

## Inductively Coupled Plasma Etching of SrBi<sub>2</sub>Ta<sub>2</sub>O<sub>9</sub> Thin Films

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### SrBi<sub>2</sub>Ta<sub>2</sub>O<sub>9</sub> 박막의 ICP 식각 특성

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The layered SrBi<sub>2</sub>Ta<sub>2</sub>O<sub>9</sub> (SBT) is known as a promising candidate for FRAM device due to its excellent properties such as a high fatigue resistance against polarization switching up to 10<sup>12</sup> cycles. However, little work has been done on a high density plasma etching of SBT films, especially in terms of plasma chemistry and plasma parameters. SBT films were prepared on Pt(1500 Å)/Ti(500 Å)/SiO<sub>2</sub>/Si substrates using a radio frequency (rf) sputtering system equipped with a planar magnetron sputtering source. The SBT thin films were etched in a planar type inductively coupled plasma (ICP) etcher with different chemistries of Cl<sub>2</sub>/Ar, Cl<sub>2</sub>/NF<sub>3</sub>/Ar and Cl<sub>2</sub>/NF<sub>3</sub>/O<sub>2</sub>/Ar. Etch rates were obtained from stylus profilometry measurements. The surface morphology and crystalline structure were analyzed using atomic force microscope (AFM) and X-ray diffraction (XRD) patterns, respectively. Electrical characterization of the films was carried out using a Pt/SBT/Pt capacitor structure. The etch rate was a strong function of gas concentration, ICP source power, and rf chuck power. Cl<sub>2</sub>/NF<sub>3</sub>/Ar and Cl<sub>2</sub>/NF<sub>3</sub>/O<sub>2</sub>/Ar plasmas showed maximum etch rates of ~1600 Å/min at 5 mTorr, 700 W ICP power and 150 W rf chuck power. Electrical properties of the SBT films were quite dependent of plasma chemistries: Cl<sub>2</sub>/NF<sub>3</sub>/O<sub>2</sub>/Ar showed a least damage in the films and resulted in overall the best P-E hysteresis loop compared to other chemistries.

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