Fabrication of NTC thermistor embedded Miniature Thermoelectric Cooling Module for Temperature Control

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Abstract

NTC thermistor embedded the miniature thermoelectric module was fabricated for the precise temperature control of optical communication device such as laser diode(LD). The miniature thermoelectric module(7.2mm × 9mm × 2.2mm) consists of 21 BiTe thermoelectric couples, the operating temperature is precisely controlled by embedded thermistor with quick response. The Figure-of-Merit(Z), Maximum temperature difference(ΔT_{max}), Maximum cooling capacity(Q_{max}) of the miniature thermoelectric module were 2.5×10^{-3} /K, 72 K, 2.2 W respectively and temperature could be controlled in range of \pm 0.1°C accuracy in air. The fabricated miniature thermoelectric module is suitable for applications of temperature control in the optical communication packaging.

Key Word: BiTe thermoelectrics, TEC module, embedded thermistor