

## NEW METHOD OF HEPARINIZATION OF POLYURETHANES (I)

\*박기동, 이재문, 한양규, 안광덕, 김영하, 김은영

한국과학기술원, 섬유·고분자합성연구실

Polyurethanes are used in a number of blood-contacting devices, such as catheters, heart assist pumps, intra-aortic ballon pump, Pacemaker insulation heart valve, and hemodialysis unit. because of their physicochemical acceptability, relatively good blood tolerability, excellent mechanical properties, and their stability over long implant periods.

While mechanical limitation to the use of medical devices have for the most part been overcome, biomaterial thrombogenicity remains the single most important concern preventing even more widespread application of such devices.

Researchers have typically taken one of two approaches in attempts to eliminate this problem; the surface energetics approach, in which preexisting polymers are modified or new polymers synthesized with surface properties deemed blood compatible, or the pharmaceutical approach, in which anti-coagulant and antiplatelet agents are employed along with the polymer.

In our approach, Heparin, the best known anticoagulant, was immobilized onto the surface of Polyurethanes by a new noble method. This method involved the reaction of diisocyanate such as HMDI via a covalent biuret and/or allophanate bonding with the Stannous octoate catalyst, and the followed coupling between functional groups of heparin and the free isocyanate group attached on the Polymer. The optimum conditions for both isocyanation and heparination were discussed.

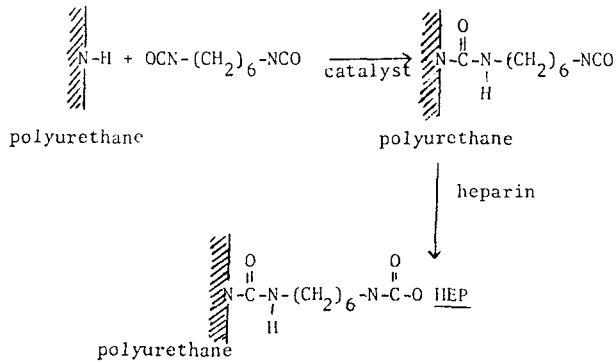
The surface concentration of covalently bonded heparin was investigated by toluidine blue method. (Biomer:  $1.38 \text{ ug/cm}^2$ , Pellethane:  $0.69 \text{ ug/cm}^2$ ) The amount of heparin eluting from the polymer surface into PBS and final heparin content of the surface were calculated using the toluidine blue assay.

This stability test showed that attached heparins onto the surface were very stable.

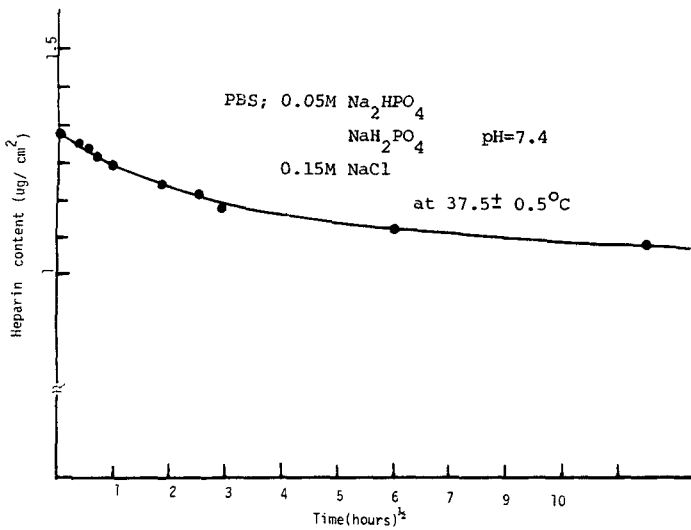
The resultant activities of attached heparins were examined in vitro. In vitro blood tests included a measure of Activated Partial Thromboplastin Time (APTT), Protrombin Time (PT), and Factor Xa assay. The heparinized surfaces were also studied by scanning electron microscopy after exposure to fresh whole blood.

These results showed that for Biomer, the yield of immobilized heparin was high enough to bring the improvement of antithrombogenicity.

Reaction Scheme of Heparinization on Polyurethane



Stability of Heparinized Polyurethane.



In-Vitro Clotting Tests

| Materials | PT(sec) | PTT(sec) | FXa(sec)<br>(% of control) |
|-----------|---------|----------|----------------------------|
| Biomer    | 10'8"   | 44       | 50 (100)                   |
| HB - 1    | 10'9"   | 64       | 56 (48)                    |
| HB - 2    | 10'9"   | 42       | 50 (100)                   |
| HB - 3    | 12'7"   | 120      | 57 (43)                    |
| Control   | 10'7"   | 33       | 51 (100)                   |

HB - 1 : Heparin concentration, 0.83 ug/cm<sup>2</sup>  
 HB - 2 : " , 1.176 ug/cm<sup>2</sup>  
 HB - 3 : " , 1.38 ug/cm<sup>2</sup>

PT; Prothrombin Time, PTT; Partial Thromboplastin Tim.

Reaction Conditions for Heparinized Polyurethanes and their Heparin Concentrations

| Polyurethanes | Reaction conditions  | Heparin concentrations<br>( $\mu\text{g}/\text{cm}^2$ ) |
|---------------|--|---|
| Biomcr        | solution -NCO(0.542 ) + HEP<br>surface -NCO(0.728 ) + HEP at 30°C 6hr, RT, 24hr<br>" + HEP at 4°C 5hr, RT, 20hr  | 3.450<br>1.176<br>1.383                                 |
| Pellethane    | solution -NCO(0.452 ) + HEP at 50°C 24hr<br>surface -NCO(0.644 ) + HEP at RT, 24hr<br>-NCO(0.644 ) + HEP at 50°C 24hr<br>-NCO(0.472 ) + HMDA + HEP at RT, 24hr<br>-NCO(0.472 ) + HMDA / BC <sup>2</sup> + HEP at 70°C 2 days | 0.221<br>0.692<br>0.345<br>0.055<br>0.083               |

1. HEP; Heparin

2. BC ; Benzyl chloride. quarternary ammonium salt.