Scale up Method of Coated Conductor Fabrication

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Coated conductors as long as 12m were fabricated using RABiTS textured Ni tapes. The qualities of texture and superconductivity were inhomogeneous over full length of the tape, and good qualities were obseved only in some parts of the tapes. The fabrication process includs rolling, heat treatment, e-beam evaporation for buffer layer, and coevaporation for YBCO film. Those fabrication equipments were some what complex and required complicated control. The structure of equipments and fabrication conditions will be explaned in detail and the origines of the inhomogenity of qualities will be also discussed.

keywords: YBCO, coated conductor, scale up