
Constipation	(3)	7	
Colon Cancer	6	1	
Ulcers, IBS, IBD	(3)	-	
Urogenital infections	0	1	
Calcium absorption	0	7	

A: Tetra Pak

#### Health Concept: Pro-biotic **Probiotic Liquid Dairy Products**

- Probiotic yoghurt & yoghurt drinks
- > Dose delivery (LAB) drinks



> Kefir & other traditional cultured products



#### Probiotic Yoghurt & Yoghurt Drinks Yoghurt L bulgaricus, S thermophilus >107 cfu/q\*) with added probiotic cultures Set L. acidophilus, L. reuteri, Bifidobacterium, etc. >10 cfu/g\* when labelled

\* Minimum culture content Codex draft 2002

Remark: GFU = Colony Forming Unit

Health Concept: Pro-biotic



Symbiotic

Drinking

A: Tetra Pak

#### Health Concept: Pro-biotic Dose Delivery Lactic Acid Bacteria (LAB) Drinks

- Fermented dairy based products with high content of Probiotic culture (108 1011 per dose/package) often packed in 60 – 120 ml packages

  • Established markets in Asia & Latin America

  - Introduced in Europe 1995







**Bifidobacteria** 

#### Health Concept: Pro-biotic Other Fermented Probiotic Dairy Products



L. Kefiri, Leuconostoc

Lactococcus > 10<sup>7</sup> cfu/g\* Yeasts > 10<sup>4</sup> cfu/g\*



I Acidophilus







AB milk

Bifidobacterium Bifidus milk Bifidobacterium

\* Minimum culture content Codex draft 2002

A: Tetra Pak

#### Health Concept: Pro-biotic Non Fermented Probiotic Dairy Products

- > Probiotic culture added to chilled milk
- ➤ No fermentation
- >Taste & texture like fresh pasteurised milk





A: Tetra Pak

#### Health Concept: Pro-biotic **New Product Applications**

- > Juice and Juice/milk mixed products
- > Energy/health drinks
- > Soya products (fermented/non fermented)
- Sepcial formulated products for
  - Elderly Infants and children
- People under stress







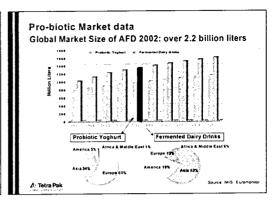
♪ Tetra Pak

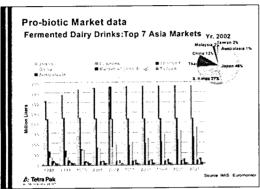
Pro-biotic Market data
Pro-/Pre-biotics a Major Functional Food (FF) Category

75 % of total FOSHU sales

50% of total FF category sales

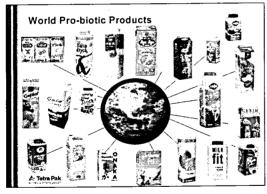
Source Letherhead Food RA. The market for gut benefit foods\*, November 2001

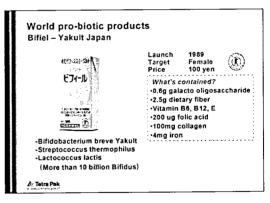


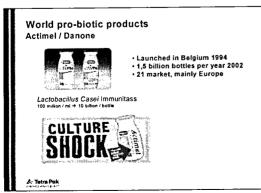


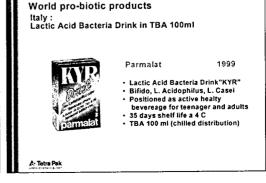
Remark: FOSHU = Food for Specific Health Use

# PRO-biotic Market data EU Research Projects PROEUHEALTH Food, Gi-tract Functionality and Human Health Cluster • 64 research groups from all 15 EU countries and Australia • More than 50 companies registered as Industry partners • 8 umbrella projects in the following areas • Developing research tools • Understanding mechanisms • Investigating effects on health • Pro- and prebiotic technology – industrial applications









#### World pro-biotic products Switzerland:

LC 1 flavoured milk drink in TPA 250Sq



Nestle

2000

- Strawberry, Orange and Exotic, 0% fat
  For teenagers and young adults
  Oligofructose and L. Johnsonii
  4 weeks shelf life a < 5C</li>

- TPA 250 (chilled distribution)

A: Tetra Pak

World pro-biotic products

Square FlexiCap

Glanbia pic 2003

- "Avonmore Milk Plus" with taste like regular milk
- Lactobacillus GG probiotic culture under licence from Valio
- For health-conscious consumers
- TBA 500 Square FlexiCap
- Premium price

ireland: Low-fat milk with probiotic culture in Tetra Brik 500

Pre-dating 10 days

World pro-biotic products

Finland:

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Functional probiotic claims to lower blood pressure



Valio Ltd.

2000

- "Evolus" cultured milk drink in 3 flavours
- with bioactive peptides First of its kind in Europe
- Fermentation splits milk protein
- 150 ml a day helps to reduce blood pressure by 5-10%
- For people 35+ years
- Fat-free, high-calcium, low-lactose
- "Star Product 2001" award

World pro-biotic products

Sweden: Largest Tetra Top launch in Europe by innovative dairy: 21 products in 3 sizes



Norrmejerier 2001

- · 15 milk/yoghurt varieties
- First whipping cream in TT 500 Midi
- Flavoured fruit yoghurt for young children
- Probiotic yoghurt drink
- TT 330/500 Midi and TT 1000 Base: all with ScrewCap
- User-friendly Internet site

Æ: Tøtra Pak

#### World pro-biotic products

Yugoslavia:

Cultured symblotic milk in Tetra Top ScrewCap
– first local functional food product



A.D. "IMLEK"

2001

- "Viva Plus" low-fat plain cultured milk drink
- Probiotic/prebiotic ingredients (Bifidobacterium longum 536, soluble dietary fibre)
- Males/Females 30+
- TT 250 Mini / 500 Base with
- convenient ScrewCap
- · Flexo-process graphics

World pro-biotic products Austria:

Value-added milk products for adults in Tetra Top



Kärntnermilch

2001

- · MiLK fit first national brand
- Open up enriched milk segment
- Alpha 8 Komplex: calcium, zinc, inulin (dietary fibre) +5 vitamins (A, C, D, E and Folic acid)
- Health-conscious adults
- Slogan "for all people, who still need their body"
- · Fresh milk, probiotic cultured milk, whey drinks
- · Tetra Top 500 / 750 Base ScrewCap Stackable

A: Tetra Pak

#### World pro-biotic products

Saudi Arabia:

Value-added probiotic cultured milk drinks from large dairy in Tetra Top packages



SADAFCO

2002

- "Livewell" Omega-3 full cream Laban drink for men 18-30 years
- "Livewell" Probiotic cultured drink in 3 flavours for women 18-30 years
- Growing number of health-conscious consumers

TT 250 Mini GrandTab and TT 25
Midi ScrewCap with innovative graphics

#### World pro-biotic products

Russia:

A: Tetra Pak

A: Tetra Pak

New-generation dairy products help boost Russian dairy



- Ochyakovo Dairy
- "Active Life": products with different sorts of yoghurt & biokefir

2003

- "Bio" = Acidophilus and Bifidus cultures
- TT 330 / 750 ml Base ScrewCap
- Packaging, design, appeal and contents has succeeded in revitalizing the "boring" sour milk products
- "Active Life" has captured 67% of the market, a success that stems to a large degree from the Tetra Top

