

# Performance Evaluations of Quasi Resonant DC Link Assisted Three Phase Soft Switching Inverter for AC Servo Motor Drive

J. Yoshitsugu, M. Ando, M. Rukonuzzaman,  
E. Hiraki, M. Nakaoka

Dept. of Electrical and Electronics Engineering,  
The Graduate School of Science and Engineering, Yamaguchi  
University, Yamaguchi, Japan

K. Inoue

Research & Development Laboratory,  
Shinko Electric Co., Ltd. Mie Japan

**Abstract:** This paper presents a circuit of the quasi-resonant DC link to achieve soft-switching three phase inverter using intelligent IGBT power module. The soft-switching operation in this circuit is confirmed simulation and experimental results. Its conductive noise is measured for electrical AC motor drive as compared with that of the conventional hard switching inverter.

**Index Terms:** Soft switching, Active auxiliary quasi-resonant DC link snubber, EMI/RFI evaluations

## I. INTRODUCTION

In recent years, with the development of power conversion circuit topologies, using MOS gate controlled power semiconductor devices; MOSFETs and IGBTs, the increase in the switching frequency of the inverter becomes indispensable in order to improve its controllability, to reduce undesired acoustic sound, and to downsize the equipment. However, in conventional hard switching inverters, switching power losses of power semiconductor devices as well as EMI noise levels become larger. Moreover, in the inverter or converter which is applied to the variable speed AC motor or servo drives, the new problems are breaking out due to the high  $dv/dt$  such as the high-frequency leak current which flows into the ground line through the stray capacitance between the stator windings and the frame of the motor, the motor shaft voltage and the bearing current. On this account, the inverter AC servo drive installations with the high speed power semiconductor devices such as IGBT, MOSFET etc. tend to have these problems more and more obviously.

As a solution for these problems, the soft switching power conversion circuit techniques which turn on and off all the power semiconductor devices in the switching mode semiconductor power conversion systems under the zero voltage or zero current mode transitions using the active auxiliary quasi-resonant snubber, and its related control techniques are indispensable.

This paper deals with the three-phase soft switching inverter using the quasi-resonant DC link snubber for the AC servo motor drive. And presents the evaluations for the soft switching of the quasi-resonant snubber circuit. The conductive noise of the three phase voltage-fed inverter using this quasi-resonant snubber is measured for AC servo motor drive, and evaluated as compared with that of the conventional hard switching three-phase inverter.

## II. CIRCUIT TOPOLOGY AND OPERATING PRICIPLE

The system configuration of the AC servo motor drive control system using quasi-resonant DC link snubber assisted three phase voltage soft switching inverter is described in Fig.1. The stator windings of the PM motor play as the low pass filter of the three phase voltage-fed inverter.

The soft switching operation of inverter is based on the loss-less capacitors using LC quasi-resonant phenomenon. Using this effect, the DC busline voltage across the quasi-resonant capacitor  $C_r$  which is connected in parallel to the inverter switch is brought down to the zero voltage, and then, ZVS/ZCS turn on and ZVS turn off in the main active power switches of the voltage-fed inverter bridge arm are able to be achieved. This circuit topology is composed with the switch  $S_{c1}$  of the circuit in order to clamp the DC busline at the DC voltage source  $V_s$ , the

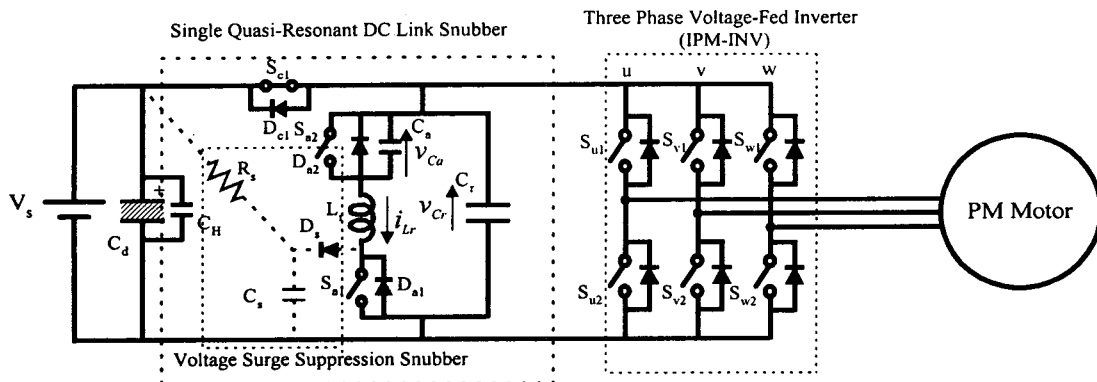


Fig.1. Auxiliary quasi-resonant dc link snubber-assisted soft switching inverter for AC servo motor drive system.

auxiliary switches  $S_{a1}$  and  $S_{a2}$  for transferring resonant mode, the resonant capacitor  $C_r$  connected in parallel to the inverter switch  $S_{INV}$ , the resonant capacitor  $C_a$  connected in parallel to the switch  $S_{a2}$ , and the quasi-resonant inductor  $L_r$ . The U-phase arm equivalent circuit as shown in Fig.2 is used in order to explain the operation mode of the auxiliary active quasi-resonant DC link single snubber circuit. Each operation mode is represented in Fig.3.

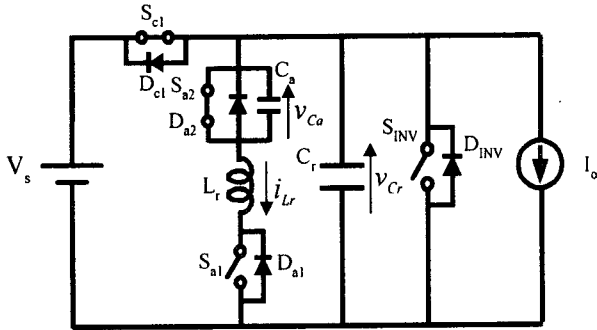


Fig.2. equivalent circuit of auxiliary quasi-resonant dc link snubber circuit.

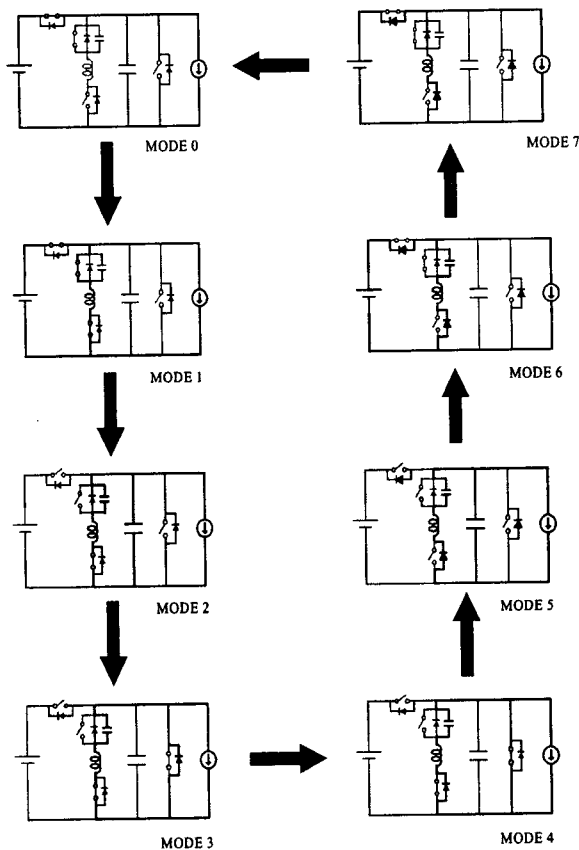


Fig.3. Soft switching mode transitions and its equivalent circuits.

#### Mode 0

The voltage clamp switch  $S_{c1}$  and the auxiliary switch  $S_{a2}$  are both on state and the load current is flowing.

#### Mode 1

When the switching signal of the inverter main switches comes,  $S_{a1}$  is turned on at the ZCS condition. And then, the quasi-resonant inductor current  $i_{Lr}$  is boosted enough to pull down the main quasi-resonant capacitor voltage to zero volt.

#### Mode 2

When the quasi-resonant inductor current  $i_{Lr}$  reaches to the first quasi-resonant initial current  $I_{boost1}$ ,  $S_{c1}$  and  $S_{a2}$  are both turned off at ZVS condition, and the quasi-resonance with  $L_r$ ,  $C_r$  and  $C_a$  starts.

#### Mode 3

When the main capacitor voltage  $v_{cr}$  is pulled down to the zero voltage, the diode which is connected to the main switch  $S_{INV}$  is conducted and then  $S_{INV}$  is turned on at ZVS/ZCS condition.

#### Mode 4

The quasi-resonant inductor current  $i_{Lr}$  begins to increase to the negative direction and it is boosted enough to boost the main capacitor voltage to the DC voltage source voltage  $V_s$ . The auxiliary switch  $S_{a1}$  is turned off at ZVS/ZCS condition during this period.

#### Mode 5

When the quasi-resonant inductor current  $i_{Lr}$  reaches to the second quasi-resonant initial current  $I_{boost2}$ ,  $S_{INV}$  is turned off at ZVS condition, and the quasi-resonance with  $L_r$ ,  $C_r$  and  $C_a$  starts.

#### Mode 6

When the main quasi-resonant capacitor voltage  $v_{cr}$  reaches to the DC voltage source voltage  $V_s$ , the diode  $D_{c1}$  which is connected to the voltage clamp switch in back-to-back conducts.  $S_{c1}$  and  $S_{a2}$  are both turned on at the ZVS/ZCS condition while the diode  $D_{c1}$  is conducts.

#### Mode 7

The quasi-resonant inductor current flows through  $D_{c1}$  and regenerated to the DC voltage source  $V_s$ .

The switching patterns of each power semiconductor device and the voltage and current waveforms of the quasi-resonant snubber circuit are illustrated in Fig.4.

### III. EXPERIMENTAL EVALUATIONS

The configuration of the experimental system and the specification of the experimental system are shown in Fig.5 and table 1, respectively. In this system, the operation of the auxiliary active quasi-resonant DC link snubber three phase voltage-fed inverter is confirmed, and the conductive noise of the system is measured.

In this experiment, since IPM (PM50RSA060) is used for the inverter main switches, the on time and off time both have about 2  $\mu$ sec delay. As a result, the switching timing of the main circuit is delayed if the switching pattern indicated in Fig.4 is applied. Therefore, the first quasi-resonant start signal is used as a trigger signal and the switching timing of the main switches are decided by 74LS123. In terms of the motor control, the current loop and the speed loop are not configured yet, and the vector control is carried out setting the d-axis voltage reference at zero and the q-axis voltage reference as a constant value.

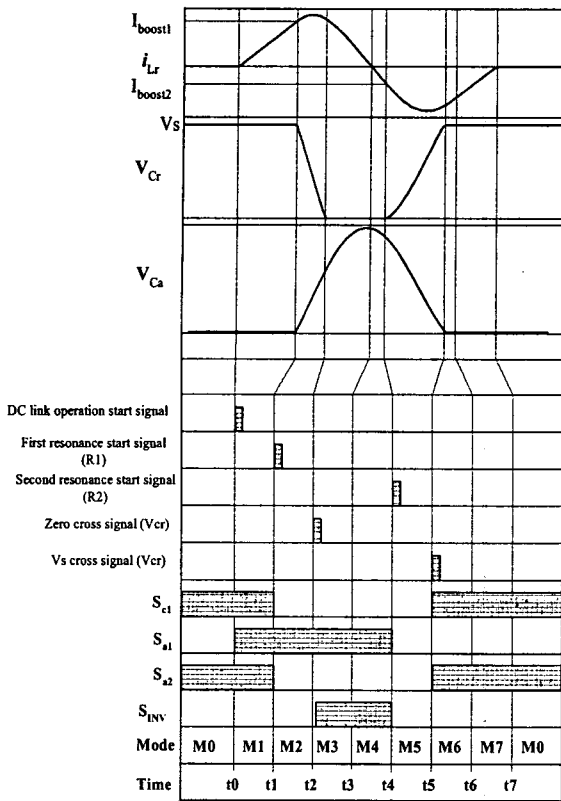


Fig.4. Switching patterns and the operation waveforms of the quasi-resonant dc link snubber.

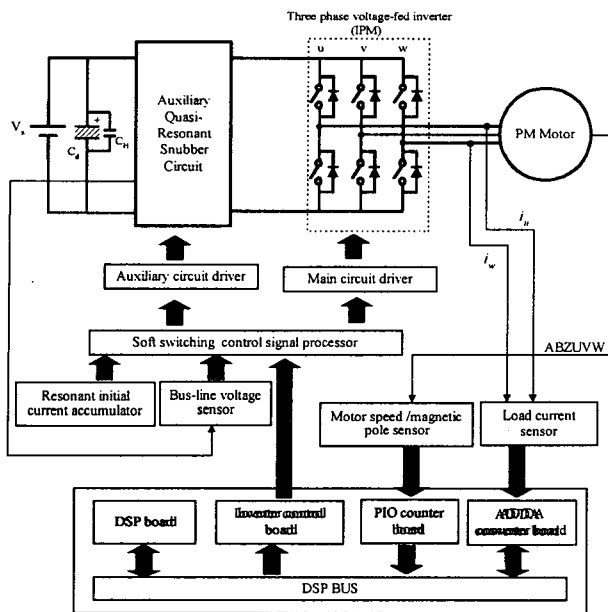


Fig.5. Experimental setup system.

TABLE 1 EXPERIMENTAL SPECIFICATIONS

DC power source voltage		$V_s$	280[V]
Main resonant capacitor		$C_r$	10[nF]
Auxiliary resonant snubber circuit	Auxiliary resonant capacitor	$C_a$	10[nF]
	Resonant inductor	$L_r$	101[ $\mu$ H]
	Power switching devices (IGBT: CM75DY-12H)	$S_{c1}, S_{a1}, S_{a2}$	Maximum rate $I_c=75[A], V_{CES}=600[V]$
Voltage surge suppression snubber	Voltage clamp capacitor	$C_s$	0.22[mF]
	Snubber diode	$D_s$	USR30P12
	Snubber resistance	$R_s$	20[ $\Omega$ ]
PM motor (BM0230 by Shinko Electric Co., Ltd, Japan)	Leakage inductance	$L_{load}$	10[mH]
	Stator resistance	$R_{load}$	7.5[ $\Omega$ ]
	Number of magnetic pole	$P$	8
	Rated current	$I_{max}$	1.4[Arms]
Main circuit	Power switching devices (IPM: PM50RSA060)	$S_{u1} \sim S_{w2}$	Maximum rate $I_c=50[A], V_{CES}=600[V]$
Sampling frequency		$T_s$	10[kHz]

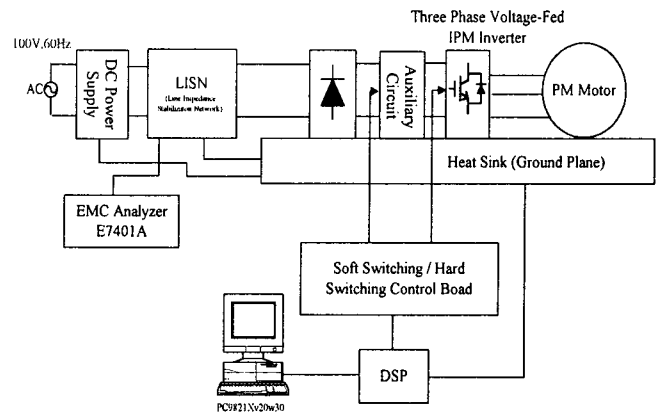


Fig.6. Conductive noise measurement configuration.

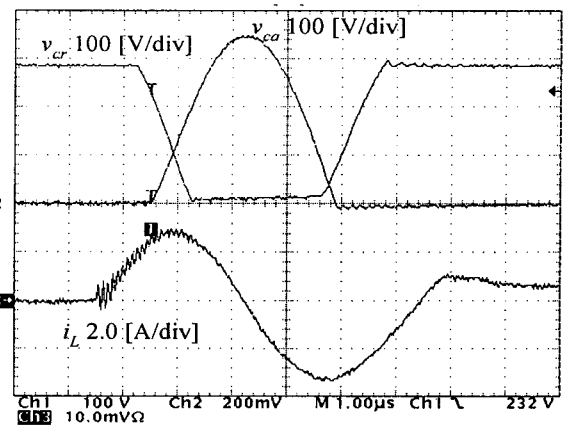
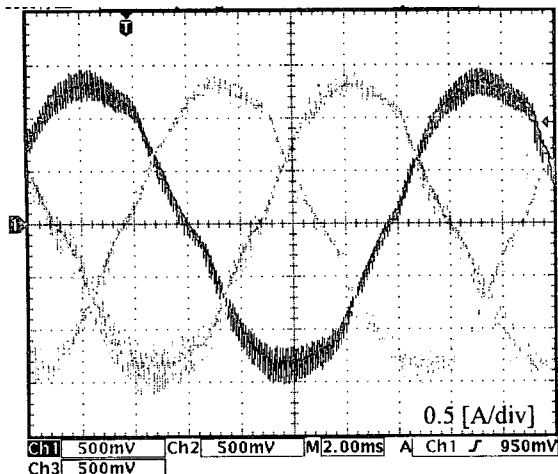


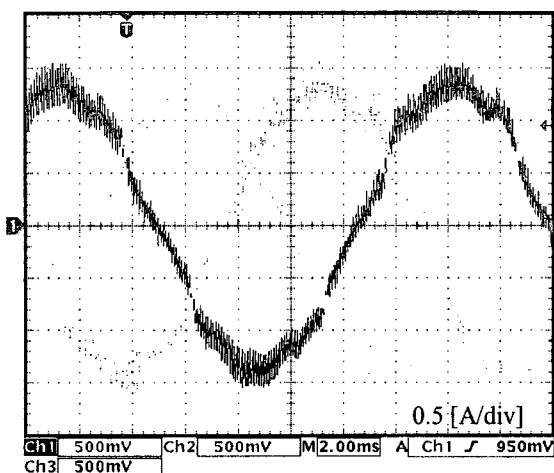
Fig.7. Operation waveforms of quasi-resonant dc link snubber circuit.

For the conductive noise measurement, the soft switching and the hard switching are compared under the condition of the same peak load current value.

Additionally, for the conductive noise measurement, the line impedance stabilization network (LISN) and the EMC analyzer are used as illustrated in Figure 6.



(a) Hard Switching



(b) Soft Switching

Fig.8. Three-phase load current.

In the experimental system, the operation of the auxiliary active resonant DC link snubber three phase voltage-fed inverter is confirmed, and the conductive noise of the system is measured. Figure.7 indicates the operation waveforms of the active auxiliary resonant snubber circuit. According to this figure, the voltage of the main quasi-resonant capacitor which is connected in parallel to the inverter main switches is pulled down to the zero voltage and pulled up to the DC bus-line voltage  $V_s$ , and all the main switches in the inverter achieved the zero voltage soft switching (ZVS) during this DC bus-line notch mode period. Figure.8 indicates the U-phase load current wave.

The conductive noise measurement result is shown in Fig.9. In order to compare the soft switching with hard switching, the noise measurement is carried out under the peak load current at 0.8A. The frequency band of the measurement ranges from 150kHz to 30MHz. This soft switching inverter reduced the conductive noise level compared with the hard switching inverter under the frequency band between 1.6MHz and 4MHz, and 5MHz and 9MHz. In this case, 20dB of the noise level can be

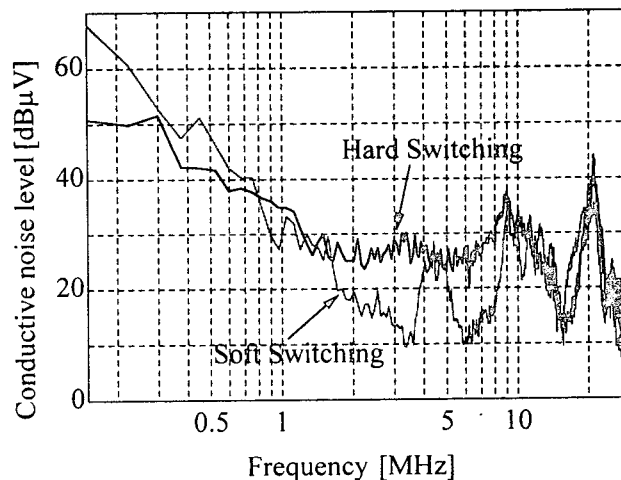


Fig.9. Conductive noise measurements (Normal Mode).

reduced at most. On the other hand, under the band width of 8MHz, this soft switching inverter increased the noise level compared to the hard switching inverter. Therefore, the additional improvement is required for this inverter.

#### IV. CONCLUSIONS

A circuit topology of the auxiliary active quasi-resonant DC link snubber was introduced as a snubber of the soft switching three phase inverter for small scale PM motor drive systems, and its operation modes and the experimental results were described from a practical point of view. The operation of the auxiliary active resonant snubber assisted three phase voltage-fed soft switching inverter was confirmed and the conductive noise measurement was carried out in the PM motor drive. As a result, the possibility of the electro-magnetic noise reduction by the soft switching has been verified.

#### REFERENCES

- [1] D. Busse, J. Erdman, R. J. Kerkman, D. Schlegel, and G. Skibinski, "Bearing Currents and Their Relationship to PWM Drives", IEEE Trans. on Power Electronics, Vol.12, No.2, pp.243-252, 1997.
- [2] M.D. Bellar, T.S. Wu, A. Tchamdjou, J. Mahdavi, and M. Ehsani, "A Review of Soft-Switched DC-AC Converters", IEEE Trans. on Industry Applications, Vol.34, No.4, pp.847-860, 1998.
- [3] T. Aoki, Y. Nozaki, Y. Kuwata, and T. Koyashiki, "A Quasi-Resonant DC Link PWM Inverter", Proc. of IPEC Yokohama, pp.1203-1208, 1995.
- [4] T. Shimizu, M. Kurokawa, Y. Nishida, and M. Nakaoka, "Utility-Interactive Instantaneous Sinewave Space Vector Modulated Bidirectional Three Phase Power Conditioner Using Resonant DC Link", Proc. of IEEE Industry Application Society Annual Meeting, pp.1681-1688, 1997.