군집분석 기법과 단계별 회귀모델을 결합한 예측 방법

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A Prediction Method Combining Clustering Method and Stepwise Regression

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Abstract

A regression model is used in predicting the response variable given predictor variables. However, in case of large number of predictor variables, a regression model has some problems such as multicollinearity, interpretation of the functional relationship between the response and predictors and prediction accuracy. A clustering method and stepwise regression could be used to reduce the amount of data by grouping predictors having similar properties and by selecting the subset of predictors, respectively. This paper proposes a prediction method combining clustering method and stepwise regression. The proposed method fits a global model and local models and predicts responses given new observations by using both models. This paper also compares the performance of proposed method with stepwise regression via a real data example obtained in a steel process.

1. Introduction

Regression model provides an adequate and interpretable description of how the predictors affect the response. However with a large number of predictors, regression model often suffers from its poor prediction accuracy and interpretation. To overcome these drawbacks, many statisticians propose various methods: variable subset selection (best subset regression, forward stepwise selection, backward stepwise regression, stepwise regression and etc), coefficient shrinkage (ridge regression, the Lasso and etc), and methods using derived input directions (PCR, PLS and etc). These methodologies are described in detail [1]. Frank et al also discuss the pros and cons of these methodologies [2]. Variable subset selection has good points of producing an easy interpretable model by retaining a subset of the predictors and discarding the rest while the others has difficulty in interpretation because they predict responses with linear combinations of original

Clustering method is a descriptive task that seeks to identify homogeneous groups of objects based on the values of their attributes (dimensions). Objects within each cluster are more closely related to one another than objects assigned to different clusters. Clustering methods have been studied extensively in statistics. Sharma describes the details of clustering method [3]. In case of large number of predictors, clustering method can be used to reduce the dimensions of predictors by grouping predictors having similar properties.

In this paper, we assume a large number of predictors and one response. The proposed method predicts responses given new observations via a global model and local models. They are grouped and fitted by clustering method and stepwise regression. The way to divide into and fit a global model and local models will be explained in detail in the section 3. In the section 2, we will explore some basic concepts concerning clustering method and ten-fold cross validation to understand this paper. In the section 4, we compare the performance of the proposed method with stepwise regression through a real data example obtained in a steel process. Finally, section 5 concludes with some remarks.

2. Literature review

2.1. Clustering method

The objective of cluster analysis is to group objects into clusters such that each cluster is as homogeneous as possible with respect to the clustering variables. Current clustering techniques can be broadly classified into two categories: nonhierarchical and hierarchical. Given a set of objects and clustering criterion, nonhierarchical clustering such as K-means and K-medoids obtains a partition of the objects into clusters such that the objects in a cluster are more similar to each other than to objects in different clusters. A hierarchical clustering is a nested sequence of partitions. An agglomerative hierarchical clustering start by placing each object in its own cluster and then merge these atomic clusters into larger clusters until all objects are in a single cluster [3].

Various clustering methods are identified according to definition and evaluation of similarity. Euclidean, Minikowski, Mahalanobis distance are generally used similarity definitions. Centroid, nearest neighbor (single linkage), farthest neighbor

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(complete linkage), average linkage and Ward's method are also generally used techniques to evaluate similarity between an object and a cluster. In this paper, we employ Euclidean distance and Ward's method to obtain local groups. The definition of Euclidean distance between objects i and j with p dimensions is as follows

$$D_{ij} = (\sum_{k=1}^{p} (X_{ik} - X_{jk})^2)^{1/2} \qquad \dots (1)$$

The Ward's method tries to group objects minimizing the total within group or within cluster sums of squares of defined similarities (Euclidean distance here) [3].

2.2. Ten-fold cross validation

The simplest and most widely used method for estimating prediction error is cross validation. Tenfold cross validation works by dividing the training data randomly into ten equal parts. The learning method is fit to nine-tenths of the data, and the prediction error is computed on the remaining onetenth. This is done in turn for each one-tenth of the data, and the ten prediction error estimates are averaged. Here are more details. Assume data of N observations and divide the data into 10 partitions having equal size. Then we have 10 partitions consisting of $(N/10)\times 9$ train observations and N/10test observations. Denote by $\hat{f}^{(-i)}(x)$, (i=1,...10)the fitted function, computed with the i-th partition removed. Now, prediction error is defined as follows. In the case of training,

$$CV_i = 1/(9N/10)\sum_{k \in train\ set}^{\infty} (y_k - \hat{f}^{(-i)}(x_k))^2 \dots (2)$$

In the case of testing,

$$CV_i = 1/(N/10) \sum_{k \in test \ set} (y_k - \hat{f}^{(-i)}(x_k))^2 \dots (3)$$

And

$$CV_{avg} = \sum_{i=1}^{10} CV_i / 10$$
 ...(4)

$$CV_{std} = \sum_{i=1}^{10} (CV_i - CV_{avg})^2 / 9 \qquad ...(5)$$

3. Proposed method

Suppose that there are *one* response and n predictors having m observations each. Let y_i , (i=1,...,m) be i-th observation of a response and Y be $m\times 1$ response matrix composed of y_i . Let x_{ij} , (i=1,...,m, j=2,...,n+1) be i-th observation of (j-1)-th predictor and X be $m\times (n+1)$ predictor matrix composed of x_{ij} and $x_{i1}=1$. Summary of the proposed method are as follows.

3.1 Modeling algorithm

Step 1: Standardize predictor variables.

$$(x_{ij} - \overline{x}_j)/s_j$$

where $\overline{x}_j = \sum_{i=1}^m x_{ij}/m$
and $s_j = \sum_{i=1}^m (x_{ij} - \overline{x}_j)^2/(m-1)$, $(j = 2, ..., n+1)$

Step 2: Fit a stepwise regression model of Y on X with addl and removel, which are levels of significance for adding a predictor into a model and removing a predictor from a model, respectively. We define the $(n+1)\times 1$ coefficient matrix of this stepwise model as that of a global model denoted by $B_{(addl,removel)}^g$. Then the hat matrix of a response by global model is as follows

$$\hat{Y} = XB_{(add|removel)}^g \qquad \dots (7)$$

And transform original response as follows

$$Z = Y - XB_{(add|, removel)}^{g} \qquad \dots (8)$$

Step 3: Divide n predictors into n_g global predictors and n_l local predictors ($n = n_g + n_l$). If the global model includes a predictor, we consider this predictor as one of global predictors and local predictors, otherwise.

Step 4: Consider global predictors determined by step3 as cluster variables and divide observations of predictors into K groups by clustering method (In this paper, we adopt Euclidean distance and Ward's method in cluster method). Now let m_k be the number of observations assigned in k-th group, K_k be $m_k \times (n+1)$ matrix composed of K_i assigned in K_i th group and K_i be K_i be K_i as a matrix composed of the observations of a transformed response which correspond with those of K_i , K_i and K_i . Note that cluster method in this step uses only global variables and the observations of K_i global predictors in each K_i groups become more similar than those of K_i local predictors.

Step 5: Fit a stepwise regression model of Z_k on X_k with two levels of add2 and remove2 and with global predictors excluded from a model in each K groups (i.e., coefficients of global predictors are all zeros). We define the $(n+1)\times 1$ coefficient matrix of this stepwise model as that of a local model in each K groups and denote this by $B_{k,(add2,remove2)}^l$. Then the hat matrix of a Z_k is as follows

$$\hat{Z}_k = X_k B_{k,(add2,remove2)}^l, (k = 1,..,K) ...(9)$$

3.2 Prediction algorithm without smoothing

Suppose new observation $P^T = (p_1,...,p_n)$. Step 1: Transform new observation as follows

$$(p_i - \overline{x}_i)/s_i$$
, $(j = 1,2,...,n)$...(10)

Step 2: Identify the group to which new observation is assigned by clustering method. Let the index of this

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group be c.

Step 3: Predict a response given new observation as follows

$$Y_{new} \mid P = P^T B_{(add1,removel)}^g + P^T B_{c,(add2,remove2)}^l \dots (11)$$

3.3 Prediction algorithm with smoothing

Step1~Step2: The same as described in 3.2.

Step3: Predict a response given new observation as follows

$$Y_{new} \mid P = P^T B_{(add1, removel)}^g + \sum_{k=1}^K \alpha_k P^T B_{k, (add2, remove2)}^l$$

$$where \sum_{k=1}^K \alpha_k = 1 \text{ and } \alpha_k \ge 0$$

$$\dots(12)$$

4. Example

4.1 Data description

In order to investigate the performance of the proposed method, we apply the proposed method to real data obtained in sequential steel process: steel-making \rightarrow hot rolling mill \rightarrow cold rolling mill.

Table 1. The notations and brief descriptions of predictors

| Production Process | Process Variables | A Brief Description | | |
|--|---|---|--|--|
| | Cu | The amount of copper | | |
| | Mn | The amount of manganese | | |
| | Nb | The amount of niobium | | |
| | Si | The amount of silicon | | |
| | Sol_A1 | The amount of aluminum | | |
| Steel | Ni | The amount of nitrogen | | |
| Making | V | The amount of varadium | | |
| (SM) | Мо | The amount of moly beenum | | |
| | В | The amount of boron | | |
| | Cr | The amount of chromium | | |
| | N | The amount of nitrogen | | |
| | Ti | The amount of titanium | | |
| | С | The amount of carbon | | |
| | | | | |
| | H_Line_Spd | Line speed in hot rolling mill process | | |
| Uat | H_Line_Spd M2_Min | process Time spent in the reheating furnace | | |
| Hot Rolling | | process Time spent in the reheating | | |
| | M2_Min CT_Top CT_Tail | process Time spent in the reheating furnace Temperature in the top part of coil | | |
| Rolling Mill | M2_Min CT_Top CT_Tail FT0_Top | process Time spent in the reheating furnace Temperature in the top part of coil while winding coil Temperature in the tail part of coil while winding coil Temperature before finishing mill | | |
| Rolling Mill | M2_Min CT_Top CT_Tail FT0_Top FDT_Tail | process Time spent in the reheating furnace Temperature in the top part of coil while winding coil Temperature in the tail part of coil while winding coil Temperature before finishing mill Temperature afer finishing mill | | |
| Rolling Mill | M2_Min CT_Top CT_Tail FT0_Top FDT_Tail M1_Min | process Time spent in the reheating furnace Temperature in the top part of coil while winding coil Temperature in the tail part of coil while winding coil Temperature before finishing mill | | |
| Rolling Mill | M2_Min CT_Top CT_Tail FT0_Top FDT_Tail | process Time spent in the reheating furnace Temperature in the top part of coil while winding coil Temperature in the tail part of coil while winding coil Temperature before finishing mill Temperature after finishing mill Time spent in the heating furnace Pressure reduction ratio | | |
| Rolling Mill (HM) | M2_Min CT_Top CT_Tail FT0_Top FDT_Tail M1_Min | process Time spent in the reheating furnace Temperature in the top part of coil while winding coil Temperature in the tail part of coil while winding coil Temperature before finishing mill Temperature after finishing mill Time spent in the heating furnace | | |
| Rolling Mill (HM) Cold Rolling Mill | M2_Min CT_Top CT_Tail FT0_Top FDT_Tail M1_Min TCM_Rate | process Time spent in the reheating furnace Temperature in the top part of coil while winding coil Temperature in the tail part of coil while winding coil Temperature before finishing mill Temperature after finishing mill Time spent in the heating furnace Pressure reduction ratio Pressure reduction ratio in | | |
| Rolling Mill (HM) Cold Rolling | M2_Min CT_Top CT_Tail FT0_Top FDT_Tail M1_Min TCM_Rate TM_Rate | process Time spent in the reheating furnace Temperature in the top part of coil while winding coil Temperature in the tail part of coil while winding coil Temperature before finishing mill Temperature after finishing mill Time spent in the heating furnace Pressure reduction ratio Pressure reduction ratio in roughing mill | | |

The purpose of this study is to investigate the

relationship between the hardness of steel (i.e., one response) and 25 process variables (i.e., 25 predictors). 25 predictors are selected through opinions of the experts and some statistical tests. The brief descriptions of predictors are shown in Table 1.

4.2 Results of stepwise regression

Before adopting the proposed method, we consider stepwise regression and estimate prediction error via ten-fold cross validation. In the result shown in Table 2 we obtain estimated cross validation error of 0.584.

Table 2. Ten fold cross validation error over train set and test set with *add1*=0.1 and *remove1*=0.1

| | Train set | Test set |
|-------------------|-----------|----------|
| CV ₁ | 0.462 | 0.663 |
| CV ₂ | 0.455 | 0.739 |
| CV ₃ | 0.492 | 0.424 |
| CV ₄ | 0.454 | 0.790 |
| CV ₅ | 0.443 | 0.876 |
| CV ₆ | 0.485 | 0.439 |
| CV ₇ | 0.512 | 0.300 |
| CV ₈ | 0.470 | 0.642 |
| CV, | 0.496 | 0.448 |
| CV ₁₀ | 0.498 | 0.521 |
| CV _{avg} | 0.477 | 0.584 |
| CV _{std} | 0.023 | 0.186 |

4.3 Results of proposed method

4.3.1 How to determine the number of local models

To determine the complexity parameter k (the number of local models) of the proposed method, we consider the estimated prediction error curve shown in Figure 1 and obtain this over test and train set by ten-fold cross validation. In this example, k=5 seems appropriate due to the lowest cross validation error over test set.

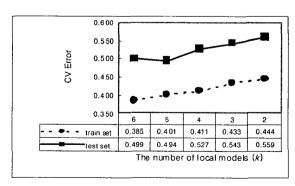


Figure 1. An estimated prediction error curve that shows how to determine the number of local models with add1=0.1, remove1=0.1, add2=0.15 and remove2=0.15

4.3.2 Relationship between global and local model

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Consider the relationship between a response and 25 predictors. Table 3 shows the index of the tenth model in ten-fold cross validation with add1=0.1, remove1=0.1, add2=0.15, remove2=0.15 and k=5. In the Table 3, index '1' denotes a predictor included in a model. For example, the global behavior of steel hardness is explained well by Cu, V, M2_Min, FT0_Top and TCM_Rate. The local behavior could be divided into 5 groups each having identified properties. This embedded information is helpful for more insight to control steel hardness.

Table 3. The tenth model that shows which predictor is included in global model and local model with add1=0.1, remove1=0.1, add2=0.15, remove2=0.15 and k=5

| Description | | Global | Localmodel | | | | |
|-------------|------------|--------|------------|----|---|----|---|
| | | | I | II | Ш | IV | V |
| | Cu | 1 | 0 | 0 | 0 | 0 | 0 |
| | Mn | 0 | 0 | 0 | 0 | 0 | 0 |
| | Nb | 0 | 0 | 0 | 0 | 0 | 1 |
| | Si | 0 | 0 | 0 | 0 | 1 | 0 |
| | Sol_Al | 0 | 1 | 0 | 0 | 0 | 0 |
| | Ni | 0 | 0 | 0 | 0 | 1 | 0 |
| S M | V | 1 | 0 | 0 | 0 | 0 | 0 |
| | Mo | 0 | 0 | 0 | 0 | 0 | 0 |
| | В | 0 | 1 | 0 | 0 | 0 | 0 |
| Ì | Cr | 0 | 0 | 0 | 0 | 0 | 0 |
| | N | 0 | 0 | 0 | 0 | 0 | 0 |
| | Ti | 0 | 0 | 1 | 0 | 0 | 1 |
| | С | 0 | 1 | 0 | 0 | 1 | 0 |
| H R | M2_Min | 1 | 0 | 0 | 0 | 0 | 0 |
| | CT_Top | 0 | 1 | 1 | 1 | 0 | 0 |
| | CT_Tail | 0 | 1 | 1 | 1 | 0 | 0 |
| | H_Line_Spd | 0 | 1 | 1 | 0 | 0 | 0 |
| | FDT_tail | 0 | 0 | 0 | 0 | 0 | 1 |
| | FT0_Top | 1 | 0 | 0 | 0 | 0 | 0 |
| | M1_Min | 0 | 0 | 0 | 0 | 1 | 0 |
| | TCM_Rate | 1 | 0 | 0 | 0 | 0 | 0 |
| | HR_Thickne | 0 | 0 | 0 | 0 | 0 | 0 |
| C R | TM_Rate | 0 | 0 | 0 | 0 | 0 | I |
| | C_Line_Spd | 0 | 0 | 1 | 1 | 0 | 0 |
| | SS_Temp | 0 | 1 | 1 | 0 | 0 | 0 |

4.3.3 Smoothing of local models

Let Dist(A,B) be the Euclidean distance between A and B. Let C_k be the average sums of squares of Euclidean distances between observations within k th local model (In short, C_k means the Centroid of k th local model). Now, we adopt smooth parameter α_k

as follows

$$\alpha_k = (Dist(P, C_k) / \sum_{k=1}^K Dist(P, C_k))^q \dots (13)$$

Above q is shape parameter of smoothing weight. In Table 4, q was set to 7 and this results in about 0.01 decrease of estimated prediction error compared with without smoothing.

Table 4. The effect of adopting smoothing weight with add1=0.1, remove1=0.1, add2=0.15, remove2=0.15, k=5, and q=7

| | Without s | m oothing | With smoothing | | |
|--------------------------|-----------|-----------|----------------|----------|--|
| | Train set | Test set | Train set | Test set | |
| CV ₁ | 0.399 | 0.561 | 0.389 | 0.576 | |
| CV ₂ | 0.388 | 0.735 | 0.390 | 0.780 | |
| CV ₃ | 0.422 | 0.151 | 0.414 | 0.150 | |
| CV ₄ | 0.424 | 0.829 | 0.424 | 0.738 | |
| CV5 | 0.349 | 0.757 | 0.344 | 0.742 | |
| CV ₆ | 0.394 | 0.382 | 0.393 | 0.371 | |
| CV ₇ | 0.386 | 0.203 | 0.386 | 0.233 | |
| CV ₈ | 0.454 | 0.434 | 0.433 | 0.382 | |
| CV ₉ | 0.396 | 0.506 | 0.395 | 0.506 | |
| CV ₁₀ | 0.396 | 0.383 | 0.402 | 0.416 | |
| CV_{avg} | 0.401 | 0.494 | 0.397 | 0.489 | |
| CV _{std} | 0.028 | 0.230 | 0.024 | 0.218 | |

5. Conclusion

We propose a prediction method combining clustering method and stepwise regression. This method divides observations of predictors into some local groups having homogeneous observations of some predictors and heterogeneous observations of the others. Those are considered as global predictors explaining global behavior of a response and these as local predictors explaining local behavior. Both are independently used to fit global and local model by stepwise regression. Eventually, a response given new observation of predictors will be predicted by both global and local model. A real example showed that the proposed method results in 16.27% decrease of estimated prediction error compared with typical stepwise regression.

The proposed method can be improved by adopting alternative smoothing parameter and clustering algorithm. We leave these future works.

6. Reference

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