

## Preparation of polyaniline/cyanoethyl resin blends

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### Abstract

Electrically conducting polyaniline/cyanoethyl resin (PANI/Cyan) blends were prepared by *in situ* polymerization. The mechanical properties of the blend films increased with increasing cyanoethyl resin and the blend films have moderate conductivity.

### Introduction

Widespread utilization of polyaniline (PANI) is limited due to its poor solubility and mechanical property [1]. Blends formed by conducting polyaniline (PANI) and an insulating polymer constitute a novel class of conducting materials, which present attractive mechanical and processing performance. These blends are normally obtained by *in situ* polymerization of aniline in the presence of the insulating polymer [2]. Cyanoethyl resin has a good solubility in organic solvents and good film formation property. Therefore, poor mechanical properties of polyaniline can be overcome by blending with cyanoethyl resin.

### Experimental

#### 1. Materials

Aniline (Aldrich) was distilled under reduced pressure, cyanoethyl resin and other reagents were used as received.

#### 2. Synthesis of polyaniline/cyanoethyl resin (PANI/Cyan) blends

Aniline was added to the 1M PTSA aqueous solution and stirred for 2h. To the solution, an 1M aqueous solution of PTSA containing ammonium persulfate was introduced dropwise at  $-2^{\circ}\text{C}$  with stirring, to polymerize the aniline. Then, cyanoethyl resin/DMF solution was added at the desired proportion to the polyaniline solution with vigorous stirring for about 24h. After the reaction, the green powder was precipitated in a form of PANI/Cyan salt doped with PTSA. After washing process, the precipitated PANI/Cyan was filtered with Büchner funnel, and then dried in

vacuum at  $50^{\circ}\text{C}$  for about 24h.

#### 3. Preparation of polyaniline/cyanoethyl resin blend solutions and films

The PANI/Cyan powder was dissolved in m-cresol until a homogeneous viscous solution was obtained and PANI/Cyan blend films were prepared by casting the blend solutions onto the glass plate.

#### 4. Measurements

The mechanical properties of blend films were evaluated by the tensile test. For measurement of the electrical conductivity of the blend films, the four-probe method was used with KEITHLEY 238 unit.

### Results

The electrical conductivity was affected by the concentration and dispersion of the PANI. During the solvent evaporation, there was a flocculation of the PANI particles. Therefore, the difference of conductivity between glass-contacted surface and air-exposed surface reveals that not only the intrinsic conductivity of the PANI is the key factor but also the extent of dispersion of the conducting polymer in the matrix exerts a strong influence on the electrical properties. The tensile strength and the Young's modulus increased with increasing PANI by 60wt%, however, more PANI made the film brittle.

### Conclusions

The solubility of PANI in m-cresol was enhanced by the cyanoethyl resin which has excellent solubility in m-cresol. In comparison with extremely poor mechanical properties of PANI, the blends films of PANI/Cyan are found to have greater mechanical properties and moderate conductivity.

### References

1. K. Tzou et al., *Synth. Met.*, **55-57**, 983 (1993)
2. J. Arnard, S. Palaniappan, D.N. Sathyanarayana, *Prog. Polym. Sci.*, **23**, 993 (1998)