

## Preparation and Characterizations of Poly (hydroxybutyrate-co-hydroxyvalerate)/Organoclay Nanocomposites

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### Abstract

This study describes the microstructure, thermal and mechanical properties of poly (hydroxybutyrate-co-hydroxyvalerate) (PHB/HV)/organoclay nanocomposites prepared through melt intercalation. Cloisite 30B, a mono tallow bis hydroxy ethyl ammonium modified montmorillonite (MMT) clay, is used. X-ray diffractometry and transmission electron microscopy (TEM) analyses clearly confirm that the intercalated microstructure is formed and finely distributed in the PHB/HV copolymer matrix, since PHB/HV has a strong hydrogen bond interaction with hydroxyl group in the organic modifier of Cloisite 30B1-3. The nanodispersed organoclay also acts a nucleating agent increasing the temperature and rate of crystallization of PHB/HV, and the thermal stability and tensile properties of organoclay based nanocomposites are enhanced. These results confirm that the organoclay nanocomposite improves the material properties of PHB/HV greatly.

### Reference

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