## 플라즈마 원자충중착법에 의해 제조된 강유전체 SrBi2Ta2O9박막의 특성

(Characteristics of Ferroelectric SrBi2Ta2O9 Thin Films deposited by Plasma-Enhanced Atomic Layer Deposition)

한국전자통신연구원 <u>신웅철</u>, 류상욱, 유인규, 윤성민, 조성목, 이남열, 유병곤 동의대학교 이원재 충남대학교 최규정, 윤순길

Recent progress in the integration of the ferroelectric random access memories (FRAM) has attracted much interest. Strontium bismuth tantalate(SBT) is one of the most attractive materials for use in nonvolatile-memory applications due to low-voltage operations, low leakage current, and its excellent fatigue-free property. High-density FRAMs operated at a low voltage below 1.5V are applicable to mobile devices operated by battery. SBT films thinner than 0.1  $\mu$ m can be operated at a low voltage, because the coercive voltage (Vc) decreases as the film thickness is reduced. In addition, the thickness of the SBT film will have to be reduced so it can fit between adjacent storage nodes in a pedestal type capacitor in future FRAMs.

As an alternative deposition technique, atomic layer deposition (ALD) has been widely studied recently. Due to the inherent atomic level control and self-saturation chemistry, the films formed by ALD are highly conformal and uniform. Moreover, low-temperature growth is possible, and chemical composition is uniform in multi-component system.

We report the fabrication of sub-100nm SBT thin films at low temperature by plasma-enhanced atomic layer deposition (PEALD), and then investigate the low voltage switching characteristics of Pt/SrBi2Ta2O9/Pt capacitor structures.

The sub-100nm SrBi2Ta2O9 (SBT) thin films have fabricated using PEALD with an alternating supply of single cocktail source and O<sub>2</sub> plasma. The thickness of SBT thin film increases linearly with number of cycles, and the deposition rate is about 0.09 nm per cycle. The SBT film exhibits well-saturated polarization above 1.5V. Remanent polarization (2Pr) and coercive voltage (Vc) measured at 3.0 V of applied voltage were 13.0 uC/cm<sup>2</sup> and 0.39 V, respectively. The results of this study strongly suggest that PEALD is effective for sub-100nm SBT thin films with excellent ferroelectric properties, which are applicable to high-density ferroelectric memory devices operated at low voltage.